

CPC COOPERATIVE PATENT CLASSIFICATION

B65G TRANSPORT OR STORAGE DEVICES, e.g. CONVEYORS FOR LOADING OR TIPPING; SHOP CONVEYOR SYSTEMS; PNEUMATIC TUBE CONVEYORS

({preventing fire in special objects or places [A62C 3/00](#) } ; transport or storage devices used in a particular handling or treatment of articles or materials, see the relevant subclass, e.g. in metal-working [B21D 43/00](#), [B23Q 7/00](#), [B23Q 41/02](#); vehicle, railway, sea or aircraft aspects [B60](#) - [B64](#); in packaging [B65B](#); handling thin or filamentary materials [B65H](#); hoisting, lifting, hauling, e.g. truck loaders [B66](#); handling liquids [B67](#); {transport or storage containers for preparing or distributing road building materials [E01C](#); construction or assembling of bulk storage containers employing civil engineering techniques in site or off the site [E04H 7/00](#) } ; specially adapted to underground conditions in mines [E21F 13/00](#); storing or distributing gases or liquids [F17](#); in handling radioactive materials [G21C 19/00](#))

WARNING

The following IPC groups are not used in the CPC scheme. Subject matter covered by these groups is classified in the following groups:

B65G33/28	covered by	B65G 33/265
B65G 47/10	covered by	B65G 1/1373
B65G 47/86	covered by	B65G 47/842 , B65G 47/847
B65G 49/07	covered by	H01L 21/677
B65G 69/32	covered by	B65G 69/28
B65G 69/34	covered by	B65G 69/28

Storing; Storage devices

- 1/00** Storing articles, individually or in orderly arrangement, in warehouses or magazines (conveyor combinations in warehouses, magazines, or workshops [B65G 37/00](#); stacking of articles [B65G 57/00](#); removing articles from stacks [B65G 59/00](#); loading machines [B65G 65/02](#); arrangements of articles for drying or baking in kilns or ovens [F26](#); [F27](#))

NOTE

group [B65G 1/0442](#) takes precedence over the other groups, except over [B65G 1/08](#)

- 1/02** . Storage devices (furniture, shop fittings, table equipment [A47B](#), [A47F](#), [A47G](#); mechanical garages [E04H](#); for data record cards in association with machines for making or sensing data [G06K](#); coin changers or sorters [G07D](#); coin-freed apparatus [G07F](#) {pallets [B65D 19/00](#)})
- 1/023** . . {Arrangements of article supporting rollers on racks}
- 1/026** . . {Racks equipped with a displaceable load carrying surface to facilitate loading or unloading}
- 1/04** . . mechanical
- 1/0407** . . . {using stacker cranes (constructional features of stacker cranes [B66F 9/06](#))}
- 1/0414** {provided with satellite cars adapted to travel in storage racks}
- 1/0421** {with control for stacker crane operations}
- 1/0428** {Transfer means for the stacker crane between the alleys}
- 1/0435** {with pulling or pushing means on either stacking crane or stacking area}

- 1/0442** . . . {for elongated articles (drill pipe racking [E21B 19/14](#))}
- 1/045** . . . {in a circular arrangement, e.g. towers}
- 1/0457** . . . {with suspended load carriers}
- 1/0464** . . . {with access from above}
- 1/0471** . . . {with access from beneath}
- 1/0478** . . . {for matrix-arrangements}
- 1/0485** . . . {Check-in, check-out devices}
- 1/0492** . . . {with cars adapted to travel in storage aisles}
- 1/06** . . . with means for presenting articles for removal at predetermined position or level ([B65G 1/12](#) takes precedence)
- 1/065** {with self propelled cars}
- 1/07** the upper article of a pile being always presented at the same predetermined level
- 1/08** the articles being fed by gravity {(braking arrangements for roller-ways [B65G 13/075](#); separating or stopping elements [B65G 47/88](#))}
- 1/10** . . . with relatively movable racks to facilitate insertion or removal of articles {(cabinets with means for moving compartments up and down [A47B 51/00](#); cabinet system, e.g. consisting of cabinets arranged in a row with means to open or close passages between adjacent cabinets [A47B 53/02](#))}
- 1/12** . . . with {separate} article supports or holders movable in a closed circuit to facilitate insertion or removal of articles {the articles being books, documents, forms or the like}
- 1/127** the circuit being confined in a vertical plane
- 1/133** the circuit being confined in a horizontal plane

- 1/137 . . . with arrangements or automatic control means for selecting which articles are to be removed (devices for feeding articles to conveyors from several groups of articles [B65G 47/04](#))
- 1/1371 {with data records}
- 1/1373 {for fulfilling orders in warehouses}
- 1/1375 {the orders being assembled on a commissioning stacker-crane or truck}
- 1/1376 {the orders being assembled on a commissioning conveyor}
- 1/1378 {the orders being assembled on fixed commissioning areas remote from the storage areas}
- 1/14 . . Stack holders or separators
- 1/16 . Special arrangements of articles in storage spaces
- 1/18 . . Articles inclined so as to be mutually self-supporting
- 1/20 . . Articles arranged in layers with spaces between articles
- 3/00 Storing bulk material or loose, i.e. disorderly, articles** (filling or emptying storage spaces or containers, spreading out or piling up bulk material or loose articles [B65G 65/28](#), [B65G 65/30](#), [B65G 69/04](#) {[B65G 63/00](#); storing agricultural or horticultural produce [A01F 25/00](#)})
- 3/02 . in the open air ([B65G 3/04](#) takes precedence)
- 3/04 . in bunkers, hoppers, or like containers
- 5/00 Storing fluids in natural or artificial cavities or chambers in the earth** (modification of mine passages or chambers for storage purposes, especially for fluids [E21F 17/16](#))
- NOTE**
When the cavity or chamber is lined documents are classified in [F17C 3/005](#)
- 5/005 . {in porous layers}

Devices assisting manual conveyance of articles over short distances, e.g. in storage depots, warehouses or factories (chutes [B65G 11/00](#); roller-ways [B65G 13/00](#); luggage carriers [A45C 13/38](#); holders or carriers for hand articles or for use while travelling or camping [A45F 5/00](#); vehicles in general, axles, wheels [B60](#); air-cushion vehicles [B60V](#); handcarts, sledges, features of hand-propelled wheeled devices or pedestrian-controlled, power-driven vehicles equally applicable to handcarts [B62B](#); ship-moving devices [B63C](#), [E02C](#); containers, pallets [B65D](#); air-cushions as bearing elements [F16C 29/00](#))

- 7/00 Devices for moving or tilting heavy loads** (for tilting and emptying barrels or casks [B65G 65/24](#))
- 7/02 . Devices adapted to be interposed between loads and the ground or floor, e.g. crowbars with means for assisting conveyance of loads (crowbars [per se](#) [B66F 15/00](#))
- 7/04 . . Rollers
- 7/06 . . using fluid at high pressure supplied from an independent source to provide a cushion between load and ground {(conveying articles over a flat surface by jets located in the surface [B65G 51/00](#))}
- 7/08 . . for tilting the loads
- 7/10 . . for rolling cylindrical loads

- 7/12 . Load carriers, e.g. hooks, slings, harness, gloves, modified for load carrying
- 9/00 Apparatus having suspended load carriers movable by hand or gravity** (manually-operated endless-rope or chain conveyors [B65G 17/00](#); railway systems [B61B](#))
- 9/002 . {Load-carriers, rollers therefor}
- 9/004 . {Loading or unloading arrangements}
- 9/006 . {Arresting, braking or escapement means}
- 9/008 . {Rails or switches}

Chutes; Kinds or types of conveyors; Constructional features, details, or auxiliary devices peculiar to conveyors of particular types (feeding or discharging conveyors by devices incorporated in or operatively associated with conveyors [B65G 47/00](#); loading or unloading [B65G 65/00](#); escalators or moving walkways [B66B 21/00](#); drag-line scraper conveyors [E02F 3/46](#))

- 11/00 Chutes** (used as storage devices [B65G 1/02](#), [B65D 88/26](#); for sports, games, or amusements [A63G 21/00](#); for refuse disposal in buildings [E04F 17/12](#))
- 11/02 . of straight form
- 11/023 . . {for articles}
- 11/026 . . {for bulk}
- 11/04 . for mail in buildings
- 11/06 . of helical or spiral form
- 11/063 . . {for articles}
- 11/066 . . {for bulk}
- 11/08 . with discontinuous guiding surfaces, e.g. arranged in zigzag or cascade formation
- 11/081 . . {for articles ([B65G 11/085](#) takes precedence)}
- 11/083 . . {for bulk ([B65G 11/085](#) takes precedence)}
- 11/085 . . {with zig-zag formations}
- 11/086 . . . {for articles}
- 11/088 . . . {for bulk}
- 11/10 . flexible
- 11/103 . . {for articles}
- 11/106 . . {for bulk}
- 11/12 . pivotable
- 11/123 . . {for articles}
- 11/126 . . {for bulk}
- 11/14 . extensible, e.g. telescopic
- 11/143 . . {for articles}
- 11/146 . . {for bulk}
- 11/16 . Interior surfaces; Linings
- 11/163 . . {for articles}
- 11/166 . . {for bulk}
- 11/18 . Supports or mountings
- 11/183 . . {for articles}
- 11/186 . . {for bulk}
- 11/20 . Auxiliary devices, e.g. for deflecting, controlling speed of, or agitating articles or solids
- 11/203 . . {for articles}
- 11/206 . . {for bulk}

