COOPERATIVE PATENT CLASSIFICATION

A HUMAN NECESSITIES

PERSONAL OR DOMESTIC ARTICLES

A43 FOOTWEAR

A43D MACHINES, TOOLS, EQUIPMENT OR METHODS FOR MANUFACTURING OR REPAIRING FOOTWEAR

NOTE
In this subclass, a method of manufacturing footwear which is dependent on a distinct machine or tool, is classified in the group covering the machine or tool for the manufacture.

WARNING
In this subclass non-limiting references (in the sense of paragraph 39 of the Guide to the IPC) may still be displayed in the scheme.

Measuring devices: Lasts: Tools

1/00 Foot or last measuring devices; Measuring devices for shoe parts
1/02 . Foot-measuring devices (measuring the shape, pattern or size of the body for diagnostic purposes A61B 5/103, e.g. measuring physical dimensions A61B 5/107)
1/022 . (involving making footprints or permanent moulds of the foot)
1/025 . [comprising optical means, e.g. mirrors, photo-electric cells, for measuring or inspecting feet]
1/027 . (Shoe fit indicating devices)
1/04 . Last-measuring devices
1/06 . Measuring devices for the inside measure of shoes, for the height of heels, or for the arrangement of heels
1/08 . Measuring devices for shoe parts

3/00 Lasts
3/02 . Lasts for making or repairing shoes (making of wooden lasts B27M 3/20)
3/021 . [for orthopaedic footwear]
3/022 . [comprising means, e.g. hooks, for holding, fixing or centering shoe parts on the last]
3/023 . [Hinge constructions for articulated lasts]
3/024 . [Lasts with a fore part and heel section relatively slideable to one another along an inclined line of cut]
3/025 . [Longitudinally expansible lasts]
3/026 . [Lasts for making rubber footwear or for vulcanizing rubber soles to footwear]
3/027 . [Lasts with exchangeable parts, e.g. for changing the form or for remodelling]
3/028 . [Tack retaining means for lasts]
3/029 . [Constructional features of the heel section]
3/04 . Pneumatic lasts; Elastic lasts
3/06 . Wedge locks for lasts
3/08 . Devices for stretching special parts of shoes
3/10 . Devices for removing lasts
3/12 . Devices for inserting or reinserting lasts

3/14 . Stretching or spreading lasts; Boot-trees; Fillers; Devices for maintaining the shape of the shoe
(drying of footwear A47L 23/20)
3/1408 . . (Devices for heating or drying shoes)
3/1416 . . (Boot-trees)
3/1425 . . (Devices for sole stretching)
3/1433 . . (Shoe-trees)
3/1441 . . (spreading the width of a shoe, i.e. laterally expandable)
3/145 . . . . . [adjustable]
3/1458 . . . . . (by a screw)
3/1466 . . . [stretching the length of a shoe, i.e.
longitudinally expandable]
3/1475 . . . . . [adjustable]
3/1483 . . . . . (by a screw)
3/1491 . . . . . (with means for sweaty feet, e.g. with disinfecting or deodorant means (cleaning of a footwear A47L 23/20))

5/00 Hand appliances or hand tools for making or repairing shoes, other than those covered by groups A43D 15/00, A43D 19/00, A43D 95/00, A43D 100/00, A43D 117/00
5/005 . . (for heel removing)
5/002 . . Stands for making footwear (stands for cleaning shoes A47L 23/16)
5/004 . . Knives (knives in general B26B)
5/006 . . Tools for cutting off the ends of nails or pegs in shoes
5/008 . . Awls (making B21G)
5/010 . . Shoe-peg rasps (wood rasps B27G 17/06)
5/12 . . Hand nailing apparatus for shoemaking (A43D 19/02 takes precedence; nailing apparatus in general B25C, B27F)
5/14 . . Hand pincers for stapling

8/00 Machines for cutting, ornamenting, marking or otherwise working up shoe part blanks
(pulling-over or lasting A43D 9/00 - A43D 23/00; making or fastening soles, heels or welts A43D 25/00 - A43D 83/00)
Pulling-over or lasting

9/00 Devices for binding the uppers upon the lasts (for the toe ends A43D 15/00)

11/00 Machines for preliminary treatment or assembling of upper-parts, counters, or insoles on their lasts preparatory to the pulling-over or lasting operations; Applying or removing protective coverings

11/003 . [Applying or removing protective coverings]
11/006 . [Devices for temporarily fixing or aligning insoles on lasts]

11/01 Machines for applying reinforcement or ornamental straps to the margins of uppers (to soles or insoles A43D 45/06)
11/02 . to the margins thereof
11/03 . Coating with thermoplastic materials to stiffen the toe or heel portion
11/04 . Machines for seam-pressing or flattening shoe parts, quarters, or the like (on lasted shoes A43D 55/00)
11/06 . Machines for temporary buttoning of shoe parts
11/08 . Machines for temporary lacing of shoe parts or for cutting-away the lacing strips after lasting
11/085 . [Lacing machines]
11/10 . Devices for holding the lacing portions in position during lasting
11/12 . Machines for forming the toe part or heel part of shoes, with or without use of heat
11/14 . Devices for treating shoe parts, e.g. stiffeners, with steam or liquid (for soled shoes A43D 95/12)
11/145 . [with means, e.g. transport chains, for continuously transferring the shoe parts through the machines]

