

EUROPEAN PATENT OFFICE
U.S. PATENT AND TRADEMARK OFFICE

CPC NOTICE OF CHANGES 1930

DATE: AUGUST 1, 2026

PROJECT RP12424

The following classification changes will be affected by this Notice of Changes:

<u>Action</u>	<u>Subclass</u>	<u>Group(s)</u>
SCHEME:		
Symbols Deleted:	B31B	70/002
Titles Changed:	B31B	70/25
Notes Modified:	B31B	SUBCLASS
DEFINITIONS:		
Definitions New:	B31B	50/003, 50/006, 50/10, 50/16, 50/18, 50/20, 50/36, 50/44, 50/52, 50/59, 50/60, 50/742, 50/78, 50/80, 50/811
	B31B	70/001, 70/16, 70/18, 70/20, 70/28, 70/36, 70/44, 70/79
	B31B	2150/10, 2150/20
Definitions Modified:	B31B	SUBCLASS
	B31B	50/14, 50/25, 50/26, 50/76, 50/92
	B31B	70/003, 70/10, 70/14, 70/25, 70/92

This Notice of Changes includes the following [Check the ones included]:

1. CLASSIFICATION SCHEME CHANGES

- A. New, Modified or Deleted Group(s)
- B. New, Modified or Deleted Warning(s)
- C. New, Modified or Deleted Note(s)
- D. New, Modified or Deleted Guidance Heading(s)

2. DEFINITIONS

- A. New or Modified Definitions (Full definition template)
- B. Modified or Deleted Definitions (Definitions Quick Fix)

3. REVISION CONCORDANCE LIST (RCL)

4. CHANGES TO THE CPC-TO-IPC CONCORDANCE LIST (CICL)

5. CHANGES TO THE CROSS-REFERENCE LIST (CRL)

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1. CLASSIFICATION SCHEME CHANGES

A. New, Modified or Deleted Group(s)

SUBCLASS B31B - MAKING CONTAINERS OF PAPER, CARDBOARD OR MATERIAL WORKED IN A MANNER ANALOGOUS TO PAPER (making wound articles, e.g. wound tubes, B31C; combined making and filling B65B)

<u>Type*</u>	<u>Symbol</u>	<u>Indent Level Number of dots (e.g. 0, 1, 2)</u>	<u>Title</u> <u>“CPC only” text should normally be enclosed in {curly brackets}**</u>	<u>Transferred to#</u>
D	B31B 70/002	2	{using punches or dies}	<administrative transfer to B31B70/001>
M	B31B 70/25	1	{Ruling}	

*N = new entries where reclassification into entries is involved; C = entries with modified file scope where reclassification of documents from the entries is involved; Q = new entries which are firstly populated with documents via administrative transfers from deleted (D) entries. Afterwards, the transferred documents into the Q entry will either stay or be moved to more appropriate entries, as determined by intellectual reclassification; T= existing entries with enlarged file scope, which receive documents from C or D entries, e.g. when a limiting reference is removed from the entry title; M = entries with no change to the file scope (no reclassification); D = deleted entries; F = frozen entries will be deleted once reclassification of documents from the entries is completed; U = entries that are unchanged.

NOTES:

- **No {curly brackets} are used for titles in CPC only subclasses, e.g. C12Y, A23Y; 2000 series symbol titles of groups found at the end of schemes (orthogonal codes); or the Y section titles. The {curly brackets} are used for 2000 series symbol titles found interspersed throughout the main trunk schemes (breakdown codes).
- U groups: it is obligatory to display the required “anchor” symbol (U group), i.e. the entry immediately preceding a new group or an array of new groups to be created (in case new groups are not clearly subgroups of C-type groups). Always include the symbol, indent level and title of the U group in the table above.
- All entry types should be included in the scheme changes table above for better understanding of the overall scheme change picture. Symbol, indent level, and title are required for all types.
- “Transferred to” column must be completed for all C, D, F, and Q type entries. F groups will be deleted once reclassification is completed.
- When multiple symbols are included in the “Transferred to” column, avoid using ranges of symbols in order to be as precise as possible.
- For administrative transfer of documents, the following text should be used: “< administrative transfer to XX>”, “<administrative transfer to XX and YY simultaneously>”, or “<administrative transfer to XX, YY, ...and ZZ simultaneously>” when administrative transfer of the same documents is to more than one place.
- Administrative transfer to main trunk groups is assumed to be the source allocation type, unless otherwise indicated.
- Administrative transfer to 2000/Y series groups is assumed to be “additional information”.
- If needed, instructions for allocation type should be indicated within the angle brackets using the abbreviations “ADD” or “INV”: <administrative transfer to XX ADD>, <administrative transfer to XX INV>, or < administrative transfer to XX ADD, YY INV, ... and ZZ ADD simultaneously>.
- In certain situations, the “D” entries of 2000-series or Y-series groups may not require a destination (“Transferred to”) symbol, however it is required to specify “<no transfer>” in the “Transferred to” column for such cases.
- For finalisation projects, the deleted “F” symbols should have <no transfer> in the “Transferred to” column.
- For more details about the types of scheme change, see CPC Guide.

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B. New, Modified or Deleted Note(s)

SUBCLASS B31B -- MAKING CONTAINERS OF PAPER, CARDBOARD OR MATERIAL WORKED IN A MANNER ANALOGOUS TO PAPER (making wound articles, e.g. wound tubes, B31C; combined making and filling B65B)

<u>Type*</u>	<u>Location</u>	<u>Old Note</u>	<u>New/Modified Note</u>
M	B31B	<p>In this subclass, the following terms or expressions are used with the meaning indicated:</p> <ul style="list-style-type: none"> • "rigid or semi-rigid containers" includes: <ul style="list-style-type: none"> • containers not deformed by, or not taking-up the shape of, their contents; • containers adapted to be temporarily deformed to expel their contents; • pallets; • trays; • "flexible containers" includes: <ul style="list-style-type: none"> • containers deformed by, or taking-up the shape of, their contents; • containers adapted to be permanently deformed to expel their contents. 	<p>In this subclass, the following terms or expressions are used with the meanings indicated:</p> <ul style="list-style-type: none"> • "rigid or semi-rigid containers" includes: <ul style="list-style-type: none"> • containers not deformed by, or not taking-up the shape of, their contents; • containers adapted to be temporarily deformed to expel their contents; • pallets; • trays; • "flexible containers" includes: <ul style="list-style-type: none"> • containers deformed by, or taking-up the shape of, their contents; • containers adapted to be permanently deformed to expel their contents. • {"mandrel" and "plunger" is sometimes used interchangeably in the art. Care should be taken to note that when the device is moving through folding dies, it is a "plunger", otherwise, the device is a "mandrel".}

*N = new note, M = modified note, D = deleted note

NOTE: The "Location" column only requires the symbol PRIOR to the location of the note. No further directions such as "before" or "after" are required.

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A. DEFINITIONS (new)

B31B 50/003

References

Informative references

Attention is drawn to the following places, which may be of interest for search:

Machines and devices for opening pre-formed flattened containers into three-dimensional or 3D articles	B31B 50/76
Machines, apparatus or devices for, or methods of, packaging articles or materials; Unpacking	B65B

B31B 50/006

Definition statement

This place covers:

Specific control aspects, e.g. sensors, being used for performing control operations or quality control.

References

Informative references

Attention is drawn to the following places, which may be of interest for search:

Automatic control, checking, warning or safety devices	B65B 57/00
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Special rules of classification

Documents which merely mention an automatic control without providing specific details should not be classified in this group.

B31B 50/10

Definition statement

This place covers:

Driving systems for continuous or intermittent advancement of webs. Systems for supplying webs from rolls or stacks of fan-folded material. Temporary storage of webs in accumulators or buffer units.

