

**CPC****COOPERATIVE PATENT CLASSIFICATION****B42B****PERMANENTLY ATTACHING TOGETHER SHEETS, QUIRES OR SIGNATURES OR PERMANENTLY ATTACHING OBJECTS THERETO**

(nailing or stapling in general [B25C](#), [B27F](#); machines for both collating or gathering and permanently attaching together sheets or signatures [B42C 1/12](#); temporarily attaching sheets together [B42F](#))

**B42B 2/00**

**Permanently attaching together sheets, quires or signatures by stitching with filamentary material, e.g. textile threads** ([discontinuously B42B 4/00](#))

[B42B 2/02](#)

. Machines for stitching with thread

[B42B 2/04](#)

. . with straight needles

[B42B 2/06](#)

. . with curved needles

[B42B 2/08](#)

. . with devices for forming safety knots or with tying mechanisms

[B42B 2/10](#)

. Hand-stitching tools

**B42B 4/00**

**Permanently attaching together sheets, quires or signatures by discontinuous stitching with filamentary material, e.g. wire** [{\(by stapling B25C 5/00; staples F16B 15/00\)}](#)

[B42B 4/02](#)

. Rotary type stitching machines

**B42B 5/00**

**Permanently attaching together sheets, quires or signatures otherwise than by stitching** ([by deformation thereof B31F](#); [by adhesive peculiar to bookbinding B42C 9/00](#))

[B42B 5/02](#)

. by eyelets ([for garments A41H 37/02](#); [for shoes A43D 100/00](#))

[B42B 5/04](#)

. by laces or ribbons

[B42B 5/06](#)

. by clips

[B42B 5/08](#)

. by finger, claw or ring-like elements passing through the sheets, quires or signatures

[B42B 5/10](#)

. . the elements being of castellated or comb-like form

[B42B 5/103](#)

. . . [{Devices for assembling the elements with the stack of sheets}](#)

[B42B 5/106](#)

. . . . [{combined with manufacturing of the elements \(manufacturing from wire per se B21F 1/04, B21F 45/16\)}](#)

[B42B 5/12](#)

. . the elements being coils

[B42B 5/123](#)

. . . [{Devices for assembling the elements with the stack of sheets}](#)

[B42B 5/126](#)

. . . . [{combined with manufacturing of the elements \(manufacturing from wire per se B21F 3/04, B21F 45/16\)}](#)

**B42B 7/00**

**Permanently attaching objects, e.g. map sections, to sheets**

**B42B 9/00**

**Devices common to machines for carrying out the processes according to more than one of the preceding main groups** ([auxiliary equipment in making paper articles B31F](#); [auxiliary equipment in printing machines B41](#); [conveyers in general B65G](#); [{handling sheets in general B65H}](#))

[B42B 9/02](#)

. for opening quires or signatures

[B42B 9/04](#)

. for conveying downwardly-open signatures

[B42B 9/06](#)

. for pasting ([applying glue or adhesive peculiar to bookbinding B42C 9/00](#))