

## G05B

**CONTROL OR REGULATING SYSTEMS IN GENERAL; FUNCTIONAL ELEMENTS OF SUCH SYSTEMS; MONITORING OR TESTING ARRANGEMENTS FOR SUCH SYSTEMS OR ELEMENTS (systems for controlling or regulating non-electric variables [G05D](#); systems for regulating electric or magnetic variables [G05F](#); control devices or systems insofar as characterised by mechanical features only [G05G](#))**

### Definition statement

*This place covers:*

Features of control systems or elements for regulating specific variables, which are clearly more generally applicable to any system.

### Relationships with other classification places

In this subclass, details or specific control systems are classified in the group relevant to that system, if not otherwise provided for.

### References

#### Limiting references

*This place does not cover:*

Systems for controlling or regulating non-electric variables	<a href="#">G05D</a>
Systems for regulating electric or magnetic variables	<a href="#">G05F</a>
Control devices or systems insofar as characterised by mechanical features only	<a href="#">G05G</a>

#### Application-oriented references

*Examples of places where the subject matter of this place is covered when specially adapted, used for a particular purpose, or incorporated in a larger system:*

Spreading or positioning of drawn nets for fishing	<a href="#">A01K 73/04</a>
Adjustable operating tables, operating chairs or dental chairs	<a href="#">A61G 13/02</a> , <a href="#">A61G 15/02</a>
Distillation	<a href="#">B01D 3/42</a>
Filtration	<a href="#">B01D 24/48</a> , <a href="#">B01D 29/60</a> , <a href="#">B01D 37/04</a> , <a href="#">B01D 46/44</a>
Separation of gases or vapours by gas-analysis apparatus	<a href="#">B01D 53/30</a>
Separation using semi-permeable membranes	<a href="#">B01D 61/00</a>
Feed or outlet in chemical or physical processes	<a href="#">B01J 4/00</a>
Oxygen content in oxidation gas for regeneration or reactivation of catalysts	<a href="#">B01J 38/14</a>
Ion-exchange processes	<a href="#">B01J 47/14</a>
Delivery in spraying systems	<a href="#">B05B 12/02</a>
Metal-rolling mills	<a href="#">B21B 37/00</a> , <a href="#">B21B 39/00</a>
Positioning tool carriers for forging, pressing or hammering	<a href="#">B21K 31/00</a>
Continuous casting of metals	<a href="#">B22D 11/16</a>

## Application-oriented references

Centrifugal casting of metals	<a href="#">B22D 13/12</a>
Pressure or injection die casting of metals	<a href="#">B22D 17/32</a>
Pressure or vacuum casting of metals	<a href="#">B22D 18/08</a>
Casting of metals in general	<a href="#">B22D 46/00</a>
Tool or work positioning for boring or drilling	<a href="#">B23B 39/26</a>
Machines for shearing or similar cutting stock travelling otherwise than in the direction of the cut	<a href="#">B23D 36/00</a>
Driving or feeding mechanisms of machine tools	<a href="#">B23Q 5/00</a>
Feed movement, cutting velocity or position of machine tools	<a href="#">B23Q 15/00</a>
Copying from a pattern or master model for machine tools	<a href="#">B23Q 35/00</a>
Position of grinding tool or work	<a href="#">B24B 47/22</a>
Manipulators	<a href="#">B25J 13/00</a>
Position of cutters in cutting machines	<a href="#">B26D 5/02</a>
Shaping techniques for plastic substances	<a href="#">B29C 39/00</a> - <a href="#">B29C 51/00</a>
Presses	<a href="#">B30B 15/14</a> , <a href="#">B30B 15/16</a>
Composing machines	<a href="#">B41B 27/00</a>
Printing machines or presses	<a href="#">B41F 33/00</a>
Feeding sheets or webs in typewriters	<a href="#">B41J 11/42</a>
Apparatus or devices for manifolding, duplicating or printing for commercial purposes	<a href="#">B41L 39/00</a>
Addressing machines	<a href="#">B41L 47/56</a>
Vehicle suspension	<a href="#">B60G 17/00</a> - <a href="#">B60G 21/00</a>
Vehicle brakes	<a href="#">B60T 7/00</a> - <a href="#">B60T 15/00</a>
Conjoint control of vehicle sub-units	<a href="#">B60W</a>
Machines for packaging	<a href="#">B65B 57/00</a>
Conveyors	<a href="#">B65G 43/00</a>
Heat treatment of ferrous or non-ferrous metals or alloys	<a href="#">C21D 11/00</a>
Sequence of drive operations for dredging or soil-shifting	<a href="#">E02F 3/43</a>
Earth drilling operations	<a href="#">E21B 44/00</a>
Steam accumulators	<a href="#">F01K 1/12</a> , <a href="#">F01K 1/16</a>
Steam engine plants	<a href="#">F01K 3/00</a> , <a href="#">F01K 7/00</a> , <a href="#">F01K 13/02</a>
Air intakes for gas-turbine or jet-propulsion plants	<a href="#">F02C 7/05</a>
Gas-turbine plants; Fuel supply in air-breathing jet-propulsion plants	<a href="#">F02C 9/00</a>
Combustion engines	<a href="#">F02D</a>
Jet pipes or nozzles in jet-propulsion plants	<a href="#">F02K 1/15</a> , <a href="#">F02K 1/76</a>
Jet-propulsion plants	<a href="#">F02K 7/00</a> - <a href="#">F02K 9/00</a>
Wind motors	<a href="#">F03D 7/00</a>
Positive-displacement machines	<a href="#">F04B 1/00</a> , <a href="#">F04B 27/00</a> , <a href="#">F04B 49/00</a>
Non-positive displacement pumps, pumping installations or systems	<a href="#">F04D 15/00</a> , <a href="#">F04D 27/00</a>