13/00	Roller-ways (storage devices comprising roller-ways B65G 1/02 ; endless-chain conveyors comprising load-supporting rollers B65G 17/00 ; rollers, or arrangements thereof B65G 39/00 ; feeding or discharging conveyors by devices incorporated in, or operatively associated with, conveyors B65G 47/00 , {e.g. by roller-ways as accumulating devices B65G 47/261 ; } in metal-rolling equipment B21B 39/00 , B21B 41/00)	15/36 the layers incorporating ropes, chains, or rolled steel sections
13/02	. having driven rollers	15/38	. . . with flame-resistant layers, e.g. of asbestos, glass
13/04	. . all rollers driven	15/40	. . . troughed or tubular; formed with joints facilitating troughing
13/06	. . Roller driving means	15/42	. . . having ribs, ridges, or other surface projections
13/065	. . . {with displacement of the roller}	15/44 for impelling the loads
13/07	. . . having endless driving elements	15/46	. . . formed with guides
13/071	. . . with frictional engagement	15/48	. . metallic
13/073	. . . comprising free-wheel gearing	15/50	. . Endless load-carriers consisting of a series of parallel ropes or belt strips
13/075	. Braking means	15/52	. . . interconnected by transverse slats
13/08	. of curved form; with branch-offs	15/54	. . Endless load-carriers made of interwoven ropes or wires
13/10	. . Switching arrangements	15/56	. . with edge-protecting or reinforcing means
13/11	. Roller frames	15/58	. . with means for holding or retaining the loads in fixed position, e.g. magnetic
13/12	. . adjustable	15/60	. Arrangements for supporting or guiding belts, e.g. by fluid jets (constructions of rollers or supports therefor B65G 39/00 { F16C 13/00 })
15/00	Conveyors having endless load-conveying surfaces, i.e. belts and like continuous members, to which tractive effort is transmitted by means other than endless driving elements of similar configuration (having load-conveying surfaces formed by interconnected longitudinal links B65G 17/06)	15/62	. . Guides for sliding belts
15/005	. {the surface being formed by one rope}	15/64	. . for automatically maintaining the position of the belts
15/02	. for conveying in a circular arc	17/00	Conveyors having an endless traction element, e.g. a chain, transmitting movement to a continuous or substantially continuous load-carrying surface or to a series of individual load-carriers; Endless-chain conveyors in which the chains form the load-carrying surface (railway systems, detachable load-carriers on rails B61B ; escalators or paternosters neither combined nor associated with loading or unloading apparatus B66B 9/00)
15/04	. the load being carried on the lower run of the endless surface	17/002	. {comprising load carriers resting on the traction element}
15/06	. with oppositely-moving parts of the endless surface located in the same plane and parallel to one another	17/005	. {comprising individual load carriers which are movably mounted (B65G 17/16 takes precedence)}
15/08	. the load-carrying surface being formed by a concave or tubular belt, e.g. a belt forming a trough	17/007	. {for conveying the load on the lower run or on both upper and lower runs of the conveyor}
15/10	. comprising two or more co-operating endless surfaces with parallel longitudinal axes, or a multiplicity of parallel elements, e.g. ropes defining an endless surface	17/02	. comprising a load-carrying belt attached to or resting on the traction element
15/105	. . {the surface being formed by two or more ropes}	17/04	. . the belt having loops forming load-receiving pockets
15/12	. . with two or more endless belts	17/06	. having a load-carrying surface formed by a series of interconnected, e.g. longitudinal, links, plates, or platforms
15/14	. . . the load being conveyed between the belts {(B65G 15/18 , B65G 15/20 take precedence)}	17/061	. . {the load carrying surface being formed by profiles, rods, bars, rollers or the like attached to a single traction element (B65G 17/24 takes precedence)}
15/16 between an auxiliary belt and a main belt	17/062	. . . {the profiles, rods, bars, rollers or the like being interconnected by a mesh or grid-like structure}
15/18	. . . the belts being sealed at their edges (endless-surface conveyors having a single belt with sealed edges B65G 15/08)	17/063	. . {the load carrying surface being formed by profiles, rods, bars, rollers or the like attached to more than one traction element (B65G 17/24 takes precedence)}
15/20	. . . arranged side-by-side, e.g. for conveyance of flat articles in vertical position (for conveying sheets or like thin flat articles B65H)	17/064	. . . {the profiles, rods, bars, rollers or the like being interconnected by a mesh or grid-like structure}
15/22	. comprising a series of co-operating units	17/065	. . {the load carrying surface being formed by plates or platforms attached to a single traction element}
15/24	. . in tandem	17/066	. . . {specially adapted to follow a curved path (for individual load carriers B65G 17/22)}
15/26	. . extensible, e.g. telescopic {(adjustment of length or configuration of load-carrier B65G 21/14)}		
15/28	. Conveyors with a load-conveying surface formed by a single flat belt, not otherwise provided for		
15/30	. Belts or like endless load-carriers (co-operating with rails or the like B65G 21/22 ; with rollers B65G 39/20 ; belts in general F16G {belt fastenings F16G 3/00 })		
15/32	. . made of rubber or plastics		
15/34	. . . with reinforcing layers, e.g. of fabric		

17/067	. . {the load carrying surface being formed by plates or platforms attached to more than one traction element}	19/00	Conveyors comprising an impeller or a series of impellers carried by an endless traction element and arranged to move articles or materials over a supporting surface or underlying material, e.g. endless scraper conveyors
17/068	. . . {specially adapted to follow a curved path (for individual load carriers B65G 17/22)}	19/02	. for articles, e.g. for containers
17/08	. . the surface being formed by the traction element	19/025	. . {for suspended articles}
17/083	. . . {the surface being formed by profiles, rods, bars, rollers or the like}	19/04	. for moving bulk material in open troughs or channels
17/086	. . . {specially adapted to follow a curved path (for individual load carriers B65G 17/22)}	19/06	. . the impellers being scrapers similar in size and shape to the cross-section of the trough or channel
17/10	. . the surface forming a longitudinal trough	19/08	. . . and attached to a single belt, rope or chain
17/12	. comprising a series of individual load-carriers fixed, or normally fixed, relative to traction element	19/10	. . . and attached to a pair of belts, ropes or chains
17/123	. . {arranged to keep the load-carriers horizontally during at least a part of the conveyor run}	19/12	. . the impellers being plates having an area substantially smaller than that of the trough of channel cross-section
17/126	. . {Bucket elevators}	19/14	. for moving bulk material in closed conduits, e.g. tubes
17/14	. . with two spaced connections to traction element	19/16	. . the impellers being elements having an area substantially smaller than that of the conduit cross-section
17/16	. comprising individual load-carriers which are pivotally mounted, e.g. for free-swinging movement (guides inverting or tilting load-carriers for emptying { B65G 47/38 ; B65G 17/20 takes precedence})	19/165	. . . {the impellers being endless helical springs}
17/18	. . and move in contact with a guiding surface	19/18	. Details
17/20	. comprising load-carriers suspended from overhead traction chains	19/185	. . {for article conveyors, e.g. for container conveyors (B65G 19/20 , B65G 19/22 , B65G 19/28 take precedence)}
17/22	. with oppositely-moving parts of the conveyor located in a common plane {and being formed by individual load carriers only}	19/20	. . Traction chains, ropes, or cables
17/24	. comprising a series of rollers which are moved {, e.g. over a supporting surface, by the traction element to effect conveyance of loads or load-carriers}	19/205	. . . {for article conveyors, e.g. for container conveyors}
17/26	. comprising a series of co-operating units, e.g. inter-connected by pivots	19/22	. . Impellers, e.g. push-plates, scrapers; Guiding means therefor
17/28	. . extensible, e.g. telescopic {(adjustment of length or configuration of traction element B65G 21/14)}	19/225	. . . {for article conveyors, e.g. for container conveyors (B65G 19/24 takes precedence)}
17/30	. Details; Auxiliary devices (belts B65G 15/30 ; framework B65G 21/00)	19/24	. . . Attachment of impellers to traction element
17/32	. . Individual load-carriers (control B65G 17/48)	19/245 {for article conveyors, e.g. for container conveyors (B65G 19/26 takes precedence)}
17/323	. . . {Grippers, e.g. suction or magnetic}	19/26 pivotal
17/326	. . . {Clamps, constituted by articulated chain links}	19/265 {for article conveyors, e.g. for container conveyors}
17/34	. . . having flat surfaces, e.g. platforms, grids, forks	19/28	. . Troughs, channels, or conduits
17/345 {the surfaces being equipped with a conveyor}	19/282	. . . {for article conveyors, e.g. for container conveyors (B65G 19/30 takes precedence)}
17/36	. . . having concave surfaces, e.g. buckets	19/285	. . . {with detachable or replaceable parts, e.g. replaceable wear channels (B65G 19/282 takes precedence)}
17/365 {having open bottom buckets}	19/287	. . . {Coupling means for trough sections (B65G 19/282 takes precedence)}
17/38	. . Chains or like traction elements (chains in general F16G); Connections between traction elements and load carriers	19/30	. . . with supporting surface modified to facilitate movement of loads, e.g. friction reducing devices
17/385	. . . {adapted to follow three-dimensionally curved paths}	19/303 {for article conveyors, e.g. for container conveyors}
17/40	. . . Chains acting as load-carriers	19/306 {the supporting surface being provided with rollers}
17/42	. . . Attaching load carriers to traction elements	21/00	Supporting or protective framework or housings for endless load-carriers or traction elements of belt or chain conveyors ({for load-carriers in jiggling conveyors B65G 27/08}; supporting framework or bases for conveyors as a whole B65G 41/00)
17/44 by means excluding relative movements	21/005	. {for conveyors floating on liquids}
17/46	. . Means for holding or retaining the loads in fixed position on the load-carriers, e.g. magnetic	21/02	. consisting essentially of struts, ties, or like structural elements
17/48	. . Controlling attitudes of load-carriers during movement ({ B65G 17/18 takes precedence; } guides B65G 21/20 ; inverting or tilting load carriers to discharge contents B65G 47/38)		
17/485	. . . {the load carriers being suspended}		

21/04	. . the ties being formed by longitudinal cables or ropes	23/14	. . Endless driving elements extending parallel to belt or chain {(B65G 23/18 takes precedence)}
21/06	. . constructed to facilitate rapid assembly or dismantling	23/16	. . . with dogs engaging abutments on belts or chains
21/08	. Protective roofs or arch supports therefor	23/18	. . Suction or magnetic elements
21/10	. movable, or having interchangeable or relatively movable parts; Devices for moving framework or parts thereof	23/19	. . . Suction elements
21/105	. . {having demountable driving or return heads}	23/20	. . Screws
21/12	. . to allow adjustment of position of load-carrier or traction element as a whole	23/22	. Arrangements or mountings of driving motors {(B65G 23/08 takes precedence)}
21/14	. . to allow adjustment of length or configuration of load-carrier or traction element (varying speed of conveyance by adjusting configuration of load-carrier B65G 23/00; {tensioning arrangement for belt or chain B65G 23/44})	23/23	. . of electric linear motors
21/16	. for conveyors having endless load-carriers movable in curved paths	23/24	. Gearing between driving motor and belt- or chain-engaging elements (contained in drums, rollers or wheels B65G 23/08)
21/18	. . in three-dimensionally curved paths	23/26	. . Applications of clutches or brakes
21/20	. Means incorporated in, or attached to, framework or housings for guiding {or retaining} load-carriers, traction elements or loads supported on moving surfaces (arrangements for supporting belts B65G 15/60; {details of chain conveyors B65G 17/30; } rollers or roller arrangements B65G 39/00; F16G)	23/28	. . Arrangements for equalising the drive to several elements
21/2009	. . {Magnetic retaining means}	23/30	. . Variable-speed gearing
21/2018	. . . {for retaining the load on the load-carrying surface, (retaining loads by magnetic load-carriers, e.g. belts B65G 15/58, chains B65G 17/46; individual magnetic grippers B65G 17/323)}	23/32	. for effecting drive at two or more points spaced along the length of the conveyors
21/2027	. . {Suction retaining means}	23/34	. . comprising a single motor coupled to spaced driving elements
21/2036	. . . {for retaining the load on the load-carrying surface (individual suction grippers B65G 17/323)}	23/36	. . comprising two or more driving motors each coupled to a separate driving element, e.g. at either end of the conveyors
21/2045	. . {Mechanical means for guiding or retaining the load on the load-carrying surface}	23/38	. for effecting intermittent movement of belts or chains
21/2054	. . . {comprising elements movable in the direction of load-transport}	23/40	. . Applications of pawl and ratchet mechanisms or Geneva wheels
21/2063	. . . {comprising elements not movable in the direction of load-transport}	23/42	. . Reciprocating members engaging successive abutments on belts or chains
21/2072 {Lateral guidance means}	23/44	. Belt or chain tensioning arrangements
21/2081 {for bulk material, e.g. skirts}	25/00	Conveyors comprising a cyclically-moving, e.g. reciprocating, carrier or impeller which is disengaged from the load during the return part of its movement (jigging B65G 27/00)
21/209 {for augmenting or creating a precession force between the load and the load-carrying surface}	25/02	. the carrier or impeller having different forward and return paths of movement, e.g. walking beam conveyors
21/22	. . Rails or the like engaging sliding elements or rollers attached to load-carriers or traction elements	25/04	. the carrier or impeller having identical forward and return paths of movement, e.g. reciprocating conveyors
23/00	Driving gear for endless conveyors {control devices (for conveyors in general B65G 43/00)}; Belt or chain tensioning arrangements	25/06	. . having carriers, e.g. belts
23/02	. Belt- or chain-engaging elements	25/065	. . . {Reciprocating floor conveyors}
23/04	. . Drums, rollers, or wheels {(B65G 23/18 takes precedence)}	25/08	. . having impellers, e.g. pushers
23/06	. . . with projections engaging abutments on belts or chains, e.g. sprocket wheels	25/10	. . . with impeller pivotally mounted on a reciprocating bar
23/08	. . . with self-contained driving mechanisms, e.g. motors and associated gearing	25/12	. . . with impeller fixed to a reciprocating bar and the bar being rotated about its longitudinal axis on its return stroke
23/10	. . . arranged intermediate the ends of the conveyors	27/00	Jigging conveyors (jigs for wet separation B03B; generating or transmitting mechanical vibrations B06; jiggers for screening, sifting or sorting B07B 1/28)
23/12	. . . Arrangements of co-operating drums or rollers to augment tractive effort applied to the belts	27/02	. comprising helical or spiral channels or conduits for elevation of materials (helical or spiral chutes in general B65G 11/06; {use of such conveyors for arranging or orientating articles during feeding B65G 47/1421})
		27/04	. Load carriers other than helical or spiral channels or conduits
		27/06	. . Joints connecting load-carrier sections

