

CPC**COOPERATIVE PATENT CLASSIFICATION****B41F**

PRINTING MACHINES OR PRESSES (machines for manufacturing footwear incorporating printing or embossing apparatus [A43D](#) , e.g. [A43D 8/26](#) , [A43D 95/14](#) ; presses in general [B30B](#) ; making of printing surfaces [B41C](#) , [B41D](#) ; manifolding devices, office printing machines [B41L](#) ; stencilling [B41L](#) , { [B44D](#) } ; printing processes not dependent on the use of special machines [B41M](#) ; duplicating or marking by sublimation or volatilisation of design [B41M 5/035](#) ; thermography [B41M 5/26](#) ; embossing decorations or marks [B44B 5/00](#) ; { applying transfers or decalcomanias [B44C 1/16](#) } ; handling thin or filamentary material [B65H](#) ; electrography, electrophotography, magnetography [G03G](#))

NOTE

Attention is drawn to Notes 1 and 2 following the title of subclass [B41L](#) .

B41F 1/00

Platen presses, i.e. presses in which printing is effected by at least one essentially-flat pressure-applying member co-operating with a flat type-bed

B41F 1/02

- . Hand-operated platen presses

B41F 1/04

- . for mono-impression printing, e.g. on sheets

B41F 1/06

- . . with platen maintained parallel to bed during movement (preparing stereotype matrices using presses [B41D 1/06](#) ; { presses [B30B](#) })

B41F 1/08

- . . on webs

B41F 1/10

- . for multi-impression printing in one or more colours, e.g. on webs

B41F 1/12

- . . on sheets

B41F 1/14

- . . . using swinging platens, or forme supports

B41F 1/16

- . for offset printing ({ pad printing [B41F 17/001](#) })

B41F 1/18

- . for lithography

B41F 1/20

- . for perfecting sheets, i.e. for printing on both sides of sheets

B41F 1/22

- . specially adapted for printing heads, e.g. letter heads

B41F 1/24

- . specially adapted for proof printing

B41F 1/26

- . Details

B41F 1/265

- . . { Conveying webs (in general [B65H](#)) }

B41F 1/28

- . . Sheet-conveying, -aligning or -clamping devices (in general [B65H](#))

B41F 1/30

- . . . using rotary grippers

B41F 1/32

- . . . using air pressure, e.g. vacuum

- B41F 1/34 . . . Registering devices, e.g. gauges
 - B41F 1/36 . . . Clamps for conveying sheets and for holding same on the platens { [clamps in manifolding devices B41L 3/02](#) }
 - B41F 1/38 . . . Platens or type-beds
 - B41F 1/40 . . . Inking units {([for pad printing B41F 17/001](#))}
 - B41F 1/42 . . . using flat inking elements, e.g. discs
 - B41F 1/44 . . . using inking ribbons
 - B41F 1/46 . . . using rollers
 - B41F 1/48 . . . pivoting around the platen or base
 - B41F 1/50 . . . supported on carriages for movement in or on runways
 - B41F 1/52 Carriage driving gear
 - B41F 1/54 . . . Printing-pressure control devices
 - B41F 1/56 . . . Auxiliary devices
 - B41F 1/565 . . . { [Numbering devices \(stamping numbering devices B41K\)](#) }
 - B41F 1/58 . . . Arrangements of counting devices for counting sheets
 - B41F 1/60 . . . Safety devices
 - B41F 1/62 . . . for preventing injury to operator
 - B41F 1/64 to the hands of the operator
 - B41F 1/66 . . . responsive to incorrect operating conditions
- B41F 3/00 Cylinder presses, i.e. presses essentially comprising at least one cylinder co-operating with at least one flat type-bed**
- B41F 3/02 . . . with impression cylinder or cylinders rotating unidirectionally
 - B41F 3/04 . . . intermittently; Stop-cylinder presses
 - B41F 3/06 . . . continuously
 - B41F 3/08 . . . Single-revolution presses
 - B41F 3/10 . . . Two-revolution presses
 - B41F 3/12 . . . Twin presses, i.e. with more than one cylinder or type-bed
 - B41F 3/14 . . . with impression cylinder or cylinders rotating in opposite directions during each working cycle
 - B41F 3/16 . . . Twin presses, i.e. with more than one cylinder or type-bed
 - B41F 3/18 . . . of special construction or for particular purposes
 - B41F 3/20 . . . with fixed type-beds and travelling impression cylinders
 - B41F 3/22 . . . with more than one type-bed
 - B41F 3/24 . . . with cylinders travelling around type-beds having upper and lower printing surfaces
 - B41F 3/26 . . . with type-beds and impression cylinders simultaneously movable relative to one another
 - B41F 3/28 . . . Proof-print presses for relief printing, lithography or intaglio printing, i.e. presses for checking accuracy of printing surfaces

