

CPC**COOPERATIVE PATENT CLASSIFICATION****B23D**

PLANING; SLOTTING; SHEARING; BROACHING; SAWING; FILING; SCRAPING; LIKE OPERATIONS FOR WORKING METAL BY REMOVING MATERIAL, NOT OTHERWISE PROVIDED FOR

(making toothed gears or the like [B23F](#); cutting metal by applying heat locally [B23K](#); arrangements for copying or controlling [B23Q](#))

Guidance heading: Planing; Slotting

B23D 1/00

Planing or slotting machines cutting by relative movement of the tool and workpiece in a horizontal straight line only

B23D 1/003

. {for planing elongated workpieces}

B23D 1/006

. . {Rails}

B23D 1/02

. by movement of the work-support

B23D 1/04

. . with the tool supported only on one side of the bed

B23D 1/06

. . with the tool supported on both sides of the bed

B23D 1/08

. by movement of the tool

B23D 1/10

. . with means for adjusting the tool-guide vertically

B23D 1/12

. . . with the tool supported only on one side of the bed

B23D 1/14

. . . with the tool supported on both sides of the bed

B23D 1/16

. . without means for adjusting the tool-guide vertically

B23D 1/18

. cutting on both the forward and the return stroke

B23D 1/20

. with tool-supports or work-supports specially mounted or guided for working in different directions or at different angles; Special purpose machines

B23D 1/205

. . {Planing nuts, bolt heads or other prismatic workpieces}

B23D 1/22

. . for planing ingots or the like (scrubbing or peeling ingots by milling [B23C 3/14](#))

B23D 1/24

. . for planing inner surfaces, e.g. of moulds

B23D 1/26

. . for planing edges or ridges or cutting grooves (cutting helical grooves [B23D 5/02](#))

B23D 1/28

. . in which the tool or workpiece is fed otherwise than in a straight line, e.g. for planing profiled stock

B23D 1/30

. . . in which the direction of feed is controlled by a copying device, e.g. by a pattern (features of copying devices [B23Q 35/00](#))

B23D 3/00

Planing or slotting machines cutting by relative movement of the tool and workpiece in a vertical or inclined straight line

B23D 3/02

. for cutting grooves ([cutting helical grooves B23D 5/02](#))

B23D 3/04

. in which the tool or workpiece is fed otherwise than in a straight line

B23D 3/06

. . in which the direction of feed is controlled by a copying device, e.g. by a pattern (features of copying devices [B23Q 35/00](#))

B23D 5/00

Planing or slotting machines cutting otherwise than by relative movement of the tool and workpiece in a straight line

- B23D 5/02 . involving rotary and straight-line movements only, e.g. for cutting helical grooves
- B23D 5/04 . controlled by a copying device, e.g. by a pattern ([features of copying devices B23Q 35/00](#))

B23D 7/00 Planing or slotting machines characterised only by constructional features of particular parts ([constructional features of these parts per se B23Q](#))

- B23D 7/02 . of frames; of work-table beds
- B23D 7/04 . of pillars, of cross-beams
- B23D 7/06 . of tool-carrying arrangements
- B23D 7/08 . of work-tables
- B23D 7/10 . of drives for reciprocating parts
- B23D 7/105 . . {hydraulically driven}
- B23D 7/12 . of arrangements for impact damping or regenerating energy

B23D 9/00 Hand-operated planing devices; Portable planing apparatus

B23D 11/00 Planing or slotting devices able to be attached to a machine tool, whether or not replacing an operative portion of the machine tool

B23D 13/00 Tools or tool holders specially designed for planing or slotting machines ([features applicable also to turning-machines B23B 27/00, B23B 29/00; for cutting gear teeth B23F 21/04](#))

- B23D 13/005 . {Tools or tool holders adapted to operate in both the forward and return stroke}
- B23D 13/02 . Pivotally-mounted holders
- B23D 13/04 . Holders for tool sets
- B23D 13/06 . Devices for lifting or lowering the tool

Guidance heading: Shearing; Similar cutting

B23D 15/00 Shearing machines or shearing devices cutting by blades which move parallel to themselves

- B23D 15/002 . {for cutting in more than one direction, e.g. angle cutting}
- B23D 15/005 . {for bias cutting of webs or sheets}
- B23D 2015/007 . {reciprocating horizontally }
- B23D 15/02 . having both upper and lower moving blades
- B23D 15/04 . having only one moving blade
- B23D 15/06 . Sheet shears {(B23D 15/002 and B23D 15/005 take precedence)}
- B23D 15/08 . . with a blade moved in one plane, e.g. perpendicular to the surface of the sheet
- B23D 15/10 . . with a blade moved in a curved surface, e.g. for producing an edge with a curved cross-section
- B23D 15/12 . characterised by drives or gearings therefor
- B23D 15/14 . . actuated by fluid or gas pressure
- B23D 15/145 . . . {actuated by explosion}

