

CPC**COOPERATIVE PATENT CLASSIFICATION****B21F**

WORKING OR PROCESSING OF METAL WIRE ({reducing diameter by} rolling of metal [B21B](#); by drawing, auxiliary operations used in connection with metal-working without essentially removing material [B21C](#); bundling articles [B65B 13/00](#))

Wire working characterised by operations performed**B21F 1/00****Bending wire other than coiling; Straightening wire**

- B21F 1/002 . {by means of manually operated devices, e.g. pliers}
- B21F 1/004 . {by means of press-type tooling}
- B21F 1/006 . {in 3D with means to rotate the tools about the wire axis}
- B21F 1/008 . {in 3D with means to rotate the wire about its axis}
- B21F 1/02 . Straightening
- B21F 1/023 . . {in a device rotating about the wire axis}
- B21F 1/026 . . {Straightening and cutting}
- B21F 1/04 . Undulating
- B21F 1/06 . Bending wire-eyes

B21F 3/00**Coiling wire into particular forms**

- B21F 3/02 . helically
- B21F 3/027 . . with extended ends formed in a special shape, e.g. for clothes-pegs
- B21F 3/04 . . externally on a mandrel or the like
- B21F 3/06 . . internally on a hollow form
- B21F 3/08 . to flat spiral
- B21F 3/10 . to spirals other than flat, e.g. conical
- B21F 3/12 . of interconnected helical springs

B21F 5/00**Upsetting wire {or pressing operations affecting the wire cross-section} (in the manufacture of nails or pins [B21G 3/12](#))**

- B21F 5/005 . {Upsetting wire}

B21F 7/00**Twisting wire; Twisting wire together (for connections of limited size [B21F 15/04](#))****B21F 9/00****Straining wire (straining pre-stressing wires for concrete [E04G 21/12](#); connections or attachments adapted for straining [F16G 11/00](#); {bundling machines or tools [B65B 13/00](#)})**

- B21F 9/002 . {to maintain tension in the wire, e.g. to pull the wire taut}
- B21F 9/005 . {to affect the material properties of the wire}
- B21F 9/007 . {to induce a plastic deformation of the wire}
- B21F 9/02 . by tools adapted also for making connections

B21F 11/00	Cutting wire (hand cutting tools B26B)
B21F 11/005	<ul style="list-style-type: none"> • {springs}
B21F 13/00	Splitting wire
B21F 15/00	Connecting wire to wire or other metallic material or objects; Connecting parts by means of wire (tools for both straining and connecting B21F 9/00 ; jacketing or reinforcing B21F 17/00 ; manufacture of wire network B21F 27/00 ; in making bands B21F 43/00 {bundling machines or tools B65B 13/00 ; for semiconductors H01L 24/85 })
B21F 15/02	<ul style="list-style-type: none"> • wire with wire
B21F 15/04	<ul style="list-style-type: none"> • . without additional connecting elements or material, e.g. by twisting
B21F 15/06	<ul style="list-style-type: none"> • . with additional connecting elements or material {(B21F 27/08 takes precedence)}
B21F 15/08	<ul style="list-style-type: none"> • . . making use of soldering or welding {(B21F 27/10 takes precedence)}
B21F 15/10	<ul style="list-style-type: none"> • wire with sheet metal
B21F 17/00	Jacketing or reinforcing articles with wire (by winding B65H 54/00 , B65H 81/00 ; by braiding D04C)
B21F 19/00	Metallic coating of wire (by extruding B21C 23/24 ; by soldering or welding, e.g. cladding or plating B23K ; by other non-mechanical means C23 ; electroplating C25D)
B21F 23/00	Feeding wire in wire-working machines or apparatus (applicable also to feeding rods or strips B21D 43/00)
B21F 23/002	<ul style="list-style-type: none"> • {Feeding means specially adapted for handling various diameters of wire or rod}
B21F 23/005	<ul style="list-style-type: none"> • {Feeding discrete lengths of wire or rod}
B21F 23/007	<ul style="list-style-type: none"> • . {using pick-up means, e.g. for isolating a predefined number of wires from a bundle}

