

CPC**COOPERATIVE PATENT CLASSIFICATION****B41F**

PRINTING MACHINES OR PRESSES (machines for manufacturing footwear incorporating printing or embossing apparatus [A43D](#) , e.g. [A43D 8/26](#) , [A43D 95/14](#) ; presses in general [B30B](#) ; making of printing surfaces [B41C](#) , [B41D](#) ; manifolding devices, office printing machines [B41L](#) ; stencilling [B41L](#) , {[B44D](#)} ; printing processes not dependent on the use of special machines [B41M](#) ; duplicating or marking by sublimation or volatilisation of design [B41M 5/035](#) ; thermography [B41M 5/26](#) ; embossing decorations or marks [B44B 5/00](#) ; { applying transfers or decalcomanias [B44C 1/16](#)} ; handling thin or filamentary material [B65H](#) ; electrography, electrophotography, magnetography [G03G](#))

NOTE

Attention is drawn to Notes 1 and 2 following the title of subclass [B41L](#) .

B41F 1/00

Platen presses, i.e. presses in which printing is effected by at least one essentially-flat pressure-applying member co-operating with a flat type-bed

- B41F 1/02 . Hand-operated platen presses
- B41F 1/04 . for mono-impression printing, e.g. on sheets
- B41F 1/06 . . with platen maintained parallel to bed during movement (preparing stereotype matrices using presses [B41D 1/06](#) ; { presses [B30B](#)})
- B41F 1/08 . . on webs
- B41F 1/10 . for multi-impression printing in one or more colours, e.g. on webs
- B41F 1/12 . . on sheets
- B41F 1/14 . . . using swinging platens, or forme supports
- B41F 1/16 . for offset printing ({pad printing [B41F 17/001](#)})
- B41F 1/18 . for lithography
- B41F 1/20 . for perfecting sheets, i.e. for printing on both sides of sheets
- B41F 1/22 . specially adapted for printing heads, e.g. letter heads
- B41F 1/24 . specially adapted for proof printing
- B41F 1/26 . Details
- B41F 1/265 . . {Conveying webs (in general [B65H](#))}
- B41F 1/28 . . Sheet-conveying, -aligning or -clamping devices (in general [B65H](#))
- B41F 1/30 . . . using rotary grippers
- B41F 1/32 . . . using air pressure, e.g. vacuum
- B41F 1/34 . . . Registering devices, e.g. gauges
- B41F 1/36 . . . Clamps for conveying sheets and for holding same on the platens ({clamps in manifolding devices [B41L 3/02](#)})
- B41F 1/38 . . Platens or type-beds
- B41F 1/40 . . Inking units ({for pad printing [B41F 17/001](#)})
- B41F 1/42 . . . using flat inking elements, e.g. discs

- B41F 1/44 ... using inking ribbons
- B41F 1/46 ... using rollers
- B41F 1/48 ... pivoting around the platen or base
- B41F 1/50 ... supported on carriages for movement in or on runways
- B41F 1/52 Carriage driving gear
- B41F 1/54 .. Printing-pressure control devices
- B41F 1/56 .. Auxiliary devices
- B41F 1/565 ... {Numbering devices (stamping numbering devices [B41K](#))}
- B41F 1/58 ... Arrangements of counting devices for counting sheets
- B41F 1/60 .. Safety devices
- B41F 1/62 ... for preventing injury to operator
- B41F 1/64 to the hands of the operator
- B41F 1/66 ... responsive to incorrect operating conditions

B41F 3/00 Cylinder presses, i.e. presses essentially comprising at least one cylinder co-operating with at least one flat type-bed

- B41F 3/02 . with impression cylinder or cylinders rotating unidirectionally
- B41F 3/04 .. intermittently; Stop-cylinder presses
- B41F 3/06 .. continuously
- B41F 3/08 ... Single-revolution presses
- B41F 3/10 ... Two-revolution presses
- B41F 3/12 .. Twin presses, i.e. with more than one cylinder or type-bed
- B41F 3/14 . with impression cylinder or cylinders rotating in opposite directions during each working cycle
- B41F 3/16 .. Twin presses, i.e. with more than one cylinder or type-bed
- B41F 3/18 . of special construction or for particular purposes
- B41F 3/20 .. with fixed type-beds and travelling impression cylinders
- B41F 3/22 ... with more than one type-bed
- B41F 3/24 ... with cylinders travelling around type-beds having upper and lower printing surfaces
- B41F 3/26 .. with type-beds and impression cylinders simultaneously movable relative to one another
- B41F 3/28 .. Proof-print presses for relief printing, lithography or intaglio printing, i.e. presses for checking accuracy of printing surfaces
- B41F 3/30 .. for lithography ([proof-print presses B41F 3/28](#))
- B41F 3/32 ... Damping devices
- B41F 3/34 ... for offset printing
- B41F 3/36 .. for intaglio or heliogravure printing ([proof-print presses B41F 3/28](#))
- B41F 3/38 ... Wiping mechanisms
- B41F 3/40 .. for perfecting sheets, i.e. for printing on both sides thereof
- B41F 3/42 .. for multicolour printing on sheets