27/08	<ul style="list-style-type: none"> Supports or mountings for load-carriers, e.g. framework, bases, spring arrangements {(spring arrangements as jiggling movement transmitting units B65G 27/10)} 	33/265	<ul style="list-style-type: none"> {with a continuous helical surface (flexible screws B65G 33/16)}
27/10	<ul style="list-style-type: none"> Applications of devices for generating or transmitting jiggling movements 	33/30	<ul style="list-style-type: none"> with a discontinuous helical surface
27/12	<ul style="list-style-type: none"> of shaking devices, i.e. devices for producing movements of low frequency and large amplitude 	33/32	<ul style="list-style-type: none"> Adaptations of bearings or couplings for supporting and connecting screws (B65G 33/16 takes precedence)
27/14	<ul style="list-style-type: none"> hydraulic 	33/34	<ul style="list-style-type: none"> Applications of driving gear
27/16	<ul style="list-style-type: none"> of vibrators, i.e. devices for producing movements of high frequency and small amplitude 	33/36	<ul style="list-style-type: none"> for rotating housing and screw at different speeds
27/18	<ul style="list-style-type: none"> Mechanical devices {(B65G 27/26 takes precedence)} 	33/38	<ul style="list-style-type: none"> for effecting simultaneous rotation and reciprocation of screw
27/20	<ul style="list-style-type: none"> rotating unbalanced masses 	35/00	Kinds of mechanical conveyors not otherwise provided for (railway systems B61B)
27/22	<ul style="list-style-type: none"> Hydraulic or pneumatic devices 	35/005	<ul style="list-style-type: none"> {with peristaltic propulsion along a flexible tube}
27/24	<ul style="list-style-type: none"> Electromagnetic devices 	35/02	<ul style="list-style-type: none"> comprising an endless traction element, e.g. a belt, arranged to roll cylindrical articles over a supporting surface
27/26	<ul style="list-style-type: none"> with elastic coupling between vibrator and load carrier 	35/04	<ul style="list-style-type: none"> comprising a flexible load carrier, e.g. a belt, which is wound up at one end and paid out at the other (reciprocating belt conveyors B65G 25/06)
27/28	<ul style="list-style-type: none"> with provision for dynamic balancing 	35/06	<ul style="list-style-type: none"> comprising a load-carrier moving along a path, e.g. a closed path, and adapted to be engaged by any one of a series of traction elements spaced along the path
27/30	<ul style="list-style-type: none"> by means of an oppositely-moving mass, e.g. a second conveyor 	35/063	<ul style="list-style-type: none"> {the traction element being a rotating bar or tube}
27/32	<ul style="list-style-type: none"> with means for controlling direction, frequency or amplitude of vibration or shaking movement 	35/066	<ul style="list-style-type: none"> {the bar or the tube being provided with a helical or annular channel}
27/34	<ul style="list-style-type: none"> comprising a series of co-operating units 	35/08	<ul style="list-style-type: none"> comprising trains of unconnected load-carriers, e.g. belt sections, movable in a path, e.g. a closed path, adapted to contact each other and to be propelled by means arranged to engage each load-carrier in turn
29/00	Rotary conveyors, e.g. rotating discs, arms, starwheels, cones (mechanical projectors B65G 31/00; screw or rotary spiral conveyors B65G 33/00; {turntables as feeding, transfer or discharging devices B65G 47/80; starwheels as feeding, transfer or discharging devices B65G 47/84})	37/00	Combinations of mechanical conveyors of the same kind, or of different kinds, of interest apart from their application in particular machines or use in particular manufacturing processes (in "live" storage devices B65G 1/04; {series of co-operating belt conveyor units B65G 15/22; series of co-operating chain conveyor units B65G 17/26; sequence control of combined conveyors B65G 43/10}; specially adapted for handling radioactive materials G21)
29/02	<ul style="list-style-type: none"> for inclined or vertical transit (B65G 15/00, B65G 17/00 take precedence) 	37/005	<ul style="list-style-type: none"> {comprising two or more co-operating conveying elements with parallel longitudinal axes (the conveying elements being endless surfaces B65G 15/10)}
31/00	Mechanical projectors for articles or solid materials (distributors for fertilisers A01C; moulding machines B22C; sandblasting devices B24C; projectors for applying plaster to buildings E04F 21/00)	37/02	<ul style="list-style-type: none"> Flow-sheets for conveyor combinations in warehouses, magazines or workshops
31/02	<ul style="list-style-type: none"> comprising belts 		
31/04	<ul style="list-style-type: none"> comprising discs, drums, or like rotary impellers 		
33/00	Screw or rotary spiral conveyors (screws for extruding, compressing, kneading, mixing, pumping or other special operations, see the relevant classes)		
33/02	<ul style="list-style-type: none"> for articles 		
33/04	<ul style="list-style-type: none"> conveyed between a single screw and guiding means 		
33/06	<ul style="list-style-type: none"> conveyed and guided by parallel screws 		
33/08	<ul style="list-style-type: none"> for fluent solid materials 		
33/10	<ul style="list-style-type: none"> with non-enclosed screws 		
33/12	<ul style="list-style-type: none"> with screws formed by straight tubes or drums having internal threads, or by spiral or helical tubes 		
33/14	<ul style="list-style-type: none"> comprising a screw or screws enclosed in a tubular housing 		
33/16	<ul style="list-style-type: none"> with flexible screws operating in flexible tubes 		
33/18	<ul style="list-style-type: none"> with multiple screws in parallel arrangements {, e.g. concentric} 		
33/20	<ul style="list-style-type: none"> the housing being rotatable relative to the screw 		
33/22	<ul style="list-style-type: none"> with means for retarding material flow at the delivery end of the housing 		
33/24	<ul style="list-style-type: none"> Details 		
33/26	<ul style="list-style-type: none"> Screws (as gearing elements F16H 25/20) 		
			<u>Common features or details of, or auxiliary devices applicable to, conveyors of different kinds or types; Feeding or discharging devices incorporated in, or operatively associated with, conveyors</u>
		39/00	Rollers, e.g. drive rollers, or arrangements thereof incorporated in roller-ways or other types of mechanical conveyors (driving gear for rollers of roller-ways B65G 13/06; drive rollers of endless conveyors B65G 23/04; arrangement of rollers in metal-rolling equipment B21B 39/10; friction members F16H 55/32)
		39/02	<ul style="list-style-type: none"> Adaptations of individual rollers and supports therefor
		39/025	<ul style="list-style-type: none"> {having spherical roller elements}
		39/04	<ul style="list-style-type: none"> the rollers comprising a number of roller forming elements mounted on a single axle

- 39/06 . . the roller sleeves being shock-absorbing, e.g. formed by helically-wound wires
- 39/07 . . Other adaptations of sleeves
- 39/071 . . . for aligning belts or sheets
- 39/073 . . . for cleaning belts
- 39/08 . . the rollers being magnetic ([in magnetic belt separators B03C 1/00](#))
- 39/09 . . Arrangements of bearing or sealing means
- 39/10 . Arrangements of rollers ([on a single axle B65G 39/04](#))
- 39/12 . . mounted on framework
- 39/125 . . . {for selectively adjusting troughing of the conveying belt}
- 39/14 . . . Spring-supported sets, e.g. permitting troughing of a load-carrying belt
- 39/145 {attached to ties formed by longitudinal cables or ropes}
- 39/16 . . . for aligning belts or chains ([for aligning tapes or webs B65H](#))
- 39/18 . . . for guiding loads
- 39/20 . . attached to moving belts or chains ([belts B65G 15/30; chains B65G 17/38](#))
- 41/00 Supporting frames or bases for conveyors as a whole, e.g. transportable conveyor frames**
- 41/001 . {with the conveyor adjustably mounted on the supporting frame or base}
- 41/002 . . {Pivotably mounted}
- 41/003 . . {mounted for linear movement only}
- 41/005 . . {mounted for both pivotal and linear movement}
- 41/006 . {with the conveyor not adjustably mounted on the supporting frame or base}
- 41/007 . {Means for moving conveyor frames and control arrangements therefor ([B65G 41/02 takes precedence](#))}
- 41/008 . . {frames mounted on wheels or caterpillar ([for movement on rail tracks B65G 41/02](#))}
- 41/02 . Frames mounted on wheels for movement on rail tracks
- 43/00 Control, e.g. safety, warning, fault-correcting, devices (for elevators, escalators or moving walkways B66B; in general F16P, G08B)**
- NOTE**
- in this group the following indexing codes are used:
[B65G 2811/0673](#)
[B65G 2812/02099](#) - [B65G 2812/02108](#)
- 43/02 . detecting dangerous physical condition of load carriers, e.g. for interrupting the drive in the event of overheating
- 43/04 . detecting slip between driving element and load-carrier, e.g. for interrupting the drive {([B65G 43/02 takes precedence](#))}
- 43/06 . interrupting the drive in case of driving element breakage; Braking or stopping loose load-carriers
- 43/08 . Control devices operated by article or material being fed, conveyed or discharged {(and controlling the discharging devices [B65G 47/42](#))}
- 43/10 . Sequence control of conveyors operating in combination
- 45/00 Lubricating, cleaning, or clearing devices**
- 45/005 . {Cleaning conveyor screws}
- 45/02 . Lubricating devices
- 45/04 . . for rollers
- 45/06 . . . forming belt troughing structure
- 45/08 . . for chains
- 45/10 . Cleaning devices ([adaptations of roller sleeves for cleaning belts B65G 39/073](#))
- 45/105 . . {comprising vibrating means}
- 45/12 . . comprising scrapers
- 45/14 . . . Moving scrapers
- 45/16 . . . with scraper biasing means
- 45/18 . . comprising brushes
- 45/20 . . comprising screws
- 45/22 . . comprising fluid applying means
- 45/24 . . comprising plural diverse cleaning devices
- 45/26 . . for gathering residue after cleaning
- 47/00 Article or material handling devices associated with conveyors; Methods employing such devices (for sorting, e.g. postal B07C)**
- 47/02 . Devices for feeding articles or materials to conveyors
- 47/04 . . for feeding articles
- 47/06 . . . from a single group of articles arranged in orderly pattern, e.g. workpieces in magazines ([de-stacking devices B65G 59/00; picking-up flat workpieces B65H](#))
- 47/08 spacing or grouping the articles during feeding ([during transit by conveyors B65G 47/26](#))
- 47/082 {grouping articles in rows}
- 47/084 {grouping articles in a predetermined 2-dimensional pattern}
- 47/086 {cubiform articles}
- 47/088 {cylindrical articles}
- 47/12 . . . from disorderly-arranged article piles or from loose assemblages of articles
- 47/14 arranging or orientating the articles by mechanical or pneumatic means during feeding ([during transit by conveyor B65G 47/24, B65G 47/26](#))
- 47/1407 {the articles being fed from a container, e.g. a bowl}
- 47/1414 {by means of movement of at least the whole wall of the container}
- 47/1421 {Vibratory movement}
- 47/1428 {rotating movement}
- 47/1435 {using the centrifugal effect to arrange or orientate the articles}
- 47/1442 {by means of movement of the bottom or a part of the wall of the container ([devices using suction or magnetic forces B65G 47/1485](#))}
- 47/145 {Jigging or reciprocating movement}
- 47/1457 {Rotating movement in the plane of the rotating part}
- 47/1464 {using the centrifugal effect to arrange or orientate the articles}
- 47/1471 {Movement in one direction, substantially outwards}
- 47/1478 {by means of pick-up devices, the container remaining immobile}
- 47/1485 {using suction or magnetic forces}
- 47/1492 {the articles being fed from a feeding conveyor}