- B41F 3/30 .. for lithography ([proof-print presses B41F 3/28](#))
- B41F 3/32 ... Damping devices
- B41F 3/34 ... for offset printing
- B41F 3/36 .. for intaglio or heliogravure printing ([proof-print presses B41F 3/28](#))
- B41F 3/38 ... Wiping mechanisms
- B41F 3/40 .. for perfecting sheets, i.e. for printing on both sides thereof
- B41F 3/42 .. for multicolour printing on sheets
- B41F 3/44 .. for monocolour or multicolour printing on one side of webs, or for perfecting webs, i.e. monocolour or multicolour printing on both sides of webs

- B41F 3/46 . Details
- B41F 3/48 .. Press frames
- B41F 3/51 .. Type-beds; Supports therefor ([B41F 3/52 takes precedence](#))
- B41F 3/52 .. Apparatus for cooling, heating, or drying printing surfaces
- B41F 3/54 .. Impression cylinders; Supports therefor ([blankets or like coverings B41N 10/00](#))
- B41F 3/56 ... Devices for adjusting cylinders relative to type-beds and setting in adjusted position
- B41F 3/58 .. Driving, synchronising, or control gear
- B41F 3/60 ... for type-beds
- B41F 3/62 Applications of linkwork or gearing for producing reciprocatory or angular motion
- B41F 3/64 of crank motions
- B41F 3/66 of rack-and-pinion gearing
- B41F 3/68 with pinion rotating unidirectionally
- B41F 3/70 Applications of directly-coupled motors
- B41F 3/72 of fluid motors
- B41F 3/74 Applications of clutches
- B41F 3/76 Applications of braking devices or of devices for stopping type-bed in registered position
- B41F 3/78 Air cushions
- B41F 3/80 ... for impression cylinders
- B41F 3/81 .. Inking units

- B41F 3/82 . Auxiliary devices
- B41F 3/84 .. Arrangements of counting devices ([in printing machines in general B41F 33/02](#))
- B41F 3/86 .. Numbering devices

Guidance heading: **Rotary machines**

B41F 5/00 **Rotary letterpress machines** { [office printing machines B41L 15/00](#) }

- B41F 5/02 . for printing on sheets

- B41F 5/04 . for printing on webs
- B41F 5/06 .. with several printing units in sequential arrangement
- B41F 5/08 .. with several printing units in both superimposed and sequential arrangement
- B41F 5/10 .. with several printing units arranged side by side
- B41F 5/12 .. for printing on one side and on the other side of webs between the same forme and impression cylinders
- B41F 5/14 .. with several impression cylinders arranged around a forme cylinder
- B41F 5/16 .. for multicolour printing
- B41F 5/18 ... using one impression cylinder co-operating with several forme cylinders
- B41F 5/20 . specially adapted for proof printing
- B41F 5/22 . for indirect printing
- B41F 5/24 . for flexographic printing
- B41F 7/00 Rotary lithographic machines { such office printing machines [B41L 7/00](#) }**
- B41F 7/02 . for offset printing
- B41F 7/025 .. { Multicolour printing or perfecting on sheets or on one or more webs, in one printing unit }
- B41F 7/04 .. using printing units incorporating one forme cylinder, one transfer cylinder, and one impression cylinder, e.g. for printing on webs
- B41F 7/06 ... for printing on sheets
- B41F 7/08 .. using one transfer cylinder co-operating with several forme cylinders for printing on sheets or webs, e.g. sampling of colours on one transfer cylinder
- B41F 7/10 .. using one impression cylinder co-operating with several transfer cylinders for printing on sheets or webs, e.g. satellite-printing units
- B41F 7/12 .. using two cylinders one of which serves two functions, e.g. as a transfer and impression cylinder in perfecting machines
- B41F 7/14 .. with two or more impression cylinders coacting with a single transfer cylinder
- B41F 7/15 ... for printing on more than one web simultaneously
- B41F 7/16 . for printing on non-deformable material, e.g. sheet metal
- B41F 7/18 . specially adapted for proof printing
- B41F 7/20 . Details
- B41F 7/24 .. Damping devices
- B41F 7/26 ... using transfer rollers
- B41F 7/265 { for damping from the inside of the cylinders }
- B41F 7/28 ... using brushes
- B41F 7/30 ... using spraying elements
- B41F 7/32 ... Ducts, containers, or like supply devices for liquids