- B23D 17/00** **Shearing machines or shearing devices cutting by blades pivoted on a single axis**
(on an axis parallel to the blade [B23D 15/10](#); hand-held devices [B23D 29/00](#))
- [B23D 17/02](#) . characterised by drives or gearings therefor
- [B23D 17/04](#) . . actuated by a rotary shaft
- [B23D 17/06](#) . . actuated by fluid or gas pressure
- [B23D 17/08](#) . . actuated by hand or foot operated lever mechanism
- B23D 19/00** **Shearing machines or shearing devices cutting by rotary discs** (by friction saw-discs [B23D 45/00](#))
- [B23D 19/02](#) . having both a fixed shearing blade and a rotary shearing disc
- [B23D 19/04](#) . having rotary shearing discs arranged in co-operating pairs
- [B23D 19/06](#) . . with several spaced pairs of shearing discs working simultaneously, e.g. for trimming or making strips
- [B23D 19/065](#) . . . {for cutting along lines not parallel to the longitudinal direction of the material, e.g. oblique or zig-zag cutting}
- [B23D 19/08](#) . for special use, e.g. for cutting curves, for chamfering edges
- B23D 21/00** **Machines or devices for shearing or cutting tubes** (by sawing, see the relevant groups for sawing machines or sawing devices; as additional equipment for deep drawing presses [B21D 24/16](#))
- [B23D 21/003](#) . {by tools working in different directions successively}
- [B23D 21/006](#) . {and sealing, crushing or chamfering the tubes}
- [B23D 21/02](#) . otherwise than in a plane perpendicular to the axis of the tube, e.g. for making mitred cuts, for making bicycle frames
- [B23D 21/04](#) . Tube-severing machines with rotating tool-carrier
- [B23D 21/06](#) . Hand-operated tube-cutters
- [B23D 21/08](#) . . with cutting wheels
- [B23D 21/10](#) . . with other cutting blades or tools
- [B23D 21/12](#) . . . with provision for hammering on the tool
- [B23D 21/14](#) . cutting inside the tube
- [B23D 21/145](#) . . {hand operated}
- B23D 23/00** **Machines or devices for shearing or cutting profiled stock** (hand-held devices [B23D 29/00](#))
- [B23D 2023/005](#) . {for window coverings }
- [B23D 23/02](#) . otherwise than in a plane perpendicular to the axis of the stock
- [B23D 23/04](#) . by means of holding-dies, arranged side by side, subjecting the stock to torsional stress
- B23D 25/00** **Machines or arrangements for shearing stock while the latter is travelling otherwise than in the direction of the cut** (controlling slack in travelling flexible stock [B21C 47/10](#))
- [B23D 25/02](#) . Flying shearing machines ([B23D 25/12](#) takes precedence)

- B23D 25/04 . . in which a cutting unit moves bodily with the work while cutting ([B23D 25/06 takes precedence](#))
- B23D 25/06 . . having a cutting device mounted on an oscillating lever
- B23D 25/08 . . having two coacting shearing bladed mounted independetly
- B23D 25/10 . . . on co-operating beams moving parallel to each other and attached to lever mechanisms
- B23D 25/12 . shearing machines with blades on coacting rotating drums
- B23D 25/14 . without regard to the exact dimensions of the resulting material, e.g. for cutting-up scrap

B23D 27/00 Machines or devices for cutting by a nibbling action

- B23D 27/02 . Hand-held devices
- B23D 27/04 . . actuated by electric power
- B23D 27/06 . . actuated by fluid or gas pressure

B23D 29/00 Hand-held metal-shearing or metal-cutting devices (with nibbling action [B23D 27/02](#); hand-operated devices for metal-cutting otherwise than by shearing [B26B](#))

- B23D 29/002 . {for cutting wire or the like}
- B23D 29/005 . {for cutting sheets}
- B23D 29/007 . {for splitting nuts (hand operated tools with cutting action actuated by muscle power [B26B 17/003](#))}
- B23D 29/02 . Hand-operated metal-shearing devices
- B23D 29/023 . . { for cutting wires}
- B23D 29/026 . . {for cutting sheets}

B23D 31/00 Shearing machines or shearing devices covered by none or more than one of the groups [B23D 15/00](#) to [B23D 29/00](#); Combinations of shearing machines

- B23D 31/001 . {for trimming deep drawn products (combined with deep-drawing presses [B21D 24/16](#))}
- B23D 31/002 . {Breaking machines, i.e. pre-cutting and subsequent breaking}
- B23D 31/003 . . {for rings}
- B23D 2031/005 . . . {Cap holders therefor }
- B23D 2031/006 . . . {for gangs }
- B23D 2031/007 . . {for journals }
- B23D 31/008 . {Cutting-up scrap (disintegrating by knives in general [B02C 18/00](#); cutting-up scrap while the material is travelling otherwise than in the direction of the cut [B23D 25/14](#))}
- B23D 31/02 . for performing different cutting operations on travelling stock, e.g. slitting and severing simultaneously
- B23D 31/04 . for trimming stock combined with devices for shredding scrap

B23D 33/00 Accessories for shearing machines or shearing devices (feeding stock to machines or removing stock [B21D 43/00](#))

- B23D 33/003 . {for obtaining pieces of a predetermined weight or volume, e.g. control arrangements ([B23D 36/0025 takes precedence](#))}

- B23D 33/006 . {for obtaining pieces of a predetermined length, e.g. control arrangements ([B23D 36/0033](#) takes precedence)}
- B23D 33/02 . Arrangements for holding, guiding, and/or feeding work during the operation
- B23D 33/025 . . {Guillotines with holding means behind the knives}
- B23D 33/04 . . for making circular cuts
- B23D 33/06 . . in which the direction of feed is controlled by a copying device, e.g. by a pattern ([features of copying devices B23Q 35/00](#))
- B23D 33/08 . Press-pads; Counter-bases; Hold-down devices
- B23D 33/10 . Stop for positioning work
- B23D 33/12 . Equipment for indicating where to cut

