CPC COOPERATIVE PATENT CLASSIFICATION

F MECHANICAL ENGINEERING; LIGHTING; HEATING; WEAPONS; BLASTING (NOTE omitted)

LIGHTING; HEATING

F28 HEAT EXCHANGE IN GENERAL (NOTES omitted)

F28F DETAILS OF HEAT-EXCHANGE AND HEAT-TRANSFER APPARATUS, OF GENERAL APPLICATION (water and air traps, air venting <u>F16</u>)

WARNING

In this subclass non-limiting references (in the sense of paragraph 39 of the Guide to the IPC) may still be displayed in the scheme.

1/00	Tubular elements; Assemblies of tubular elements (specially adapted for movement <u>F28F 5/00</u>)	1/20	• • • the means being attachable to the element (F28F 1/22 takes precedence)
1/003	• {Multiple wall conduits, e.g. for leak detection (leak-detection in metal cooled nuclear reactor	1/22	• • • • the means having portions engaging further tubular elements
1/006	 steam generators <u>F22B 1/066</u>) {with variable shape, e.g. with modified tube ends, 	1/24	• • • and extending transversely (<u>F28F 1/38</u> takes precedence)
1/000	with different geometrical features (<u>F28F 1/025</u> , <u>F28F 1/06</u> , <u>F28F 1/08</u> , <u>F28F 9/16</u> , <u>F28F 9/18</u> take	1/26	• • • • the means being integral with the element (F28F 1/32 takes precedence)
	precedence)}	1/28	the element being built-up from finned
1/02	. Tubular elements of cross-section which is non-		sections
1/022	circular (<u>F28F 1/08</u> , <u>F28F 1/10</u> take precedence)	1/30	the means being attachable to the element
1/022	• • {with multiple channels}		(F28F 1/32 takes precedence)
1/025	• {with variable shape, e.g. with modified tube ends, with different geometrical features	1/32	the means having portions engaging further tubular elements
	(F28F 1/06, F28F 1/08, F28F 9/16, F28F 9/18	1/325	• • • • {Fins with openings}
2001/027	<pre>take precedence)} {with dimples}</pre>	1/34	• • • and extending obliquely (<u>F28F 1/38</u> takes precedence)
1/04	 polygonal, e.g. rectangular {(<u>F28F 1/022</u> takes precedence)} 	1/36	• • • the means being helically wound fins or wire spirals
1/045	• • { with assemblies of stacked elements }	1/38	and being staggered to form tortuous fluid
1/06	• • crimped or corrugated in cross-section		passages
1/08	. Tubular elements crimped or corrugated in	1/40	• • the means being only inside the tubular element
	longitudinal section	1/405	• • • {and being formed of wires}
1/10	• Tubular elements and assemblies thereof with means for increasing heat-transfer area, e.g. with	1/42	• the means being both outside and inside the tubular element
	fins, with projections, with recesses (crimped or corrugated elements <u>F28F 1/06</u> , <u>F28F 1/08</u>)	1/422	• • • {with outside means integral with the tubular element and inside means integral
1/105	• • {the means being corrugated elements extending around the tubular elements}		with the tubular element (F28F $1/424$ takes precedence)
1/12	the means being only outside the tubular element	1/424	• • • {Means comprising outside portions integral
1/122	• • • {and being formed of wires}		with inside portions}
1/124	• • • {and being formed of pins}	1/426	• • • { the outside portions and the inside portions
1/126	 {consisting of zig-zag shaped fins (<u>F28F 1/105</u> takes precedence)} 		forming parts of complementary shape, e.g. concave and convex}
1/128	• • • • {Fins with openings, e.g. louvered fins}	2001/428	• • • {Particular methods for manufacturing outside
1/14	and extending longitudinally (<u>F28F 1/38</u> takes		or inside fins}
	precedence)	1/44	and being formed of wire mesh
1/16	• • • • the means being integral with the element, e.g. formed by extrusion (<u>F28F 1/22</u> takes precedence)	3/00	Plate-like or laminated elements; Assemblies of plate-like or laminated elements (specially adapted
1/18	the element being built-up from finned sections	3/005	 for movement F28F 5/00) {Arrangements for preventing direct contact between different heat-exchange media (F28F 3/10 takes precedence)}