- B41F 3/44 .. for monocolour or multicolour printing on one side of webs, or for perfecting webs, i.e. monocolour or multicolour printing on both sides of webs
- B41F 3/46 . Details
- B41F 3/48 .. Press frames
- B41F 3/51 .. Type-beds; Supports therefor ([B41F 3/52 takes precedence](#))
- B41F 3/52 .. Apparatus for cooling, heating, or drying printing surfaces
- B41F 3/54 .. Impression cylinders; Supports therefor ([blankets or like coverings B41N 10/00](#))
- B41F 3/56 ... Devices for adjusting cylinders relative to type-beds and setting in adjusted position
- B41F 3/58 .. Driving, synchronising, or control gear
- B41F 3/60 ... for type-beds
- B41F 3/62 Applications of linkwork or gearing for producing reciprocatory or angular motion
- B41F 3/64 of crank motions
- B41F 3/66 of rack-and-pinion gearing
- B41F 3/68 with pinion rotating unidirectionally
- B41F 3/70 Applications of directly-coupled motors
- B41F 3/72 of fluid motors
- B41F 3/74 Applications of clutches
- B41F 3/76 Applications of braking devices or of devices for stopping type-bed in registered position
- B41F 3/78 Air cushions
- B41F 3/80 ... for impression cylinders
- B41F 3/81 .. Inking units
- B41F 3/82 . Auxiliary devices
- B41F 3/84 .. Arrangements of counting devices ([in printing machines in general B41F 33/02](#))
- B41F 3/86 .. Numbering devices

Rotary machines

- B41F 5/00 Rotary letterpress machines** {(office printing machines [B41L 15/00](#))}
- B41F 5/02 . for printing on sheets
- B41F 5/04 . for printing on webs
- B41F 5/06 .. with several printing units in sequential arrangement
- B41F 5/08 .. with several printing units in both superimposed and sequential arrangement
- B41F 5/10 .. with several printing units arranged side by side
- B41F 5/12 .. for printing on one side and on the other side of webs between the same forme and impression cylinders
- B41F 5/14 .. with several impression cylinders arranged around a forme cylinder
- B41F 5/16 .. for multicolour printing
- B41F 5/18 ... using one impression cylinder co-operating with several forme cylinders
- B41F 5/20 . specially adapted for proof printing

- B41F 5/22 . for indirect printing
- B41F 5/24 . for flexographic printing

- B41F 7/00** **Rotary lithographic machines {(such office printing machines [B41L 7/00](#))}**
- B41F 7/02 . for offset printing
- B41F 7/025 .. {Multicolour printing or perfecting on sheets or on one or more webs, in one printing unit}
- B41F 7/04 .. using printing units incorporating one forme cylinder, one transfer cylinder, and one impression cylinder, e.g. for printing on webs
- B41F 7/06 ... for printing on sheets
- B41F 7/08 .. using one transfer cylinder co-operating with several forme cylinders for printing on sheets or webs, e.g. sampling of colours on one transfer cylinder
- B41F 7/10 .. using one impression cylinder co-operating with several transfer cylinders for printing on sheets or webs, e.g. satellite-printing units
- B41F 7/12 .. using two cylinders one of which serves two functions, e.g. as a transfer and impression cylinder in perfecting machines
- B41F 7/14 .. with two or more impression cylinders coacting with a single transfer cylinder
- B41F 7/15 ... for printing on more than one web simultaneously
- B41F 7/16 . for printing on non-deformable material, e.g. sheet metal
- B41F 7/18 . specially adapted for proof printing
- B41F 7/20 . Details
- B41F 7/24 .. Damping devices
- B41F 7/26 ... using transfer rollers
- B41F 7/265 {for damping from the inside of the cylinders}
- B41F 7/28 ... using brushes
- B41F 7/30 ... using spraying elements
- B41F 7/32 ... Ducts, containers, or like supply devices for liquids
- B41F 7/34 ... Endless bands
- B41F 7/36 ... Inking-rollers serving also to apply ink repellent
- B41F 7/37 ... with supercooling for condensation of air moisture (cooling forme or impression cylinders [B41F 13/22](#) ; { cooling ink or ink rollers [B41F 31/002](#)})
- B41F 7/38 ... Absorbent pads
- B41F 7/40 ... Devices for tripping or lifting damping rollers; Supporting, adjusting, or removing arrangements therefor (such arrangements or devices for inking rollers [B41F 31/30](#))