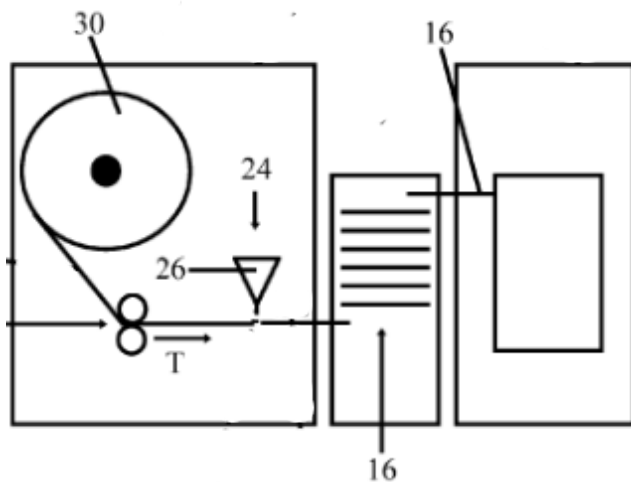
B31B 50/16

Definition statement

This place covers:

Also, separation of blanks or sections from perforated webs by tearing.

Illustrative example of subject matter classified in this place:



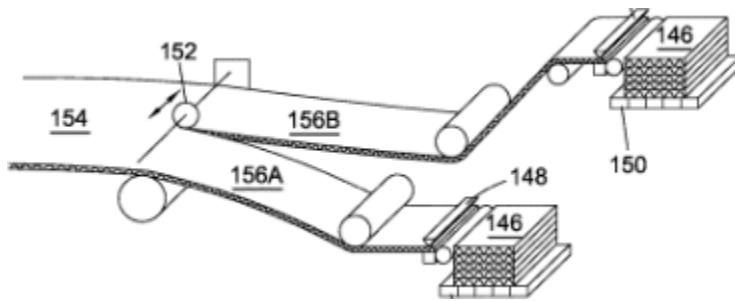
The Figure illustrates a laser (26) transversely cutting a web (30) into blanks (16).

B31B 50/18

Definition statement

This place covers:

Illustrative example of subject matter classified in this place:



The Figure illustrates a web (154) which is cut longitudinally (152).

B31B 50/20

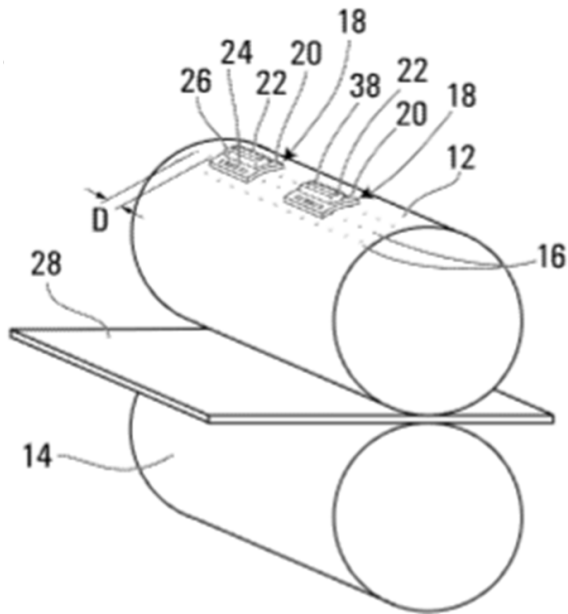
Definition Statement

This place covers:

Making blanks from sheets or making additional cuts or perforations in blanks, e.g. to form box flaps. Also, separation of blanks or sections from perforated sheets by tearing.

Illustrative examples of subject matter classified in this place:

1.



2.

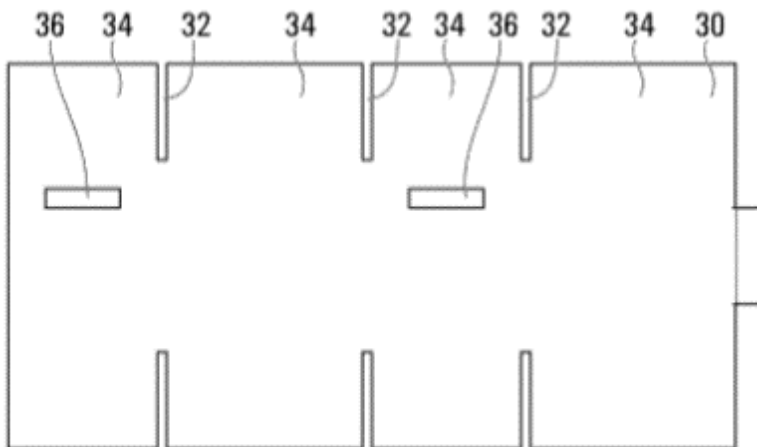


Figure 1 illustrates a sheet (28) being cut. The sheet is formed into a blank (30) with cutout holes for hands (36), flaps (34) and cut lines (32) in Figure 2 after cutting.

Special rules for classification

If appropriate, classification should also be made in groups [B31B 50/142](#), [B31B 50/144](#) or [B31B 50/146](#).

B31B 50/36

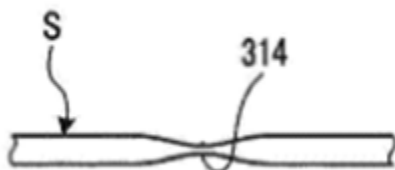
Definition Statement

This place covers:

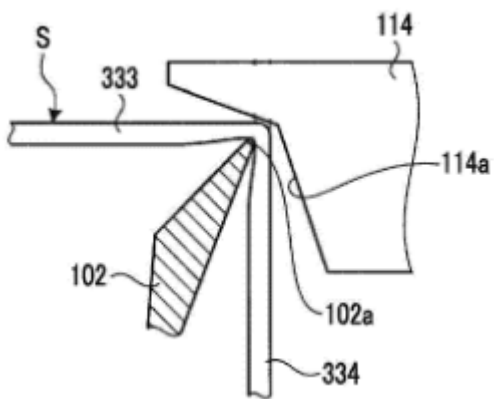
Materials that are folded while being conveyed.

Illustrative examples of subject matter classified in this place:

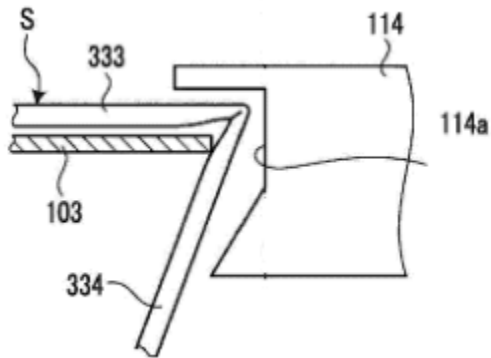
1.



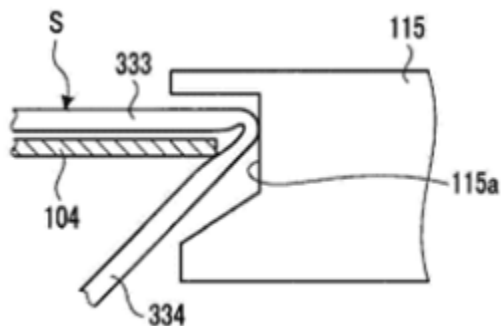
2a.



2b.



2c.



Figures 2a, 2b and 2c illustrate the progression as flap (334) of blank (S) is folded by being guided along stationary guiding surfaces (114a,115a).

B31B 50/44

References

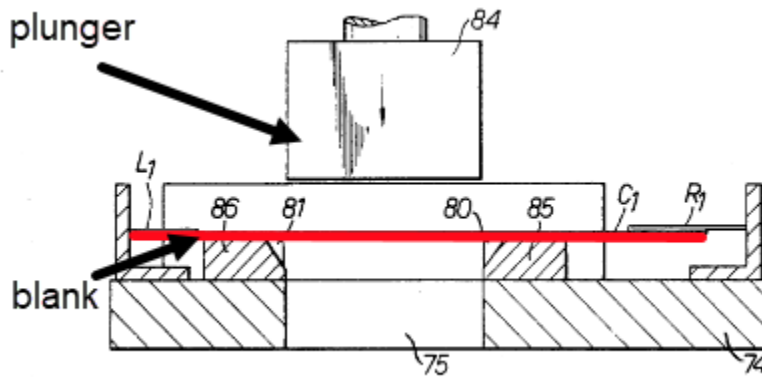
Definition statement

This place covers:

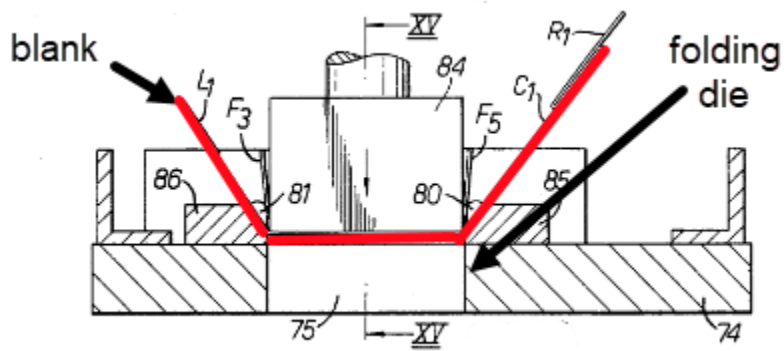
Folding blanks, e.g. the blanks comprising fold lines, without compressing the blanks during folding operation.

