

CPC COOPERATIVE PATENT CLASSIFICATION

C CHEMISTRY; METALLURGY

(NOTES omitted)

METALLURGY

C21 METALLURGY OF IRON

C21D MODIFYING THE PHYSICAL STRUCTURE OF FERROUS METALS; GENERAL DEVICES FOR HEAT TREATMENT OF FERROUS OR NON-FERROUS METALS OR ALLOYS; MAKING METAL MALLEABLE, e.g. BY DECARBURISATION OR TEMPERING (surface treatment of metallic material involving at least one process provided for in class C23 and at least one process covered by this subclass C23F 17/00; unidirectional solidification of eutectic materials or unidirectional demixing of eutectoid materials C30B)

WARNING

In this subclass non-limiting references (in the sense of paragraph 39 of the Guide to the IPC) may still be displayed in the scheme.

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|-------------|--|-------------|--|
| 1/00 | General methods or devices for heat treatment, e.g. annealing, hardening, quenching or tempering | 1/54 | . Determining when the hardening temperature has been reached by measurement of magnetic or electrical properties |
| 1/02 | . Hardening articles or materials formed by forging or rolling, with no further heating beyond that required for the formation | 1/55 | . Hardenability tests, e.g. end-quench tests |
| 1/04 | . with simultaneous application of supersonic waves, magnetic or electric fields | 1/56 | . characterised by the quenching agents |
| 1/06 | . Surface hardening | 1/58 | . . Oils |
| 1/08 | . . with flames | 1/60 | . . Aqueous agents |
| 1/09 | . . by direct application of electrical or wave energy; by particle radiation | 1/607 | . . Molten salts |
| 1/10 | . . . by electric induction | 1/613 | . . Gases; Liquefied or solidified normally gaseous material |
| 1/18 | . Hardening (C21D 1/02 takes precedence); Quenching with or without subsequent tempering (quenching devices C21D 1/62) | 1/62 | . Quenching devices |
| 1/185 | . . {from an intercritical temperature} | 1/63 | . . for bath quenching |
| 1/19 | . . by interrupted quenching | 1/64 | . . . with circulating liquids |
| 1/20 | . . . Isothermal quenching, e.g. bainitic hardening | 1/667 | . . for spray quenching |
| 1/22 | . . . Martempering | 1/673 | . . for die quenching |
| 1/25 | . . Hardening, combined with annealing between 300 degrees Celsius and 600 degrees Celsius, i.e. heat refining ("Vergüten") | 1/68 | . Temporary coatings or embedding materials applied before or during heat treatment |
| 1/26 | . Methods of annealing | 1/70 | . . while heating or quenching |
| 1/28 | . . Normalising | 1/72 | . . during chemical change of surfaces |
| 1/30 | . . Stress-relieving | 1/74 | . Methods of treatment in inert gas, controlled atmosphere, vacuum or pulverulent material |
| 1/32 | . . Soft annealing, e.g. spheroidising | 1/76 | . . Adjusting the composition of the atmosphere |
| 1/34 | . Methods of heating (C21D 1/06 takes precedence) | 1/763 | . . . {using a catalyst} |
| 1/38 | . . Heating by cathodic discharges | 1/767 | . . with forced gas circulation; Reheating thereof |
| 1/40 | . . Direct resistance heating | 1/773 | . . under reduced pressure or vacuum |
| 1/42 | . . Induction heating | 1/78 | . Combined heat-treatments not provided for above |
| 1/44 | . . in heat-treatment baths | 1/785 | . . {Thermocycling} |
| 1/46 | . . . Salt baths | 1/82 | . Descaling by thermal stresses (mechanically B21, B23; chemically C23; electrolytically C25F 1/00) |
| 1/48 | . . . Metal baths | 1/84 | . Controlled slow cooling (cooling-beds for metal rolling B21B 43/00) |
| 1/50 | . . . Oil baths | 3/00 | Diffusion processes for extraction of non-metals; Furnaces therefor (local protective coatings C21D 1/72) |
| 1/52 | . . with flames | 3/02 | . Extraction of non-metals |
| 1/53 | . . Heating in fluidised beds | 3/04 | . . Decarburising |
| | | 3/06 | . . Extraction of hydrogen |
| | | 3/08 | . . Extraction of nitrogen |