Wire working characterised by the particular articles produced

B21F 25/00	Making barbed wire
B21F 27/00	Making wire network, i.e. wire nets (meshed-ring network B21F 31/00 ; in making bands B21F 43/00 ; using looms D03D)
B21F 27/005	<ul style="list-style-type: none"> • {Wire network per se}
B21F 27/02	<ul style="list-style-type: none"> • without additional connecting elements or material at crossings, e.g. connected by knitting
B21F 27/04	<ul style="list-style-type: none"> • . Manufacturing on machines with rotating blades or formers
B21F 27/06	<ul style="list-style-type: none"> • . Manufacturing on twister-gear machines
B21F 27/08	<ul style="list-style-type: none"> • with additional connecting elements or material at crossings
B21F 27/10	<ul style="list-style-type: none"> • . with soldered or welded crossings {(resistance spot welding machines for manufacturing of metallic grids or mats B23K 11/008)}

- B21F 27/12
 - Making special types or portions of network by methods or means specially adapted therefor
- B21F 27/121
 - . {of tubular form, e.g. as reinforcements for pipes or pillars}
- B21F 27/122
 - . . {by attaching a continuous stirrup to longitudinal wires}
- B21F 27/124
 - . . . {applied by rotation}
- B21F 27/125
 - . . . {by attaching individual stirrups to longitudinal wires}
- B21F 27/127
 - . . . {by bending preformed mesh}
- B21F 27/128
 - . {of three-dimensional form by connecting wire networks, e.g. by projecting wires through an insulating layer}
- B21F 27/14
 - . Specially bending or deforming free wire ends
- B21F 27/16
 - . for spring mattresses
- B21F 27/18
 - . of meshed work for filters or sieves
- B21F 27/20
 - . of plaster-carrying network
- B21F 27/22
 - . of network for wire-reinforced glass or the like
- B21F 29/00**
Making fencing or like material made partly of wire ([B21F 25/00](#), [B21F 27/00](#) take precedence)
- B21F 29/02
 - comprising bars or the like connected by wires
- B21F 31/00**
Making meshed-ring network from wire
- B21F 33/00**
Tools or devices specially designed for handling or processing wire fabrics or the like
- B21F 33/002
 - {Coiling or packing wire network}
- B21F 33/005
 - {Cutting wire network}
- B21F 33/007
 - {Connecting wire network}
- B21F 33/02
 - Mounting of wire network on frames
- B21F 33/025
 - . {Mounting of mattress innersprings on borderframes}
- B21F 33/04
 - Connecting ends of helical springs for mattresses
- B21F 35/00**
Making springs from wire (by coiling wire [B21F 3/00](#); making resilient rings [B21F 37/02](#))
- B21F 35/003
 - {Multi-filament springs, e.g. made of stranded, braided, cable or multi-filament material}
- B21F 35/006
 - {Double twist coil springs}
- B21F 35/02
 - Bending or deforming ends of coil springs to special shape
- B21F 35/04
 - Making flat springs, e.g. sinus springs
- B21F 37/00**
Manufacture of rings from wire (in chain making [B21L](#); making of tyre beads [B29D 30/48](#))
- B21F 37/02
 - of resilient rings, e.g. key-rings
- B21F 37/04
 - of washers ([B21F 37/02](#) takes precedence)
- B21F 39/00**
Making wheel spokes from wire

B21F 41/00	Making umbrella frames or members from wire
B21F 43/00	Making bands, e.g. bracelets, or wire (making chains B21L ; using looms D03D)
B21F 45/00	Wire-working in the manufacture of other particular articles (of pins, needles, nails, hairpins B21G ; of chains B21L ; {for semiconductor devices H01L 24/42 })
B21F 45/002	• {of frames for spectacles}
B21F 45/004	• {Mounting bails on containers}
B21F 45/006	• {of concrete reinforcement fibres}
B21F 45/008	• {of medical instruments, e.g. stents, corneal rings (medical science A61)}
B21F 45/02	• of clothes hangers
B21F 45/04	• of elements, e.g. levers or links, for bottle stoppers
B21F 45/06	• of flexible shafts or hollow conduits, e.g. for Bowden mechanisms
B21F 45/08	• of loom heddles
B21F 45/10	• of cards for fabric-napping machines
B21F 45/12	• of fishing hooks
B21F 45/14	• of end-pieces for laces or ropes
B21F 45/16	• of devices for fastening or securing purposes
B21F 45/18	• . of slide fastener elements
B21F 45/20	• . of springs hooks; of spring safety hooks
B21F 45/22	• . of paper fasteners or clips (staples B21F 45/24)
B21F 45/24	• . of staples; of belt-fastening elements
B21F 45/26	• . of buttons
B21F 45/28	• . . of "patent-fastener" or press-button type
B21F 99/00	Subject matter not provided for in other groups of this subclass