- | | | | |
|---------|---|---------|--|
| 47/16 | . . for feeding materials in bulk | 47/48 | . . . according to bodily destination marks on either articles or load carrier (marking data records G06K) |
| 47/18 | . . . Arrangements or applications of hoppers or chutes | 47/482 | {using exclusively mechanical transmitting means between destination marks and switching means} |
| 47/19 | having means for controlling material flow, e.g. to prevent overloading (controlling feed or discharge by weighing a continuous stream of material G01G 11/08) | 47/485 | {using electric or electronic transmitting means between destination marks and switching means} |
| 47/20 | the hoppers or chutes being movable | 47/487 | {the destination marks being mechanically detected} |
| 47/22 | . Devices influencing the relative position or the attitude of articles during transit by conveyors (during feeding B65G 47/14) | 47/49 | without bodily contact between article or load carrier and automatic control device {, e.g. the destination marks being electrically or electronically detected} |
| 47/24 | . . Orientating the articles | 47/493 | {by use of light responsive means} |
| 47/244 | . . . by turning them about an axis substantially perpendicular to the conveying plane | 47/496 | {by use of magnetic responsive means} |
| 47/2445 | {by means of at least two co-operating endless conveying elements} | 47/50 | . . . according to destination signals stored in separate systems |
| 47/248 | . . . by turning over or inverting them (B65G 47/244 takes precedence) | 47/503 | {the system comprising endless moving means} |
| 47/252 | about an axis substantially perpendicular to the conveying direction | 47/506 | {the system comprising a shift-register} |
| 47/256 | . . . removing incorrectly orientated articles | 47/51 | . . . according to unprogrammed signals, e.g. influenced by supply situation at destination (volume, flow or liquid level meters G01F ; scales or weighing machines G01G ; remote controls G05G) |
| 47/26 | . . Arranging the articles, e.g. varying spacing between individual articles (stacking or destacking {during transit B65G 57/32, B65G 59/12}) | 47/5104 | {for articles} |
| 47/261 | . . . {Accumulating articles} | 47/5109 | {first In - First Out systems: FIFO} |
| 47/263 | {the conveyor drive is taken from a longitudinally extending shaft} | 47/5113 | {using endless conveyors (B65G 47/5145 takes precedence)} |
| 47/265 | {with one or more load advancing units travelling along the entire length of the accumulation line} | 47/5118 | {with variable accumulation capacity} |
| 47/266 | {by means of a series of pivotable stop elements} | 47/5122 | {by displacement of the conveyor-guiding means, e.g. of the loose pulley-type (B65G 47/5127 takes precedence)} |
| 47/268 | {by means of belt or chain conveyor} | 47/5127 | {by relative displacement between conveyor and input or output} |
| 47/28 | . . . during transit by a single conveyor (B65G 47/261 takes precedence) | 47/5131 | {by relative displacement between conveyors or conveyor parts and bridging means therebetween} |
| 47/29 | by temporarily stopping movement (stopping elements B65G 47/88) | 47/5136 | {using rotary conveyors} |
| 47/295 | {by means of at least two stopping elements} | 47/514 | {using stacking and/or destacking arrangements or stacks of articles or article carriers} |
| 47/30 | . . . during transit by a series of conveyors (B65G 47/261 takes precedence) | 47/5145 | {with recirculation means} |
| 47/31 | by varying the relative speeds of the conveyors forming the series | 47/515 | {First In-Last Out systems [FILO]; Last In-First Out systems [LIFO]} |
| 47/32 | Applications of transfer devices (such devices per se B65G 47/74) | 47/5154 | {using endless conveyors (B65G 47/5186 takes precedence)} |
| 47/34 | . Devices for discharging articles or materials from conveyors (B65G 47/256 takes precedence ; sorting in general B07) | 47/5159 | {with variable accumulation capacity} |
| 47/36 | . . by detaching suspended articles | 47/5163 | {by displacement of conveyor-guiding means, e.g. of the loose pulley type (B65G 47/5168 takes precedence)} |
| 47/38 | . . by dumping, tripping, or releasing load carriers (by flexing or tilting travelling structures B65G 47/94) | 47/5168 | {by relative displacement between conveyor and conveyor in- or output means} |
| 47/40 | . . . by tilting conveyor buckets | 47/5172 | {by relative displacement between conveyors or conveyor parts and bridging means therebetween} |
| 47/42 | . . operated by article or material being conveyed and discharged (B65G 47/46 takes precedence) | 47/5177 | {using rotary conveyor(s)} |
| 47/44 | . . Arrangements or applications of hoppers or chutes | | |
| 47/46 | . . and distributing, e.g. automatically, to desired points (pivotable chutes B65G 11/12 ; in tube mail systems B65G 51/36 ; postal or like sorting B07C ; in railway operations B61L ; handling sheets or thin flat articles B65H) | | |

47/5181 {using stacking or destacking arrangements or stacks of articles or article-carriers}	47/70	. . . with precedence controls among incoming article flows
47/5186 {with recirculation means}	47/71	. . . the articles being discharged {or distributed} to several {distinct separate} conveyors {or to a broader conveyor lane}
47/519 {collecting tables or bins as end-station}	47/715 {to a broader conveyor lane}
47/5195 {for materials in bulk}	47/72	. . transferring materials in bulk from one conveyor to several conveyors, or <i>vice versa</i>
47/52	. Devices for transferring articles or materials between conveyors {or sections of one conveyor}, i.e. discharging and feeding devices (loading or unloading by means not incorporated in, or not operatively associated with, conveyors B65G 65/00 ; transfer of workpieces during metal rolling B21B 41/00)	47/74	. Feeding, transfer, or discharging devices of particular kinds or types
47/525	. . {using fluid jets}	47/76	. . Fixed or adjustable ploughs or transverse scrapers
47/53	. . between conveyors which cross one another	47/763	. . . {Fixed ploughs or transverse scrapers}
47/54	. . . at least one of which is a roller-way	47/766	. . . {Adjustable ploughs or transverse scrapers}
47/56	. . to or from inclined or vertical conveyor sections	47/78	. . Troughs having discharge openings and closures {(in air-slides B65G 53/20)}
47/57	. . . for articles	47/80	. . Turntables carrying articles or materials to be transferred, e.g. combined with ploughs or scrapers
47/58	. . . for materials in bulk	47/82	. . Rotary or reciprocating members for direct action on articles or materials, e.g. pushers, rakes, shovels {(means for pushing glass articles onto a conveyor C03B 9/453)}
47/60	. . to or from conveyors of the suspended, e.g. trolley, type	47/84	. . Star-shaped wheels or devices having endless travelling belts or chains, the wheels or devices being equipped with article-engaging elements {(not used, see B65G 47/841 , B65G 47/846)}
47/61	. . . for articles	47/841	. . . {Devices having endless travelling belts or chains equipped with article-engaging elements}
47/62	. . . for materials in bulk	47/842 {the article-engaging elements being grippers}
47/64	. . Switching conveyors	47/843 {the article-engaging elements being suction or magnetic means}
47/641	. . . {by a linear displacement of the switching conveyor}	47/844 {the article-engaging elements being pushers transversally movable on the supporting surface, e.g. pusher-shoes}
47/642 {in a horizontal plane}	47/845 {the article engaging elements being pushers moving in parallel and independently from the supporting conveyor}
47/643 {in a vertical plane}	47/846 {Star-shaped wheels or wheels equipped with article-engaging elements}
47/644	. . . {by a pivoting displacement of the switching conveyor}	47/847 {the article-engaging elements being grippers}
47/645 {about a horizontal axis}	47/848 {the article-engaging elements being suction or magnetic means}
47/646 {the axis being parallel to the conveying direction}	47/88	. . Separating or stopping elements, e.g. fingers {(attached to star-shaped wheels B65G 47/84)}
47/647 {the axis being perpendicular to the conveying direction}	47/8807	. . . {with one stop}
47/648 {about a vertical axis}	47/8815 {Reciprocating stop, moving up or down in the path of the article}
47/66	. . Fixed platforms or combs, e.g. bridges between conveyors	47/8823 {Pivoting stop, swinging in or out of the path of the article}
47/68	. . adapted to receive articles arriving in one layer from one conveyor {lane} and to transfer them in individual layers to more than one conveyor {lane or to one broader conveyor lane}, or <i>vice versa</i> , e.g. combining the flows of articles conveyed by more than one conveyor	47/883 {Fixed stop}
47/681	. . . {from distinct, separate conveyor lanes}	47/8838 {with a linearly movable pusher element which lifts or releases the article}
47/682	. . . {from a single conveyor lane consisting of one conveyor or several adjacent conveyors}	47/8846 {with a pivoting pusher element which lifts or releases the article}
47/683 {with tilting of at least part of the conveyor to make use of gravity}	47/8853 {with conveyors, e.g. pivoting or rotating, to transfer the article}
47/684 {with recirculation of articles forming a buffer}	47/8861 {Stop in the form of a clamp on one or both sides of the article}
2047/685	. . . {Devices for preventing jamming in converging flows}	47/8869 {stopping or lifting all articles from a conveyor}
2047/686 {Lane boundaries which reciprocate or oscillate, e.g. vibrating boundaries}	47/8876	. . . {with at least two stops acting as gates}
2047/687 {Lane boundaries which comprise rotatable elements, e.g. discs, cylinders, endless belts}		
2047/688 {Lane boundaries which are compliant}		
2047/689 {Lane boundaries which are of such shape that tight arrays of articles are broken up or prevented from forming}		
47/69	. . . the articles being accumulated temporarily {(accumulating articles during transit B65G 47/261)}		