3/10 . Furnaces therefor

5/00 Heat treatments of cast-iron

- 5/02 . improving the malleability of grey cast-iron
- 5/04 . of white cast-iron
- 5/06 . . Malleabilising
- 5/08 . . . with oxidation of carbon
- 5/10 in gaseous agents
- 5/12 in solid agents
- 5/14 . . . Graphitising
- 5/16 Packing agents

6/00 Heat treatment of ferrous alloys

- 6/001 . {containing Ni ([C21D 6/004](#) takes precedence)}
- 6/002 . {containing Cr ([C21D 6/004](#) takes precedence)}
- 6/004 . {containing Cr and Ni}
- 6/005 . {containing Mn}
- 6/007 . {containing Co}
- 6/008 . {containing Si}
- 6/02 . Hardening by precipitation
- 6/04 . Hardening by cooling below 0 degrees Celsius

7/00 Modifying the physical properties of iron or steel by deformation ([apparatus for mechanical working of metal B21, B23, B24](#))

- 7/02 . by cold working
- 7/04 . . of the surface
- 7/06 . . . by shot-peening or the like
- 7/08 . . . by burnishing or the like
- 7/10 . . of the whole cross-section, e.g. of concrete reinforcing bars
- 7/105 . . . {[of concrete reinforcing bars](#)}
- 7/12 . . . by expanding tubular bodies
- 7/13 . by hot working

8/00 Modifying the physical properties of ferrous metals or ferrous alloys by deformation combined with, or followed by, heat treatment ([hardening articles or materials formed by forging or rolling with no further heating beyond that required for the formation C21D 1/02](#))

- 8/02 . during manufacturing of plates or strips ([C21D 8/12](#) takes precedence)

WARNING

Group [C21D 8/02](#) is impacted by reclassification into groups [C21D 8/04](#) - [C21D 8/0494](#).

Groups [C21D 8/02](#) and [C21D 8/04](#) - [C21D 8/0494](#) should be considered in order to perform a complete search.

- 8/021 . . involving particular fabrication steps or treatments of ingots or slabs

WARNING

Group [C21D 8/021](#) is impacted by reclassification into groups [C21D 8/04](#) - [C21D 8/0494](#).

Groups [C21D 8/021](#) and [C21D 8/04](#) - [C21D 8/0494](#) should be considered in order to perform a complete search.

- 8/0215 . . . {[Rapid solidification; Thin strip casting](#)}

WARNING

Group [C21D 8/0215](#) is impacted by reclassification into groups [C21D 8/04](#) - [C21D 8/0494](#).

Groups [C21D 8/0215](#) and [C21D 8/04](#) - [C21D 8/0494](#) should be considered in order to perform a complete search.

- 8/0221 . . characterised by the working steps

WARNING

Group [C21D 8/0221](#) is impacted by reclassification into groups [C21D 8/04](#) - [C21D 8/0494](#).

Groups [C21D 8/0221](#) and [C21D 8/04](#) - [C21D 8/0494](#) should be considered in order to perform a complete search.

- 8/0226 . . . {[Hot rolling](#)}

WARNING

Group [C21D 8/0226](#) is impacted by reclassification into groups [C21D 8/04](#) - [C21D 8/0494](#).

Groups [C21D 8/0226](#) and [C21D 8/04](#) - [C21D 8/0494](#) should be considered in order to perform a complete search.

- 8/0231 . . . {[Warm rolling](#)}

WARNING

Group [C21D 8/0231](#) is impacted by reclassification into groups [C21D 8/04](#) - [C21D 8/0494](#).

Groups [C21D 8/0231](#) and [C21D 8/04](#) - [C21D 8/0494](#) should be considered in order to perform a complete search.