- B41F 7/34 . . . Endless bands
- B41F 7/36 . . . Inking-rollers serving also to apply ink repellent
- B41F 7/37 . . . with supercooling for condensation of air moisture ([cooling forme or impression cylinders B41F 13/22](#) ; { [cooling ink or ink rollers B41F 31/002](#) })
- B41F 7/38 . . . Absorbent pads
- B41F 7/40 . . . Devices for tripping or lifting damping rollers; Supporting, adjusting, or removing arrangements therefor ([such arrangements or devices for inking rollers B41F 31/30](#))

B41F 9/00 Rotary intaglio printing presses

- B41F 9/001 . { [Heliostatic printing](#) }
- B41F 9/002 . { [Sheet printing presses \(B41F 9/021 takes precedence\)](#) }
- B41F 9/003 . { [Web printing presses \(B41F 9/023 takes precedence\)](#) }
- B41F 9/004 . . { [Printing two webs with the same printing cylinder](#) }
- B41F 9/005 . . { [Printing on two sides of the same web](#) }
- B41F 9/006 . . . { [simultaneously](#) }
- B41F 9/007 . . . { [with the same printing cylinder](#) }
- B41F 9/008 . { [Means for preventing egress of vapours](#) }
- B41F 9/009 . { [Reversible printing presses \(B41F 9/02 takes precedence\)](#) }
- B41F 9/01 . for indirect printing ([B41F 9/02 takes precedence](#))
- B41F 9/02 . for multicolour printing
- B41F 9/021 . . { [Sheet printing presses](#) }
- B41F 9/023 . . { [Web printing presses](#) }
- B41F 9/025 . . . { [with horizontally arranged printing units](#) }
- B41F 9/026 . . . { [with vertically arranged printing units](#) }
- B41F 9/028 . . . { [of the satellite type](#) }
- B41F 9/04 . specially adapted for proof printing
- B41F 9/06 . Details
- B41F 9/061 . . { [Inking devices](#) }
- B41F 9/063 . . . { [Using inking rollers](#) }
- B41F 9/065 . . . { [Using inking rails](#) }
- B41F 9/066 . . . { [Enclosures](#) }
- B41F 9/068 . . . { [End seals between cylinder and housing](#) }
- B41F 9/08 . . Wiping mechanisms
- B41F 9/10 . . . Doctors, scrapers, or like devices

B41F 9/1009	{ with reciprocating movement }
B41F 9/1018	{ using a wiping cylinder }
B41F 9/1027	{ Tripping devices }
B41F 9/1036	{ Clamping and adjusting devices }
B41F 9/1045	{ using fluid pressure }
B41F 9/1054	{ Sharpening, honing devices }
B41F 9/1063	{ Seals between blades and cylinder }
B41F 9/1072	{ Blade construction }
B41F 9/1081	{ using two or more blades }
B41F 9/109	{ exchanging doctor blades }
B41F 9/12	...	Absorbent pads
B41F 9/14	...	Continuous flexible surfaces, e.g. endless bands
B41F 9/16	...	Removing or recovering ink from wiping mechanisms
B41F 9/18	..	Auxiliary devices for exchanging forme cylinders

B41F 11/00 **Rotary presses or machines having forme cylinder carrying a plurality of printing surfaces, or for performing letterpress, lithographic, or intaglio processes selectively or in combination**

B41F 11/02	.	for securities (security printing B41M 3/14)
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B41F 13/00 **Common details of rotary presses or machines**

B41F 13/0008	.	{ Driving devices (B41F 13/004 and B41F 13/008 take precedence) }
B41F 13/0016	.	{ Storage devices for printing cylinders }
B41F 13/0024	.	{ Frames }
B41F 13/0032	.	{ Auxiliary numbering devices }
B41F 13/004	.	Electric or hydraulic features of drives
B41F 13/0045	..	{ Electric driving devices }
B41F 13/008	.	Mechanical features of drives, e.g. gears, clutches
B41F 13/012	..	Taking-up backlash ({ devices for taking-up backlash in general F16H 55/00 , e.g. F16H 55/18) }
B41F 13/016	.	Brakes
B41F 13/02	.	Conveying or guiding webs through presses or machines (web handling in general B65H , e.g. step-by-step advancement B41F 21/00 , turning or reversing B65H 23/32)
B41F 13/025	..	{ Registering devices }
B41F 13/03	..	Threading webs into printing machines