- B41F 9/00** **Rotary intaglio printing presses**
- B41F 9/001 . {Heliostatic printing}
- B41F 9/002 . {Sheet printing presses ([B41F 9/021](#) takes precedence)}
- B41F 9/003 . {Web printing presses ([B41F 9/023](#) takes precedence)}
- B41F 9/004 .. {Printing two webs with the same printing cylinder}
- B41F 9/005 .. {Printing on two sides of the same web}
- B41F 9/006 ... {simultaneously}

- B41F 9/007 . . . {with the same printing cylinder}
- B41F 9/008 . {Means for preventing egress of vapours}
- B41F 9/009 . {Reversible printing presses ([B41F 9/02](#) takes precedence)}
- B41F 9/01 . for indirect printing ([B41F 9/02](#) takes precedence)
- B41F 9/02 . for multicolour printing
- B41F 9/021 . . {Sheet printing presses}
- B41F 9/023 . . {Web printing presses}
- B41F 9/025 . . . {with horizontally arranged printing units}
- B41F 9/026 . . . {with vertically arranged printing units}
- B41F 9/028 . . . {of the satellite type}
- B41F 9/04 . specially adapted for proof printing
- B41F 9/06 . Details
- B41F 9/061 . . {Inking devices}
- B41F 9/063 . . . {Using inking rollers}
- B41F 9/065 . . . {Using inking rails}
- B41F 9/066 . . . {Enclosures}
- B41F 9/068 . . . {End seals between cylinder and housing}
- B41F 9/08 . . Wiping mechanisms
- B41F 9/10 . . . Doctors, scrapers, or like devices
- B41F 9/1009 {with reciprocating movement}
- B41F 9/1018 {using a wiping cylinder}
- B41F 9/1027 {Tripping devices}
- B41F 9/1036 {Clamping and adjusting devices}
- B41F 9/1045 {using fluid pressure}
- B41F 9/1054 {Sharpening, honing devices}
- B41F 9/1063 {Seals between blades and cylinder}
- B41F 9/1072 {Blade construction}
- B41F 9/1081 {using two or more blades}
- B41F 9/109 {exchanging doctor blades}
- B41F 9/12 . . . Absorbent pads
- B41F 9/14 . . . Continuous flexible surfaces, e.g. endless bands
- B41F 9/16 . . . Removing or recovering ink from wiping mechanisms
- B41F 9/18 . . Auxiliary devices for exchanging forme cylinders

- B41F 11/00** **Rotary presses or machines having forme cylinder carrying a plurality of printing surfaces, or for performing letterpress, lithographic, or intaglio processes selectively or in combination**
- B41F 11/02 . for securities ([security printing B41M 3/14](#))

- B41F 13/00** **Common details of rotary presses or machines**
- B41F 13/0008 . {Driving devices ([B41F 13/004](#) and [B41F 13/008](#) take precedence)}

- B41F 13/0016 . {Storage devices for printing cylinders}
- B41F 13/0024 . {Frames}
- B41F 13/0032 . {Auxiliary numbering devices}
- B41F 13/004 . . Electric or hydraulic features of drives
- B41F 13/0045 . . {Electric driving devices}
- B41F 13/008 . . Mechanical features of drives, e.g. gears, clutches
- B41F 13/012 . . Taking-up backlash {(devices for taking-up backlash in general [F16H 55/00](#) , e.g. [F16H 55/18](#))}
- B41F 13/016 . . Brakes
- B41F 13/02 . . Conveying or guiding webs through presses or machines (web handling in general [B65H](#), e.g. step-by-step advancement [B41F 21/00](#) , turning or reversing [B65H 23/32](#))
- B41F 13/025 . . {Registering devices}
- B41F 13/03 . . Threading webs into printing machines
- B41F 13/04 . . intermittently
- B41F 13/06 . . Turning-bar arrangements
- B41F 13/08 . . Cylinders
- B41F 13/085 . . {with means for preventing or damping vibrations or shocks}
- B41F 13/10 Forme cylinders
- B41F 13/11 Gravure cylinders {(attaching cylindrical formes [B41F 27/105](#))}
- B41F 13/12 Registering devices
- B41F 13/14 with means for displacing the cylinders
- B41F 13/16 with means for displacing the printing formes on the cylinders
- B41F 13/18 Impression cylinders
- B41F 13/187 for rotogravure
- B41F 13/193 Transfer cylinders; Offset cylinders {(attaching blankets [B41F 30/04](#))}
- B41F 13/20 Supports for bearings or supports for forme, offset, or impression cylinders
- B41F 13/21 Bearer rings
- B41F 13/22 Means for cooling or heating forme or impression cylinders
- B41F 13/24 Cylinder-tripping devices; Cylinder-impression adjustments
- B41F 13/26 Arrangement of cylinder bearings
- B41F 13/28 Bearings mounted eccentrically of the cylinder axis
- B41F 13/30 Bearings mounted on sliding supports
- B41F 13/32 Bearings mounted on swinging supports
- B41F 13/34 Cylinder lifting or adjusting devices
- B41F 13/36 Cams, eccentrics, wedges, or the like
- B41F 13/38 electrically or magnetically operated
- B41F 13/40 fluid-pressure operated
- B41F 13/42 Guards or covers, e.g. for preventing ingress or egress of foreign matter
- B41F 13/44 Arrangements to accomodate interchangeable cylinders of different sizes to enable machine to print on areas of different sizes
- B41F 13/46 Printing units for inserting latest news