## Application-oriented references

Clutches	<a href="#">F16D 43/00</a> , <a href="#">F16D 48/00</a>
Suppression of vibrations using fluid means	<a href="#">F16F 15/02</a>
Gearings	<a href="#">F16H 59/00</a> - <a href="#">F16H 63/00</a>
Control of gearings	<a href="#">F16H 61/00</a>
Steam boilers	<a href="#">F22B 35/00</a>
Incineration of waste	<a href="#">F23G 5/50</a>
Combustion in combustion apparatus	<a href="#">F23N</a>
Combustion in open fires using solid fuel	<a href="#">F24B 1/18</a>
Solar heating	<a href="#">F24S</a>
Drying processes of solid materials or objects	<a href="#">F26B 25/22</a>
Steam or vapour condensers	<a href="#">F28B 11/00</a>
Heat-exchange apparatus with intermediate heat-transfer medium in closed tubes passing into or through conduit walls, in which the medium condenses and evaporates	<a href="#">F28D 15/06</a>
Heat-exchanges or heat-transfer apparatus in general	<a href="#">F28F 27/00</a>
Measurement in general	<a href="#">G01</a>
Computers	<a href="#">G06F 11/00</a>
Traffic	<a href="#">G08G</a>
Indicating devices using static means to present variable information	<a href="#">G09G</a>
Nuclear reaction	<a href="#">G21C 7/00</a>
Nuclear-power plant	<a href="#">G21D 3/00</a>
Electron-beam or ion-beam tubes used for localised treatment of objects	<a href="#">H01J 37/30</a>
Processes or apparatus adapted for the manufacture or treatment of semiconductor or solid state devices	<a href="#">H01L 21/00</a>
Circuit arrangements for AC mains or AC distribution networks	<a href="#">H02J 3/00</a>
Electric motors, generators or dynamo-electric converters	<a href="#">H02P</a>

**Informative references**

Attention is drawn to the following places, which may be of interest for search:

Fluid-pressure actuators or systems acting by means of fluids in general	<a href="#">F15B</a>
Valves per se	<a href="#">F16K</a>
Measuring not specially adapted for a specific variable; Arrangements for measuring two or more variables not covered in a single other subclass; Tariff metering apparatus	<a href="#">G01D</a>
Testing static or dynamic balance of machines or structures; Testing of structures or apparatus	<a href="#">G01M</a>
Investigating or analysing materials by determining their chemical or physical properties	<a href="#">G01N</a>
Measuring electric variables; Measuring magnetic variables	<a href="#">G01R</a>
Compound strips or plates, e.g. bimetallic	<a href="#">G12B 1/02</a>
Capacitors, rectifiers, detectors or switches devices	<a href="#">H01G</a>
Electric switches, relays, selectors or emergency protective devices	<a href="#">H01H</a>

Dynamo-electric machines	<a href="#">H02K</a>
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### Glossary of terms

*In this place, the following terms or expressions are used with the meaning indicated:*

automatic controller	means a system, circuit, or device in which a signal from the detecting element is compared with a signal representing the desired value and which operates in such a way as to reduce the deviation. The automatic controller generally does not include the sensitive element, i.e. that element which measures the value of the condition to be corrected, or the correcting element, i.e. that element which adjusts the condition to be corrected
electric	includes "electromechanical", "electrohydraulic" or "electropneumatic"

### Synonyms and Keywords

*In patent documents, the following abbreviations are often used:*

NC	Numerical Controller
PLC	Programmable Logic Controller

## G05B 1/00

### Comparing elements, i.e. elements for effecting comparison directly or indirectly between a desired value and existing or anticipated values

#### Definition statement

*This place covers:*

Structural elements used to compare the actual with the desired value of a variable that needs to be controlled in a control or regulation system.