- B41F 13/04 .. intermittently
- B41F 13/06 .. Turning-bar arrangements
- B41F 13/08 . Cylinders
- B41F 13/085 .. { with means for preventing or damping vibrations or shocks }
- B41F 13/10 .. Forme cylinders
- B41F 13/11 ... Gravure cylinders {(attaching cylindrical formes [B41F 27/105](#))}
- B41F 13/12 ... Registering devices
- B41F 13/14 with means for displacing the cylinders
- B41F 13/16 with means for displacing the printing formes on the cylinders
- B41F 13/18 .. Impression cylinders
- B41F 13/187 ... for rotogravure
- B41F 13/193 .. Transfer cylinders; Offset cylinders {(attaching blankets [B41F 30/04](#))}
- B41F 13/20 .. Supports for bearings or supports for forme, offset, or impression cylinders
- B41F 13/21 ... Bearer rings
- B41F 13/22 .. Means for cooling or heating forme or impression cylinders
- B41F 13/24 .. Cylinder-tripping devices; Cylinder-impression adjustments
- B41F 13/26 ... Arrangement of cylinder bearings
- B41F 13/28 Bearings mounted eccentrically of the cylinder axis
- B41F 13/30 Bearings mounted on sliding supports
- B41F 13/32 Bearings mounted on swinging supports
- B41F 13/34 ... Cylinder lifting or adjusting devices
- B41F 13/36 Cams, eccentrics, wedges, or the like
- B41F 13/38 electrically or magnetically operated
- B41F 13/40 fluid-pressure operated
- B41F 13/42 .. Guards or covers, e.g. for preventing ingress or egress of foreign matter
- B41F 13/44 . Arrangements to accomodate interchangeable cylinders of different sizes to enable machine to print on areas of different sizes
- B41F 13/46 . Printing units for inserting latest news
- B41F 13/48 . Arrangements to enable printing to be effected over selected areas of a single forme cylinder (by inking selected areas [B41F 31/18](#))
- B41F 13/50 .. by effecting relative movement of forme and impression cylinders during printing cycle
- B41F 13/52 .. by projecting and retracting parts of the surface of the forme cylinder
- B41F 13/54 . Auxiliary folding, cutting, collecting, or depositing of sheets or webs (in general [B26D](#) , [B65H](#))
- B41F 13/56 .. Folding or cutting
- B41F 13/58 ... lengthwise
- B41F 13/60 ... crosswise

- B41F 13/62 ... Folding-cylinders or drums
- B41F 13/64 .. Collecting (gathering sheets or signatures in bookbinding [B42C 1/00](#))
- B41F 13/66 ... and stapling
- B41F 13/68 .. Adding inserts
- B41F 13/70 .. Depositing
- B41F 13/705 ... { Interleaving slip sheets }

B41F 15/00 **Screen printers (for selective printing [B41J 2/005](#))**

- B41F 15/02 . Manually-operable devices
- B41F 15/04 .. for multicolour printing
- B41F 15/06 .. with auxiliary equipment, e.g. for drying printed articles

- B41F 15/08 . Machines
- B41F 15/0804 .. { for printing sheets }
- B41F 15/0809 ... { with cylindrical or belt-like screens }
- B41F 15/0813 ... { with flat screens }
- B41F 15/0818 { with a stationary screen and a moving squeegee }
- B41F 15/0822 { on a stack of sheets }
- B41F 15/0827 { with a stationary squeegee and a moving screen }
- B41F 15/0831 .. { for printing webs }
- B41F 15/0836 ... { by means of cylindrical screens or screens in the form of endless belts }
- B41F 15/084 { simultaneously printing on two sides }
- B41F 15/0845 ... { with flat screens }
- B41F 15/085 { with a stationary screen and a moving squeegee }
- B41F 15/0854 { with a stationary squeegee and a moving screen }
- B41F 15/0859 { movable on a long printing table }
- B41F 15/0863 .. { with a plurality of flat screens mounted on a turntable }
- B41F 15/0868 .. { for printing on filamentary articles }
- B41F 15/0872 .. { for printing on articles having essentially cylindrical surfaces }
- B41F 15/0877 ... { of varying cross-section }
- B41F 15/0881 .. { for printing on polyhedral articles }
- B41F 15/0886 .. { for printing on conical or frusto-conical surfaces }
- B41F 15/089 .. { for printing on essentially spherical surfaces }
- B41F 15/0895 .. { for printing on curved surfaces not otherwise provided for }
- B41F 15/10 .. for multicolour printing
- B41F 15/12 .. with auxiliary equipment, e.g. for drying printed articles

- B41F 15/14 . Details
- B41F 15/16 .. Printing tables
- B41F 15/18 ... Supports for workpieces