- B41F 13/48 . Arrangements to enable printing to be effected over selected areas of a single forme cylinder ([by inking selected areas B41F 31/18](#))
- B41F 13/50 .. by effecting relative movement of forme and impression cylinders during printing cycle
- B41F 13/52 .. by projecting and retracting parts of the surface of the forme cylinder
- B41F 13/54 . Auxiliary folding, cutting, collecting, or depositing of sheets or webs ([in general B26D , B65H](#))
- B41F 13/56 .. Folding or cutting
- B41F 13/58 ... lengthwise
- B41F 13/60 ... crosswise
- B41F 13/62 ... Folding-cylinders or drums
- B41F 13/64 .. Collecting ([gathering sheets or signatures in bookbinding B42C 1/00](#))
- B41F 13/66 ... and stapling
- B41F 13/68 .. Adding inserts
- B41F 13/70 .. Depositing
- B41F 13/705 ... {Interleaving slip sheets}
- B41F 15/00** **Screen printers** ([for selective printing B41J 2/005](#))
- B41F 15/02 . Manually-operable devices
- B41F 15/04 .. for multicolour printing
- B41F 15/06 .. with auxiliary equipment, e.g. for drying printed articles
- B41F 15/08 . Machines
- B41F 15/0804 .. {for printing sheets}
- B41F 15/0809 ... {with cylindrical or belt-like screens}
- B41F 15/0813 ... {with flat screens}
- B41F 15/0818 {with a stationary screen and a moving squeegee}
- B41F 15/0822 {on a stack of sheets}
- B41F 15/0827 {with a stationary squeegee and a moving screen}
- B41F 15/0831 .. {for printing webs}
- B41F 15/0836 ... {by means of cylindrical screens or screens in the form of endless belts}
- B41F 15/084 {simultaneously printing on two sides}
- B41F 15/0845 ... {with flat screens}
- B41F 15/085 {with a stationary screen and a moving squeegee}
- B41F 15/0854 {with a stationary squeegee and a moving screen}
- B41F 15/0859 {movable on a long printing table}
- B41F 15/0863 .. {with a plurality of flat screens mounted on a turntable}
- B41F 15/0868 .. {for printing on filamentary articles}
- B41F 15/0872 .. {for printing on articles having essentially cylindrical surfaces}
- B41F 15/0877 ... {of varying cross-section}
- B41F 15/0881 .. {for printing on polyhedral articles}
- B41F 15/0886 .. {for printing on conical or frusto-conical surfaces}