Illustrative example of subject matter classified in this place:

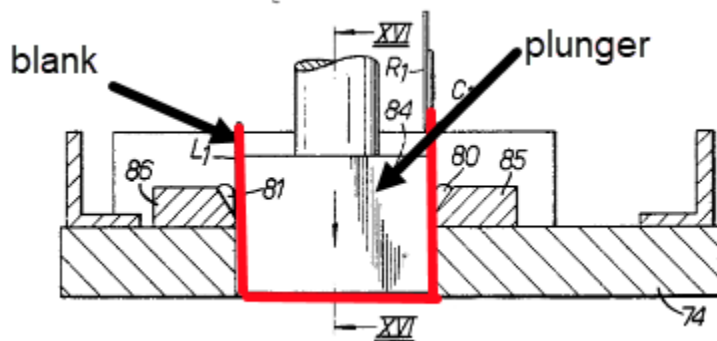
1a.



1b.



1c.



Figures 1a, 1b and 1c illustrate the progression as plunger (84) moves into the blank (L1), pushing the blank into the folding die (74).

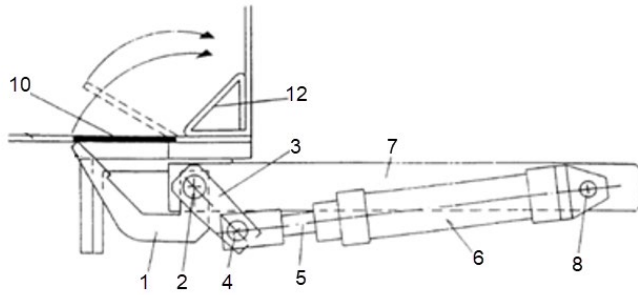
B31B 50/52

Definition statement

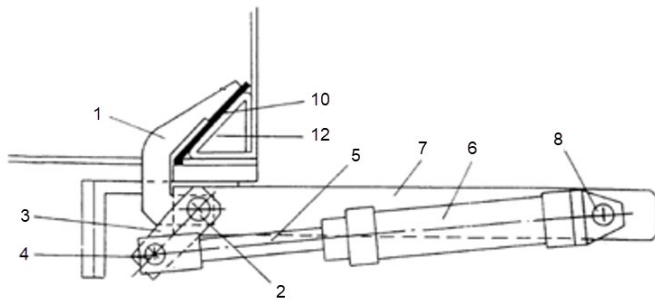
This place covers:

Illustrative example of subject matter classified in this place:

1a.



1b.



Figures 1a and 1b illustrate folding of flap (10) against a jig (12) by means of pivoting (2 through 8) a folding lever (1).

References

Limiting references

This place does not cover:

Folding sheets, blanks or webs by plungers moving through folding dies	B31B 50/44
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Informative references*Attention is drawn to the following places, which may be of interest for search:*

Folding sheets, blanks or webs around mandrels moving in circular paths	B31B 50/32
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B31B 50/59**References****Limiting references***This place does not cover:*

Folding sheets, blanks or webs	B31B 50/26
Embossing of rigid or semi-rigid containers	B31B 50/88

Informative references*Attention is drawn to the following places, which may be of interest for search:*

Dry-forming cellulose substrates from loose fibres (air-laid substrates) and subsequent moulding or pressing the substrates	B27N 3/08
Deep-drawing between complementary mould parts using mechanical means only	B29C 51/082
Making three-dimensional or 3D articles by multi-step processes including pressing	B31D 5/02
Shaping by using deep-drawing techniques	B31F 1/0077
Fibreboard manufacturing processes comprising sheet forming and subsequent moulding/pressing	D21J 5/00

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B31B 50/60

Definition statement

This place covers:

Attaching edges or surfaces together or taping.

Glossary of terms

In this place, the following terms or expressions are used with the meaning indicated:

opposing surfaces	any facing surfaces that are in contact. For example, overlapping edge surfaces or the facing surfaces of double-walled containers.
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B31B 50/742

Definition statement

This place covers:

Also, the lining of formed boxes or trays or the liner being applied during forming operation.

References

Informative references

Attention is drawn to the following places, which may be of interest for search:

Spraying or atomising in general; Applying fluent materials to surfaces in general	B05
Coating; Impregnating; Waterproofing; De-coating	B31B 70/79
Coated paper; Coating material	D21H 19/00
Paper-impregnating or coating material	D21H 21/00
Physical treatment of coated paper	D21H 25/06
Impregnated or coated fibreboard	D21J 1/08

Special rules of classification

Classification in indexing code **B31B 2120/40** is mandatory.

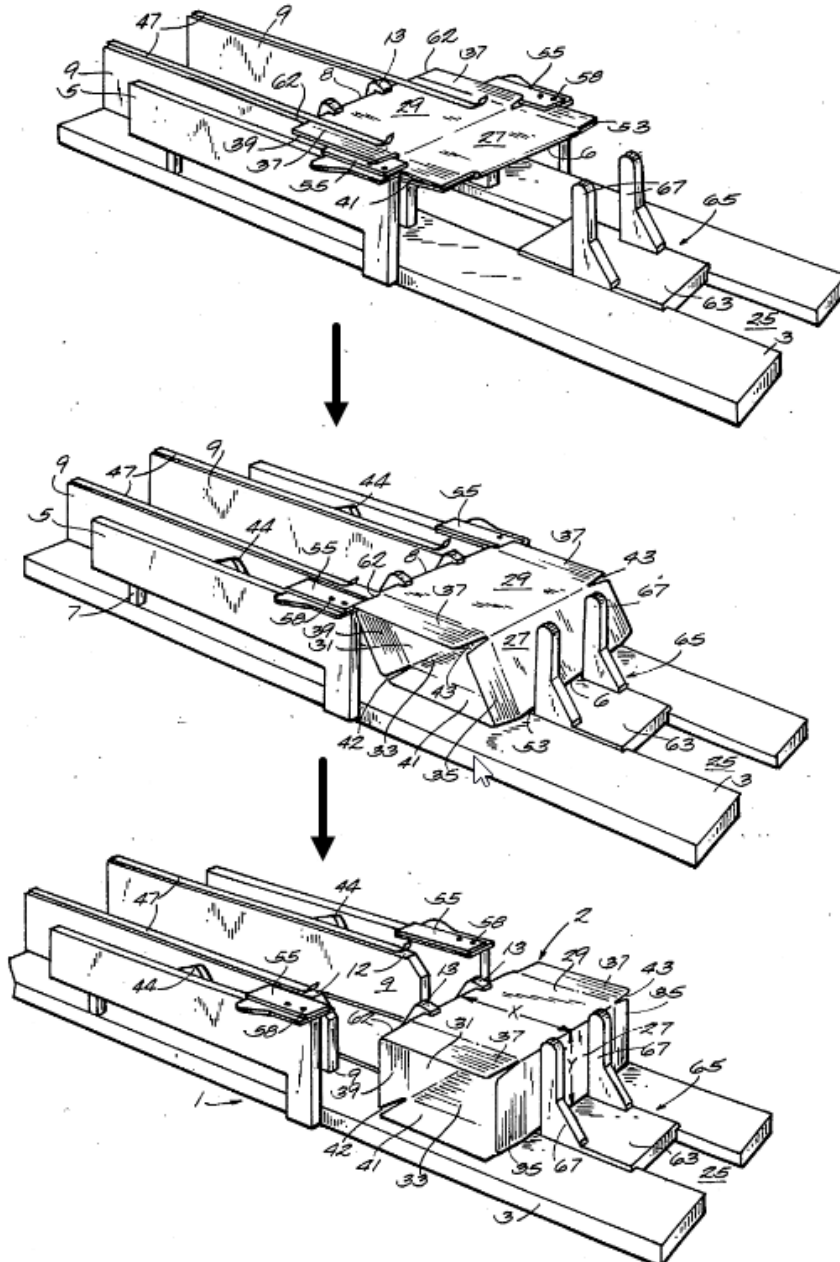
B31B 50/78

Definition statement

This place covers:

Illustrative example of subject matter classified in this place:

1a., 1b. and 1c.