#### Relationships with other classification places

The actual measurement of a signal should be classified in the appropriate class of [G01](#).

### Glossary of terms

*In this place, the following terms or expressions are used with the meaning indicated:*

actual value	the measured or estimated value of the variable to be controlled
reference	the desired value of the variable being controlled
error	the difference between the actual value of a variable and the reference

## G05B 5/00

### Anti-hunting arrangements

#### Definition statement

*This place covers:*

Arrangements in a control or regulation system to avoid a "hunting" effect.

The "hunting" effect appears when a lag between the actual value and the reference of a variable to be controlled leads to overcompensation of the error and/or unstable behaviour of the system being controlled.

#### Glossary of terms

*In this place, the following terms or expressions are used with the meaning indicated:*

overswing, overshoot	situation in which the error between the actual and desired values of a variable is overcompensated
damping	technique used to reduce or eliminate the overcompensation of an error

## G05B 6/00

### Internal feedback arrangements for obtaining particular characteristics, e.g. proportional, integral or differential

#### Definition statement

*This place covers:*

Internal feed-back arrangements for obtaining particular characteristics, e.g. proportional, integral, differential

#### References

##### *Informative references*

*Attention is drawn to the following places, which may be of interest for search:*

Automatic controllers	<a href="#">G05B 11/00</a>
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## G05B 7/00

### Arrangements for obtaining smooth engagement or disengagement of automatic control

#### Definition statement

*This place covers:*

Systems with several controller modes or phases, in which the problem is related to switching between controller modes without provoking unnecessary oscillations or instability in the response of the system.

One of these modes or phases could be the absence of control, and then the problem would be related to obtaining a smooth response of the system during a starting transition.

## References

### Informative references

Attention is drawn to the following places, which may be of interest for search:

Smooth engagement of gears in automatic transmission systems	<a href="#">F16H 61/04</a>
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## Glossary of terms

In this place, the following terms or expressions are used with the meaning indicated:

switchover	change from a first control mode to a second control mode
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## G05B 9/00

**Safety arrangements ([G05B 7/00](#) takes precedence; safety arrangements in programme-control systems [G05B 19/048](#), [G05B 19/406](#))**

### Definition statement

*This place covers:*

Arrangements to assure the correct working of a control system in case of failure, for example, redundant control systems.

Arrangements to prevent damage to personnel or to equipment as a result of the control action.

### Relationships with other classification places

Group [G05B 9/00](#) covers the safety aspects of the control of a system, not of the system as such. This means that aspects related to the safe use of a product or device should be classified in the corresponding application places, unless it involves decisions related to the control of the process, product or device, in which case this group would be the appropriate one.

## References

### Limiting references

*This place does not cover:*

Arrangements for obtaining smooth engagement or disengagement of automatic control	<a href="#">G05B 7/00</a>
Safety arrangements in programme-control systems	<a href="#">G05B 19/048</a> , <a href="#">G05B 19/406</a>

### Informative references

Attention is drawn to the following places, which may be of interest for search:

Anti-hunting arrangements	<a href="#">G05B 5/00</a>
Safety arrangements in programme-control systems other than numerical control	<a href="#">G05B 19/0428</a>
Safety arrangements in programme-control systems using programmable logic controllers (PLC)	<a href="#">G05B 19/058</a>
Monitoring of control system, i.e. detection of failures in the control action and response to those failures	<a href="#">G05B 23/00</a>
Safety for robotic manipulators	<a href="#">B25J 9/1674</a>

Safety valves	<a href="#">F16K 17/00</a>
Safety devices acting in conjunction with the control or operation of a machine	<a href="#">F16P 3/00</a>
Light barriers for detection of intrusion of a machine in a safety zone	<a href="#">G01V 8/10</a>
Emergency protective circuit arrangements in general	<a href="#">H02H</a>

## Glossary of terms

*In this place, the following terms or expressions are used with the meaning indicated:*

intrinsic safety	safe operation of control in explosive or hazardous environments
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## G05B 11/00

**Automatic controllers ([G05B 13/00](#) takes precedence)**

### Definition statement

*This place covers:*

Non-adaptive automatic controllers, i.e., the controller does not adjust itself as a result of the system response to its control action.