- B23D 35/00** **Tools for shearing machines or shearing devices; Holders or chucks for shearing tools**
- B23D 35/001 . {cutting members}
- B23D 35/002 . {Means for mounting the cutting members}
- B23D 35/004 . . {for circular cutting members}
- B23D 35/005 . {Adjusting the position of the cutting members}
- B23D 35/007 . . {for circular cutting members}
- B23D 35/008 . {Means for changing the cutting members ([mounting per se B23D 35/002](#))}

- B23D 36/00** **Control arrangements specially adapted for machines for shearing or similar cutting, or for sawing, stock which the latter is travelling otherwise than in the direction of the cut**
- B23D 36/0008 . {for machines with only one cutting, sawing, or shearing devices}
- B23D 36/0016 . . {for minimising waste}
- B23D 36/0025 . . {for obtaining pieces of a predetermined weight or volume}
- B23D 36/0033 . . {for obtaining pieces of a predetermined length}
- B23D 36/0041 . . . {the tool moving continuously}
- B23D 36/005 {and taking account of marks, e.g. on the stock}
- B23D 36/0058 . . . {the tool stopping for a considerable time after each cutting operation}
- B23D 36/0066 {and taking account of marks, e.g. on the stock}
- B23D 36/0075 . . . {and taking account of the temperature of the stock}
- B23D 36/0083 . . {for cutting off of the ends of the products, e.g. cropping shears}
- B23D 36/0091 . {for machines with more than one cutting, shearing, or sawing devices}

NOTE

Broaching

- B23D 37/00** **Broaching machines or broaching devices**
- B23D 37/005 . {for cylindrical workpieces, e.g. crankshafts ([takes precedence over other subgroups](#))}
- B23D 37/02 . Broaching machines with horizontally-arranged working tools
- B23D 37/04 . . for broaching inner surfaces

- B23D 37/06 . . for broaching outer surfaces
- B23D 37/08 . Broaching machines with vertically-arranged working tools
- B23D 37/10 . . for broaching inner surfaces
- B23D 37/12 . . for broaching outer surfaces
- B23D 37/14 . Broaching machines with rotatably-arranged working tools
- B23D 37/16 . . for broaching helical grooves
- B23D 37/18 . Broaching machines with working tools mounted on an endless chain or belt
- B23D 37/20 . Broaching machines with arrangements for working in opposite directions
- B23D 37/22 . for special purposes ([B23D 37/14 takes precedence](#))

B23D 39/00 Accessories for broaching machines or broaching devices

B23D 41/00 Broaching machines or broaching devices characterised only by constructional features of particular parts ([constructional features of these parts per se B23Q](#))

- B23D 41/02 . of frames; of work supports
- B23D 41/04 . of tool-carrying arrangements
- B23D 41/06 . of devices for feeding, clamping, or ejecting workpieces
- B23D 41/08 . of drives; of control devices
- B23D 41/083 . . {Hydraulic drives}
- B23D 41/086 . . {Control devices}

B23D 43/00 Broaching tools ([for cutting gear teeth B23F 21/26](#))

- B23D 43/005 . {for cutting helical grooves}
- B23D 43/02 . for cutting by rectilinear movement ([B23D 43/08 takes precedence](#))
- B23D 2043/025 . . {for producing grooves in turbines, e.g. for the insertion of blades}
- B23D 43/04 . . having inserted cutting edges
- B23D 43/06 . for cutting by rotational movement
- B23D 2043/063 . . {with cutters mounted externally}
- B23D 2043/066 . . {with cutters mounted internally}
- B23D 43/08 . mounted on an endless chain or belt

Guidance heading: **Sawing** ([surgical saws A61B 17/14](#); [sawing wood or similar material B27B](#); {[sawing stone B28D 1/02](#)})

B23D 45/00 Sawing machines or sawing devices with circular saw blades or with friction saw discs ([shearing machines with rotary discs B23D 19/00 to B23D 25/00](#))

- B23D 45/003 . {for particular purposes}
- B23D 45/006 . {with means to attach the sawing device to the workpiece}
- B23D 45/02 . with a circular saw blade or the stock mounted on a carriage
- B23D 45/021 . . {with the saw blade mounted on a carriage ([B23D 45/06](#), [B23D 45/046 take precedence](#))}
- B23D 45/022 . . . {the carriage performing a vertical movement only}