13/00 Machines for pulling-over the uppers when loosely laid upon the last and tacking the toe end

13/02 . Devices for locating caps or stiffeners on pulling-over machines

15/00 Pulling-over or lasting machines for binding the toe end with cord, string, or wire; Machines for lasting with clamps; Lasting machines with sewing devices, also for platform shoes (special sewing machines for leather or shoes D05B)

17/00 Pulling-over or lasting machines with oscillating shoe supports

19/00 Hand lasting; Lasting pincers

19/02 . Tacking or nailing devices for use with lasting pincers

21/00 Lasting machines

21/003 . [with lasting strings, stretching straps or the like, for forming the Shank portions of shoes]
21/006 . [with rotating lasting means]
21/02 . with one single lasting gripper
21/04 . for lasting the opposite sides of the shoe one after another
21/06 . for wooden soles (A43D 21/16, A43D 21/18 take precedence)
21/08 . with last supports and toe- or heel-embracing wipers movable both horizontally and vertically (A43D 21/18 takes precedence)
21/10 . Bed-lasting machines
21/12 . with lasting clamps, shoe-shaped clamps, pincers, wipers, stretching straps or the like for forming the toe or heel parts of the last (A43D 21/16, A43D 21/18 take precedence)
21/122 . [with pincers and clamps]
21/125 . [with a plurality of pincers (A43D 21/122 takes precedence)]
21/127 . [with wipers (A43D 21/16, A43D 21/18 take precedence)]
21/14 . for toe or heel parts, with nailing devices
21/16 . with lasting pincers (and) toe- or heel-embracing wipers
21/163 . [with heel-embracing wipers]
Making or fastening soles, heels or welts, or preparing same for fastening to the shoe: Carrying out other operations subsequent to lasting: Turning

25/00 Devices for gluing shoe parts
25/047 . Devices for lasting with adhesives or for gluing together insoles and uppers (A43D 25/18, A43D 25/20 take precedence)
25/053 . with rotating gripping means
25/06 . Devices for gluing soles on shoe bottoms (A43D 25/18, A43D 25/20 take precedence)
25/063 . [Multiple pressing devices in a closed circuit, e.g. rotating multiple pressing devices]
25/066 . [Heel clamps or heel presses for gluing heels to shoe bottoms]
25/07 . using flexible diaphragm pressing devices
25/08 . Welt hold-down devices
25/10 . Press-pads or other supports of shoe-gluing presses
25/12 . Devices for gluing heel-breasts to heels or for gluing coverings on heels (A43D 25/18, A43D 25/20 take precedence)
25/123 . [Devices for gluing heel-breasts to heels]
25/126 . [Devices for gluing coverings on heels]
25/14 . Devices for filling the shoe bottom
25/16 . Devices for making glued platform shoes
25/18 . Devices for applying adhesives to shoe parts (A43D 25/20 takes precedence; applying liquids or other fluent materials to surfaces in general B05)
25/181 . [by rollers]
25/183 . [by nozzles]
25/185 . [by imprinter plates]
25/186 . [by dipping]
25/188 . [by grids]
25/20 . Arrangements for activating or for accelerating setting of adhesives, e.g. by using heat

27/00 Machines for trimming as an intermediate operation (working on edges or margins, e.g. by trimming, of shoe part blanks A43D 8/32; trimming as a finishing operation in shoemaking A43D 8/700)
27/02 . Soles or heels fixed on shoe bottoms (stamps or dies for soles or heel-lifts C14B)
27/04 . Heel-end portions of soles fixed on shoe bottoms (on loose soles A43D 8/46)
27/06 . Heel breast flaps

29/00 Machines for making soles from strips of material

31/00 Machines for making or inserting shank stiffeners
31/02 . Machines for making Shank stiffeners
31/04 . Machines for inserting shank stiffeners

33/00 Machines for assembling lifts for heels (cutting-out heel lifts A43D 8/02)
33/02 . Gauges for heel lifts; Magazines for piling up heel lifts
33/04 . Nailing machines for building the heels from lifts
33/06 . Machines for sorting heel lifts

35/00 Presses for shaping pre-existing loose soles, shoe bottoms or soles fixed to shoe bottoms (glueing soles on shoe bottoms A43D 25/06)

37/00 Machines for roughening soles or other shoe parts preparatory to gluing
37/005 . [characterised by constructional details of the rotative tools used therewith]