3/02	• Elements or assemblies thereof with means for increasing heat-transfer area, e.g. with fins, with recesses, with corrugations (F28F 3/08 takes precedence)
3/022	• {the means being wires or pins}
3/025	 (the means being corrugated, plate-like elements)
3/027	 . {with openings, e.g. louvered corrugated fins; Assemblies of corrugated strips}
3/04	• the means being integral with the element
3/042	• • { in the form of local deformations of the element }
3/044	•••• {the deformations being pontual, e.g. dimples}
3/046	• • • {the deformations being linear, e.g. corrugations}
3/048	• • { in the form of ribs integral with the element or local variations in thickness of the element, e.g. grooves, microchannels}
3/06	the means being attachable to the element
3/08	• Elements constructed for building-up into stacks, e.g. capable of being taken apart for cleaning
3/083	• • {capable of being taken apart}
3/086	 {having one or more openings therein forming tubular heat-exchange passages}
3/10	Arrangements for sealing the margins
3/12	Elements constructed in the shape of a hollow panel,
3,12	e.g. with channels {(<u>F28D 1/02</u> , <u>F28D 1/03</u> take precedence)}
3/14	• • by separating portions of a pair of joined sheets to form channels, e.g. by inflation (manufacture thereof <u>B23P</u>)
5/00	Elements specially adapted for movement
5/02	• Rotary drums or rollers
5/02	-
5/04	• Hollow impellers, e.g. stirring vane
5/04 5/06	 Hollow impellers, e.g. stirring vane Hollow screw conveyors Elements not covered by group F28F 1/00,
5/04 5/06 7/00	 Hollow impellers, e.g. stirring vane Hollow screw conveyors Elements not covered by group F28F 1/00, F28F 3/00 or F28F 5/00 Blocks traversed by passages for heat-exchange
5/04 5/06 7/00 7/02	 Hollow impellers, e.g. stirring vane Hollow screw conveyors Elements not covered by group F28F 1/00, F28F 3/00 or F28F 5/00 Blocks traversed by passages for heat-exchange media {(F28D 7/0008 takes precedence)} Casings; Header boxes; Auxiliary supports for elements; Auxiliary members within casings {Casings in the form of plate-like arrangements;
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5/04 5/06 7/00 7/02 9/00 9/001 9/002 2009/004 9/005 9/007 9/0075 9/0075 9/013 9/0131 9/0132 9/0133 9/0135	 Hollow impellers, e.g. stirring vane Hollow screw conveyors Elements not covered by group F28F 1/00, F28F 3/00 or F28F 5/00 Blocks traversed by passages for heat-exchange media {(F28D 7/0008 takes precedence)} Casings; Header boxes; Auxiliary supports for elements; Auxiliary members within casings {Casings in the form of plate-like arrangements; Frames enclosing a heat exchange core} {with fastening means for other structures} {Common frame elements for multiple cores} {Other auxiliary members within casings, e.g. internal filling means or sealing means} Auxiliary supports for elements {Supports for plates or plate assemblies} for tubes or tube-assemblies {formed by plates (F28F 9/0138 takes precedence)} {formed by concentric strips} {formed by grids having only one tube per closed grid opening (F28F 9/0132 and F28F 9/0133 take precedence)} {formed by intersecting strips}