- B23D 45/024 . . . {the saw blade being adjustable according to depth or angle of cut
([B23D 45/022](#) takes precedence)}
- B23D 45/025 {Radial sawing machines}
- B23D 45/027 . . . {the saw carriage being mounted on a carriage, e.g. gantry-type sawing machines}
- B23D 45/028 . . . {the saw carriage being mounted on a pivoted lever}
- B23D 45/04 . . with a circular saw blade or the stock carried by a pivoted lever
- B23D 45/042 . . {with the saw blade carried by a pivoted lever ([B23D 45/028](#), [B23D 45/065](#) take precedence)}
- B23D 45/044 . . . {the saw blade being adjustable according to angle of cut ([B23D 45/025](#) takes precedence)}
- B23D 45/046 . . . {the pivoted lever being mounted on a carriage}
- B23D 45/048 {the saw blade being adjustable according to angle of cut}
- B23D 45/06 . . with a circular saw blade arranged underneath a stationary work-table
- B23D 45/061 . . {the saw blade being mounted on a carriage}
- B23D 45/062 . . . {the saw blade being adjustable according to depth or angle of cut}
- B23D 45/063 . . . {the carriage performing a vertical movement only}
- B23D 45/065 . . {with the saw blade carried by a pivoted lever}
- B23D 45/066 . . . {the pivoted lever being mounted on a carriage}
- B23D 45/067 . . . {the saw blade being adjustable according to depth or angle of cut}
- B23D 45/068 . . {the saw blade being adjustable according to depth or angle of cut ([B23D 45/061](#), [B23D 45/065](#) take precedence)}
- B23D 45/08 . . with a ring blade having inside saw teeth
- B23D 45/10 . . with a plurality of circular saw blades {([B23D 45/143](#), [B23D 45/165](#) take precedence)}
- B23D 45/102 . . {some of which turn about perpendicular axes ([B23D 45/143](#) takes precedence)}
- B23D 45/105 . . {operating within the same plane}
- B23D 45/107 . . {mounted on a turret}
- B23D 45/12 . . with a circular saw blade for cutting tubes
- B23D 45/122 . . {for cutting slots in tubes}
- B23D 45/124 . . {the workpieces turning about their longitudinal axis during the cutting operations}
- B23D 45/126 . . {with the tool turning around the workpieces}
- B23D 45/128 . . {with the tool introduced into the tubes and cutting from the inside outwards}
- B23D 45/14 . . for cutting otherwise than in a plane perpendicular to the axis of the stock, e.g. for making a mitred cut
- B23D 45/143 . . {with a plurality of circular saw blades}
- B23D 45/146 . . . {the saw blades being angularly fixed}
- B23D 45/16 . . Hand-held sawing devices with circular saw blades
- B23D 45/165 . . {with a plurality of saw blades or saw blades having plural cutting zones}
- B23D 45/18 . . Machines with circular saw blades for sawing stock while the latter is travelling otherwise than in the direction of the cut ([control of such machines B23D 36/00](#))
- B23D 45/20 . . Flying sawing machines, the saw carrier of which is reciprocated in a guide and moves with the travelling stock during sawing

- B23D 45/22 . . Flying sawing machines with lever-supported saw carrier which moves in a complete circular path
- B23D 45/24 . . Flying sawing machines with lever-supported saw carrier which oscillates in an arc
- B23D 45/26 . with high-speed cutting discs, performing the cut by frictional heat melting the material (grinders for cutting-off [B24B 27/06](#))

- B23D 47/00** **Sawing machines or sawing devices working with circular saw blades, characterised only by constructional features of particular parts** (constructional features of these parts per se [B23Q](#); details or components, e.g. casings, bodies, of portable power-driven tools not particularly related to the operation performed [B25F 5/00](#))
 - B23D 47/005 . {Vibration-damping}
 - B23D 47/02 . of frames; of guiding arrangements for work-table or saw-carrier
 - B23D 47/025 . . {of tables}
 - B23D 47/04 . of devices for feeding, positioning, clamping, or rotating work
 - B23D 47/042 . . {for conveying work to, or discharging work from, the machine}
 - B23D 47/045 . . {feeding work into engagement with the saw blade}
 - B23D 47/047 . . . {the work being mounted on rotating work support}
 - B23D 47/06 . . for stock of indefinite length
 - B23D 47/065 . . . {for laterally feeding long workpieces}
 - B23D 47/08 . of devices for bringing the circular saw blade to the workpiece or removing same therefrom
 - B23D 47/10 . . actuated by fluid or gas pressure
 - B23D 47/12 . of drives for circular saw blades
 - B23D 47/123 . . {acting on the disc of the saw blade}
 - B23D 47/126 . . {Angle drives}

- B23D 49/00** **Machines or devices for sawing with straight reciprocating saw blades, e.g. hacksaws**
 - B23D 49/001 . {transportable, e.g. fitted with wheels}
 - B23D 49/002 . {with means to attach the sawing device to the work}
 - B23D 49/003 . {having a plurality of saw blades or saw blades having plural cutting zones}
 - B23D 49/005 . . {with opposed saw blades}
 - B23D 49/006 . . {with contiguous, oppositely reciprocating saw blades}
 - B23D 49/007 . {Jig saws, i.e. machine saws with a vertically reciprocating narrow saw blade chucked at both ends for contour cutting}
 - B23D 49/008 . . {hand-driven or foot-driven}
 - B23D 49/02 . Hacksaw machines with straight saw blades secured to a rectilinearly-guided frame, e.g. with the frame fed stepwise in the plane of the guide
 - B23D 49/04 . Hacksaw machines with straight saw blades secured to a pivotally-arranged frame
 - B23D 49/06 . Hacksaw machines with straight saw blades for special use
 - B23D 49/08 . Pad-saw machines, i.e. machines in which the blade is attached to a carrier at one end only
 - B23D 49/10 . Hand-held or hand-operated sawing devices with straight saw blades
 - B23D 49/105 . . {with means for guiding the sawing device}

- B23D 49/11 . . for special purposes, e.g. offset-blade hand; {Hand saws having spaced blades; Hand saws for sawing grooves or square holes}
- B23D 49/12 . . Hacksaws ([B23D 49/11](#), [B23D 49/16](#) take precedence; bows adjustable in length or height [B23D 51/12](#))
- B23D 49/125 . . . {with wire-type frames}
- B23D 49/14 . . Pad saws {([B23D 49/105](#),[B23D 49/11](#),[B23D 49/16](#) take precedence)}
- B23D 49/16 . . actuated by electric or magnetic power or prime movers ([B23D 49/11](#) takes precedence)
- B23D 49/162 . . . {Pad sawing devices}
- B23D 49/165 . . . {with means to move the saw blades in an orbital path}
- B23D 49/167 . . . {with means to adjust the guide plate or with means to adjust the plane in which the saw blade moves}

