

CPC COOPERATIVE PATENT CLASSIFICATION

F MECHANICAL ENGINEERING; LIGHTING; HEATING; WEAPONS; BLASTING (NOTE omitted)

ENGINES OR PUMPS

F02 COMBUSTION ENGINES; HOT-GAS OR COMBUSTION-PRODUCT ENGINE PLANTS

F02F CYLINDERS, PISTONS OR CASINGS, FOR COMBUSTION ENGINES; ARRANGEMENTS OF SEALINGS IN COMBUSTION ENGINES

NOTES

1. Attention is drawn to the notes preceding class [F01](#).
2. In considering the relationship between class [F16](#) and subclass [F02F](#), class [F16](#) will take precedence unless the subject matter is specific to combustion engines.
3. {In this subclass, it is desirable to add the indexing codes of subclass [F05C](#) for specific details or properties of materials.}

1/00	Cylinders; Cylinder heads	1/24	. Cylinder heads
1/002	. {Integrally formed cylinders and cylinder heads}	2001/241	. . {specially adapted to pent roof shape of the combustion chamber}
1/004	. {Cylinder liners (F02F 1/08 , F02F 1/16 take precedence)}	1/242	. . {Arrangement of spark plugs or injectors}
2001/006	. {having a ring at the inside of a liner or cylinder for preventing the deposit of carbon oil particles, e.g. oil scrapers}	1/243	. . {Cylinder heads and inlet or exhaust manifolds integrally cast together}
2001/008	. {Stress problems, especially related to thermal stress}	2001/244	. . {Arrangement of valve stems in cylinder heads}
1/02	. having cooling means (cylinder heads F02F 1/26)	2001/245	. . . {the valve stems being orientated at an angle with the cylinder axis}
1/04	. . for air cooling	2001/246 {and orientated radially from the combustion chamber surface}
1/045	. . . {Attachment of cylinders to crankcase}	2001/247	. . . {the valve stems being orientated in parallel with the cylinder axis}
1/06	. . . Shape or arrangement of cooling fins; Finned cylinders	2001/248	. . {Methods for avoiding thermal stress-induced cracks in the zone between valve seat openings}
1/065 {with means for directing or distributing cooling medium}	2001/249	. . {with flame plate, e.g. insert in the cylinder head used as a thermal insulation between cylinder head and combustion chamber}
1/08 running-liner and cooling-part of cylinder being different parts or of different material	1/26	. . having cooling means
1/10	. . for liquid cooling	1/28	. . . for air cooling
1/102	. . . {Attachment of cylinders to crankcase}	1/30 Finned cylinder heads
2001/104	. . . {using an open deck, i.e. the water jacket is open at the block top face}	1/305 {the cylinder heads being of side valve type}
2001/106	. . . {using a closed deck, i.e. the water jacket is not open at the block top face}	1/32 the cylinder heads being of overhead valve type
1/108	. . . {Siamese-type cylinders, i.e. cylinders cast together}	1/34 with means for directing or distributing cooling medium
1/12	. . . Preventing corrosion of liquid-swept surfaces	1/36	. . . for liquid cooling
1/14	. . . Cylinders with means for directing, guiding or distributing liquid stream	1/365 {the cylinder heads being of side valve type}
1/16	. . . Cylinder liners of wet type	1/38 the cylinder heads being of overhead valve type
1/163 {the liner being midsupported}	1/40 cylinder heads with means for directing, guiding, or distributing liquid stream
1/166 {Spacer decks}	1/42	. . Shape or arrangement of intake or exhaust channels in cylinder heads
1/18	. Other cylinders	2001/4207	. . . {Arrangements with one conduit connected with two valves; Arrangements connecting one valve with two conduits}
1/183	. . {Oval or square cylinders}	1/4214	. . . {specially adapted for four or more valves per cylinder}
1/186	. . {for use in engines with two or more pistons reciprocating within same cylinder}	1/4221 {particularly for three or more inlet valves}
1/20	. . characterised by constructional features providing for lubrication		
1/22	. . characterised by having ports in cylinder wall for scavenging or charging		