- B41F 15/089 .. {for printing on essentially spherical surfaces}
- B41F 15/0895 .. {for printing on curved surfaces not otherwise provided for}
- B41F 15/10 .. for multicolour printing
- B41F 15/12 .. with auxiliary equipment, e.g. for drying printed articles
- B41F 15/14 . Details
- B41F 15/16 .. Printing tables
 - B41F 15/18 ... Supports for workpieces
 - B41F 15/20 with suction-operated elements
 - B41F 15/22 for single sheets
 - B41F 15/24 for webs
 - B41F 15/26 for articles with flat surfaces
 - B41F 15/28 for elongated flat articles, e.g. strips, bands
 - B41F 15/30 for articles with curved surfaces
 - B41F 15/32 for articles with conical surfaces
- B41F 15/34 .. Screens, Frames; Holders therefor
 - B41F 15/36 ... flat
 - B41F 15/38 ... curved
- B41F 15/40 .. Inking units
 - B41F 15/405 ... {Spraying apparatus}
 - B41F 15/42 ... comprising squeegees or doctors
 - B41F 15/423 {Driving means for reciprocating squeegees}
 - B41F 15/426 {the squeegees or doctors being magnetically attracted}
- B41F 15/44 .. squeegees or doctors (doctors of rotary intaglio printing presses [B41F 9/10](#) { for photographic purposes [G03D 15/00](#)})
- B41F 15/46 ... with two or more operative parts
- B41F 16/00** **Transfer printing apparatus** (apparatus or machines for applying decalcomanias [B65C](#))
 - B41F 16/0006 . {for printing from an inked or preprinted foil or band}
 - B41F 16/0013 .. {combined with other printing presses}
 - B41F 16/002 .. {Presses of the rotary type}
 - B41F 16/0026 ... {with means for applying print under heat and pressure, e.g. using heat activable adhesive}
 - B41F 16/0033 ... {with means for applying print under pressure only, e.g. using pressure sensitive adhesive}
 - B41F 16/004 .. {Presses of the reciprocating type}
 - B41F 16/0046 ... {with means for applying print under heat and pressure, e.g. using heat activable adhesive}
 - B41F 16/0053 ... {with means for applying print under pressure only, e.g. using pressure sensitive adhesive}
 - B41F 16/006 .. {Arrangements for moving, supporting or positioning the printing foil or band}
 - B41F 16/0066 .. {Printing dies or forms}

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| B41F 16/0073 | .. {with means for printing on specific materials or products} |
| B41F 16/008 | ... {for printing on three-dimensional articles} |
| B41F 16/0086 | {for printing on articles with cylindrical surfaces} |
| B41F 16/0093 | .. {Attachments or auxiliary devices} |
| B41F 16/02 | . for textile material |
| B41F 17/00 | Printing apparatus or machines of special types or for particular purposes, not otherwise provided for (hand stamps, plier-like tools for printing or punching tickets or the like B41K ; addressographs or other office printing equipment B41L ; coding or marking of packaging material or of completed packages in packaging machines B65B 61/00 ; ticket printing and issuing apparatus G07B) |
| B41F 17/001 | . {Pad printing apparatus or machines} |
| B41F 17/002 | . {Supports of workpieces in machines for printing on hollow articles} |
| B41F 17/003 | . {Special types of machines for printing textiles (using the screen printing process B41F 15/00 ; printing on knitted fabrics B41F 17/38)} |
| B41F 17/005 | .. {Supports for workpieces; Devices for securing the workpieces to the supports} |
| B41F 17/006 | . {for printing on curved surfaces not otherwise provided for} |
| B41F 17/007 | . {Use of printing belts} |
| B41F 17/008 | . {Numbering devices for printing on articles other than sheets or webs} |
| B41F 17/02 | . for printing books or manifold sets |
| B41F 17/04 | . for printing calendars |
| B41F 17/08 | . for printing on filamentary or elongated articles, or on articles with cylindrical surfaces |
| B41F 17/10 | .. on articles of indefinite length, e.g. wires, hoses, tubes, yarns |
| B41F 17/12 | ... at an angle to axis |
| B41F 17/13 | ... for printing on rolls of material, the roll serving as impression cylinder, e.g. strip printers |
| B41F 17/14 | .. on articles of finite length |
| B41F 17/16 | ... on end or bottom surfaces thereof |
| B41F 17/18 | ... on curved surfaces of articles of varying cross-section, e.g. bottles, lamp glasses |
| B41F 17/20 | ... on articles of uniform cross-section, e.g. pencils, rulers, resistors |
| B41F 17/22 | by rolling contact |
| B41F 17/24 | . for printing on flat surfaces of polyhedral articles |
| B41F 17/26 | .. by rolling contact |
| B41F 17/28 | . for printing on curved surfaces of conical or frusto-conical articles |
| B41F 17/30 | . for printing on curved surfaces of essentially spherical, or part-spherical, articles |
| B41F 17/32 | .. on lamp bulbs |
| B41F 17/34 | .. on articles with surface irregularities, e.g. fruits, nuts |
| B41F 17/36 | . for printing on tablets, pills, or like small articles |
| B41F 17/38 | . for printing on knitted fabrics |