B23D 51/00 **Sawing machines or sawing devices working with straight blades, characterised only by constructional features of particular parts** (constructional features of these parts per se [B23Q](#); details or components, e.g. casings, bodies, of portable power-driven tools not particularly related to the operation performed [B25F 5/00](#)); **Carrying or attaching means for tools, covered by this subclass, which are connected to a carrier at both ends**

- B23D 51/005 . {Devices for moving the tool to the workpiece}
- B23D 51/01 . characterised by the handle
- B23D 51/02 . of beds; of guiding arrangements for work-tables or saw carriers; of frames
- B23D 51/025 . . {of arrangements for guiding the saw blade}
- B23D 51/03 . . with extensible or collapsible frames; {Frames with spare blade storage means}
- B23D 51/04 . of devices for feeding, positioning, clamping, or rotating work
- B23D 51/043 . . {for conveying work to, or discharging work from, the machine}
- B23D 51/046 . . {for feeding work into engagement with the saw blade, e.g. rotating work while sawing}
- B23D 51/06 . . for stock of indefinite length
- B23D 51/065 . . . {for laterally feeding long workpieces}
- B23D 51/08 . of devices for mounting straight saw blades or other tools
- B23D 51/10 . . for hand-held or hand-operated devices
- B23D 51/12 . . for use with tools, dealt with in this subclass, which are connected to a carrier at both ends, e.g. bows adjustable in length or height
- B23D 51/125 . . . {Blade tensioning means}
- B23D 51/14 . . . Attachment of the tool
- B23D 51/16 . of drives or feed mechanisms for straight tools, e.g. saw blades, or bows
- B23D 51/163 . . {Vibratory electromagnetic drives therefor}
- B23D 51/166 . . {Devices for arresting movement of the saw blades ([B23D 51/20](#) takes precedence)}
- B23D 51/18 . . actuated by fluid or gas pressure ([B23D 51/20](#) takes precedence)
- B23D 51/20 . . with controlled feed of the tool, or with special arrangements for relieving or lifting the tool on the return stroke

B23D 53/00	Machines or devices for sawing with strap saw-blades which are effectively endless in use, e.g. for contour cutting
B23D 53/001	. {transportable, e.g. fitted with wheels}
B23D 53/003	. {with means to attach the sawing device to the workpiece}
B23D 53/005	. {with a plurality of band saw blades or band saw blades having plural cutting zones, e.g. contiguous oppositely-moving saw blade portions (for length cutting of trunks B27B 15/08)}
B23D 53/006	. {Convertible sawing devices}
B23D 53/008	. {Open-end band saws}
B23D 53/02	. with stationarily-mounted wheels, {i.e. during sawing} carrying the strap (B23D 53/06 takes precedence)
B23D 53/023	.. {Arrangements for tilting the head carrying the saw wheels}
B23D 53/026	.. {the band saw blade being guided in a horizontal plane}
B23D 53/04	. with the wheels carrying the strap mounted shiftably or swingingly, {i.e. during sawing}, other than merely for adjustment
B23D 53/045	.. {with pivotedly mounted head carrying the saw wheels}
B23D 53/06	. with shiftable or swinging work-table
B23D 53/08	. for cutting profiled stock
B23D 53/10	. Sawing devices working with strap saw-blades able to be attached to a machine tool, whether or not replacing an operative portion of the machine tool
B23D 53/12	. Hand-held or hand-operated sawing devices working with strap saw blades
B23D 55/00	Sawing machines or sawing devices working with strap saw blades, characterised only by constructional features of particular parts (constructional features of these parts per se B23Q)
B23D 55/005	. {Devices for damping vibrations}
B23D 55/02	. of frames; of tables
B23D 55/023	.. {of tables (B23D 53/06 takes precedence)}
B23D 55/026	... {the table being adjustable according to depth or angle of cut}
B23D 55/04	. of devices for feeding or clamping work
B23D 55/043	.. {for conveying work to the sawing machine}
B23D 55/046	.. {for feeding work into engagement with the saw blade (B23D 53/06 takes precedence)}
B23D 55/06	. of drives for strap saw blades; of wheel mountings
B23D 55/065	.. {of wheels}
B23D 55/08	. of devices for guiding or feeding strap saw blades
B23D 55/082	.. {Devices for guiding strap saw blades}
B23D 55/084	... {which automatically detect or correct band saw blade deflection}
B23D 55/086	... {with means for automatically adjusting the distance between the guides}
B23D 55/088	.. {Devices for feeding strap saw blades}
B23D 55/10	. of devices for tensioning strap saw blades (B23D 55/06 takes precedence; incorporated in the strap B23D 61/12)