### References

#### Limiting references

*This place does not cover:*

adaptive control systems	<a href="#">G05B 13/00</a>
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#### Informative references

*Attention is drawn to the following places, which may be of interest for search:*

Programme-control systems	<a href="#">G05B 19/00</a>
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## G05B 13/00

**Adaptive control systems, i.e. systems automatically adjusting themselves to have a performance which is optimum according to some preassigned criterion ([G05B 19/00](#) takes precedence)**

### Definition statement

*This place covers:*

Adaptive automatic controllers, i.e. where the controller adjusts itself as a result of the system response to its control action, in order to obtain an optimum performance according to some criterion.

### References

#### Limiting references

*This place does not cover:*

Programme-control systems	<a href="#">G05B 19/00</a>
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**Informative references**

Attention is drawn to the following places, which may be of interest for search:

Creation of a mathematical model of the system to be controlled	<a href="#">G05B 17/00</a>
Neural networks	<a href="#">G06N 3/02</a>
Neural networks using fuzzy logics	<a href="#">G06N 3/043</a>
Expert systems	<a href="#">G06N 5/04</a>
Fuzzy inferencing	<a href="#">G06N 5/048</a>
Fuzzy logics	<a href="#">G06N 7/02</a>
Machine learning	<a href="#">G06N 20/00</a>

**Glossary of terms**

In this place, the following terms or expressions are used with the meaning indicated:

knowledge base	a set of representations of facts about the system to be controlled and its environment
knowledge-based agent	a software module that uses a knowledge base to implement control decisions
expert system	a type of intelligent control system which can emulate the reasoning procedures of a human expert in order to generate the necessary control action
learning system	an automatic control in which the nature of control parameters and algorithms is modified by the actual experience of the system

**G05B 13/04**

**involving the use of models or simulators**

**Special rules of classification**

This subgroup should be used when the key concept stresses or deals with the adaptive part of the control, whereas [G05B 17/00](#) should be used when the emphasis is on the control model.

**G05B 15/00**

**Systems controlled by a computer ([G05B 13/00](#), [G05B 19/00](#) take precedence; automatic controllers with particular characteristics [G05B 11/00](#))**

**Definition statement**

*This place covers:*

Systems controlled by a computer not provided by other classes.

Control of whole Building Automation Systems as e.g. domotics.

## References

### Limiting references

*This place does not cover:*

If the control relates to a specific application, then it should be classified in the proper application or control classes

Automatic controllers with particular characteristics	<a href="#">G05B 11/00</a>
Adaptive control systems, i.e. systems automatically adjusting themselves to have a performance which is optimum according to some preassigned	<a href="#">G05B 13/00</a>
Programme-control systems	<a href="#">G05B 19/00</a>

### Informative references

*Attention is drawn to the following places, which may be of interest for search:*

Control of air-conditioning and HVACs	<a href="#">F24F 11/00</a>
Electric digital data processing	<a href="#">G06F</a>
Computing arrangements based on specific computational models	<a href="#">G06N</a>
Home automation networks	<a href="#">H04L 12/2803</a>
Control of lighting	<a href="#">H05B 47/10</a>

## G05B 17/00

**Systems involving the use of models or simulators of said systems**  
([G05B 13/00](#), [G05B 15/00](#), [G05B 19/00](#) take precedence)

### Definition statement

*This place covers:*

Use of a model or simulator to control a system.

Use of detailed representations of real systems to facilitate control of a system.

Creation and adaptation of the mathematical model used to control a system.

## References

### Limiting references

*This place does not cover:*

Adaptive control systems, i.e. systems automatically adjusting themselves to have a performance which is optimum according to some preassigned criterion	<a href="#">G05B 13/00</a>
Systems controlled by a computer	<a href="#">G05B 15/00</a>
Programme-control systems	<a href="#">G05B 19/00</a>

### Informative references

Attention is drawn to the following places, which may be of interest for search:

Analogue computers for specific processes, systems or devices, e.g. simulators	<a href="#">G06G 7/48</a>
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### Special rules of classification

Documents to be classified in [G05B 17/00](#) should be those in which the model of the controlled system is the key concept. For example, creating or adapting the model, and not the control of a system to be controlled, Hardware/Software-in-Loop systems, e.g. connection of a controller to a computer that simulates a machine such as a car, manufacturing machine. [G05B 13/04](#) should be used when the key concept stresses or deals with the adaptive part of the control.

### Glossary of terms

In this place, the following terms or expressions are used with the meaning indicated:

first-principles knowledge	a fundamental understanding of the process or system to be controlled, expressed in the form of a mathematical model
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## G05B 19/00

### Programme-control systems

#### Definition statement

*This place covers:*

Programme control in sequence or logic controllers, e.g. simulating logic interconnections of signals according to ladder diagrams or function charts.