B41F 15/20	with suction-operated elements
B41F 15/22	for single sheets
B41F 15/24	for webs
B41F 15/26	for articles with flat surfaces
B41F 15/28	for elongated flat articles, e.g. strips, bands
B41F 15/30	for articles with curved surfaces
B41F 15/32	for articles with conical surfaces
B41F 15/34	..	Screens, Frames; Holders therefor
B41F 15/36	...	flat
B41F 15/38	...	curved
B41F 15/40	..	Inking units
B41F 15/405	...	{ Spraying apparatus }
B41F 15/42	...	comprising squeegees or doctors
B41F 15/423	{ Driving means for reciprocating squeegees }
B41F 15/426	{ the squeegees or doctors being magnetically attracted }
B41F 15/44	..	squeegees or doctors (doctors of rotary intaglio printing presses B41F 9/10) { for photographic purposes G03D 15/00 }
B41F 15/46	...	with two or more operative parts

B41F 16/00 **Transfer printing apparatus** (apparatus or machines for applying decalcomanias [B65C](#))

B41F 16/0006	.	{ for printing from an inked or preprinted foil or band }
B41F 16/0013	..	{ combined with other printing presses }
B41F 16/002	..	{ Presses of the rotary type }
B41F 16/0026	...	{ with means for applying print under heat and pressure, e.g. using heat activable adhesive }
B41F 16/0033	...	{ with means for applying print under pressure only, e.g. using pressure sensitive adhesive }
B41F 16/004	..	{ Presses of the reciprocating type }
B41F 16/0046	...	{ with means for applying print under heat and pressure, e.g. using heat activable adhesive }
B41F 16/0053	...	{ with means for applying print under pressure only, e.g. using pressure sensitive adhesive }
B41F 16/006	..	{ Arrangements for moving, supporting or positioning the printing foil or band }
B41F 16/0066	..	{ Printing dies or forms }
B41F 16/0073	..	{ with means for printing on specific materials or products }
B41F 16/008	...	{ for printing on three-dimensional articles }
B41F 16/0086	{ for printing on articles with cylindrical surfaces }
B41F 16/0093	..	{ Attachments or auxiliary devices }
B41F 16/02	.	for textile material

B41F 17/00	Printing apparatus or machines of special types or for particular purposes, not otherwise provided for (hand stamps, plier-like tools for printing or punching tickets or the like B41K; addressographs or other office printing equipment B41L; coding or marking of packaging material or of completed packages in packaging machines B65B 61/00 ; ticket printing and issuing apparatus G07B)
B41F 17/001	. { Pad printing apparatus or machines }
B41F 17/002	. { Supports of workpieces in machines for printing on hollow articles }
B41F 17/003	. { Special types of machines for printing textiles (using the screen printing process B41F 15/00 ; printing on knitted fabrics B41F 17/38) }
B41F 17/005	.. { Supports for workpieces; Devices for securing the workpieces to the supports }
B41F 17/006	. { for printing on curved surfaces not otherwise provided for }
B41F 17/007	. { Use of printing belts }
B41F 17/008	. { Numbering devices for printing on articles other than sheets or webs }
B41F 17/02	. for printing books or manifolded sets
B41F 17/04	. for printing calendars
B41F 17/08	. for printing on filamentary or elongated articles, or on articles with cylindrical surfaces
B41F 17/10	.. on articles of indefinite length, e.g. wires, hoses, tubes, yarns
B41F 17/12	... at an angle to axis
B41F 17/13	... for printing on rolls of material, the roll serving as impression cylinder, e.g. strip printers
B41F 17/14	.. on articles of finite length
B41F 17/16	... on end or bottom surfaces thereof
B41F 17/18	... on curved surfaces of articles of varying cross-section, e.g. bottles, lamp glasses
B41F 17/20	... on articles of uniform cross-section, e.g. pencils, rulers, resistors
B41F 17/22 by rolling contact
B41F 17/24	. for printing on flat surfaces of polyhedral articles
B41F 17/26	.. by rolling contact
B41F 17/28	. for printing on curved surfaces of conical or frusto-conical articles
B41F 17/30	. for printing on curved surfaces of essentially spherical, or part-spherical, articles
B41F 17/32	.. on lamp bulbs
B41F 17/34	.. on articles with surface irregularities, e.g. fruits, nuts
B41F 17/36	. for printing on tablets, pills, or like small articles

B41F 17/38 . for printing on knitted fabrics

B41F 19/00 **Apparatus or machines for carrying out printing operations combined with other operations** (auxiliary perforating apparatus associated with printing devices [B41G 7/00](#) ; coding or marking in association with packaging [B65B 61/00](#) ; label dispensers having printing equipment [B65C](#))

B41F 19/001 . { with means for coating or laminating }

B41F 19/002 . { with means for applying specific material other than ink }

B41F 19/004 .. { with means for applying adhesive }

B41F 19/005 .. { with means for applying metallic, conductive or chargeable material }