B23D 57/00	Sawing machines or sawing devices not covered by one of the preceding groups <u>B23D 45/00</u> to <u>B23D 55/00</u>
B23D 57/0007	. {using saw wires}
B23D 57/0015	.. {hand-held or hand-operated}
B23D 57/0023	.. {with a plurality of saw wires or saw wires having plural cutting zones}
B23D 57/003	. {Sawing machines or sawing devices working with saw wires, characterised only by constructional features of particular parts (constructional features of these parts per se <u>B23Q</u>)}
B23D 57/0038	.. {of frames; of tables}
B23D 57/0046	.. {of devices for feeding, conveying or clamping work}
B23D 57/0053	.. {of drives for saw wires; of wheel mountings; of wheels}
B23D 57/0061	.. {of devices for guiding or feeding saw wires}
B23D 57/0069	.. {of devices for tensioning saw wires}
B23D 57/0076	. {Devices for converting any machine for sawing purposes}
B23D 57/0084	. {specially adapted for sawing under water or at places accessible with difficulty}
B23D 57/0092	. {dismountable, collapsible or transportable, e.g. by means of a carrying case}
B23D 57/02	. with chain saws
B23D 57/023	.. {hand-held or hand-operated}
B23D 57/026	.. {with a plurality of saw chains}
B23D 59/00	Accessories specially designed for sawing machines or sawing devices (lubricating or cooling machine tools in general <u>B23Q 11/12</u>)
B23D 59/001	. {Measuring or control devices, e.g. for automatic control of work feed pressure on band saw blade (measuring in general <u>G01</u> ; controlling in general <u>G05</u>)}
B23D 59/002	.. {for the position of the saw blade (<u>B27B 5/36</u> and <u>B27B 9/02</u> take precedence)}
B23D 59/003	... { Indicating the cutting plane on the workpiece, e.g. by projecting a laser beam}
B23D 59/005	.. {for preventing collision of saw blades with other machine parts or workpieces}
B23D 59/006	. {for removing or collecting chips}
B23D 59/007	. {for mounting a portable sawing device on a frame part}
B23D 59/008	. {comprising computers}
B23D 59/02	. Devices for lubricating or cooling circular saw blades
B23D 59/025	.. {the lubricating or cooling medium being applied through the mounting means of the tool, e.g. the tool spindle or hub}
B23D 59/04	. Devices for lubricating or cooling straight or strap saw blades
B23D 61/00	Tools for sawing machines or sawing devices (tools for trepanning <u>B23B 51/04</u>); Clamping devices for these tools
B23D 61/003	. {Rotary saws comprising an essentially cylindrical body having cutting teeth arranged on its surface}
B23D 61/006	. { Oscillating saw blades}
B23D 61/02	. Circular saw blades
B23D 61/021	.. {Types of set; Variable teeth, e.g. variable in height or gullet depth: Varying pitch; Details of gullet}

B23D 61/023	.. {with inserted segments having more than one tooth}
B23D 61/025	.. {Details of saw blade body}
B23D 61/026	... {Composite body, e.g. laminated, body of diverse material}
B23D 61/028	.. {of special material}
B23D 61/04	.. with inserted saw teeth {the teeth being individually inserted}
B23D 61/06	... in exchangeable arrangement
B23D 61/065 {Adjustable teeth}
B23D 61/08	.. Ring saw blades with internal saw teeth
B23D 61/10	.. clamped between hubs; Clamping or aligning devices therefor
B23D 61/12	. Straight saw blades; Strap saw blades
B23D 61/121	.. {Types of set; Variable teeth, e.g. variable in height or gullet depth; Varying pitch; Details of gullet}
B23D 61/122	.. {with inserted segments having more than one tooth}
B23D 61/123	.. {Details of saw blade body}
B23D 61/125	... {Composite body, e.g. laminated, body of diverse material}
B23D 61/126	.. {having cutting teeth along both edges}
B23D 61/127	.. {of special material}
B23D 61/128	.. {Sabre saw blades}
B23D 61/14	.. with inserted saw teeth, {i.e. the teeth being individually inserted}
B23D 61/16	... in exchangeable arrangement
B23D 61/18	. Sawing tools of special type, e.g. wire saw strands, saw blades or saw wire equipped with diamonds or other abrasive particles in selected individual positions {(cut-off wheels of bonded abrasive or with inserted abrasive blocks B24D 5/12)}
B23D 61/185	.. {Saw wires; Saw cables; Twisted saw strips}
B23D 63/00	Dressing the tools of sawing machines or sawing devices for use in cutting any kind of material, e.g. in the manufacture of sawing tools
B23D 63/001	. {Devices for positioning the dressing tool with respect to the saw blade}
B23D 63/003	. {Saw clamping devices}
B23D 63/005	. {Workpiece indexing equipment specially adapted to form part of sawing tool dressing machines}
B23D 63/006	. {Saw teeth setting devices working with setting rollers}
B23D 63/008	. {using computer control means}
B23D 63/02	. Setting saw teeth by means of hand-operated {or foot-operated} devices {(B23D 63/006 takes precedence)}
B23D 63/023	.. {Devices of the portable type carried by one hand and operable by one hand or two hands, e.g. having a pair of tongs}
B23D 63/026	.. {Foot-operated devices}
B23D 63/04	. Setting saw teeth of circular, straight, or strap saw blades by means of power-operated devices {(B23D 63/006 takes precedence)}
B23D 63/06	. Upsetting the cutting edges of saw teeth, e.g. swaging
B23D 63/08	. Sharpening the cutting edges or saw teeth
B23D 63/10	.. by filing