Programme control in controllers using digital processors, or using logic state machines, or using cams, discs, rods, drums, or where the programme is defined in the fixed connection of electrical elements, e.g. potentiometers, counters, transistors, or using plugboards, cross-bar distributors, matrix switches, or using selector switches or using record carriers.

Numerical control (NC), i.e. automatically operating machines, in particular machine tools, e.g. in a manufacturing environment, so as to execute positioning, movement or co-ordinated operations by means of programme data in numerical form

Total factory control, i.e. centrally controlling a plurality of machines, e.g. direct or distributed numerical control (DNC), flexible manufacturing systems (FMS), integrated manufacturing systems (IMS), computer integrated manufacturing (CIM)

Recording and playback systems, i.e. in which the programme is recorded from a cycle of operations, e.g. the cycle of operations being manually controlled, after which this record is played back on the same machine

### References

#### Application-oriented references

*Examples of places where the subject matter of this place is covered when specially adapted, used for a particular purpose, or incorporated in a larger system:*

Automatic control of the different phases of cleaning in washing or rinsing machines for crockery or table-ware	<a href="#">A47L 15/46</a>
Programmed medicine dispensers	<a href="#">A61J 7/04</a>

## Application-oriented references

Disinfection or sterilising	<a href="#">A61L 2/24</a>
Heart pace-makers	<a href="#">A61N 1/36</a>
Steering-mechanisms for toy vehicles	<a href="#">A63H 17/36</a>
Centrifuges	<a href="#">B04B 13/00</a>
Thickness of work produced by metal-rolling mills	<a href="#">B21B 37/24</a>
Bending metal rods, profiles or tubes	<a href="#">B21D 7/12</a>
Boring or drilling machines	<a href="#">B23B 39/08</a> , <a href="#">B23B 39/24</a>
Electrical discharge or electrochemical machining	<a href="#">B23H 7/20</a>
Assembling of parts to compose units	<a href="#">B23P 21/00</a>
Series of individual steps in grinding a workpiece	<a href="#">B24B 51/00</a>
Manipulators	<a href="#">B25J 9/00</a>
Presses	<a href="#">B30B 15/26</a>
Sequence of operations in printing machines or presses	<a href="#">B41F 33/16</a>
Feeding sheets or webs in typewriters	<a href="#">B41J 11/44</a>
Sequence of operations in apparatus or devices for manifolding, duplicating or printing for commercial purposes	<a href="#">B41L 39/16</a>
Selecting text or image to be printed in addressing machines	<a href="#">B41L 47/64</a>
Traction-motor speed of electrically-propelled vehicles	<a href="#">B60L 15/20</a>
Piling articles	<a href="#">B65H 31/24</a>
Crane drives	<a href="#">B66C 13/48</a> , <a href="#">B66C 23/58</a>
Dispensing, delivering or transferring liquids	<a href="#">B67D 7/14</a>
Sewing machines	<a href="#">D05B 19/00</a> , <a href="#">D05B 21/00</a>
Embroidering machines	<a href="#">D05C 5/04</a>
Operations in washing machines	<a href="#">D06F 33/00</a>
Combustion engines	<a href="#">F02D 27/02</a> , <a href="#">F02D 28/00</a>
Supply of combustible mixture or its constituents to combustion engines	<a href="#">F02D 41/26</a>
Fluid-pressure actuator systems	<a href="#">F15B 21/02</a>
Combustion in combustion apparatus	<a href="#">F23N 5/20</a> , <a href="#">F23N 5/22</a>
Weighing apparatus	<a href="#">G01G 19/38</a>
Electromechanical clocks or watches	<a href="#">G04C 23/08</a> , <a href="#">G04C 23/34</a>
Mechanically operating digital computers	<a href="#">G06C 21/00</a>
Control units for electric digital data processing	<a href="#">G06F 9/00</a>
Peripheral devices for electric digital data processing	<a href="#">G06F 13/10</a>
Electrically operating digital computers	<a href="#">G06F 15/00</a>
Electrically or magnetically operating analogue computers	<a href="#">G06G 7/06</a>
Marking or sensing record carriers with digital information	<a href="#">G06K</a>
Electrically-operated teaching apparatus or devices	<a href="#">G09B 7/04</a> , <a href="#">G09B 7/08</a> , <a href="#">G09B 7/12</a>
Electric switches	<a href="#">H01H 43/00</a>
Electron-beam or ion-beam tubes used for localised treatment of objects	<a href="#">H01J 37/30</a>

Electronic switching or gating	<a href="#">H03K 17/296</a>
Selecting arrangements in electric communication technique	<a href="#">H04Q 3/54</a>

### **Informative references**

Attention is drawn to the following places, which may be of interest for search:

Information storage based on relative movement between record carrier and transducer	<a href="#">G11B</a>
Static stores	<a href="#">G11C</a>

### **Special rules of classification**

The classification must be done using also the associated Indexing Code scheme.