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| B41F 19/00 | Apparatus or machines for carrying out printing operations combined with other operations (auxiliary perforating apparatus associated with printing devices B41G 7/00 ; coding or marking in association with packaging B65B 61/00 ; label dispensers having printing equipment B65C) |
| B41F 19/001 | . {with means for coating or laminating} |
| B41F 19/002 | . {with means for applying specific material other than ink} |
| B41F 19/004 | .. {with means for applying adhesive} |
| B41F 19/005 | .. {with means for applying metallic, conductive or chargeable material} |
| B41F 19/007 | . {with selective printing mechanisms, e.g. ink-jet or thermal printers} |
| B41F 19/008 | . {with means for stamping or cutting out} |
| B41F 19/02 | . with embossing (printing with a printer's forme combined with embossing B41M 1/24) |
| B41F 19/04 | .. using intaglio printing formes and wipers |
| B41F 19/06 | .. Printing and embossing between a negative and a positive forme after inking and wiping the negative forme; Printing from an ink band treated with colour or "gold" |
| B41F 19/062 | ... {Presses of the rotary type} |
| B41F 19/064 | ... {Presses of the reciprocating type} |
| B41F 19/066 | {hand-driven} |
| B41F 19/068 | {motor-driven} |
| B41F 19/08 | . simultaneous moulding and printing |

Common details of printing machinery

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| B41F 21/00 | Devices for conveying sheets through printing apparatus or machines (through platen presses B41F 1/28 ; feeding sheets to or from printing apparatus or machines B65H ; { through manifolding apparatus or the like B41L 21/00 }) |
| B41F 21/005 | . {Electrostatic holding down devices} |
| B41F 21/02 | . Pins (B41F 21/12 , B41F 21/14 take precedence) |
| B41F 21/04 | . Grippers ({ B41F 21/08 , B41F 21/10 }) B41F 21/12 , B41F 21/14 take precedence) |
| B41F 21/05 | .. In-feed grippers (B41F 21/06 takes precedence) |
| B41F 21/06 | .. Suction-operated grippers |
| B41F 21/08 | . Combinations of endless conveyors and grippers |
| B41F 21/10 | . Combinations of transfer drums and grippers |
| B41F 21/102 | .. {with pneumatic means (B41F 21/108 takes precedence)} |
| B41F 21/104 | .. {Gripper details (B41F 21/102 takes precedence)} |
| B41F 21/106 | .. {for reversing sheets, e.g. for perfecting machine} |
| B41F 21/108 | ... {with pneumatic means} |
| B41F 21/12 | . Adjusting leading edges, e.g. front stops |
| B41F 21/14 | . Adjusting lateral edges, e.g. side stops |
| B41F 22/00 | Means preventing smudging of machine parts or printed articles (B41F 23/00 takes precedence) |
| B41F 22/005 | . {using a back grey cloth} |

B41F 23/00

Devices for treating the surfaces of sheets, webs, or other articles in connection with printing (cleaning in general [B08B](#) ; as a final step in the manufacture of such articles, see appropriate subclasses, e.g. [B29C 71/00](#) , [D21H 23/00](#) or [D21H 25/00](#) ; { in manifolding apparatus or the like [B41L 23/00](#) } ; surface treatment in general [B44D](#) , of metal [C23G](#))

- B41F 23/002 . {cleaning devices for sheets or webs}
- B41F 23/005 . {of non-flat articles}
- B41F 23/007 . {with heat treatment before printing}
- B41F 23/02 . by dampening (in rotary lithographic machines [B41F 7/24](#)) {([B41F 23/005](#) takes precedence)}
- B41F 23/04 . by heat drying, by cooling, by applying powders {([B41F 23/005](#) takes precedence)}
- B41F 23/0403 .. {Drying webs ([B41F 23/0486](#) takes precedence)}
- B41F 23/0406 ... {by radiation ([B41F 23/0436](#) takes precedence)}
- B41F 23/0409 {Ultra-violet dryers}
- B41F 23/0413 {Infra-red dryers}
- B41F 23/0416 ... {by conduction ([B41F 23/0436](#) takes precedence)}
- B41F 23/042 {using heated rolls}
- B41F 23/0423 ... {by convection ([B41F 23/0436](#) takes precedence)}
- B41F 23/0426 {using heated air}
- B41F 23/043 {using gas or fuel burners}
- B41F 23/0433 {using steam}
- B41F 23/0436 ... {using a combination of radiation, conduction or convection}
- B41F 23/044 .. {Drying sheets, e.g. between two printing stations ([B41F 23/0486](#) takes precedence)}
- B41F 23/0443 ... {after printing}
- B41F 23/0446 {Wicket conveyers}
- B41F 23/045 ... {by radiation}
- B41F 23/0453 {by ultra-violet dryers}
- B41F 23/0456 {by infrared dryers}
- B41F 23/0459 ... {by conduction, e.g. using heated rolls}
- B41F 23/0463 ... {by convection}
- B41F 23/0466 {by using heated air}
- B41F 23/0469 {by using gas or fuel burners}
- B41F 23/0473 {by using steam}
- B41F 23/0476 .. {Cooling ([B41F 23/0483](#) takes precedence)}
- B41F 23/0479 ... {using chill rolls}
- B41F 23/0483 .. {Drying combined with cooling}
- B41F 23/0486 .. {Particular types of dryers}
- B41F 23/0489 ... {Vacuum dryers}
- B41F 23/0493 ... {Microwave dryers}
- B41F 23/0496 .. {Proof dryers}