- 8/0236 . . . {[Cold rolling](#)}

WARNING

Group [C21D 8/0236](#) is impacted by reclassification into groups [C21D 8/04](#) - [C21D 8/0494](#).

Groups [C21D 8/0236](#) and [C21D 8/04](#) - [C21D 8/0494](#) should be considered in order to perform a complete search.

- 8/0242 . . . {[Flattening; Dressing; Flexing](#)}

WARNING

Group [C21D 8/0242](#) is impacted by reclassification into groups [C21D 8/04](#) - [C21D 8/0494](#).

Groups [C21D 8/0242](#) and [C21D 8/04](#) - [C21D 8/0494](#) should be considered in order to perform a complete search.

8/0247 . . . characterised by the heat treatment

WARNING

Group [C21D 8/0247](#) is impacted by reclassification into groups [C21D 8/04](#) - [C21D 8/0494](#).
Groups [C21D 8/0247](#) and [C21D 8/04](#) - [C21D 8/0494](#) should be considered in order to perform a complete search.

8/0252 . . . {with application of tension}

WARNING

Group [C21D 8/0252](#) is impacted by reclassification into groups [C21D 8/04](#) - [C21D 8/0494](#).
Groups [C21D 8/0252](#) and [C21D 8/04](#) - [C21D 8/0494](#) should be considered in order to perform a complete search.

8/0257 . . . {with diffusion of elements, e.g. decarburising, nitriding}

WARNING

Group [C21D 8/0257](#) is impacted by reclassification into groups [C21D 8/04](#) - [C21D 8/0494](#).
Groups [C21D 8/0257](#) and [C21D 8/04](#) - [C21D 8/0494](#) should be considered in order to perform a complete search.

8/0263 . . . {following hot rolling}

WARNING

Group [C21D 8/0263](#) is impacted by reclassification into groups [C21D 8/04](#) - [C21D 8/0494](#).
Groups [C21D 8/0263](#) and [C21D 8/04](#) - [C21D 8/0494](#) should be considered in order to perform a complete search.

8/0268 . . . {between cold rolling steps}

WARNING

Group [C21D 8/0268](#) is impacted by reclassification into groups [C21D 8/04](#) - [C21D 8/0494](#).
Groups [C21D 8/0268](#) and [C21D 8/04](#) - [C21D 8/0494](#) should be considered in order to perform a complete search.

8/0273 . . . {Final recrystallisation annealing}

WARNING

Group [C21D 8/0273](#) is impacted by reclassification into groups [C21D 8/04](#) - [C21D 8/0494](#).
Groups [C21D 8/0273](#) and [C21D 8/04](#) - [C21D 8/0494](#) should be considered in order to perform a complete search.

8/0278 . . . involving a particular surface treatment ([C21D 8/0294](#) takes precedence)

WARNING

Group [C21D 8/0278](#) is impacted by reclassification into groups [C21D 8/04](#) - [C21D 8/0494](#).
Groups [C21D 8/0278](#) and [C21D 8/04](#) - [C21D 8/0494](#) should be considered in order to perform a complete search.

8/0284 . . . {Application of a separating or insulating coating}

WARNING

Group [C21D 8/0284](#) is impacted by reclassification into groups [C21D 8/04](#) - [C21D 8/0494](#).
Groups [C21D 8/0284](#) and [C21D 8/04](#) - [C21D 8/0494](#) should be considered in order to perform a complete search.

8/0289 . . . {Application of a tension-inducing coating}

WARNING

Group [C21D 8/0289](#) is impacted by reclassification into groups [C21D 8/04](#) - [C21D 8/0494](#).
Groups [C21D 8/0289](#) and [C21D 8/04](#) - [C21D 8/0494](#) should be considered in order to perform a complete search.

8/0294 . . . involving a localised treatment

WARNING

Group [C21D 8/0294](#) is impacted by reclassification into groups [C21D 8/04](#) - [C21D 8/0494](#).
Groups [C21D 8/0294](#) and [C21D 8/04](#) - [C21D 8/0494](#) should be considered in order to perform a complete search.