Indexing Code orthogonal classification:

In addition to one or more symbols relating to the invention information, where appropriate, one or more Indexing Code symbols relating to orthogonal classification, i.e. covering aspects which are spanning over one or more groups, should be allocated. Classification in these indexing groups is optional but advisable.

[G05B 2219/00](#) Program-control systems

relates to problems specific to groups from [G05B 19/04](#) till [G05B 19/42](#)

[G05B 2219/10](#) . Plc systems

relates to problems specific to programmable logic controllers only ([G05B 19/05](#))

[G05B 2219/11](#) . . Plc I-O input output

[G05B 2219/12](#) . . Plc mp multi processor system

[G05B 2219/13](#) . . Plc programming

[G05B 2219/14](#) . . Plc safety

[G05B 2219/15](#) . . Plc structure of the system

[G05B 2219/16](#) . . Plc to applications

[G05B 2219/20](#) . Pc systems

relates to problems specific to microprocessor-based controllers (except PLC), i.e. specific to groups from [G05B 19/04](#) till [G05B 19/16](#) (except [G05B 19/05](#))

[G05B 2219/11](#) . . Pc I-O input output

[G05B 2219/12](#) . . Pc mp multi processor system

[G05B 2219/13](#) . . Pc programming

[G05B 2219/14](#) . . Pc safety

[G05B 2219/15](#) . . Pc structure of the system

[G05B 2219/16](#) . . Pc to applications

[G05B 2219/30](#) . Nc systems

relates to problems specific to Numerical Control of machines ([G05B 19/18](#) till [G05B 19/42](#))

[G05B 2219/31](#) . . Computer integrated manufacturing ([G05B 19/418](#))

[G05B 2219/33](#) . . NC Controller

[G05B 2219/35](#) . . Input / Output

[G05B 2219/37](#) . . Measuring problems

[G05B 2219/39](#) . . Numerical Control of manipulators

[G05B 2219/41](#) . . Servo-Controller

[G05B 2219/43](#) . . Control of Speed in NC systems

[G05B 2219/45](#) . . Special applications

## **G05B 19/04**

**Programme control other than numerical control, i.e. in sequence controllers or logic controllers ([G05B 19/418](#) takes precedence)**

### **References**

#### **Limiting references**

*This place does not cover:*

Total factory control, i.e. centrally controlling a plurality of machines, e.g. direct or distributed numerical control [DNC], flexible manufacturing systems [FMS], integrated manufacturing systems [IMS], computer integrated manufacturing [CIM]	<a href="#">G05B 19/418</a>
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#### **Informative references**

*Attention is drawn to the following places, which may be of interest for search:*

Numerical control	<a href="#">G05B 19/18</a>
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## **G05B 19/0405**

**{Programme-control specially adapted for machine tool control and not otherwise provided for}**

### **References**

#### **References out of a residual place**

*Examples of places in relation to which this place is residual:*

Programme control using cams, discs, rods, drums or the like	<a href="#">G05B 19/06</a>
Programme control where the programme is defined in the fixed connection of electrical elements, e.g. potentiometers, counters, transistors	<a href="#">G05B 19/07</a>
Programme control using plugboards, cross-bar distributors, matrix switches or the like	<a href="#">G05B 19/08</a>
Programme control using selector switches	<a href="#">G05B 19/10</a>

Programme control using record carriers	<a href="#">G05B 19/12</a>
Programme control using punched cards or tapes	<a href="#">G05B 19/14</a>
Programme control using magnetic record carriers	<a href="#">G05B 19/16</a>
Arrangements for machine tools, e.g. for copying or controlling	<a href="#">B23Q</a>

## G05B 19/042

using digital processors ([G05B 19/05](#) takes precedence)

### References

#### Limiting references

*This place does not cover:*

Programmable logic controllers, e.g. simulating logic interconnections of signals according to ladder diagrams or function charts	<a href="#">G05B 19/05</a>
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#### Application-oriented references

*Examples of places where the subject matter of this place is covered when specially adapted, used for a particular purpose, or incorporated in a larger system:*