- B23D 63/105 . . . {sharpening circular saw blades}
- B23D 63/12 . . by grinding
- B23D 63/123 . . . {using two or more grinding wheels simultaneously}
- B23D 63/126 . . . {the tool being a grinding worm}
- B23D 63/14 . . . Sharpening circular saw blades
- B23D 63/16 . . of chain saws (of mortise chain cutters [B24B 3/14](#))
- B23D 63/162 . . . {by a reciprocating or rotating rod-like sharpening tool, e.g. file, grinding cylinder}
- B23D 63/164 . . . {with tools that remain stationarily positioned during sharpening}
- B23D 63/166 . . . {without removal of the saw chain from the guide bar ([B23D 63/162](#) takes precedence)}
- B23D 63/168 {the saw chain moving around the guide bar}
- B23D 63/18 . . Straightening damaged saw blades; Reconditioning the side surface of saw blades, e.g. by grinding
- B23D 63/20 . . Combined processes for dressing saw teeth, e.g. both hardening and setting
- B23D 63/201 . . {Combined setting and grinding}
- B23D 63/203 . . {Combined setting and filing}
- B23D 63/205 . . {Combined setting and upsetting}
- B23D 63/206 . . {Combined upsetting and grinding}
- B23D 63/208 . . {Combined upsetting and filing}
- B23D 65/00** **Making tools for sawing machines or sawing devices for use in cutting any kind of material**
- B23D 65/02 . . Making saw teeth by punching, cutting, or planing
- B23D 65/04 . . Making saw teeth by milling

Guidance heading: **Filing or rasping** ([sharpening saw teeth thereby B23D 63/10](#))

- B23D 67/00** **Filing or rasping machines or devices** ([securing arrangements for files or rasps B23D 71/00](#))
- B23D 67/02 . . with reciprocating tools, mounted in a yoke or the like
- B23D 67/04 . . with reciprocating tools, attached to a carrier at one end only
- B23D 67/06 . . with rotating tools
- B23D 67/08 . . with tools mounted on an endless chain or belt
- B23D 67/10 . . for special use, e.g. for filing keys; Accessories therefor
- B23D 67/12 . . Hand-held or hand-operated filing or rasping devices ([hand files or rasps B23D 71/04](#))
- B23D 69/00** **Filing or rasping machines or devices. characterised only by constructional features of particular parts, e.g. guiding arrangements, drives** ([constructional features of these parts per se B23Q](#)); **Accessories for filing or rasping** ([attached to the tool B23D 71/10](#))
- B23D 69/02 . . Guiding arrangements for hand tools

- B23D 71/00** **Filing or rasping tools; Securing arrangements therefor** (tool holders for machine tools [B23Q 3/00](#); handles for hand implements [B25G](#))
- B23D 71/005 . {Rotary files}
- B23D 71/02 . for filing or rasping machines or devices
- B23D 71/025 . . {for rubber-like material}
- B23D 71/04 . Hand files or hand rasps (carrying or attaching means for tools which are connected to a carrier at both ends [B23D 51/12](#); guiding arrangements [B23D 69/02](#))
- B23D 71/06 . . using a single interchangeable blade
- B23D 71/08 . . using a plurality of interchangeable cutting elements
- B23D 71/10 . Accessories for filing or rasping tools, e.g. for preventing scoring of workpieces by the edges of the tool

- B23D 73/00** **Making files or rasps**
- B23D 73/02 . Preliminary treatment of blanks, e.g. grinding, polishing, specially adapted for the manufacture of files or rasps
- B23D 73/04 . Methods or machines for the manufacture of files or rasps (non-mechanical methods, see the relevant classes)
- B23D 73/06 . . Cutting the working surfaces by means of chisels
- B23D 73/08 . . Milling, planing, slotting, knurling, or broaching the working surfaces
- B23D 73/10 . . Grinding the working surfaces
- B23D 73/12 . . Peculiar procedures for sharpening or otherwise treating the working surfaces (special treatment by sand-blast [B24C 1/02](#); sharpening files by etching [C23F 1/06](#))
- B23D 73/14 . Tools or accessories specially adapted for making files or rasps, e.g. chisels, supporting-frames

Guidance heading: **Reaming bored holes**

- B23D 75/00** **Reaming machines or reaming devices** (tool holders for machine tools [B23Q 3/00](#); handles for hand implements [B25G](#))
- B23D 75/005 . {Hand-held or hand-operated reaming devices}
- B23D 77/00** **Reaming tools**
- B23D 77/003 . {with means for preventing chatter}
- B23D 77/006 . {with means for lubricating or cooling}
- B23D 77/02 . Reamers with inserted cutting edges
- B23D 77/025 . . {Securing arrangements for cutting inserts}
- B23D 77/04 . . with cutting edges adjustable to different diameters along the whole cutting length
- B23D 77/042 . . . {by means of oblique planes}
- B23D 77/044 . . . {by means of screws}
- B23D 77/046 . . . {by means of radial cams}
- B23D 77/048 . . . {by means of conical screw threads}
- B23D 77/06 . Reaming with means for compensating wear ([B23D 77/04](#) takes precedence)
- B23D 77/08 . . by spreading slotted parts of the tool body