- B41F 23/06 . . . Powdering devices, e.g. for preventing set-off
- B41F 23/065 . . . {for thermography}
- B41F 23/08 . . Print finishing devices, e.g. for glossing prints {(B41F 23/005 takes precedence)}

- B41F 25/00** **Devices for pressing sheets or webs against cylinders, e.g. for smoothing purposes** (apparatus for taking-out curl from webs in general B65H 23/34)

- B41F 27/00** **Devices for attaching printing elements or formes to supports** (attaching by chemical means B41N 6/00)
 - B41F 27/005 . . {Attaching and registering printing formes to supports}
 - B41F 27/02 . . Magnetic devices
 - B41F 27/04 . . for attaching printing elements to flat type-beds
 - B41F 27/06 . . for attaching printing elements to forme cylinders
 - B41F 27/08 . . for attaching printing formes to flat type-beds
 - B41F 27/10 . . for attaching non-deformable curved printing formes to forme cylinders
 - B41F 27/105 . . {for attaching cylindrical printing formes}
 - B41F 27/12 . . for attaching flexible printing formes
 - B41F 27/1206 . . {Feeding to or removing from the forme cylinder}
 - B41F 27/1212 . . {using pneumatic force}
 - B41F 27/1218 . . {comprising printing plate tensioning devices}
 - B41F 27/1225 . . . {moving in the printing plate end substantially rectilinearly}
 - B41F 27/1231 {by translatory motion substantially tangential to support surface}
 - B41F 27/1237 {by translatory motion substantially perpendicular to support surface}
 - B41F 27/1243 {by pivotal or swivelling motion, e.g. by means of a rocking lever}
 - B41F 27/125 . . . {moving in the printing plate end on a curvilinear path, e.g. by winding on a roll}
 - B41F 27/1256 . . . {with two semi-cylinders movable relative to each other}
 - B41F 27/1262 . . {without tensioning means}
 - B41F 27/1268 . . . {by self-locking or snap-on means}
 - B41F 27/1275 . . . {by means of adhesives, staples}
 - B41F 27/1281 . . {details of the printing plate ends}
 - B41F 27/1287 . . {devices for bending the printing plates or the printing plate ends}
 - B41F 27/1293 . . {Devices for filling up the cylinder gap; Devices for removing the filler}
 - B41F 27/14 . . for attaching printing formes to intermediate supports, e.g. adapter members

- B41F 30/00** **Devices for attaching coverings or make-ready devices; Guiding devices for coverings** (make-ready devices B41N 6/00 ; blankets or like coverings B41N 10/00)
 - B41F 30/02 . . attaching to impression cylinders
 - B41F 30/04 . . attaching to transfer cylinders
 - B41F 30/06 . . attaching of endless or like continuously-fed coverings

B41F 31/00

Inking arrangements or devices (inking units for platen presses [B41F 1/40](#) ; for cylinder presses [B41F 3/81](#) ; { for rotary intaglio printing presses [B41F 9/061](#) } ; applying liquids or other fluent materials to surfaces in general [B05](#) ; inking arrangements or devices for typewriters or selective printing mechanisms [B41J](#))

- B41F 31/001 . {Ink mist preventing means}
- B41F 31/002 . {Heating or cooling of ink or ink rollers}
- B41F 31/004 . {Driving means for ink rollers}
- B41F 31/005 . {Ink viscosity control means}
- B41F 31/007 . {Removing water from ink trains}
- B41F 31/008 . {Inking devices for reversible printing presses}
- B41F 31/02 . Ducts, containers, supply or metering devices (level control in general [G05D 9/00](#))
- B41F 31/022 .. {Ink level control devices}
- B41F 31/025 .. {Ducts formed between two rollers}
- B41F 31/027 .. {Ink rail devices for inking ink rollers}
- B41F 31/03 .. Ink agitators
- B41F 31/04 .. with duct-blades or like metering devices
- B41F 31/045 ... {Remote control of the duct keys}
- B41F 31/05 ... Positioning devices therefor
- B41F 31/06 .. Troughs or like reservoirs with immersed or partly immersed, rollers or cylinders
- B41F 31/07 ... for rotogravure
- B41F 31/08 .. with ink ejecting means, e.g. pumps, nozzles
- B41F 31/10 .. Applications of feed or duct rollers (messenger or moving transfer rollers [B41F 31/14](#))
- B41F 31/12 ... adjustable for regulating supply
- B41F 31/13 .. Means for driving fountain rollers ({[B41F 13/12](#) takes precedence})
- B41F 31/14 .. Applications of messenger or other moving transfer rollers
- B41F 31/15 . Devices for moving vibrator-rollers
- B41F 31/16 . Continuous, e.g. endless, band apparatus
- B41F 31/18 . for inking selected parts of printing formes
- B41F 31/20 . Ink-removing or collecting devices
- B41F 31/22 . for inking from interior of cylinder
- B41F 31/24 . Absorbent pads
- B41F 31/26 . Construction of inking rollers (inking-rollers serving also to apply ink repellent in rotary lithographic machines [B41F 7/36](#))
- B41F 31/28 . Spray apparatus
- B41F 31/30 . Arrangements for tripping, lifting, adjusting, or removing inking rollers; Supports, bearings, or forks therefor
- B41F 31/301 .. {Devices for tripping and adjusting form rollers}
- B41F 31/302 .. {Devices for tripping inking devices as a whole}
- B41F 31/304 .. {Arrangements for inking roller bearings, forks or supports ([B41F 31/301](#) takes precedence)}