Arrangements for program control	<a href="#">G06F 9/00</a>
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## G05B 19/06

using cams, discs, rods, drums or the like

### References

#### Informative references

*Attention is drawn to the following places, which may be of interest for search:*

Mechanical programme-control apparatus	<a href="#">G05G 21/00</a>
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## G05B 19/4097

characterised by using design data to control NC machines, e.g. CAD/CAM  
([G05B 19/4093](#) takes precedence)

### References

#### Limiting references

*This place does not cover:*

Numerical control characterised by part programming, e.g. entry of geometrical information as taken from a technical drawing, combining this with machining and material information to obtain control information, named part programme, for the NC machine	<a href="#">G05B 19/4093</a>
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**Informative references**

Attention is drawn to the following places, which may be of interest for search:

Computer-aided design [CAD] in general	<a href="#">G06F 30/00</a>
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**G05B 21/00**

**Systems involving sampling of the variable controlled ([G05B 13/00](#) - [G05B 19/00](#) take precedence)**

**Definition statement**

*This place covers:*

Decision on the rate of sampling of the variable to be controlled.

Accurate sampling of the variable to be controlled by, for example, adding a timestamp to the signal.

**References****Limiting references**

*This place does not cover:*

Adaptive control systems, i.e. systems automatically adjusting themselves to have a performance which is optimum according to some preassigned criterion	<a href="#">G05B 13/00</a>
Systems controlled by a computer	<a href="#">G05B 15/00</a>
Systems involving the use of models or simulators of said systems	<a href="#">G05B 17/00</a>
Programme-control systems	<a href="#">G05B 19/00</a>

**Informative references**

Attention is drawn to the following places, which may be of interest for search:

Transmission systems for measured values	<a href="#">G08C</a>
Electronic switching or gating	<a href="#">H03K 17/00</a>

**G05B 23/00**

**Testing or monitoring of control systems or parts thereof (monitoring of programme-control systems [G05B 19/048](#), [G05B 19/406](#))**

**Definition statement**

*This place covers:*

Detection of faults in the control of a process or device. A fault is a departure from an acceptable range of an observed variable or a calculated parameter associated with a process. Process fault detection comprises three main steps:

- A. Configuration of a monitoring or supervisory system, when this system is used to monitor or test the control of a system.
- B. Detection of an existing (usually called "diagnostics") or incipient (usually called "prognostics") fault in the control of a system.

## Definition statement

C. Reaction to the detection of an existing or incipient fault in the control of a system.

### Relationships with other classification places

Group [G05B 23/00](#) covers the monitoring (or testing) of the control of a system, not of the system as such. This means that testing the quality of a process, product or device should be classified in the corresponding application places, unless it involves decisions related to the control or monitoring of the process, product or device, in which case [G05B 23/00](#) should be attributed.

### References

#### Limiting references

*This place does not cover:*

Monitoring of programme-control systems	<a href="#">G05B 19/048</a> , <a href="#">G05B 19/406</a>
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#### Informative references

*Attention is drawn to the following places, which may be of interest for search:*

Adaptation of model in model-based fault detection systems	<a href="#">G05B 17/02</a>
Monitoring tool breakage, life or condition, including wear of a machine tool	<a href="#">G05B 19/4065</a>
Data acquisition during manufacturing	<a href="#">G05B 19/4183</a>
Control of the quality of the end product in a manufacturing process	<a href="#">G05B 19/41875</a>
Systems involving sampling of the variable controlled	<a href="#">G05B 21/02</a>
Process diagnostics in road vehicle drive control systems	<a href="#">B60W 50/00</a>
Safety or indicating devices for abnormal conditions	<a href="#">F02D 41/22</a>
Testing vehicle engines	<a href="#">G01M 15/00</a>
Testing of electronic circuits	<a href="#">G01R 31/28</a>
Testing dynamo-electric machines	<a href="#">G01R 31/34</a>
Generation of clock signal, power supply for computers (including related diagnostics and monitoring aspects)	<a href="#">G06F 1/00</a>
Detecting defective computer hardware, usually applied to computers used in an office, non-industrial environment	<a href="#">G06F 11/267</a>
Error detection concerning software (i.e. debugging) usually applied to computers used in an office, non-industrial environment	<a href="#">G06F 11/36</a>
Image analysis for industrial inspection or for determining position or orientation of objects	<a href="#">G06T 7/0002</a> , <a href="#">G06T 7/70</a>
Registering or indicating the condition of working machines or other apparatus, i.e. testing whether the machine is in good condition	<a href="#">G07C 3/00</a>
Error checking in memories	<a href="#">G11C 29/00</a>
Fault management of packet-switched data network or network elements	<a href="#">H04L 41/06</a>
Monitoring/testing of packet-switched data network or network elements	<a href="#">H04L 43/00</a> , <a href="#">H04L 43/50</a>
Protocols for real-time services in data packet switching networks	<a href="#">H04L 65/00</a>
Network protocols for data switching network services	<a href="#">H04L 67/00</a>

## Special rules of classification

Further classification is made in the indexing codes [G05B 2223/00](#) whenever appropriate.