Figures 1a, 1b and 1c illustrate the progression as the flattened box blank (2) with top surface (29), side surface (27) and folding line (8) is pushed against fingers (67) to form an open box.

B31B 50/80

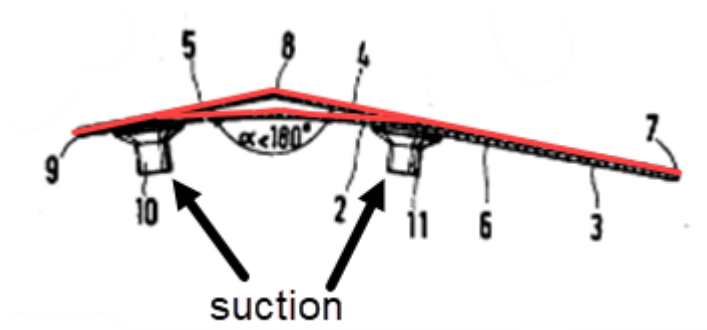
Definition statement

This place covers:

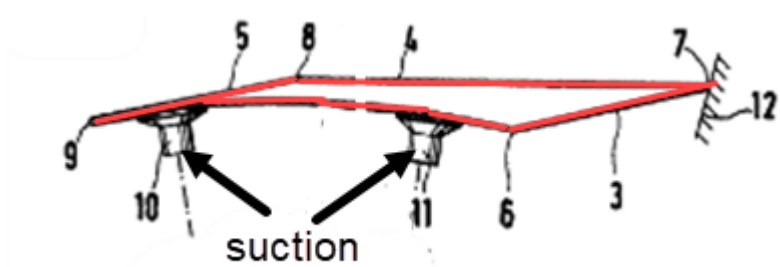
The use of air to assist in erecting a container, for example, by blown air, suction or suction cups for gripping or manipulating the flattened articles.

Illustrative example of subject matter classified in this place:

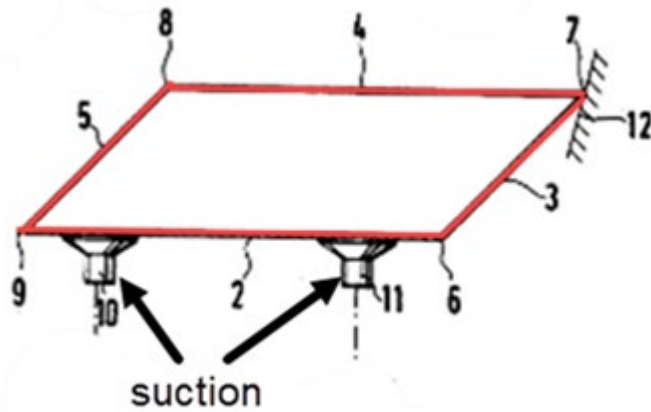
1a.



1b.



1c.



Figures 1a, 1b and 1c illustrate the progression as the flattened box blank (8) is formed into an open box via pneumatic suction means (10 and 11).

B31B 50/811

Definition statement

This place covers:

Also, the wrapping of formed boxes with a (decorative) covering sheet.

Special rules of classification

Classification in indexing code **B31B 2120/50** is mandatory.

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B31B 70/001

References

Informative references

Attention is drawn to the following places, which may be of interest for search:

Shaping sheet material under pressure	B31B 50/59
Deep-drawing between complementary mould parts using mechanical means only	B29C 51/082
Fibreboard manufacturing processes comprising sheet forming and subsequent moulding/pressing	D21J 5/00

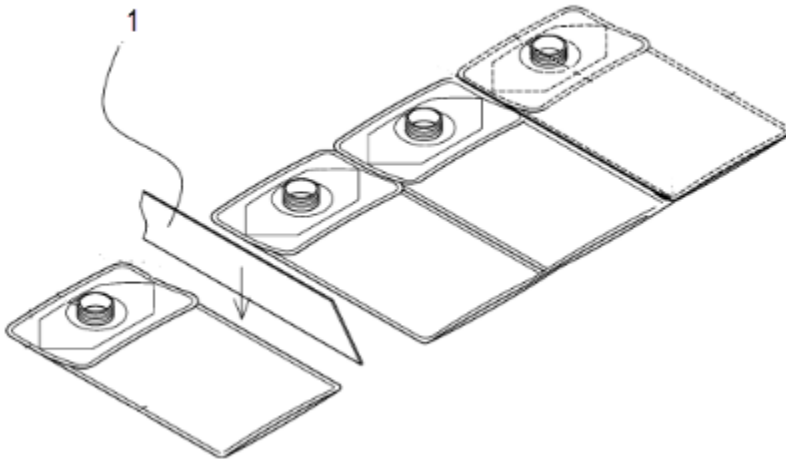
B31B 70/16

Definition Statement

This place covers:

Also, the separation of blanks or sections from perforated webs by tearing.

Illustrative example of subject matter classified in this place:



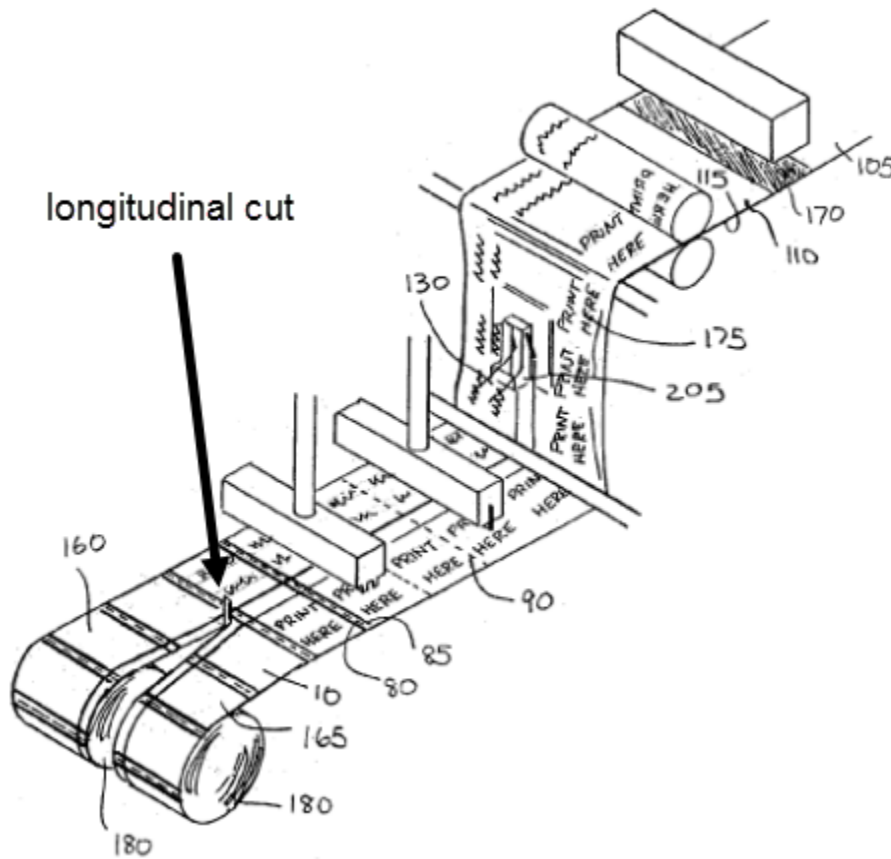
The Figure illustrates cutting means (1).