B41F 19/007 . { with selective printing mechanisms, e.g. ink-jet or thermal printers }

B41F 19/008 . { with means for stamping or cutting out }

B41F 19/02 . with embossing (printing with a printer`s forme combined with embossing [B41M 1/24](#))

B41F 19/04 .. using intaglio printing formes and wipers

B41F 19/06 .. Printing and embossing between a negative and a positive forme after inking and wiping the negative forme; Printing from an ink band treated with colour or "gold"

B41F 19/062 ... { Presses of the rotary type }

B41F 19/064 ... { Presses of the reciprocating type }

B41F 19/066 { hand-driven }

B41F 19/068 { motor-driven }

B41F 19/08 . simultaneous moulding and printing

Guidance heading: **Common details of printing machinery**

B41F 21/00 **Devices for conveying sheets through printing apparatus or machines** (through platen presses [B41F 1/28](#) ; feeding sheets to or from printing apparatus or machines [B65H](#) ; { through manifolding apparatus or the like [B41L 21/00](#) })

B41F 21/005 . { Electrostatic holding down devices }

B41F 21/02 . Pins ([B41F 21/12](#) , [B41F 21/14](#) take precedence)

B41F 21/04 . Grippers ({ [B41F 21/08](#) , [B41F 21/10](#) } [B41F 21/12](#) , [B41F 21/14](#) take precedence)

B41F 21/05 .. In-feed grippers ([B41F 21/06](#) takes precedence)

B41F 21/06 .. Suction-operated grippers

B41F 21/08 . Combinations of endless conveyors and grippers

B41F 21/10 . Combinations of transfer drums and grippers

- B41F 21/102 . . { with pneumatic means ([B41F 21/108](#) takes precedence)}
- B41F 21/104 . . { Gripper details ([B41F 21/102](#) takes precedence)}
- B41F 21/106 . . { for reversing sheets, e.g. for perfecting machine }
- B41F 21/108 . . . { with pneumatic means }

- B41F 21/12 . Adjusting leading edges, e.g. front stops

- B41F 21/14 . Adjusting lateral edges, e.g. side stops

- B41F 22/00** **Means preventing smudging of machine parts or printed articles ([B41F 23/00](#) takes precedence)**

- B41F 22/005 . { using a back grey cloth }

- B41F 23/00** **Devices for treating the surfaces of sheets, webs, or other articles in connection with printing (cleaning in general [B08B](#) ; as a final step in the manufacture of such articles, see appropriate subclasses, e.g. [B29C 71/00](#) , [D21H 23/00](#) or [D21H 25/00](#) ; { in manifolding apparatus or the like [B41L 23/00](#) } ; surface treatment in general [B44D](#) , of metal [C23G](#))**

- B41F 23/002 . { cleaning devices for sheets or webs }

- B41F 23/005 . { of non-flat articles }

- B41F 23/007 . { with heat treatment before printing }

- B41F 23/02 . by dampening (in rotary lithographic machines [B41F 7/24](#)) {([B41F 23/005](#) takes precedence)}

- B41F 23/04 . by heat drying, by cooling, by applying powders {([B41F 23/005](#) takes precedence)}
- B41F 23/0403 . . { Drying webs ([B41F 23/0486](#) takes precedence)}
- B41F 23/0406 . . . { by radiation ([B41F 23/0436](#) takes precedence)}
- B41F 23/0409 { Ultra-violet dryers }
- B41F 23/0413 { Infra-red dryers }
- B41F 23/0416 . . . { by conduction ([B41F 23/0436](#) takes precedence)}
- B41F 23/042 { using heated rolls }
- B41F 23/0423 . . . { by convection ([B41F 23/0436](#) takes precedence)}
- B41F 23/0426 { using heated air }
- B41F 23/043 { using gas or fuel burners }
- B41F 23/0433 { using steam }
- B41F 23/0436 . . . { using a combination of radiation, conduction or convection }
- B41F 23/044 . . { Drying sheets, e.g. between two printing stations ([B41F 23/0486](#) takes precedence)}
- B41F 23/0443 . . . { after printing }
- B41F 23/0446 { Wicket conveyers }