- 47/8884 {Stops acting asynchronously, e.g. one stop open, next one closed or the opposite}
- 47/8892 {Stops acting independently of each other}
- 47/90 . . Devices for picking-up and depositing articles or materials
- 47/901 . . . {provided with drive systems with rectilinear movements only}
- 47/902 . . . {provided with drive systems incorporating rotary and rectilinear movements}
- 47/904 . . . {provided with rotary movements only}
- 47/905 . . . {Control arrangements}
- 47/907 . . . {with at least two picking-up heads}
- 47/908 . . . {with inflatable picking-up means (inflatable gripping members on load engaging elements for cranes [B66C 1/46](#))}
- 47/91 . . . incorporating pneumatic, e.g. suction, grippers
- 47/911 {with air blasts producing partial vacuum}
- 47/912 {provided with drive systems with rectilinear movements only}
- 47/914 {provided with drive systems incorporating rotary and rectilinear movements}
- 47/915 {provided with drive systems with rotary movements only}
- 47/917 {control arrangements}
- 47/918 {with at least two picking-up heads}
- 47/92 . . . incorporating electrostatic or magnetic grippers
- 47/94 . . Devices for flexing or tilting travelling structures; Throw-off carriages
- 47/945 . . . {tilting endless surfaces, e.g. belts}
- 47/95 . . . adapted for longitudinal delivery
- 47/96 . . . Devices for tilting links or platform {(releasing load-carriers [B65G 47/38](#))}
- 47/962 {tilting about an axis substantially parallel to the conveying direction}
- 47/965 {tilting about a sided-axis, i.e. the axis is not located near the center-line of the load-carrier}
- 47/967 {tilting about an axis perpendicular to the conveying direction}
- 49/00** **Conveying systems characterised by their application for specified purposes not otherwise provided for (for conveying sheet material [B65H](#))**
- 49/02 . . for conveying workpieces through baths of liquid
- 49/025 . . {conveyor feeding and discharging means}
- 49/04 . . the workpieces being immersed and withdrawn by movement in a vertical direction
- 49/0404 . . . {specially adapted for very long workpieces, e.g. chains, cables or belts}
- 49/0409 . . . {specially adapted for workpieces of definite length}
- 49/0413 {arrangements for conveyance through the bath}
- 49/0418 {chain or belt conveyors}
- 49/0422 {screws}
- 49/0427 {jigging conveyors}
- 49/0431 {reciprocating conveying means}
- 49/0436 {arrangements for conveyance from bath to bath}
- 49/044 {along a continuous circuit}
- 49/0445 {the circuit being movable vertically as a whole}
- 49/045 {the circuit being fixed}

- 49/0454 {by means of containers -or workpieces- carriers (containers or carriers as such see [C25D 17/00](#))}
- 49/0459 {movement in a vertical direction is caused by self-contained means}
- 49/0463 {movement in a vertical direction is caused by lifting means or fixed or adjustable guiding means located at the bath area}
- 49/0468 {without container or workpieces carriers}
- 49/0472 {along a non continuous circuit}
- 49/0477 {with lifting means for circuit parts}
- 49/0481 {with lifting means locating at the bath area}
- 49/0486 {provided with rotating or pivoting arms}
- 49/049 {provided with vertical guiding means}
- 49/0495 {conveying by flows of fluids}
- 49/05 . . for fragile or damageable materials or articles
- 49/06 . . for fragile sheets, e.g. glass (transporting of glass products during their manufacture [C03B 35/00](#))

NOTE

In group [B65G 49/06](#) and subgroups it is desirable to add indexing codes for specific aspects of conveying systems. The indexing codes are chosen from groups [B65G 2249/00](#) - [B65G 2249/045](#)

- 49/061 . . . {Lifting, gripping, or carrying means, for one or more sheets forming independent means of transport, e.g. suction cups, transport frames (suction means as load-engaging elements attached to the lifting or lowering gear of cranes [B66C 1/02](#); suction cups for attaching purposes [F16B 47/00](#); suction cups on gripping heads [B25J 15/0616](#); suction cups in general [B65G 47/91](#); suction cups combined with cutting means on vertical conveyors [C03B 33/00](#) - [C03B 33/10](#); devices for turning sheets [B65G 49/067](#); suspending devices [B65G 49/066](#))}
- 49/062 . . . {Easels, stands or shelves, e.g. castor-shelves, supporting means on vehicles; (vehicles adapted to carry glass sheets [B60P 3/002](#); storing articles [B65G 1/00](#) or [A47B 53/02](#); packaging for glass sheets [B65D 85/48](#))}
- 49/063 . . . {Transporting devices for sheet glass}
- 49/064 {in a horizontal position ([B65G 49/066](#) takes precedence)}
- 49/065 {supported partially or completely on fluid cushions, e.g. a gas cushion (in general [B65G 51/00](#))}
- 49/066 {being suspended; Suspending devices, e.g. clamps, supporting tongs}
- 49/067 . . . {Sheet handling, means, e.g. manipulators, devices for turning or tilting sheet glass (suction cups [B65G 49/061](#); combined with vertical conveyors [C03B 33/00](#) - [C03B 33/10](#); stacking and destacking [B65G 49/068](#))}

49/068	. . . {Stacking or destacking devices; Means for preventing damage to stacked sheets, e.g. spaces (stacking in general B65G 57/00 ; destacking in general B65G 59/00 ; spacer sheets in general B65H)}	51/40	. . . Automatically distributing the carriers to desired stations
49/069 {Means for avoiding damage to stacked plate glass, e.g. by interposing paper or powder spacers in the stack (maculation per se B65H 39/00)}	51/42 according to indications on carriers
49/07	. . for semiconductor wafers {Not used, see H01L 21/677 } (specially adapted for conveying of semiconductor wafers during manufacture or treatment of semiconductor or electric solid state devices or components H01L 21/677)	51/44 without mechanical contact between carriers and controllers
49/08	. . for ceramic mouldings (charging, discharging, manipulation with charge in kilns F27D 3/00)	51/46 according to separate signal systems
49/085	. . . {for loading or unloading racks or similar frames; loading racks therefor}	53/00	Conveying materials in bulk through troughs, pipes, or tubes by floating the materials, or by flows of gas, liquid, or foam (fluidising in connection with loading or unloading B65G 69/06; loaders for hay or cereals A01D 87/00; {discharging means for mixtures containing clay or cementitious material B28C 7/16; } fluidising devices facilitating filling or emptying of large containers B65D 88/72; {combined washing or cutting and conveyance of materials in sugar manufacture A23N; C13B; } dredging E02F; winning materials out of alluvial deposits E21C 45/00; hydraulic or pneumatic mine-filling-up machines E21F 15/00; fluid dynamics F15D {pumping fluid by direct action of another fluid F04F})
Non-mechanical conveying through pipes or tubes (pipe-line systems F17D); Floating in troughs			
51/00	Conveying articles through pipes or tubes by fluid flow or pressure (pneumatic railways B61B); Conveying articles over a flat surface, e.g. the base of a trough, by jets located in the surface (pumps F04; fluid dynamics F15D; valves, taps, cocks F16K; pipes, pipe joints, or associated devices F16L)	53/02	. Floating material troughs (air slides B65G 53/04)
51/01	. Hydraulic transport of articles (B65G 51/04 takes precedence; water roundabouts A63G 3/00)	53/04	. Conveying materials in bulk pneumatically through pipes or tubes; Air slides
51/02	. Directly conveying the articles, e.g. slips, sheets, stockings, containers or workpieces, by flowing gases	53/06	. . Gas pressure systems operating without fluidisation of the materials
51/025	. . {Conveying ammunition through pipes}	53/08	. . . with mechanical injection of the materials, e.g. by screw
51/03	. . over a flat surface or in troughs	53/10	. . . with pneumatic injection of the materials by the propelling gas
51/035	. . . {for suspended articles, e.g. bottles}	53/12 the gas flow acting directly on the materials in a reservoir
51/04	. Conveying the articles in carriers having a cross-section approximating that of the pipe or tube; Tube mail systems	53/14 the gas flow inducing feed of the materials by suction effect
51/06	. . Despatch carriers for tube mail	53/16	. . Gas pressure systems operating with fluidisation of the materials
51/08	. . Controlling or conditioning the operating medium (in compressors F04B ; air-conditioning, e.g. de-watering, in pneumatic systems F16L 55/10)	53/18	. . . through a porous wall
51/10	. . . at section junctions of pneumatic systems	53/20 of an air slide, e.g. a trough
51/12 Pneumatic gates	53/22 the systems comprising a reservoir, e.g. a bunker
51/14 Pneumatic sluices	53/24	. . Gas suction systems
51/16	. . . varying, e.g. starting or stopping, gas pressure or flow	53/26	. . . operating with fluidisation of the materials
51/18	. . Adaptations of pipes or tubes; Pipe or tube joints	53/28	. . Systems utilising a combination of gas pressure and suction (inducing feed of the materials by suction in gas pressure systems B65G 53/14)
51/20	. . Braking arrangements	53/30	. Conveying materials in bulk through pipes or tubes by liquid pressure
51/22	. . Arrangements for stopping the carriers en route in order to control carrier sequence; Blocking or separating devices	53/32	. Conveying concrete, e.g. for distributing same at building sites (mixing concrete on or by conveyors B28C 5/34)
51/24	. . Switches	53/34	. Details
51/26	. . Stations	53/36	. . Arrangements of containers (hoppers B65D 3/06 ; containers in general B65D)
51/28	. . . for despatch	53/38	. . Modification of material containing walls to facilitate fluidisation (hoppers with walls modified for fluidisation of contents B65D 88/72)
51/30	. . . for delivery	53/40	. . Feeding or discharging devices
51/32	. . . for despatch, delivery, and transit	53/42	. . . Nozzles (in general B05B)
51/34	. . Two-way operation	53/44	. . . Endless conveyors
51/36	. . Other devices for indicating or controlling movements of carriers, e.g. for supervising individual tube sections, for counting carriers, for reporting jams or other operating difficulties	53/46	. . . Gates or sluices, e.g. rotary wheels
51/38	. . . Contact devices on interior of tubes for detecting passage of carriers	53/4608 {Turnable elements, e.g. rotary wheels with pockets or passages for material}
		53/4616 {with axis of turning parallel to flow}

- 53/4625 {with axis of turning perpendicular to flow}
- 53/4633 {the element having pockets, rotated from charging position to discharging position, i.e. discrete flow}
- 53/4641 {with means for clearing out the pockets}
- 53/465 {with a closable outlet}
- 53/4658 {the element having passages simultaneously connectable to both inlet and outlet ports}
- 53/4666 {with axis of turning neither parallel nor perpendicular to flow, i.e. mixed flow}
- 53/4675 {with flexible wall parts, e.g. peristaltic devices}
- 53/4683 {with a reciprocating mover acting directly on material}
- 53/4691 {of air-lock type, i.e. at least two valves opening asynchronously}
- 53/48 Screws or like rotary conveyors
- 53/50 Pneumatic devices (incorporated in nozzles [B65G 53/42](#))
- 53/52 Adaptations of pipes or tubes
- 53/521 {means for preventing the accumulation or for removal of deposits (preventing accumulation in pipes in general [F16L 55/24](#); preventing fouling in general [B08B 17/00](#))}
- 53/523 {Wear protection}
- 53/525 {for conveyance in plug-form}
- 53/526 {with means for special treatment to facilitate transport}
- 53/528 {Flux combining or dividing arrangements ([B65G 53/56](#) takes precedence)}
- 53/54 Flexible pipes or tubes
- 53/56 Switches
- 53/58 Devices for accelerating or decelerating flow of the materials; Use of pressure generators (controlling pressure of propelling gas [B65G 53/66](#))
- 53/60 Devices for separating the materials from propellant gas
- 53/62 Using liquid
- 53/64 in discrete amounts
- 53/66 use of indicator or control devices, e.g. for controlling gas pressure, for controlling proportions of material and gas, for indicating or preventing jamming of material {(controlling the flow of coal firing systems [C21B 5/003](#))}
- 54/00 Non-mechanical conveyors not otherwise provided for**
- 54/02 electrostatic, electric, or magnetic
- 54/025 {the load being magnetically coupled with a piston-like driver moved within a tube}