B23D 77/10	.. by expanding a tube-like non-slotted part of the tool body
B23D 77/12	. Reamers with cutting edges arranged in tapered form
B23D 77/14	. Reamers for special use, e.g. for working cylinder ridges
B23D 79/00	Methods, machines, or devices not covered elsewhere, for working metal by removal of material (by combined operations B23D 81/00 ; cutting by electron-beam B23K 15/00 , by laser beam B23K 26/00 ; by electro-erosion B23H ; tool holders for machine tools B23Q 3/00 ; handles for hand implements B25G)
B23D 79/005	. {for thermal deburring (B23D 79/025 takes precedence)}
B23D 79/02	. Machines or devices for scraping (turning-machines for bevelling, chamfering, or deburring the ends of bars or tubes B23B 5/16)
B23D 79/021	.. {for removing welding, brazing or soldering burrs, e.g. flash, on pipes or rods}
B23D 79/023	... {internally}
B23D 79/025 {including other than cutting means, e.g. hot gas}
B23D 79/026	.. {for removing welding flashes on rails}
B23D 79/028	.. {for removing welding flashes on chain links}
B23D 79/04	.. with rotating cutting-tool, e.g. for smoothing linings of bearings
B23D 79/06	.. with reciprocating cutting-tool
B23D 79/08	.. Hand scraping-implements
B23D 79/10	.. Accessories for holding scraping tools or work to be scraped
B23D 79/12	. Machines or devices for peeling bars or tubes making use of cutting bits arranged around the workpiece, otherwise than by turning (by turning B23B 5/12)
B23D 81/00	Methods, machines, or devices for working metal, covered by more than one main group in this subclass (in combination with other metal-working operations B23P 13/00 , B23D 23/00)
B23D 2277/00	Reaming tools
B23D 2277/02	. Cutting head and shank made from two different components which are releasably or non-releasably attached to each other
B23D 2277/04	. Cutting angles
B23D 2277/06	. Connections between component parts
B23D 2277/061	.. Brazed connections
B23D 2277/062	.. Clamping the cutting insert or cutting bit by means of plastic deformation
B23D 2277/063	.. Clamping the cutting insert or cutting bit using an elastically deformable clamping member
B23D 2277/064	.. using a specially shaped fixation hole in the cutting insert or cutting bit
B23D 2277/065	.. Glued connections
B23D 2277/066	.. using a hollow screw, e.g. for the transmission of coolant
B23D 2277/067	.. using heating and cooling, i.e. heat shrinking
B23D 2277/068	.. using a groove in the top face of the cutting insert or bit engaged by a clamp
B23D 2277/08	. Adjustment mechanisms
B23D 2277/081	.. for axial adjustment of the cutting edge, cutting insert or cutting bit
B23D 2277/083	.. with means to prevent the user accessing the adjusting mechanism

B23D 2277/085	.. comprising hydraulics
B23D 2277/086	.. comprising gears
B23D 2277/088	.. with an adjustment screw of special form
B23D 2277/10	. comprising means for damping of vibration, i.e. for reduction of chatter
B23D 2277/105	.. with cutting edges located at unequal angles around the periphery of the tool
B23D 2277/12	. comprising balls
B23D 2277/14	. Means for burnishing
B23D 2277/16	. Use of centrifugal force to activate cutting means
B23D 2277/20	. Number of cutting edges
B23D 2277/201	.. One
B23D 2277/202	.. Two
B23D 2277/203	.. Four
B23D 2277/204	.. Five
B23D 2277/205	.. Six
B23D 2277/206	.. Eight
B23D 2277/207	.. Nine
B23D 2277/208	.. Ten
B23D 2277/24	. Materials of the tool or the intended workpiece, methods of applying these materials
B23D 2277/2407	.. Applied by chemical vapour deposition (CVD) processes (coating by chemical vapour deposition in general C23C 16/00)
B23D 2277/2414	.. Applied by physical vapour deposition (PVD) processes (coating by physical vapour deposition in general C23C 14/00)
B23D 2277/2421	.. Aluminium
B23D 2277/2428	.. Ceramics, e.g. aluminium oxide or silicone nitride
B23D 2277/2435	.. Cubic boron nitride (CBN)
B23D 2277/2442	.. Diamond
B23D 2277/245	... polycrystalline (PCD)
B23D 2277/2457	.. Elastomers, e.g. rubber
B23D 2277/2464	.. Hard metal, i.e. cemented carbide
B23D 2277/2471	.. Steel
B23D 2277/2478	... high speed steel
B23D 2277/2485	.. Titanium nitride
B23D 2277/2492	.. Titanium carbide
B23D 2277/26	. Means for breaking chips
B23D 2277/28	. Chip collectors
B23D 2277/30	. Chip guiding means
B23D 2277/32	. Details of the region preceding the axial cutting edge in the direction of feed
B23D 2277/34	. comprising cutting inserts made from different materials
B23D 2277/36	. with the diameter of the tool decreasing in the direction of the shank from the cutting tip
B23D 2277/38	. comprising eccentrics

B23D 2277/40	. configured to ream an external surface
B23D 2277/42	. comprising floating cutting heads
B23D 2277/44	. comprising chip grooves, i.e. flutes, of special form
B23D 2277/46	. Guiding pads
B23D 2277/48	. Guiding rollers
B23D 2277/50	. configured as a hand tool
B23D 2277/52	. Details of helices, e.g. helix angles or helices of special form
B23D 2277/54	. comprising cutting inserts inclined in the axial plane
B23D 2277/56	. comprising an indication scale
B23D 2277/58	. Keys, e.g. spanners or allen keys, for assembling or disassembling the reaming tool
B23D 2277/60	. comprising means for lubrication or cooling
B23D 2277/62	. Margins, i.e. the area on the circumference of the tool immediately behind the axial cutting edge
B23D 2277/64	. Markings, letters or numbers
B23D 2277/66	. Measurement of the tool or bore
B23D 2277/68	. Pilots
B23D 2277/70	. Polygonal sections, e.g. for torque transmission between parts able to be uncoupled
B23D 2277/72	. comprising a body having a special profile, i.e. having an special cross section
B23D 2277/74	. comprising serrations
B23D 2277/76	. Shims
B23D 2277/78	. for use with holes associated with spark plugs or glow plugs
B23D 2277/80	. comprising a spring
B23D 2277/82	. for producing a stepped bore
B23D 2277/84	. with tangentially mounted cutting inserts
B23D 2277/86	. comprising a thread