When classifying a document in group [G05B 23/00](#), each of the branches [G05B 23/0208](#), [G05B 23/0218](#), and [G05B 23/0259](#) should be considered for classification.

Each of the above-mentioned steps A-C should be considered for classification.

## Glossary of terms

*In this place, the following terms or expressions are used with the meaning indicated:*

based on process history	in this method, only the availability of large amount of historical process data is assumed, i.e. no fundamental understanding of the process is assumed.
diagnostics	this term can be ambiguous, as sometimes it will mean detection of a failure, and sometimes it will mean detection of cause or root of failure
fault detection	detection of both existing and incipient failures
fault isolation	estimation of cause or root of failure
model-based	a fundamental understanding of the process using first-principles knowledge, that is, an explicit or implicit relationship between the observations (symptoms) of a process and the faults.
prognostics	detection of an incipient failure
qualitative	rule based decisions; if-then relations between variables
quantitative	only mathematical relationships between the variables used in the fault detection and isolation

## Synonyms and Keywords

*In patent documents, the following abbreviations are often used:*

PCA	Principal Component Analysis
PLS	Partial Least Square
abnormal, failure, malfunction	fault

## G05B 23/0208

**{characterized by the configuration of the monitoring system}**

### Definition statement

*This place covers:*

Problems that deal with the configuration of a fault detection system previous to its application for detecting faults.

## References

### Limiting references

*This place does not cover:*

An important exception in this sub-group is the generation of a model of a system. As such a model is important for both control and monitoring, this kind of documents should be classified in [G05B 17/02](#) (for general controls) or in [G05B 13/04](#) (in case of adaptive controls).

## G05B 23/0218

**{characterised by the fault detection method dealing with either existing or incipient faults}**

### Definition statement

*This place covers:*

Preprocessing and preparation of observation values so that they may be used in the fault detection process.

Model based fault detection.

Process history based fault detection.

Injection of test monitoring signals and analysis of the control response.

### Special rules of classification

This is the main problem dealt with in group [G05B 23/00](#).

In case of doubt, i.e. a document so general that it does not give much detail about any problem, and if we are confident that the document belongs to [G05B 23/00](#), then at least one class of this subgroup should be assigned to the document, preferably [G05B 23/0224](#) or [G05B 23/0243](#), as deciding whether the document deals with fault detection using a model of the system being monitored or process history of that system should be obvious.

## G05B 23/0259

**{characterized by the response to fault detection}**

### Definition statement

*This place covers:*

Confirmation of fault detection

Control of logging system used to store observation and/or fault values.

Communication of fault detection results to operators.

Fault Isolation and Identification.

Predictive Maintenance. This means monitoring the control of a system and, based on the results of this monitoring, adapting the maintenance schedule of the monitored process or device.

Modifications of the monitored process or device to prevent an incipient fault or to reduce the severity of an occurring fault.

Modifications of the monitoring system as a result of the fault detection.

## References

### Application-oriented references

Examples of places where the subject matter of this place is covered when specially adapted, used for a particular purpose, or incorporated in a larger system:

Repair maintenance, i.e. repairing a broken or failed process or system	<a href="#">A47L 15/00</a> , <a href="#">B23B 39/08</a> , <a href="#">B23B 39/24</a> , <a href="#">B25J 9/16</a> , <a href="#">B60W 50/00</a> , <a href="#">F02D 27/02</a> , <a href="#">F02D 41/22</a> , <a href="#">G01M 15/00</a> , <a href="#">G01R 31/00</a> , <a href="#">G05B 19/406</a> , <a href="#">G06F 11/00</a>
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### Informative references

Attention is drawn to the following places, which may be of interest for search:

Preventive maintenance, i.e. planning maintenance according to the available resources without monitoring the system	<a href="#">G06Q 10/06</a>
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## G05B 24/00

Open-loop automatic control systems not otherwise provided for

## References

### Informative references

Attention is drawn to the following places, which may be of interest for search:

Open loop control of positioning, e.g. using step motors	<a href="#">G05B 19/40</a>
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## G05B 99/00

Subject matter not provided for in other groups of this subclass

## Definition statement

*This place covers:*

Subject matter not provided for in other groups of this subclass.