B31B 70/18

Definition Statement

This place covers:

Illustrative example of subject matter classified in this place:



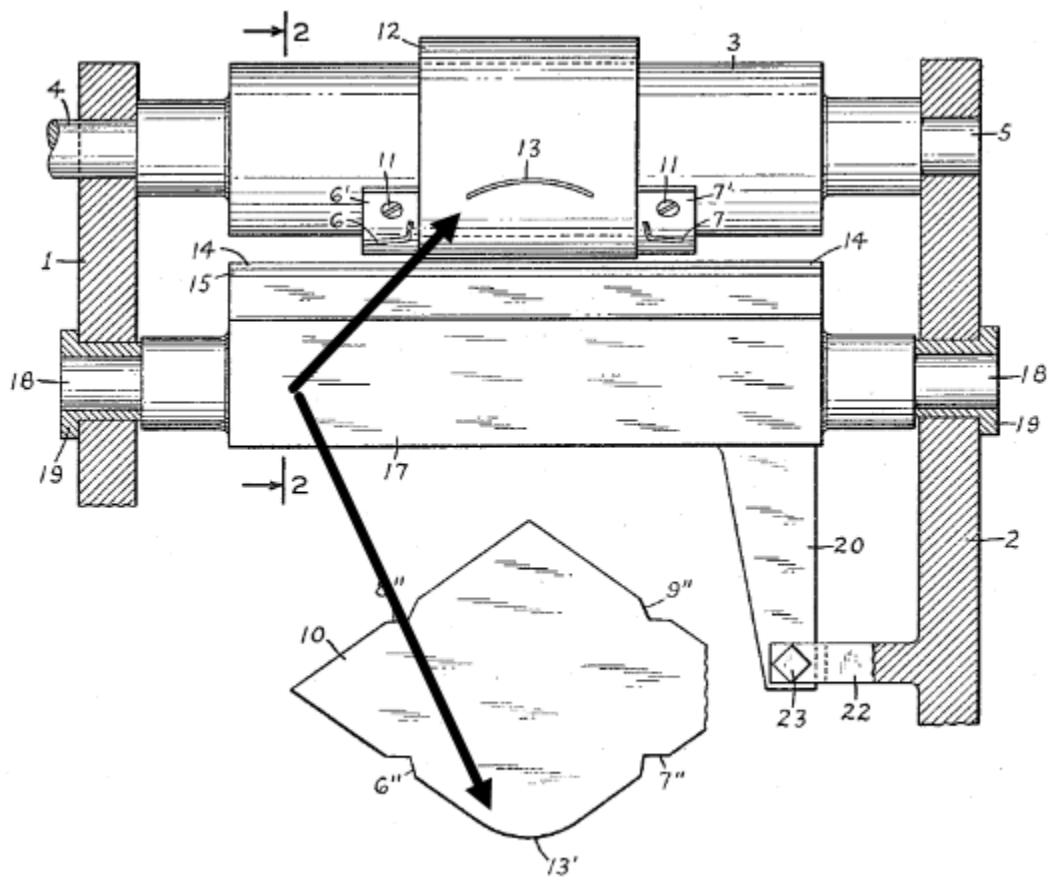
B31B 70/20

Definition Statement

This place covers:

Also, the separation of blanks or sections from perforated sheets by tearing.

Illustrative example of subject matter classified in this place:



The Figure illustrates drum (3) which rotates with cutting die having a cutter (13) and passes over the blank (10) to trim the edge of the blank (13').

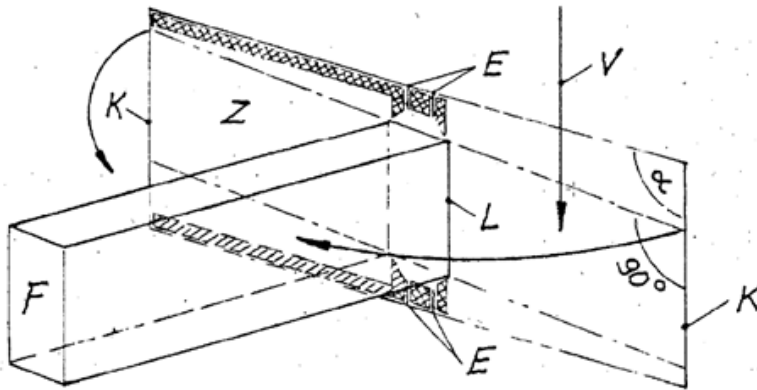
B31B 70/28

Definition statement

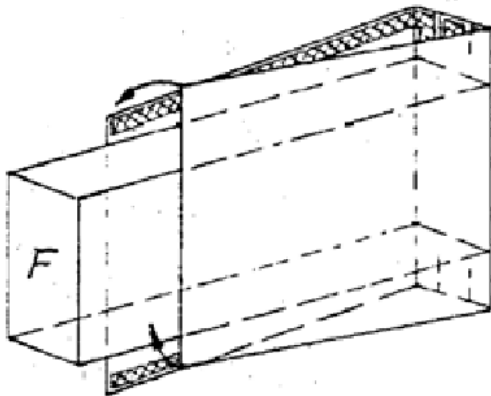
This place covers:

Illustrative example of subject matter classified in this place:

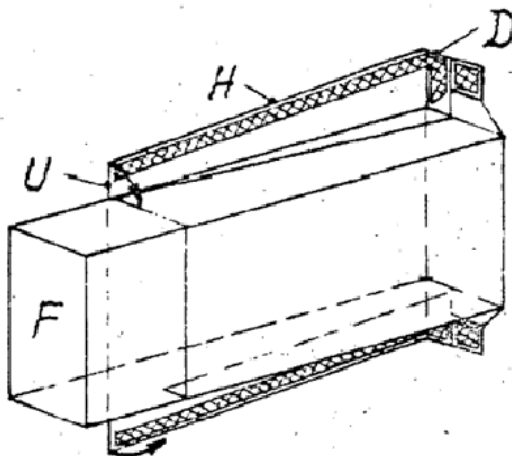
1a.



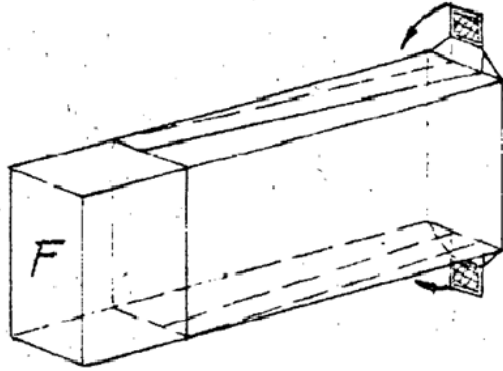
1b.



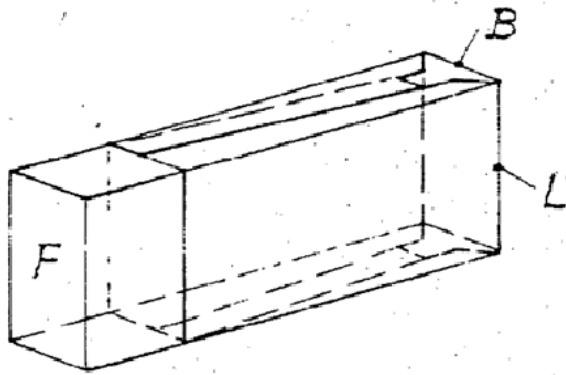
1c.



1d.



1e.



Figures 1a-1e illustrate the progress of flexible blank being wrapped around mandrel (F).