39/00 Machines for making foot-supporting pads or instep-raisers for flat feet

43/00 Machines for making stitch lips, or other preparatory treatment of soles or insoles before fixing same (flexing of soles or insoles A43D 8/52)
43/02 . for making stitch lips by cutting
43/06 . for applying reinforcing materials to insoles; Attachment of ornamental tapes or ribs, e.g. sewing ribs, on soles, or the like

44/00 Machines for attaching welts or randes

47/00 Machines for trimming or butting welts fixed on uppers

49/00 Machines for pounding

51/00 Machines for lip-setting

53/00 Machines for trimming-off surplus material along the inseam

55/00 Machines for flattening, pressing, or rubbing the inseams of lasted shoes

57/00 Machines for attaching the welt ends

59/00 Machines for rasping the lasting-margins of shoes which are sewn through

61/00 Machines for nail-pulling, nail-cutting, or nail-detecting

63/00 Machines for carrying-out other finishing operations

67/00 Machines for fastening soles or heels by means of screws or screwed wire

69/00 Shoe-nailing machines (nailing machines in general B27F)
69/005 . [using nails being made from alternative materials, e.g. leather]
69/02 . using ready-made nails
69/04 . with apparatus for separating the nails from a wire or from a strip of metal or other material
69/06 . using ready-made staples
69/08 . with apparatus for making staples
69/10 . using ready-made wooden pegs
69/12 . with apparatus for separating the pegs from a strip of wood
Performing finishing operations upon uppers, soles, or heels on soled shoes; Making shoe appurtenances

86/00 Machines for assembling soles or heels onto uppers, not provided for in groups A43D 25/00 - A43D 83/00, e.g. by welding

87/00 Edge or heel cutters; Machines for trimming the heel breast (trimming machines for wooden heels B27M; copying machines B44B)

89/00 Sole-levelling machines with rolls

91/00 Stitch-separating or seam-indenting machines

93/00 Edge-indenting machines

95/00 Shoe-finishing machines

95/02 Machines for treating or smoothing shoe uppers to remove wrinkles, folds, or the like

95/04 Machines for laying channel-flaps

95/06 Machines for colouring or chemical treatment; Ornamenting the sole bottoms (burnishing A43D 95/20)

95/08 Machines or tools for scouring, abrading, or finishing, with or without dust-separating (suction cleaners for removing dust A47L 5/00; domestic cleaning of footwear A47L 23/00)

95/10 Drying or heating devices for shoes

95/12 Devices for conditioning, tempering, or moistening (preparatory to pulling-over or lasting A43D 11/14)

95/125 [with means, e.g. transport chains, for continuously transferring shoes through the devices]

95/14 Incorporating marking, printing, or embossing apparatus (ornamentation of shoe part blanks A43D 8/16; printing per se, stamping per se B41)

95/16 Burnishing tools for shoemaking (in general B24D)

95/18 Devices for heating the burnishing tools for shoemaking

95/20 Machines for burnishing soles or heels

95/22 Machines for burnishing the edges of soles, with or without devices for edge-indenting

95/24 Machines for buffing soles

95/26 Devices for applying wax

95/28 Machines for attaching protectors to soles or heels

97/00 Machines for making pulling-on pieces

98/00 Machines for making laces (of leather C14B; braiding in general D84C); Applying fibre or celluloid to ends of laces (making tags from metal sheet B21D; from wire B21F)

100/00 Setting or removing eyelets, buttons, lacing-hooks, or elastic gussets in shoes

100/02 Punching and eyelet-setting machines or tools (for garments in general A41H 37/02)

100/04 Inserting invisible eyelets

100/06 Inserting two eyelets simultaneously

100/08 Setting buttons on footwear (for garments A41H 37/00)

100/10 Machines or tools for setting lacing-hooks in shoes

100/12 Machines for inserting elastic gussets in shoes

100/14 Devices for removing buttons, lacing-hooks, or the like from shoes

Miscellaneous mechanisms for shoemaking

111/00 Shoe machines with conveyors for jacked shoes (or for shoes or shoe parts)

111/003 [with clamping or gripping mechanism]

111/006 [with special means to place the shoe or shoe part in the following machine]

113/00 Machines for making shoes with out-turned flanges of the uppers or for making moccasins

115/00 Machines for skiving or removing heel-lifts, heels, or soles, or for removing stitches, preparatory to repair

117/00 Racks for receiving or transporting shoes or shoe parts; Other conveying means

119/00 Driving or controlling mechanisms of shoe machines; Frames for shoe machines

220/00 Machines or methods characterised by special features

220/10 Fully automated machines, i.e. machines working without human intervention

220/20 Machines including a carousel with different working posts around a turning table

220/30 Machines including a magazine, e.g. for feeding blanks, pre-forms or sheets

220/40 Multitool machines, e.g. machines with a plurality of tools or working heads

220/50 Machines using pneumatic means

220/60 Computer aided manufacture of footwear, e.g. CAD or CAM

999/00 Subject matter not provided for in other groups of this subclass