Stacking or de-stacking; Loading or unloading (by means incorporated in, or operatively associated with, conveyors [B65G 47/00](#); lift trucks [B60F](#); [B66F](#); handling sheet material or flat articles made therefrom [B65H](#); cranes [B66C](#); loading or unloading by soil-shifting or like equipment [E02F](#); stacking or de-stacking data record cards in association with machines for marking or sensing data [G06K](#))

NOTE

In groups [B65G 57/00](#) - [B65G 61/00](#), the following term is used with the meaning indicated:

- "stacking" means disposing articles individually or in layers one above each other

- 57/00 Stacking of articles** ([B65G 60/00](#) takes precedence; stacking of jumbo rolls [B41F](#); stackable containers [B65D](#); feeding, piling, or stacking sheets [B65H](#); stacked delivery of machined products, see the relevant classes for the machines)
- 57/005 {by using insertions or spacers between the stacked layers}
- 57/02 by adding to the top of the stack
- 57/03 from above
- 57/035 {with a stepwise downward movement of the stack}
- 57/04 by suction or magnetic devices
- 57/06 Gates for releasing articles
- 57/08 articles being tilted or inverted prior to depositing
- 57/081 alternate articles being inverted
- 57/09 from alongside
- 57/10 by devices, e.g. reciprocating, acting directly on articles for horizontal transport to the top of stack
- 57/11 the articles being stacked by direct action of the feeding conveyor
- 57/112 the conveyor being adjustable in height
- 57/14 the articles being transferred from carriers moving in an endless path adjacent to the stacks (conveyor constructions [B65G 15/00](#) - [B65G 35/00](#); combinations of conveyors [B65G 37/00](#))
- 57/16 Stacking of articles of particular shape
- 57/165 {nested}
- 57/18 elongated, e.g. sticks, rods, bars
- 57/183 {Angle irons}
- 57/186 {Cylindrical articles, e.g. tubes, rods, etc.}
- 57/20 three-dimensional, e.g. cubiform, cylindrical
- 57/22 in layers each of predetermined arrangement
- 57/24 the layers being transferred as a whole, e.g. on pallets
- 57/245 {with a stepwise downward movement of the stack}
- 57/26 the arrangement providing for spaces between the articles
- 57/28 by assembling the articles and tilting the assembled articles to a stacked position
- 57/30 by adding to the bottom of the stack
- 57/301 {by means of reciprocatory or oscillatory lifting and holding or gripping devices}
- 57/302 {added articles being lifted to substantially stationary grippers or holders}
- 57/303 {the stack being lowered by mobile grippers or holders onto added articles}
- 57/305 {by means of rotary devices or endless elements}

- 57/306 . . . {the rotary devices being wheels}
- 57/307 . . . {the rotary devices being screws}
- 57/308 . . . {by means of endless elements}
- 57/32 . characterised by stacking during transit
- 59/00 De-stacking of articles (B65G 60/00 takes precedence)**
- 59/005 . {by using insertions or spacers between the stacked layers}
- 59/02 . De-stacking from the top of the stack
- 59/023 . . {by means insertable between the stacked articles or layers}
- 59/026 . . {with a stepwise upward movement of the stack}
- 59/04 . . by suction or magnetic devices
- 59/045 . . . {with a stepwise upward movement of the stack}
- 59/06 . De-stacking from the bottom of the stack
- 59/061 . . {articles being separated substantially along the axis of the stack}
- 59/062 . . . {by means of reciprocating or oscillating escapement-like mechanisms}
- 59/063 {comprising lifting means}
- 59/065 {by angularly displacing the stack relatively to the lower most article or *vice versa*}
- 59/066 . . . {by means of rotary devices or endless elements}
- 59/067 . . {articles being separated substantially perpendicularly to the axis of the stack}
- 59/068 . . . {by means of endless elements}
- 59/08 . De-stacking after preliminary tilting of the stack
- 59/10 . De-stacking nested articles
- 59/101 . . {by means of oscillating escapement-like mechanisms}
- 59/102 . . . {the axis of oscillation being substantially parallel to the axis of the stack}
- 59/103 . . . {comprising lifting or gripping means}
- 59/105 . . {by means of reciprocating escapement-like mechanisms}
- 59/106 . . . {comprising lifting or gripping means}
- 59/107 . . {by means of rotary devices or endless elements}
- 59/108 . . . {the axis of rotation being substantially parallel to the axis of the stack}
- 59/12 . characterised by de-stacking during transit
- 60/00 Simultaneously or alternatively stacking and de-stacking of articles**
- 61/00 Use of pick-up or transfer devices or of manipulators for stacking or de-stacking articles not otherwise provided for (manipulators B25J)**
- 63/00 Transferring or trans-shipping at storage areas, railway yards, harbours, {or in opening mining cuts}; Marshalling yard installations (transferring refuse between vehicles or containers B65F 9/00; dredging, soil shifting E02F; conveyors used in co-operation with coal or like winning apparatus E21C 47/00)**
- 63/002 . {for articles}
- 63/004 . . {for containers}
- 63/006 . . . {using slanted guides}
- 63/008 . {for bulk material}
- 63/02 . with essentially horizontal transit otherwise than by bridge
- 63/022 . . {for articles}
- 63/025 . . . {for containers}
- 63/027 . . {for bulk material}
- 63/04 . with essentially horizontal transit by bridges equipped with conveyors {(cranes B66C)}
- 63/042 . . {for articles}
- 63/045 . . . {for containers}
- 63/047 . . {for bulk material}
- 63/06 . with essentially vertical transit (hoppers B65D 88/26)
- 63/062 . . {for articles}
- 63/065 . . . {for containers}
- 63/067 . . {for bulk material}
- 65/00 Loading or unloading (of vehicles B65G 67/00)**
- 65/005 . {Control arrangements}
- 65/02 . Loading or unloading machines comprising essentially a conveyor for moving the loads associated with a device for picking-up the loads
- 65/04 . . with pick-up shovels (constructions of shovels E02F)
- 65/06 . . with endless scraping or elevating pick-up conveyors
- 65/08 . . with reciprocating pick-up conveyors
- 65/10 . . . Raking or scraping devices
- 65/12 operations at positions off-set from the conveyor centreline
- 65/14 . . with jiggling pick-up conveyors, e.g. duck-bills
- 65/16 . . with rotary pick-up conveyors
- 65/18 . . . Discs
- 65/20 . . . Paddle wheels
- 65/22 . . . Screws
- 65/23 . Devices for tilting and emptying of containers
- 65/24 . . for manual tilting of barrels or casks
- 65/28 . Piling or unpling loose materials in bulk, e.g. coal, manure, timber, not otherwise provided for (by soil-shifting or like equipment E02F)
- 65/30 . Methods or devices for filling or emptying bunkers, hoppers, tanks, or like containers, of interest apart from their use in particular chemical or physical processes or their application in particular machines, e.g. not covered by a single other subclass (devices for tilting and emptying containers B65G 65/23; such containers having means facilitating filling or emptying B65D 88/54)
- NOTE**
- Methods or devices for filling bunkers, hoppers, or containers are only classified in group B65G 65/30 if they are of general application apart from their use in particular processes or their application in particular machines or if they are not covered by a single other subclass
- 65/32 . . Filling devices (pneumatic conveyors B65G 51/00, B65G 53/00)
- 65/34 . . Emptying devices (conveyor constructions B65G 15/00 - B65G 35/00; devices similar to vehicle tipplers B65G 67/48)
- 65/36 . . . Devices for emptying from the top
- 65/365 {comprising a vertical passage located inside the container}
- 65/38 Mechanical devices
- 65/40 . . . Devices for emptying otherwise than from the top
- 65/42 using belt or chain conveyors

- 65/425 {arranged to be movable}
- 65/44 using reciprocating conveyors, e.g. jiggling conveyors
- 65/46 using screw conveyors
- 65/463 {arranged vertically or substantially vertically within the container
([B65G 65/466 takes precedence](#))}
- 65/466 {arranged to be movable}
- 65/48 using other rotating means, e.g. rotating pressure sluices in pneumatic systems
{([B65G 53/46 takes precedence](#))}
- 65/4809 {rotating about a substantially vertical axis}
- 65/4818 {and having the form of rotating tables or pans}
- 65/4827 {with particular surface features, e.g. ribs, roughening}
- 65/4836 {and moving material over a stationary surface, e.g. sweep arms or wheels}
- 65/4845 {flexible, e.g. chains, cables, spring arms}
- 65/4854 {mounted on a carriage, e.g. for movement along slit-like outlets}
- 65/4863 {by means of eccentric motion}
- 65/4872 {through which material passes, e.g. fan-like wheels}
- 65/4881 {rotating about a substantially horizontal axis}
- 65/489 {in the form of rotating tubular chutes}
- 67/00 Loading or unloading vehicles (by means incorporated in the vehicles [B60](#) - [B64](#); ground or aircraft-carrier-deck installations [B64F](#); transferring refuse between vehicles or containers [B65F 9/00](#))**
 - 67/02 . Loading or unloading land vehicles
 - 67/04 . . Loading land vehicles {(loading or unloading boats to or from land vehicles [B60P 3/10](#))}
 - 67/06 . . . Feeding articles or materials from bunkers or tunnels
 - 67/08 . . . using endless conveyors
 - 67/10 . . . using conveyors covering the whole length of vehicle trains
 - 67/12 . . . Loading elongated articles, e.g. rails, logs
 - 67/14 . . . Loading hardened bricks, briquettes, or the like
 - 67/16 . . . Loading coke-oven products ([discharging coke-ovens C10B 33/00](#))
 - 67/18 . . . Refuelling locomotives with solid fuels
([servicing locomotives B61K 11/02](#))
 - 67/20 . . . Loading covered vehicles
 - 67/22 . . . Loading moving vehicles
 - 67/24 . . Unloading land vehicles
 - 67/26 . . . using rakes or scrapers
 - 67/28 External transverse blades attached to endless conveyors
 - 67/30 . . . using transportable tipping apparatus
 - 67/32 . . . using fixed tipping installations
 - 67/34 Apparatus for tipping wagons or mine cars
([inverting wagons B65G 67/48](#); [platform-lifts with tiltable platforms B66F 7/22](#))
 - 67/36 endwise
 - 67/38 comprising a turntable
 - 67/40 toward one end only
 - 67/42 sideways
- 67/44 by passing the vehicles over a stretch of transversely-inclined rails
- 67/46 Apparatus for lifting and tilting
- 67/48 Vehicle tipplers ([devices for washing or cleaning railroad vehicles B60S](#))
- 67/50 Rotary vehicle tipplers, i.e. rotating through 360 degrees
- 67/52 having several decks
- 67/54 Vehicle-locking means
- 67/56 Vehicle and tippler interlocking controls
- 67/60 . Loading or unloading ships ([B65G 67/02 takes precedence](#); [arrangement of ship-based loading or unloading equipment for cargo or passengers B63B 27/00](#))
- 67/603 . . {using devices specially adapted for articles}
- 67/606 . . {using devices specially adapted for bulk material}
- 67/62 . . using devices influenced by the tide or by the movement of the ship, e.g. devices on pontoons
([horizontal loading or unloading platforms B65G 69/22](#); [loading ramps B65G 69/28](#))
- 69/00 Auxiliary measures taken, or devices used, in connection with loading or unloading (in vehicles, see the relevant subclasses; preventing, minimising, or fighting fire [A62C](#))**
 - 69/001 . {Buffers for vehicles at loading stations}
 - 69/003 . {Restraining movement of a vehicle at a loading station using means not being part of the vehicle}
 - 69/005 . . {the means engaging at least one wheel of the vehicle}
 - 69/006 . {Centring or aligning a vehicle at a loading station using means not being part of the vehicle}
 - 69/008 . {Dock- or bumper-seals}
 - 69/02 . Filling storage spaces as completely as possible, e.g. application of vibrators
 - 69/04 . Spreading out the materials conveyed over the whole surface to be loaded; Trimming heaps of loose materials
 - 69/0408 . . {by relatively moving an endless feeding means
([B65G 69/0458 takes precedence](#))}
 - 69/0416 . . {with scraping belts or chains}
 - 69/0425 . . {with vibrating or shaking means}
 - 69/0433 . . {with screw conveyors}
 - 69/0441 . . {with chutes, deflector means or channels
([B65G 69/0458 takes precedence](#))}
 - 69/045 . . {with scraping devices ([B65G 69/0416 takes precedence](#))}
 - 69/0458 . . {with rotating means, e.g. tables, arms}
 - 69/0466 . . {with throwing devices}
 - 69/0475 . . {with air jets}
 - 69/0483 . . {with electric or magnetic means}
 - 69/0491 . . {with a pneumatic feeding conveyor}
 - 69/06 . Fluidising
 - 69/08 . Devices for emptying storage spaces as completely as possible ([devices preventing the formation of bridges B65D 88/64](#))
 - 69/10 . Obtaining an average product from stored bulk material ([for measuring or testing G01](#))
 - 69/12 . Sieving bulk materials during loading or unloading
 - 69/14 . Pulverising loaded or unloaded materials
 - 69/16 . Preventing pulverisation, deformation, breakage, or other mechanical damage to the goods or materials