B31B 70/36

Definition Statement

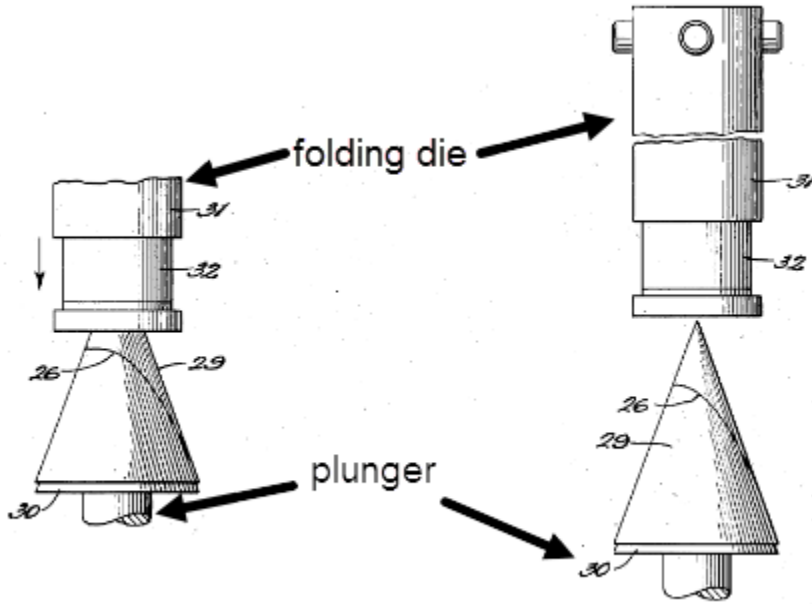
This place covers:

Materials that are folded while being continuously conveyed, e.g. edges are folded by being guided along stationary members that urge the edges into a folded configuration.

Illustrative example of subject matter classified in this place:

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B31B 70/79

References

Informative references

Attention is drawn to the following places, which may be of interest for search:

Coating; Impregnating; Waterproofing; De-coating	B31B 50/742
Spraying or atomising in general; Applying fluent materials to surfaces, in general	B05
Coated paper; Coating material	D21H 19/00
Paper-impregnating or coating material	D21H 21/00
Physical treatment of coated paper	D21H 25/06
Impregnated or coated fibreboard	D21J 1/08

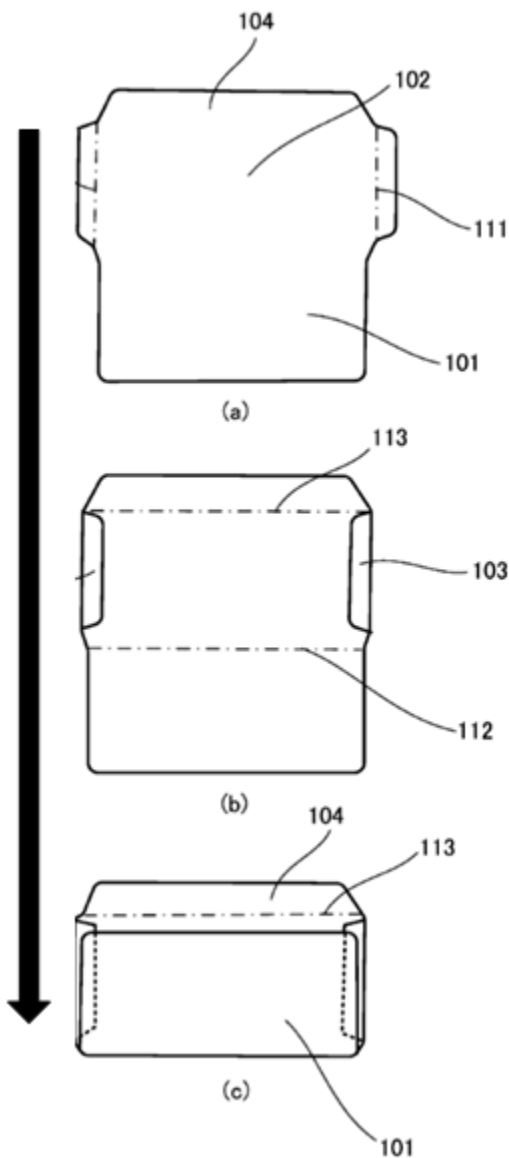
B31B 2150/10

Definition statement

This place covers:

The longitudinal axis of a container is the axis that intersects the bottom and opening of the container.

Illustrative example of the subject matter classified in this place:



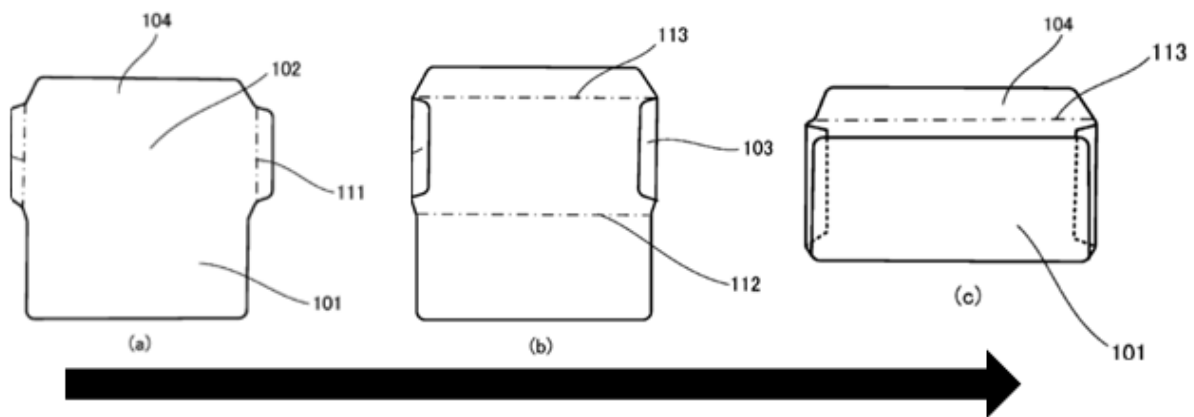
B31B 2150/20

Definition statement

This place covers:

The longitudinal axis of a container which is the axis that intersects the bottom and opening of the container.

Illustrative example of the subject matter classified in this place:



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A. DEFINITIONS (modified)

B31B

References

Delete: The entire Limiting references section.

Informative references

Replace: The Informative references table with the revised table below.

Filling or other packaging operations	B65B 1/00
Packaging machines incorporating means for making containers	B65B 1/02, B65B 3/02, B65B 5/02, B65B 43/00
Boxes and bags	B65D
Handling thin material, e.g. sheets or webs	B65H

Special rules of classification

Replace: The Special rules text with the revised text below.

Classification in indexing codes [B31B 2100/00](#) - [B31B 2170/00](#) is mandatory.

Classification in indexing code [B31B 2247/00](#) is recommended.

All aspects disclosed by the documents must be classified (deep-indexing).

Example illustrating deep-indexing:

"A device for forming a multi-layered tubular web into flat bags. In one embodiment a handle is formed by punching".

This document will be given the following classification:

[B31B70/872](#),
[B31B70/874](#),
[B31B2170/20](#),
[B31B2160/10](#) and
[B31B2155/003](#).

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All relevant information contained in a document must be classified, irrespective of its position in the document: description, claims or figures are to be treated with equal importance.

References to **B31C** and **B65B** in the scheme titles are non-limiting in subclass **B31B**. CPC will be updated/corrected once this inconsistency is resolved in IPC.

Glossary of terms

Replace: The Glossary of terms table with the revised table below.

blanks	sheets pre-cut or creased for being folded into an individual container
boxes or cartons	rigid or semi-rigid containers, also bags formed similarly to cartons, trays, barrels, tubes or cups, other than articles formed by winding
envelopes or bags	essentially flexible containers, the final shape of which is determined by their contents
mandrel	an object such as a block, cylinder or cone having a shape used for forming a container by wrapping a sheet or blank around said object
plunger	means for forming a container shape by driving an object into a sheet or a blank such that the sheet or blank is pushed into or through folding dies or cavities to form the shape
sheet	individual pre-cut sections of material used for forming a blank or for producing a single container
web	continuous material used for forming blanks or for producing containers

B31B 50/14

Insert: The following new Definition statement.

Definition statement

This place covers:

Cutting sheets, blanks or webs.

References

Informative references

Replace: The Informative references table with the revised table below.

Cutting, e.g. perforating, punching, slitting or trimming	B31B 70/14
Cutting per se	B26D
Means for removing cut-out material or waste	B26D 7/18

B31B 50/25

Insert: The following new Definition statement.