8/04 . . . to produce plates or strips for drawing, e.g. for deep-drawing

WARNING

Groups [C21D 8/04](#) - [C21D 8/0494](#) are incomplete pending reclassification of documents from groups [C21D 8/02](#), [C21D 8/021](#), [C21D 8/0221](#), [C21D 8/0247](#), [C21D 8/0278](#) and [C21D 8/0294](#).

All groups listed in this Warning should be considered in order to perform a complete search.

8/041 . . . {involving a particular fabrication or treatment of ingot or slab}

8/0415 . . . {Rapid solidification; Thin strip casting}

8/0421 . . . {characterised by the working steps}

8/0426 . . . {Hot rolling}

8/0431 . . . {Warm rolling}

8/0436 . . . {Cold rolling}

8/0442 . . . {Flattening; Dressing; Flexing}

- 8/0447 . . . {characterised by the heat treatment}
- 8/0452 {with application of tension}
- 8/0457 {with diffusion of elements, e.g. decarburising, nitriding}
- 8/0463 {following hot rolling}
- 8/0468 {between cold rolling steps}
- 8/0473 {Final recrystallisation annealing}
- 8/0478 . . . {involving a particular surface treatment
(C21D 8/0494 takes precedence)}
- 8/0484 {Application of a separating or insulating coating}
- 8/0489 {Application of a tension-inducing coating}
- 8/0494 . . . {involving a localised treatment}
- 8/06 . during manufacturing of rods or wires
- 8/08 . . for concrete reinforcement
- 8/10 . during manufacturing of tubular bodies
- 8/12 . during manufacturing of articles with special electromagnetic properties
- 8/1205 . . involving particular fabrication steps or treatments of ingots or slabs
- 8/1211 . . . {Rapid solidification; Thin strip casting}
- 8/1216 . . characterised by the working steps
- 8/1222 . . . {Hot rolling}
- 8/1227 . . . {Warm rolling}
- 8/1233 . . . {Cold rolling}
- 8/1238 . . . {Flattening; Dressing; Flexing}
- 8/1244 . . characterised by the heat treatment
- 8/125 . . . {with application of tension}
- 8/1255 . . . {with diffusion of elements, e.g. decarburising, nitriding}
- 8/1261 . . . {following hot rolling}
- 8/1266 . . . {between cold rolling steps}
- 8/1272 . . . {Final recrystallisation annealing}
- 8/1277 . . involving a particular surface treatment
(C21D 8/1294 takes precedence)
- 8/1283 . . . {Application of a separating or insulating coating}
- 8/1288 . . . {Application of a tension-inducing coating}
- 8/1294 . . involving a localised treatment
- 9/00 Heat treatment, e.g. annealing, hardening, quenching or tempering, adapted for particular articles; Furnaces therefor**
- 9/0006 . {Details, accessories not peculiar to any of the following furnaces (control devices C21D 11/00)}
- 9/0012 . . {Rolls; Roll arrangements}
- 9/0018 . . {for charging, discharging or manipulation of charge}
- 9/0025 . . {Supports; Baskets; Containers; Covers}
- 9/0031 . {Rotary furnaces with horizontal or slightly inclined axis}
- 9/0037 . {Rotary furnaces with vertical axis; Furnaces with rotating floor}
- 9/0043 . {Muffle furnaces; Retort furnaces}
- 9/005 . {Furnaces in which the charge is moving up or down (for wire, strip C21D 9/54)}
- 9/0056 . {Furnaces through which the charge is moved in a horizontal straight path (C21D 9/0043 takes precedence)}
- 9/0062 . {Heat-treating apparatus with a cooling or quenching zone}
- 9/0068 . {for particular articles not mentioned below}
- 9/0075 . {for rods of limited length (of unlimited length C21D 9/52)}
- 9/0081 . {for slabs; for billets}
- 9/0087 . {for chains, for chain links}
- 9/0093 . {for screws; for bolts}
- 9/02 . for springs
- 9/04 . for rails
- 9/06 . . with diminished tendency to become wavy
- 9/08 . for tubular bodies or pipes
- 9/085 . . {Cooling or quenching}
- 9/10 . . shotgun barrels
- 9/12 . . barrels for ordnance
- 9/14 . . wear-resistant or pressure-resistant pipes
- 9/16 . for explosive shells
- 9/18 . for knives, scythes, scissors, or like hand cutting tools
- 9/20 . for blades for skates
- 9/22 . for drills; for milling cutters; for machine cutting tools
- 9/24 . for saw blades
- 9/26 . for needles; for teeth for card-clothing
- 9/28 . for plain shafts
- 9/30 . for crankshafts; for camshafts
- 9/32 . for gear wheels, worm wheels, or the like
- 9/34 . for tyres; for rims
- 9/36 . for balls; for rollers
- 9/38 . for roll bodies
- 9/40 . for rings; for bearing races
- 9/42 . for armour plate
- 9/44 . for equipment for lining mine shafts, e.g. segments, rings or props
- 9/46 . for sheet metals
- 9/48 . . deep-drawing sheets
- 9/50 . for welded joints
- 9/505 . . {Cooling thereof}
- 9/52 . for wires; for strips {; for rods of unlimited length}
- 9/525 . . {for wire, for rods (C21D 9/54 takes precedence)}
- 9/54 . . Furnaces for treating strips or wire
- 9/56 . . . Continuous furnaces for strip or wire
- 9/561 {with a controlled atmosphere or vacuum}
- 9/562 {Details}
- 9/563 {Rolls; Drums; Roll arrangements}
- 9/564 {Tension control}
- 9/565 {Sealing arrangements}
- 9/567 with heating in fluidised beds
- 9/573 with cooling
- 9/5732 {of wires; of rods}
- 9/5735 {Details}
- 9/5737 {Rolls; Drums; Roll arrangements}
- 9/58 with heating by baths
- 9/60 with induction heating
- 9/62 with direct resistance heating
- 9/63 the strip being supported by a cushion of gas
- 9/64 . . . Patenting furnaces
- 9/66 . . . Tower-type furnaces
- 9/663 . . . Bell-type furnaces
- 9/665 inverted or side-facing
- 9/667 Multi-station furnaces
- 9/67 adapted for treating the charge in vacuum or special atmosphere