1/4228	. . . {Helically-shaped channels (imparting a rotation to the charge in the cylinder F02B 31/00)}	3/24	. having means for guiding gases in cylinders, e.g. for guiding scavenging charge in two-stroke engines
1/4235	. . . {of intake channels}	3/26	. having combustion chamber in piston head (the surface thereof being covered F02F 3/14)
1/4242 {with a partition wall inside the channel}	3/28	. Other pistons with specially-shaped head
1/425 {with a separate deviation element inside the channel}	3/285	. . {the head being provided with an insert located in or on the combustion-gas-swept surface}
1/4257 {with an intake liner}		
1/4264	. . . {of exhaust channels}	5/00	Piston rings, e.g. associated with piston crown
1/4271 {with an exhaust liner}	NOTE	
2001/4278 {Exhaust collectors}		{Details of piston rings or related details of the pistons, piston crowns or cylinders are classified in group F16J 9/00 .}
1/4285	. . . {of both intake and exhaust channel}		
1/4292 {with liners (F02F 1/4257 , F02F 1/4271 take precedence)}	7/00	Casings, e.g. crankcases
3/00	Pistons	7/0002	. {Cylinder arrangements}
2003/0007	. {Monolithic pistons; One piece constructions; Casting of pistons}	7/0004	. . {Crankcases of one-cylinder engines}
3/0015	. {Multi-part pistons}	7/0007	. . {Crankcases of engines with cylinders in line}
3/0023	. . {the parts being bolted or screwed together}	7/0009	. . {Crankcases of opposed piston engines}
3/003	. . {the parts being connected by casting, brazing, welding or clamping}	7/0012	. . {Crankcases of V-engines}
2003/0038	. . . {by brazing}	7/0014	. . {Crankcases of W-, deldic, or quadratic engines, or the like}
2003/0046	. . . {by crimping}	7/0017	. . {Crankcases of radial engines}
2003/0053	. . . {by soldering}	7/0019	. . {Cylinders and crankshaft not in one plane (deaxation)}
2003/0061	. . . {by welding}	7/0021	. {Construction}
3/0069	. . {the crown and skirt being interconnected by the gudgeon pin}	7/0024	. . {Casings for larger engines}
3/0076	. {the inside of the pistons being provided with ribs or fins}	7/0026	. . . {Casings for horizontal engines}
3/0084	. {the pistons being constructed from specific materials}	7/0029	. . {Space-frames}
3/0092	. . {the material being steel-plate}	7/0031	. . {Construction kit principle (modular engines)}
3/02	. having means for accommodating or controlling heat expansion	7/0034	. . {Built from sheet material and welded casings}
3/022	. . {the pistons having an oval circumference or non-cylindrical shaped skirts, e.g. oval (F02F 3/025 , F02F 3/027 take precedence)}	7/0036	. . {Casings for two-stroke engines with scavenging conduits}
3/025	. . {having circumferentially slotted piston skirts, e.g. T-slots}	7/0039	. . {Casings for small engines, especially with crankcase pumps}
3/027	. . {the skirt wall having cavities}	2007/0041	. . {Fixing Bolts}
3/04	. . having expansion-controlling inserts	7/0043	. {Arrangements of mechanical drive elements}
3/042	. . . {the inserts consisting of reinforcements in the skirt interconnecting separate wall parts, e.g. rods or strips}	7/0046	. . {Shape of casings adapted to facilitate fitting or dismantling of engine parts}
3/045	. . . {the inserts being located in the crown}	7/0048	. . {Tunnel-type frames}
3/047	. . . {the inserts being located around the gudgeon pin bearings}	7/0051	. . {Crankcase pump engines}
3/06	. . . the inserts having bimetallic effect	7/0053	. . {Crankshaft bearings fitted in the crankcase}
3/08	. . . the inserts being ring-shaped	2007/0056	. . . {using bearing beams, i.e. bearings interconnected by a beam or multiple beams}
3/10	. having surface coverings (F02F 3/02 takes precedence)	7/0058	. . {Longitudinally or transversely separable crankcases}
3/105	. . {the coverings forming a double skirt}	7/006	. {Camshaft or pushrod housings}
3/12	. . on piston heads	2007/0063	. . {Head bolts; Arrangements of cylinder head bolts}
3/14	. . . within combustion chambers	7/0065	. {Shape of casings for other machine parts and purposes, e.g. utilisation purposes, safety}
3/16	. having cooling means	7/0068	. . {Adaptations for other accessories}
3/18	. . the means being a liquid or solid coolant, e.g. sodium, in a closed chamber in piston	7/007	. . {Adaptations for cooling}
3/20	. . the means being a fluid flowing through or along piston	7/0073	. . {Adaptations for fitting the engine, e.g. front-plates or bell-housings}
3/22	. . . the fluid being liquid	2007/0075	. . . {Front covers}
3/225 {the liquid being directed into blind holes}	2007/0078	. . . {Covers for belt transmissions}
		7/008	. . {Sound insulation}
		7/0082	. {Mounting of engine casings}
		7/0085	. {Materials for constructing engines or their parts}
		7/0087	. . {Ceramic materials}
		2007/009	. . {Hypereutectic aluminum, e.g. aluminum alloys with high SI content}

F02F

- 2007/0092 . . {Transparent materials}
- 7/0095 . {Constructing engine casings ([welded casings F02F 7/0034](#))}
- 2007/0097 . {for large diesel engines}
- 11/00 Arrangements of sealings in combustion engines**
{(piston rings or ring sealings of similar construction [F16J 9/00](#))}
- 11/002 . {involving cylinder heads}
- 11/005 . {involving cylinder liners}
- 11/007 . {involving rotary applications}

Indexing scheme relating to manufacturing

- 2200/00 Manufacturing**
- 2200/02 . Riveting
- 2200/04 . Forging of engine parts
- 2200/06 . Casting
- 2200/08 . . using a lost model, e.g. foam casting
- 2200/11 . using wrought materials, e.g. wrought steels