- 69/165 . . {using descending or lowering endless conveyors}
- 69/18 . Preventing escape of dust
- 69/181 . . {by means of sealed systems}
- 69/182 . . . {with aspiration means}
- 69/183 . . . {with co-operating closure members on each of the parts of a separable transfer channel}
- 69/185 . . {by means of non-sealed systems}
- 69/186 . . . {with aspiration means}
- 69/187 . . . {with non-return closures}
- 69/188 . . . {with spraying means}
- 69/20 . Auxiliary treatments, e.g. aerating, heating, humidifying, deaerating, cooling, de-watering or drying, during loading or unloading; Loading or unloading in a fluid medium other than air
- 69/22 . Horizontal loading or unloading platforms (pile tables [B65H](#); as road or railway equipment [E01F 1/00](#))
- 69/24 . . having platform level adjusting means
- 69/26 . . Rotatable platforms
- 69/28 . Loading ramps (as road or railway equipment [E01F 1/00](#))
- 69/2805 . . {permanently installed on the dock}
- 69/2811 . . . {pivoting ramps}
- 69/2817 {with fluid-operated means}
- 69/2823 {extensible by pivoting parts}
- 69/2829 {extensible by sliding parts}
- 69/2835 {with spring-operated means}
- 69/2841 {extensible by pivoting parts}
- 69/2847 {extensible by sliding parts}
- 69/2852 {with electric motor-operated means}
- 69/2858 {with weight counterbalancing means}
- 69/2864 . . . {adjustable with respect to the dock}
- 69/287 . . {Constructional features of deck or surround}
- 69/2876 . . . {Safety or protection means, e.g. skirts}
- 69/2882 {operated by detectors or sensors}
- 69/2888 {Vehicle barriers mounted on deck}
- 69/2894 {Safety legs}
- 69/30 . . Non-permanently installed loading ramps, e.g. transportable
- 2201/025 . . . Boxes
- 2201/0252 . . . Cans
- 2201/0255 Milkcans
- 2201/0258 . . . Trays, totes or bins
- 2201/0261 . . . Puck as article support
- 2201/0264 . . Luggage
- 2201/0267 . . Pallets
- 2201/027 . . Tablets, capsules, pills or the like
- 2201/0273 . . Tires
- 2201/0276 . . Tubes and pipes
- 2201/0279 . . Wheelbarrows
- 2201/0282 . . Wooden articles, e.g. logs, trunks or planks
- 2201/0285 . . Postal items, e.g. letters, parcels
- 2201/0288 . . Signatures, i.e. sections of printed magazines, papers or books
- 2201/0291 . . Pig used in pipe conveyors, e.g. a Molch
- 2201/0294 . . Vehicle bodies
- 2201/0297 . . Wafer cassette
- 2201/04 . Bulk
- 2201/042 . . Granular material
- 2201/045 . . Sand, soil and mineral ore
- 2201/047 . . Articles manipulated as bulk
- 2201/06 . Articles and bulk

Storing; Storage devices**2203/00 Indexing code relating to control or detection of the articles or the load carriers during conveying**

- 2203/02 . Control or detection
- 2203/0208 . . relating to the transported articles
- 2203/0216 . . . Codes or marks on the article
- 2203/0225 . . . Orientation of the article
- 2203/0233 . . . Position of the article
- 2203/0241 . . . Quantity of articles
- 2203/025 . . . Speed of the article
- 2203/0258 . . . Weight of the article
- 2203/0266 . . relating to the load carrier(s)
- 2203/0275 . . . Damage on the load carrier
- 2203/0283 . . . Position of the load carrier
- 2203/0291 . . . Speed of the load carrier
- 2203/04 . Detection means
- 2203/041 . . Camera
- 2203/042 . . Sensors
- 2203/043 . . . Magnetic
- 2203/044 . . . Optical
- 2203/045 . . . Thermic
- 2203/046 . . . RFID
- 2203/047 . . Switches
- 2203/048 . . Satellite

2205/00 Stopping elements used in conveyors to stop articles or arrays of articles

- 2205/02 . where the stop device is adaptable to the size of the article or array
- 2205/04 . where the stop device is not adaptable
- 2205/06 . Cushioned or damping stop devices, e.g. using springs or other mechanical actions

2207/00 Indexing codes relating to constructional details, configuration and additional features of a handling device, e.g. Conveyors

- 2207/02 . Use of adhesive
- 2207/04 . Advertising elements
- 2207/06 . Air cushion support of articles

2201/00 Indexing codes relating to handling devices, e.g. conveyors, characterised by the type of product or load being conveyed or handled

- 2201/02 . Articles
- 2201/0202 . . Agricultural and processed food products
- 2201/0205 . . . Biscuits
- 2201/0208 . . . Eggs
- 2201/0211 . . . Fruits and vegetables
- 2201/0214 . . Articles of special size, shape or weight
- 2201/0217 . . . Elongated
- 2201/022 . . . Flat
- 2201/0223 . . . Heavy
- 2201/0226 . . Cigarettes
- 2201/0229 . . Clothes, clothes hangers
- 2201/0232 . . Coils, bobbins, rolls
- 2201/0235 . . Containers
- 2201/0238 . . . Bags
- 2201/0241 . . . Barrels, drums
- 2201/0244 . . . Bottles
- 2201/0247 Suspended bottles

2207/08	. Adjustable and/or adaptable to the article size	2811/0689 Releasing constant material flow
2207/10	. Antistatic features	2811/0694 for permanently occupying the conveyor path
2207/12	. Chain pin retainers	2811/09	. Driving means for the conveyors
2207/14	. Combination of conveyors	2811/091	. . the conveyor type being irrelevant
2207/16	. Convertible to another type of conveyor	2811/092	. . . a single conveyor having more than one driving means
2207/18	. Crossing conveyors	2811/093	. . . Control means for automatic stop, start or warning variation during conveying operations
2207/20	. Earthquake protection	2811/095	. . Speed variation control means
2207/22	. Heat or fire protection	2811/096	. . . without reversal of the conveying direction
2207/24	. Helical or spiral conveying path	2811/097	. . . with reversal of the conveying direction
2207/26	. Hygienic features, e.g. easy to sanitize	2811/098	. . for combined motions
2207/28	. Impact protection		
2207/30	. Modular constructions	2812/00	Indexing codes relating to the kind or type of conveyors
2207/32	. Noise prevention features	2812/01	. Conveyors composed of several types of conveyors
2207/34	. Omni-directional rolls	2812/011	. . one conveyor being driven by another one
2207/36	. Pushing shoes on conveyors	2812/012	. . for conveying material successively by a series of conveyors
2207/38	. Pin used as carrier of one article	2812/013	. . . without relative movement between conveyors
2207/40	. Safety features of loads, equipment or persons	2812/014	. . . with relative movement between conveyors
2207/42	. Soft elements to prevent damage to articles, e.g. bristles, foam	2812/015 the conveyors being movably linked
2207/44	. Spiral conveyor tracks	2812/016	. . for conveying material by co-operating units in tandem
2207/46	. Tray unloading features	2812/017	. . . using tilted or side by side conveyor sections
2207/48	. Wear protection or indication features	2812/018	. . . between conveyor sections
		2812/019	. . . using two or more elevators
2209/00	Indexing codes relating to order picking devices in General	2812/02	. Belt or chain conveyors
2209/02	. Batch order forming, e.g. several batches simultaneously	2812/02009	. . Common features for belt or chain conveyors
2209/04	. Indication location means	2812/02019	. . . Supporting or guiding frames
2209/06	. Use of order trucks	2812/02029 Transportable conveyor frames
2209/08	. Orders with a high and a low volume	2812/02039 Profiles or beams
2209/10	. Partial order forming	2812/02049 with guiding means for displaceable conveyor accessories
2249/00	Aspects relating to conveying systems for the manufacture of fragile sheets	2812/02059 with supporting arrangements for ducts or cables or shaped as fluid ducts
2249/02	. Controlled or contamination-free environments or clean space conditions	2812/02069 Rails
2249/04	. Arrangements of vacuum systems or suction cups	2812/02079 Switches
2249/045	. . Details of suction cups suction cups	2812/02089	. . . Driving means
2811/00	Indexing codes relating to common features for more than one conveyor kind or type	2812/02099	. . . Safety measures in case of driving element breakage
2811/06	. Devices controlling the relative position of articles	2812/02108	. . . Protection means
2811/0605	. . by arranging articles in groups or arranging grouped articles	2812/02118	. . . Gathering means for material falling from the conveyor
2811/061	. . . Grouping articles in layers	2812/02128	. . Belt conveyors
2811/0615	. . . Devices for arranging grouped articles in a single lane	2812/02138	. . . Common features for belt conveyors
2811/0621	. . by modifying the orientation or position of articles	2812/02148 Driving means for the belts
2811/0626	. . . Orientation of articles	2812/02158 Means preventing dust penetration
2811/0631	. . by varying the spacing between individual articles	2812/02168 Belts provided with guiding means, e.g. rollers
2811/0636	. . . by means of one or several star-shaped wheels	2812/02178	. . . characterised by the material
2811/0642	. . . using a fixed stopping element and means to pass the element	2812/02188 Metallic belts
2811/0647	. . Changing the direction of movement of articles or bulk material	2812/02198 Non-metallic belts
2811/0652	. . . Accessories	2812/02207 Partially metallic belts
2811/0657	. . . Deflectors	2812/02217	. . . characterised by the configuration
2811/0663	. . . Pick-up means	2812/02227	. . . for vertical conveyance
2811/0668	. . . Magnetic or electrostatic devices	2812/02237 provided with buckets
2811/0673	. . Control of conveying operations	2812/02247 using belts with bucket profiles
2811/0678	. . . Determining the path to be followed	2812/02257 the load remaining on the belt due to centrifugal forces
2811/0684 by stopping or tilting load-carriers not leaving the conveyor path	2812/02267	. . Conveyors having endless traction elements
		2812/02277	. . . Common features for chain conveyors
		2812/02287 Driving means