9/02	• Header boxes; End plates
9/0202	• {Header boxes having their inner space divided
	by partitions}
9/0204	• • • { for elongated header box, e.g. with transversal
	and longitudinal partitions}
9/0207	• • • • {the longitudinal or transversal partitions
	being separate elements attached to header
	boxes (<u>F28F 9/0212</u> , <u>F28F 9/0217</u> take precedence)}
9/0209	• • • {having only transversal partitions}
9/0212	••••• (having only transversal partitions)
)/0212	attached to header boxes }
9/0214	• • • • {having only longitudinal partitions}
9/0217	{the partitions being separate elements
	attached to header boxes}
9/0219	{Arrangements for sealing end plates into
	casing or header box; Header box sub-elements
	(F28F 9/0236 takes precedence)}
9/0221	• • • {Header boxes or end plates formed by stacked
0/0224	elements}
9/0224	• • {Header boxes formed by sealing end plates into covers (F28F 9/0221 takes precedence)}
9/0226	• • • { with resilient gaskets }
9/0229	 {Double end plates; Single end plates with hollow
<i>)</i> /0 <u>2</u> /	spaces}
9/0231	• • {Header boxes having an expansion chamber}
9/0234	• • {having a second heat exchanger disposed there
	within, e.g. oil cooler}
9/0236	• • {floating elements}
9/0239	{floating header boxes}
9/0241	• • {floating end plates}
9/0243	• • {Header boxes having a circular cross-section}
9/0246	• • {Arrangements for connecting header boxes with flow lines}
9/0248	• • {Arrangements for sealing connectors to header
,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	boxes}
9/0251	{Massive connectors, e.g. blocks; Plate-like
	connectors}
9/0253	• • • { with multiple channels, e.g. with combined
	inflow and outflow channels}
9/0256	• • • {Arrangements for coupling connectors with
9/0258	<pre>flow lines} flow clines flow lines flow clines fl</pre>
9/0238 9/026	
9/020	• • {with static flow control means, e.g. with means for uniformly distributing heat exchange media
	into conduits}
9/0263	• • {by varying the geometry or cross-section of
	header box}
9/0265	• • • {by using guiding means or impingement
	means inside the header box}
9/0268	• • • {in the form of multiple deflectors for
0/027	channeling the heat exchange medium}
9/027	• • • {in the form of distribution pipes}
9/0273 9/0275	{with multiple holes}
9/0275 9/0278	 { with multiple branch pipes } { in the form of stacked distribution plates or
10210	perforated plates arranged over end plates }
9/028	• • {by using inserts for modifying the pattern of
	flow inside the header box, e.g. by using flow
	restrictors or permeable bodies or blocks with
	channels}

9/0282	• • {by varying the geometry of conduit ends, e.g. by using inserts or attachments for modifying the pattern of flow at the conduit inlet or outlet}
2009/0285	• • {Other particular headers or end plates}
2009/0287	• • • {having passages for different heat exchange media}
2009/029	 . { with increasing or decreasing cross-section, e.g. having conical shape }
2009/0292	• • • {with fins}
2009/0292	 . {comprising cooling circuits}
2009/0293	 . {Side headers, e.g. for radiators having
2009/0297	conduits laterally connected to common header}
9/04	 Arrangements for sealing elements into header boxes or end plates {(arrangements for sealing flow lines connectors to header boxes <u>F28F 9/0248</u>)}
9/06	• • • by dismountable joints
9/08	• • • by wedge-type connections, e.g. taper ferrule
9/10	• • • by screw-type connections, e.g. gland
9/12	by flange-type connections
9/14	• • • by force-joining
9/16	 by permanent joints, e.g. by rolling (metal- working procedures in general <u>B21</u>, <u>B32</u>; particularly <u>B21D 39/06</u>, <u>B23K</u>)
9/162	•••• {by using bonding or sealing substances, e.g. adhesives (<u>F28F 9/18</u> takes precedence)}
9/165	•••• {by using additional preformed parts, e.g. sleeves, gaskets (<u>F28F 9/185</u> takes precedence)}
9/167	• • • • { the parts being inserted in the heat- exchange conduits }
9/18	• • • by welding
9/182	•••• { the heat-exchange conduits having ends with a particular shape, e.g. deformed; the heat-exchange conduits or end plates having supplementary joining means, e.g. abutments }
9/185	•••• {with additional preformed parts}
9/187	• • • • {at least one of the parts being non-
	metallic, e.g. heat-sealing plastic elements }
9/20	• Arrangements of heat reflectors, e.g. separately-
	insertible reflecting walls
9/22	• Arrangements for directing heat-exchange media into successive compartments, e.g. arrangements of guide plates
2009/222	• • {Particular guide plates, baffles or deflectors,
	e.g. having particular orientation relative to an elongated casing or conduit}
2009/224	• • • {Longitudinal partitions}
2009/226	• • • {Transversal partitions}
2009/228	• • • {Oblique partitions}
9/24	• Arrangements for promoting turbulent flow of heat- exchange media, e.g. by plates (F28F 1/38 takes
9/26	 precedence; in general <u>F15D</u>) Arrangements for connecting different sections of heat-exchange elements, e.g. of radiators (connecting different sections in water heaters <u>F24H 9/14</u> {, connecting headers with inlet or outlet
	fittings $F28F 9/0246$ })
9/262	• {for radiators (F28D 1/0408 takes precedence)}
9/264	• • {by sleeves, nipples}