- B41F 23/045 . . . { by radiation }
- B41F 23/0453 { by ultra-violet dryers }
- B41F 23/0456 { by infrared dryers }
- B41F 23/0459 . . . { by conduction, e.g. using heated rolls }
- B41F 23/0463 . . . { by convection }
- B41F 23/0466 { by using heated air }
- B41F 23/0469 { by using gas or fuel burners }
- B41F 23/0473 { by using steam }
- B41F 23/0476 . . { Cooling ([B41F 23/0483](#) takes precedence) }
- B41F 23/0479 . . . { using chill rolls }
- B41F 23/0483 . . { Drying combined with cooling }
- B41F 23/0486 . . { Particular types of dryers }
- B41F 23/0489 . . . { Vacuum dryers }
- B41F 23/0493 . . . { Microwave dryers }
- B41F 23/0496 . . { Proof dryers }
- B41F 23/06 . . Powdering devices, e.g. for preventing set-off
- B41F 23/065 . . . { for thermography }

- B41F 23/08 . Print finishing devices, e.g. for glossing prints { ([B41F 23/005](#) takes precedence) }

B41F 25/00 **Devices for pressing sheets or webs against cylinders, e.g. for smoothing purposes** ([apparatus for taking-out curl from webs in general B65H 23/34](#))

B41F 27/00 **Devices for attaching printing elements or formes to supports** ([attaching by chemical means B41N 6/00](#))

- B41F 27/005 . { Attaching and registering printing formes to supports }
- B41F 27/02 . Magnetic devices
- B41F 27/04 . for attaching printing elements to flat type-beds
- B41F 27/06 . for attaching printing elements to forme cylinders
- B41F 27/08 . for attaching printing formes to flat type-beds
- B41F 27/10 . for attaching non-deformable curved printing formes to forme cylinders
- B41F 27/105 . . { for attaching cylindrical printing formes }

- B41F 27/12 . for attaching flexible printing formes
- B41F 27/1206 . . { Feeding to or removing from the forme cylinder }
- B41F 27/1212 . . { using pneumatic force }
- B41F 27/1218 . . { comprising printing plate tensioning devices }

- B41F 27/1225 . . . { moving in the printing plate end substantially rectilinearly }
- B41F 27/1231 { by translatory motion substantially tangential to support surface }
- B41F 27/1237 { by translatory motion substantially perpendicular to support surface }
- B41F 27/1243 { by pivotal or swivelling motion, e.g. by means of a rocking lever }
- B41F 27/125 . . . { moving in the printing plate end on a curvilinear path, e.g. by winding on a roll }
- B41F 27/1256 . . . { with two semi-cylinders movable relative to each other }
- B41F 27/1262 . . { without tensioning means }
- B41F 27/1268 . . . { by self-locking or snap-on means }
- B41F 27/1275 . . . { by means of adhesives, staples }
- B41F 27/1281 . . { details of the printing plate ends }
- B41F 27/1287 . . { devices for bending the printing plates or the printing plate ends }
- B41F 27/1293 . . { Devices for filling up the cylinder gap; Devices for removing the filler }
- B41F 27/14 . for attaching printing formes to intermediate supports, e.g. adapter members

B41F 30/00 **Devices for attaching coverings or make-ready devices; Guiding devices for coverings** (make-ready devices [B41N 6/00](#) ; blankets or like coverings [B41N 10/00](#))

- B41F 30/02 . attaching to impression cylinders
- B41F 30/04 . attaching to transfer cylinders
- B41F 30/06 . attaching of endless or like continuously-fed coverings

B41F 31/00 **Inking arrangements or devices** (inking units for platen presses [B41F 1/40](#) ; for cylinder presses [B41F 3/81](#) ; { for rotary intaglio printing presses [B41F 9/061](#) } ; applying liquids or other fluent materials to surfaces in general [B05](#) ; inking arrangements or devices for typewriters or selective printing mechanisms [B41J](#))

- B41F 31/001 . { Ink mist preventing means }
- B41F 31/002 . { Heating or cooling of ink or ink rollers }
- B41F 31/004 . { Driving means for ink rollers }
- B41F 31/005 . { Ink viscosity control means }
- B41F 31/007 . { Removing water from ink trains }
- B41F 31/008 . { Inking devices for reversible printing presses }
- B41F 31/02 . Ducts, containers, supply or metering devices (level control in general [G05D 9/00](#))
- B41F 31/022 . . { Ink level control devices }
- B41F 31/025 . . { Ducts formed between two rollers }