Definition statement

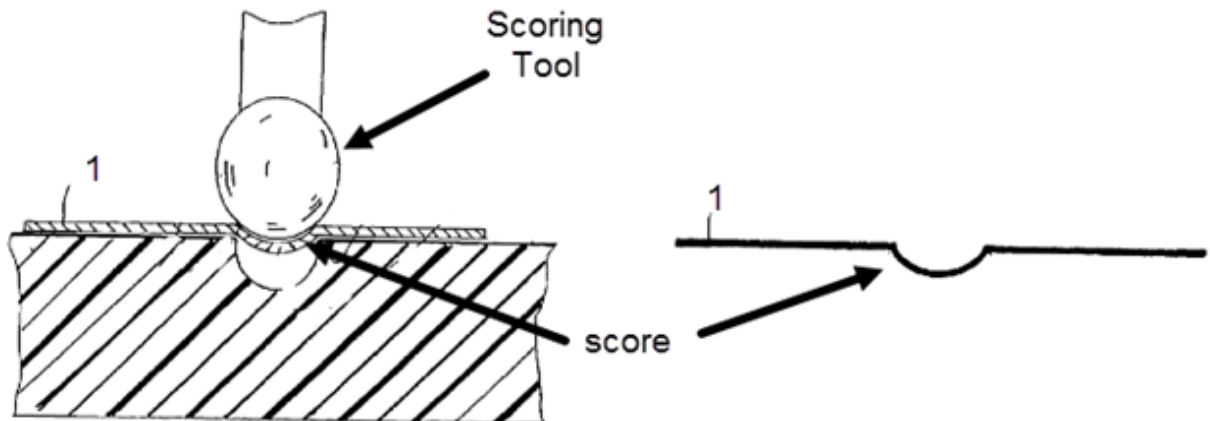
This place covers:

Ruling devices or methods for defining or forming weakening lines such as fold lines in sheets, blanks or webs with or without removing material.

The weakening lines are being formed by e.g. creasing, scoring, grooving, incising, engraving, marking or milling.

Illustrative examples of subject matter classified in this place:

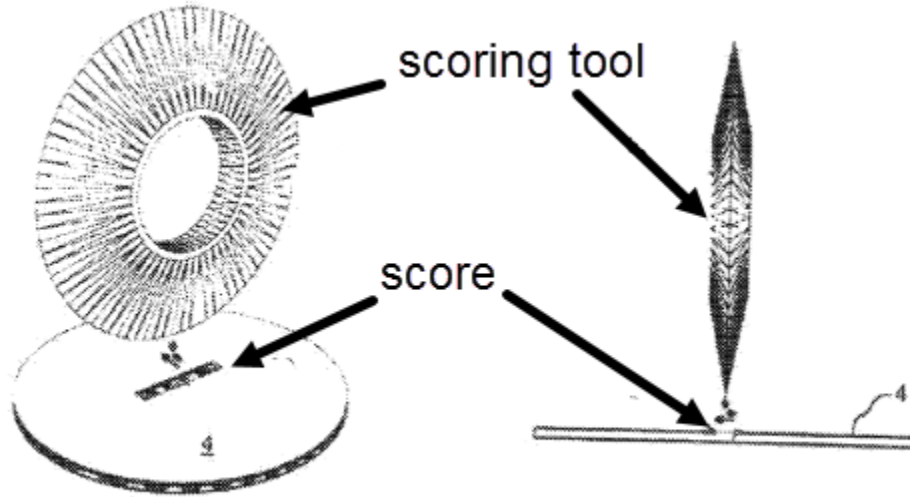
1.



2.

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References

Informative references

Replace: The Informative references table with the revised table below.

Ruling	B31B 70/25
Creasing not limited to box or bag making	B31F 1/08

B31B 50/26

References

Informative references

Replace: The Informative references table with the revised table below.

Folding thin material	B65H 45/00
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B31B 50/76

Insert: The following new Definition statement.

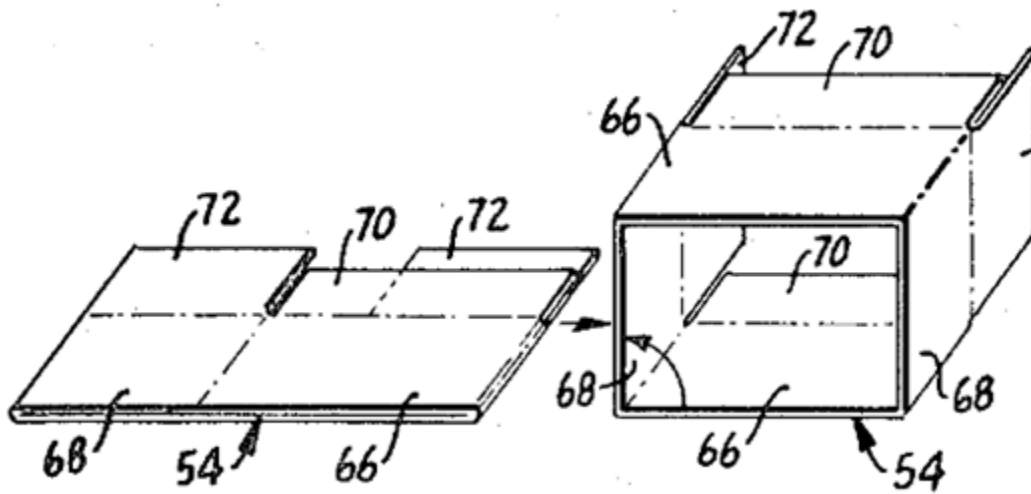
Definition statement

This place covers:

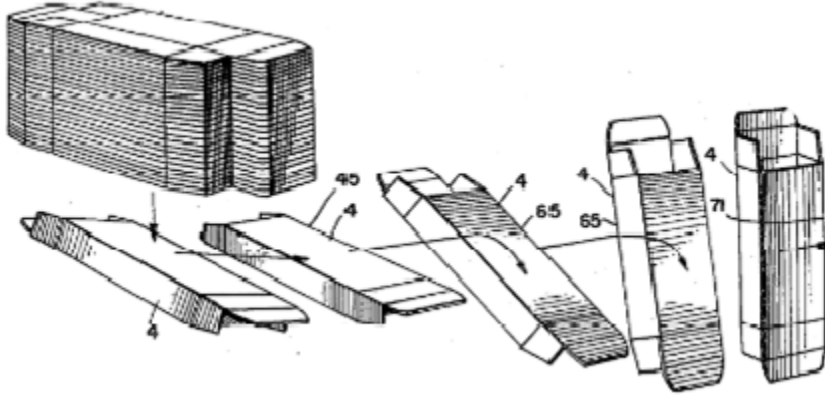
Expanding flat tubular shapes into an open configuration in the process of forming a volumetric container.

Illustrative examples of subject matter classified in this place:

1.



2.



Figures 1 and 2 illustrate the progress of erecting a flattened box into a 3D shape having a volume.

References

Informative references

Replace: The Informative references table with the revised table below.

Folding sheets, blanks or webs, e.g. folding a flat blank into a container form or a 3D shape	B31B 50/26
Opening or setting-up boxes in relation to packaging operations	B65B 43/26

B31B 50/92

Insert: The following new Definition statement.

Definition statement

This place covers:

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Means or methods for handling finished boxes, e.g. any combination of removing a completed box from the machine, stacking, counting or other means of preparing the finished boxes for stock, storage or transport.

References

Informative references

Replace: The Informative references table with the revised table below.

Delivering sheets or thin material from machines	B65H 29/00
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B31B 70/003

Insert: The following new Definition statement.