2812/02297	Arrangements for downward conveyance	2812/02732	with guiding means for the traction means
2812/02306	Driving drums	2812/02742	Bucket elevators for bulk material
2812/02316	with means for assuring constant linear speed of chains	2812/02752	Elevators for articles
2812/02326	Chains, cables or the like	2812/02762	Load-carriers
2812/02336	Accessories	2812/02772	Plates or buckets
2812/02346	Grippers associated with chain parts	2812/02782	with upstanding walls
2812/02356	characterised by the material	2812/02792	the load-carriers being connected pivotally to the traction means
2812/02366	Flexible links	2812/02801	Loading or unloading means
2812/02376	characterised by the configuration	2812/02811	guided at least partially along a vertical or inclined direction
2812/02386	Woven chains	2812/02821	with guiding means to remain in a load-carrying position
2812/02396	Links and their attaching means	2812/02831	the load-carriers resting on the traction means
2812/02405	Means preventing dust penetration	2812/02841	Reversing means
2812/02415	with load-carrying surfaces supported by traction means	2812/02851	load-carriers adapted to be displaced relative to the traction means
2812/02425	Continuous or uninterrupted load-carrying surfaces	2812/02861	moving the materials over supporting surfaces by impeller means, e.g. scrapers
2812/02435	the surfaces being below the traction means	2812/02871	for bulk material
2812/02445	the surfaces being an endless belt	2812/02881	Scraper conveyors
2812/02455	the surfaces being above, between or beside the traction means	2812/02891	Troughs, channels or conduits
2812/02465	for conveyance along curves	2812/029	Guiding means for displaceable conveyor accessories
2812/02475	along vertical curves	2812/0291	Supporting arrangements for cables or ducts
2812/02485	the load-carrying surfaces being fixed or non-movably linked to the traction means	2812/0292	with oppositely-moving parts of the conveyor located in a common plane
2812/02495	load-carrying surfaces using platforms or grids	2812/0293	Guiding means for the scrapers
2812/02504	load-carrying surfaces with up-standing walls, e.g. with bucket profile	2812/0294	Wear pieces
2812/02514	in longitudinal direction only	2812/0295	Scraper chains
2812/02524	in transverse direction only	2812/0296	Attachments of scrapers to traction elements
2812/02534	the surfaces being an endless belt	2812/0297	to one chain
2812/02544	with bucket profile	2812/0298	to more than one chain
2812/02554	the load-carrying surfaces being pivotally attached to the traction means	2812/0299	Conveyors having independant belt or chain conveyor sections
2812/02564	Tipping means	2812/03	Vibrating conveyors
2812/02574	Guiding means to maintain load-carrying surfaces horizontal	2812/0304	Driving means or auxiliary devices
2812/02584	the load-carrying surfaces resting on the traction means	2812/0308	Driving means
2812/02594	Reversing means	2812/0312	for shaking
2812/02603	Load-carrying surfaces adapted to be displaced relative to the traction means	2812/0316	using oppositely moving cylinders
2812/02613	the load-carrying surfaces being separated from each other, e.g. individual load carriers	2812/032	Help-conveyors
2812/02623	and pivotally mounted	2812/0324	Frames
2812/02633	for bulk material	2812/0328	dismountable
2812/02643	Loading or unloading means	2812/0332	deformable
2812/02653	for articles	2812/0336	movable
2812/02663	Loading or unloading means	2812/034	Frame parts
2812/02673	the load-carriers being arranged above, between or beside the traction means	2812/0344	Guiding means for conveyed materials
2812/02683	and fixed or non-movably linked to the traction means	2812/0348	Supporting or guiding means for troughs
2812/02693	for vertical or inclined conveyance	2812/0352	Rollers or balls
2812/02702	Details	2812/0356	the roller or ball holders joining trough parts
2812/02712	Loading or unloading means	2812/036	Pivoting arms
2812/02722	Frames	2812/0364	Springs
			2812/0368	Flexible non-elastic suspension means, e.g. chains, cables
			2812/0372	Connections between trough parts
			2812/0376	using a traction or stiffening means connecting all trough parts
			2812/038	adjustable

- 2812/0384 . . Troughs, tubes or the like
- 2812/0388 . . . characterised by the configuration
- 2812/0392 Screw-, spiral- or ring-shaped
- 2812/0396 . . . characterised by the material
- 2812/05 . Screw-conveyors
- 2812/0505 . . Driving means, constitutive elements or auxiliary devices
- 2812/0511 . . . Conveyor screws
- 2812/0516 characterised by the material
- 2812/0522 Flexible screws
- 2812/0527 characterised by the configuration, e.g. hollow, toothed
- 2812/0533 with opposite threads
- 2812/0538 with changing diameter
- 2812/0544 . . . Houses or frames
- 2812/055 Connecting means
- 2812/0555 characterised by the materials, e.g. flexible houses
- 2812/0561 characterised by the shape
- 2812/0566 for preventing blockage of materials
- 2812/0572 Discharging valves
- 2812/0577 . . for bulk material
- 2812/0583 . . . Drum arrangements
- 2812/0588 . . . without houses
- 2812/0594 . . . with parallel screws
- 2812/06 . Skip or hopper conveyors
- 2812/0609 . . Constitutive elements or auxiliary devices
- 2812/0618 . . . Skips, hoppers or similar containers
- 2812/0627 characterised by the configuration
- 2812/0636 provided with guiding means
- 2812/0645 for vertical transport
- 2812/0654 . . . Tipping means
- 2812/0663 arranged on tracks along which the skips are guided
- 2812/0672 . . Loading or unloading skips
- 2812/0681 . . . by reciprocating skips along guiding means
- 2812/069 for vertical shaft transport
- 2812/08 . Chutes
- 2812/081 . . Connecting means
- 2812/082 . . . telescopic
- 2812/083 . . . pivoting
- 2812/084 . . Cleaning means
- 2812/085 . . characterised by the configuration
- 2812/086 . . . Screw-like chutes
- 2812/087 provided with material moving or braking means
- 2812/088 . . characterised by the material
- 2812/09 . Walking beam conveyors
- 2812/12 . Conveyors with reciprocating means
- 2812/14 . Turntables
- 2812/15 . Throwing-conveyors
- 2812/16 . Pneumatic conveyors
- 2812/1608 . . for bulk material
- 2812/1616 . . . Common means for pneumatic conveyors
- 2812/1625 Feeding or discharging means
- 2812/1633 using Venturi effect
- 2812/1641 . . . Air pressure systems
- 2812/165 Details
- 2812/1658 with fluidisation of materials
- 2812/1666 without porous wall
- 2812/1675 . . . in which materials continuously flow from suction to pressure pipes
- 2812/1683 without passing through the air-pressure generator
- 2812/1691 . . . Pumping systems
- 2812/18 . Conveyors with suspended load-carriers operated by hand or gravity
- 2812/182 . . load-carriers, rollers therefor
- 2812/184 . . loading or unloading arrangements
- 2812/186 . . Arresting, braking or escapement means
- 2812/188 . . Rails or switches
- 2812/99 . Conveyor systems not otherwise provided for
- 2813/00 Indexing codes relating to transport for special purposes**
- 2813/02 . Devices without motors and bearing wheels for moving or tilting heavy loads
- 2813/023 . . Load-carriers
- 2813/026 . . . for bales, boxes or the like, by using pointed means
- 2814/00 Indexing codes relating to loading or unloading articles or bulk materials**
- 2814/02 . Auxiliary devices or arrangements
- 2814/0205 . . for preventing breakage, pulverisation or damage to materials
- 2814/0211 . . . using moving braking means to slow down the speed during free fall
- 2814/0217 . . for emptying as completely as possible
- 2814/0223 . . . General arrangements
- 2814/0229 . . . Air jet devices
- 2814/0235 . . . using liquid means
- 2814/0241 . . for spreading out the material over the whole surface to be loaded
- 2814/0247 . . . by displacement of the feeding means
- 2814/0252 . . . using scraping belts or chains
- 2814/0258 . . . using shaking or vibrating means
- 2814/0264 . . . using screw conveyors
- 2814/027 . . . using chutes
- 2814/0276 . . . using scraping means other than belts or chains
- 2814/0282 . . . using turntables
- 2814/0288 . . . using throwing means
- 2814/0294 . . . using air jets
- 2814/03 . Loading or unloading means
- 2814/0301 . . General arrangements
- 2814/0302 . . . Central control devices
- 2814/0304 . . . Stacking devices
- 2814/0305 Adding to the top
- 2814/0307 the loading platform being lowered during stacking
- 2814/0308 . . . Destacking devices
- 2814/031 Removing from the top
- 2814/0311 . . . Other article loading or unloading devices
- 2814/0313 with vertically reciprocating platforms
- 2814/0314 . . . for moving bulk material downwards
- 2814/0316 to a storage room
- 2814/0317 by tipping a container
- 2814/0319 through a closable or non-closable outlet opening
- 2814/032 using a belt or chain conveyor in or beneath the opening
- 2814/0322 as measuring instrument
- 2814/0323 with chutes or plates in or beneath the opening

2814/0325	with rotating drums, cylinders or cones in or beneath the opening	2814/0391	the axis being moved parallel with itself
2814/0326	. . .	for moving bulk material upwards or horizontally	2814/0392	the platform tipping around several axes
2814/0328	Picking-up means	2814/0394	around parallel axes
2814/0329	Common features for picking-up means	2814/0395	around crossing axes
2814/0331	Belt or chain conveyors	2814/0397	. .	for ships
2814/0332	Bucket conveyors	2814/0398	. .	for aircraft
2814/0334	Scraper conveyors			
2814/0335	Shaking or vibrating conveyors			
2814/0337	Paddle wheels			
2814/0338	Inclined plates or chutes			
2814/034	Raking devices			
2814/0341	Scraping devices			
2814/0343	Rotating discs, drums or gathering arms			
2814/0344	. .	Control or feeding or discharging using level or weight measuring means			
2814/0346	. .	for guided skips			
2814/0347	. .	for cars or linked car-trains with individual load-carriers			
2814/0349	. . .	loading continuously successive cars without material spillage			
2814/035	. . .	Feeding or discharging devices adapted to car shapes			
2814/0352	. . .	Feeding or discharging devices operated by cars			
2814/0353	. . .	the load being lifted and the cars being moved beneath the load			
2814/0355	. . .	the car floor and subframe being tilted or removed			
2814/0356	. . .	the whole car being tilted			
2814/0358	by means of tilting rails			
2814/0359	by means of car tipplers			
2814/0361	Accessories			
2814/0362	locking or unlocking cars in the tipplers			
2814/0364	Means for loading or unloading cars in the tipplers			
2814/0365	Moving devices for tipplers			
2814/0367	Lifting means			
2814/0368	Means enhancing unloading			
2814/037	using a tipping platform incorporated in a ring-like rotating structure			
2814/0371	Driving means therefor			
2814/0373	the rotation resulting from power driven displacement of the structure			
2814/0374	the rotation resulting from the car weight only			
2814/0376	with relative movement between platform and structure			
2814/0377	with simultaneous tipping of several cars above or beside each other			
2814/0379	using a tipping platform without ring-like structure			
2814/038	Driving means therefor			
2814/0382	Fluid-operated lifting means			
2814/0383	Lifting means with suspended platforms			
2814/0385	the platform tipping around a single axis			
2814/0386	the axis remaining in a fixed position			
2814/0388	the axis being parallel with the car longitudinal axis			
2814/0389	the axis being parallel with the car transverse axis			