9/673 Details, accessories, or equipment peculiar to bell-type furnaces
9/675 Arrangements of charging or discharging devices
9/677 Arrangements of heating devices
9/68 Furnace coilers; Hot coilers (cold coilers B21C 47/00)
9/70	. Furnaces for ingots, i.e. soaking pits
10/00	Modifying the physical properties by methods other than heat treatment or deformation
10/005	. {by laser shock processing}
11/00	Process control or regulation for heat treatments
11/005	. {for cooling}
2201/00	Treatment for obtaining particular effects
2201/01	. Shape memory effect
2201/02	. Superplasticity
2201/03	. Amorphous or microcrystalline structure
2201/04	. Single or very large crystals
2201/05	. Grain orientation
2211/00	Microstructure comprising significant phases
2211/001	. Austenite
2211/002	. Bainite
2211/003	. Cementite
2211/004	. Dispersions; Precipitations
2211/005	. Ferrite
2211/006	. Graphite
2211/007	. Ledeburite
2211/008	. Martensite
2211/009	. Pearlite
2221/00	Treating localised areas of an article
2221/01	. End parts (e.g. leading, trailing end)
2221/02	. Edge parts
2221/10	. Differential treatment of inner with respect to outer regions, e.g. core and periphery, respectively
2241/00	Treatments in a special environment
2241/01	. under pressure
2241/02	. . Hot isostatic pressing
2241/03	. in zero gravity (e.g. in space)
2251/00	Treating composite or clad material
2251/02	. Clad material
2251/04	. Welded or brazed overlays
2261/00	Machining or cutting being involved
2281/00	Making use of special physico-chemical means
2281/01	. Seed crystals being used
2281/02	. temperature gradient