- B41F 31/027 . . { Ink rail devices for inking ink rollers }
- B41F 31/03 . . Ink agitators
- B41F 31/04 . . with duct-blades or like metering devices
- B41F 31/045 . . . { Remote control of the duct keys }
- B41F 31/05 . . . Positioning devices therefor
- B41F 31/06 . . Troughs or like reservoirs with immersed or partly immersed, rollers or cylinders
- B41F 31/07 . . . for rotogravure
- B41F 31/08 . . with ink ejecting means, e.g. pumps, nozzles
- B41F 31/10 . . Applications of feed or duct rollers (messenger or moving transfer rollers [B41F 31/14](#))
- B41F 31/12 . . . adjustable for regulating supply
- B41F 31/13 . . Means for driving fountain rollers {([B41F 13/12](#) takes precedence)}
- B41F 31/14 . . Applications of messenger or other moving transfer rollers
- B41F 31/15 . Devices for moving vibrator-rollers
- B41F 31/16 . Continuous, e.g. endless, band apparatus
- B41F 31/18 . for inking selected parts of printing formes
- B41F 31/20 . Ink-removing or collecting devices
- B41F 31/22 . for inking from interior of cylinder
- B41F 31/24 . Absorbent pads
- B41F 31/26 . Construction of inking rollers (inking-rollers serving also to apply ink repellent in rotary lithographic machines [B41F 7/36](#))
- B41F 31/28 . Spray apparatus
- B41F 31/30 . Arrangements for tripping, lifting, adjusting, or removing inking rollers; Supports, bearings, or forks therefor
- B41F 31/301 . . { Devices for tripping and adjusting form rollers }
- B41F 31/302 . . { Devices for tripping inking devices as a whole }
- B41F 31/304 . . { Arrangements for inking roller bearings, forks or supports ([B41F 31/301](#) takes precedence)}
- B41F 31/305 . . . { Eccentric bearings }
- B41F 31/307 . . . { Sliding bearings }
- B41F 31/308 . . . { Swinging bearings }
- B41F 31/32 . . Lifting or adjusting devices (for damping rollers [B41F 7/40](#))
- B41F 31/34 . . . Cam, eccentric, wedge, or like devices
- B41F 31/36 . . . fluid-pressure operated
- B41F 31/38 . . . magnetically operated

B41F 33/00	Indicating, counting, warning, control, or safety devices (ink supply or metering devices B41F 31/02 ; such devices in general, see the relevant subclasses, e.g. counting in general G06M)
B41F 33/0009	. { Central control units }
B41F 33/0018	. { Protection means against injury to the operator }
B41F 33/0027	. { Devices for scanning originals, printing formes or the like for determining or presetting the ink supply }
B41F 33/0036	. { Devices for scanning or checking the printed matter for quality control }
B41F 33/0045	.. { for automatically regulating the ink supply }
B41F 33/0054	. { Devices for controlling dampening }
B41F 33/0063	. { Devices for measuring the thickness of liquid films on rollers or cylinders }
B41F 33/0072	. { Devices for measuring the pressure between cylinders or bearer rings }
B41F 33/0081	. { Devices for scanning register marks }
B41F 33/009	. { Devices for controlling numbering }
B41F 33/02	. Arrangements of indicating devices, e.g. counters (arrangements of counting devices in platen presses B41F 1/00 , e.g. B41F 1/58 ; in cylinder presses B41F 3/84 ; in typewriters or selective printing mechanisms B41J 29/20) { in manifolding apparatus or the like B41L 39/00 }
B41F 33/025	.. { Counters }
B41F 33/04	. Tripping devices or stop-motions ({ tripping devices for doctor blades B41F 9/1027 } ; cylinder-tripping devices of rotary presses or machines B41F 13/24 ; arrangements for tripping inking rollers B41F 31/30)
B41F 33/045	.. { for starting or stopping operation of numbering devices }
B41F 33/06	.. for starting or stopping operation of sheet or web feed
B41F 33/08	.. for starting or stopping operation of cylinders
B41F 33/10	.. for starting or stopping operation of damping or inking units
B41F 33/12	.. for starting or stopping the machine as a whole
B41F 33/14	.. Automatic control of tripping devices by feelers, photoelectric devices, pneumatic devices, or other detectors
B41F 33/16	. Programming systems for automatic control of sequence of operations
B41F 33/18	. Web break detection (B41F 33/04 takes precedence)
B41F 35/00	Cleaning arrangements or devices { in manifolding apparatus or the like B41L 41/00 }

- B41F 35/001
 - . { Devices for cleaning parts removed from the printing machines ([B41F 35/003](#) takes precedence)}
- B41F 35/002
 - . { for dampening rollers }
- B41F 35/003
 - . { for screen printers or parts thereof }
- B41F 35/004
 - . . { for cylindrical screens }
- B41F 35/005
 - . . { for flat screens }
- B41F 35/006
 - . { for impression cylinders }
- B41F 35/007
 - . { for supports of workpieces }
- B41F 35/008
 - . { for doctor blades }
- B41F 35/02
 - . for forme cylinders
- B41F 35/04
 - . for inking rollers
- B41F 35/06
 - . for offset cylinders