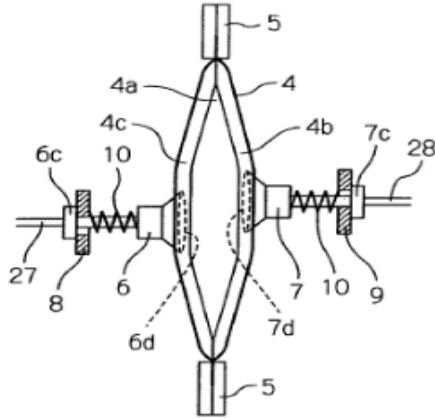
Definition statement

This place covers:

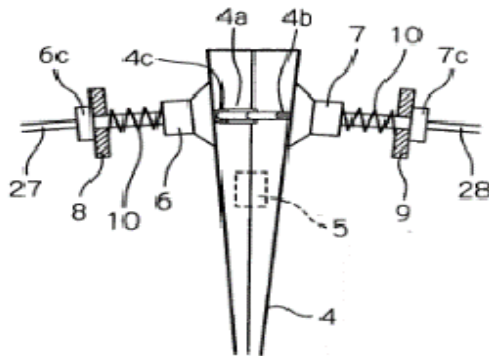
Mechanical, pneumatic or manual opening means.

Illustrative example of subject matter classified in this place:

1a.



1b.



Figures 1a and 1b illustrate the opening of a flattened bag via pneumatic suction means (6 and 7).

B31B 70/10

Insert: The following new Definition statement.

Definition statement

This place covers:

Driving systems for continuous and intermittent advancement of webs.

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Systems for supplying webs from rolls or stacks of fan-folded material.

Temporary storage of webs in accumulators or buffer units.

B31B70/14

Insert: The following new Definition statement.

Definition Statement

This place covers:

Cutting sheets, blanks or webs.

References

Informative references

Replace: The Informative references table with the revised table below.

Cutting sheets, blanks or webs for rigid containers	B31B 50/14
Forming integral handles by punching or cutting	B31B 70/874
Cutting per se	B26D
Means for removing cut-out material or waste	B26D 7/18

B31B70/25

Insert: The following new Definition statement.

Definition statement

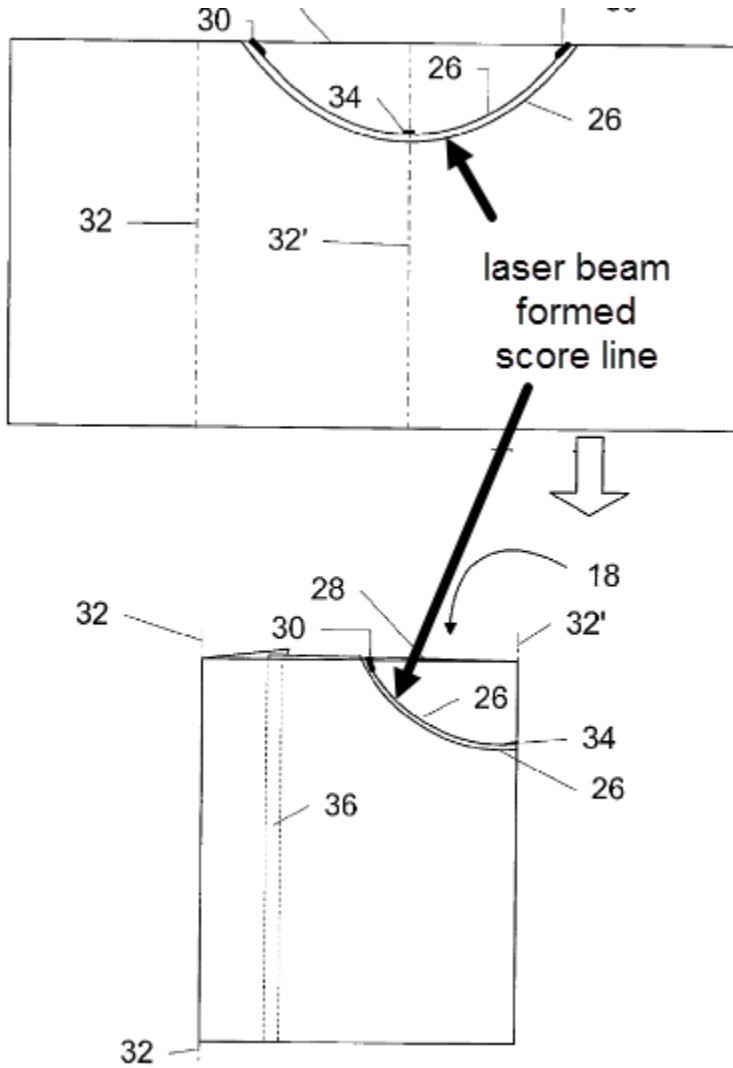
This place covers:

Ruling devices or methods for defining or forming weakening lines such as fold lines in sheets, blanks or webs with or without removing material.

The weakening lines are being formed by e.g. creasing, scoring, grooving, incising, engraving, marking or milling.

Illustrative example of subject matter classified in this place:

1a. and 1b.



References

Informative references

Replace: The Informative references table with the revised table below.

Surface scoring of sheets, blanks or webs for rigid containers	B31B 50/25
Cutting, e.g. perforating, punching, slitting or trimming	B31B 70/14
Creasing not limited to box or bag making	B31F 1/08

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B31B 70/92

Insert: The following new Definition statement.

Definition statement

This place covers:

Methods for readying formed bags (flexible containers) into a state where they are in condition for shipping, storage or filling, including means or methods for removing a finished bag from the machine, transporting the finished bags to a processing machine, e.g. providing bags in stacks, in a roll or wicketing.

References

Informative references

Replace: The Informative references table with the revised table below.

Filling or other packaging operations	B65B
Delivering sheets or web material from machines	B65H 29/00

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3. REVISION CONCORDANCE LIST (RCL)

<u>Type*</u>	<u>From CPC Symbol (existing)</u>	<u>To CPC Symbol(s)</u>
D	B31B 70/002	<administrative transfer to B31B70/001>

* C = entries with modified file scope where reclassification of documents from the entries is involved; Q = new entries which are firstly populated with documents via administrative transfers from deleted (D) entries. Afterwards, the transferred documents into the Q entry will either stay or be moved to more appropriate entries, as determined by intellectual reclassification; D = deleted entries; F = frozen entries will be deleted once reclassification of documents from the entries is completed.

NOTES:

- Only C, D, F, and Q type entries are included in the table above.
- When multiple symbols are included in the “To” column, do not use ranges of symbols.
- For administrative transfer of documents, the following text should be used: “< administrative transfer to XX>”, “<administrative transfer to XX and YY simultaneously>”, or “<administrative transfer to XX, YY, ...and ZZ simultaneously>” when administrative transfer of the same documents is to more than one place.
- Administrative transfer to main trunk groups is assumed to be the source allocation type, unless otherwise indicated.
- Administrative transfer to 2000/Y series groups is assumed to be “additional information”.
- If needed, instructions for allocation type should be indicated within the angle brackets using the abbreviations “ADD” or “INV”: <administrative transfer to XX ADD>, <administrative transfer to XX INV>, or < administrative transfer to XX ADD, YY INV, ... and ZZ ADD simultaneously>.
- In certain situations, the “D” entries of 2000-series or Y-series groups may not require a destination (“To”) symbol, however it is required to specify “<no transfer>” in the “To” column for such cases.
- RCL is not needed for finalisation projects.

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4. CHANGES TO THE CPC-TO-IPC CONCORDANCE LIST (CICL)

<u>CPC</u>	<u>IPC</u>	<u>Action*</u>
B31B 70/002		DELETE

*Action column:

- For an (N) or (Q) entry, provide an IPC symbol and complete the Action column with "NEW."
- For an existing CPC main trunk entry or indexing entry where the existing IPC symbol needs to be changed, provide an updated IPC symbol and complete the Action column with "UPDATED."
- For a (D) CPC entry or indexing entry complete the Action column with "DELETE." IPC symbol does not need to be included in the IPC column.
- For an (N) 2000 series CPC entry which is positioned within the main trunk scheme (breakdown code) provide an IPC symbol and complete the action column with "NEW".
- For an (N) 2000 series CPC entry positioned at the end of the CPC scheme (orthogonal code), with no IPC equivalent, complete the IPC column with "CPCONLY" and complete the action column with "NEW".

NOTES:

- F symbols are not included in the CICL table above.
- T and M symbols are not included in the CICL table above unless a change to the existing IPC is desired.