- B41F 31/305 . . . {Eccentric bearings}
- B41F 31/307 . . . {Sliding bearings}
- B41F 31/308 . . . {Swinging bearings}
- B41F 31/32 .. Lifting or adjusting devices ([for damping rollers B41F 7/40](#))
- B41F 31/34 . . . Cam, eccentric, wedge, or like devices
- B41F 31/36 . . . fluid-pressure operated
- B41F 31/38 . . . magnetically operated

B41F 33/00

Indicating, counting, warning, control, or safety devices ([ink supply or metering devices B41F 31/02](#) ; such devices in general, see the relevant subclasses, e.g. counting in general [G06M](#))

- B41F 33/0009 . {Central control units}
- B41F 33/0018 . {Protection means against injury to the operator}
- B41F 33/0027 . {Devices for scanning originals, printing forms or the like for determining or presetting the ink supply}
- B41F 33/0036 . {Devices for scanning or checking the printed matter for quality control}
- B41F 33/0045 .. {for automatically regulating the ink supply}
- B41F 33/0054 . {Devices for controlling dampening}
- B41F 33/0063 . {Devices for measuring the thickness of liquid films on rollers or cylinders}
- B41F 33/0072 . {Devices for measuring the pressure between cylinders or bearer rings}
- B41F 33/0081 . {Devices for scanning register marks}
- B41F 33/009 . {Devices for controlling numbering}
- B41F 33/02 . Arrangements of indicating devices, e.g. counters ([arrangements of counting devices in platen presses B41F 1/00](#) , e.g. [B41F 1/58](#) ; in cylinder presses [B41F 3/84](#) ; in typewriters or selective printing mechanisms [B41J 29/20](#) { in manifolding apparatus or the like [B41L 39/00](#)})
- B41F 33/025 .. {Counters}
- B41F 33/04 . Tripping devices or stop-motions ({[tripping devices for doctor blades B41F 9/1027](#) ; cylinder-tripping devices of rotary presses or machines [B41F 13/24](#) ; arrangements for tripping inking rollers [B41F 31/30](#)})
- B41F 33/045 .. {for starting or stopping operation of numbering devices}
- B41F 33/06 .. for starting or stopping operation of sheet or web feed
- B41F 33/08 .. for starting or stopping operation of cylinders
- B41F 33/10 .. for starting or stopping operation of damping or inking units
- B41F 33/12 .. for starting or stopping the machine as a whole
- B41F 33/14 .. Automatic control of tripping devices by feelers, photoelectric devices, pneumatic devices, or other detectors
- B41F 33/16 . Programming systems for automatic control of sequence of operations
- B41F 33/18 . Web break detection ([B41F 33/04 takes precedence](#))

B41F 35/00

Cleaning arrangements or devices {(in manifolding apparatus or the like [B41L 41/00](#))}

- B41F 35/001 . {Devices for cleaning parts removed from the printing machines ([B41F 35/003 takes precedence](#))}

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|-------------|--|
| B41F 35/002 | . {for dampening rollers} |
| B41F 35/003 | . {for screen printers or parts thereof} |
| B41F 35/004 | . . {for cylindrical screens} |
| B41F 35/005 | . . {for flat screens} |
| B41F 35/006 | . {for impression cylinders} |
| B41F 35/007 | . {for supports of workpieces} |
| B41F 35/008 | . {for doctor blades} |
| B41F 35/02 | . for forme cylinders |
| B41F 35/04 | . for inking rollers |
| B41F 35/06 | . for offset cylinders |