9/266	• • {by screw-type connections}
9/268	• • {by permanent joints, e.g. by welding}
11/00	Arrangements for sealing leaky tubes and conduits (stopping flow from or in pipes in general F16L 55/10)
11/02	 using obturating elements, e.g. washers, inserted and operated independently of each other (F28F 11/06 takes precedence)
11/04	 using pairs of obturating elements, e.g. washers, mounted upon central operating rods (F28F 11/06 takes precedence)
11/06	 using automatic tube obturating appliances
13/00	Arrangements for modifying heat-transfer, e.g. increasing, decreasing (<u>F28F 1/00</u> - <u>F28F 11/00</u> take precedence)
2013/001	• {Particular heat conductive materials, e.g. superconductive elements}
13/003	• {by using permeable mass, perforated or porous materials (F28F 13/18 takes precedence)}
2013/005	• {Thermal joints}
2013/006	• {Heat conductive materials}
2013/008	• {Variable conductance materials; Thermal
2010/000	switches}
13/02	• by influencing fluid boundary (boundary-layer control in general <u>F15D</u>)
13/04	• by preventing the formation of continuous films
	of condensate on heat-exchange surfaces, e.g. by promoting droplet formation {(<u>F28F 13/18</u> takes precedence)}
13/06	 by affecting the pattern of flow of the heat-exchange media {(<u>F28F 13/003</u> takes precedence; static flow control means in header boxes <u>F28F 9/026</u>)}
13/08	• • by varying the cross-section of the flow channels
13/10	• • by imparting a pulsating motion to the flow, e.g. by sonic vibration
13/12	• by creating turbulence, e.g. by stirring, by increasing the force of circulation (F28F 13/08 takes precedence)
13/125	••• {by stirring}
13/14	. by endowing the walls of conduits with zones of
	different degrees of conduction of heat
13/16	• by applying an electrostatic field to the body of the heat-exchange medium
13/18	• by applying coatings, e.g. radiation-absorbing, radiation-reflecting; by surface treatment, e.g. polishing
13/182	 {especially adapted for evaporator or condenser surfaces (F28F 13/187 takes precedence)}
13/185	• • {Heat-exchange surfaces provided with microstructures or with porous coatings}
13/187	• • {especially adapted for evaporator surfaces or condenser surfaces, e.g. with nucleation sites}
17/00	Removing ice or water from heat-exchange apparatus
17/005	 {Means for draining condensates from heat exchangers, e.g. from evaporators (<u>F28B 9/08</u> takes precedence)}
19/00	Preventing the formation of deposits or corrosion, e.g. by using filters {or scrapers}
19/002	• {by using inserts or attachments}
19/002	 (by using inserts of attachments) (by using protective electric currents, voltages,
17/007	cathodes, anodes, electric short-circuits}

19/006	• {Preventing deposits of ice}
19/008	• {by using scrapers}
19/01	. by using means for separating solid materials from
	heat-exchange fluids, e.g. filters
19/02	• by using coatings, e.g. vitreous or enamel coatings
19/04	• • of rubber; of plastics material; of varnish
19/06	• • of metal
21/00	Constructions of heat-exchange apparatus
	characterised by the selection of particular
	materials {(coatings for modifying heat-transfer
	<u>F28F 13/18;</u> coatings for preventing the formation of
	deposits or corrosion <u>F28F 19/02</u>)}
21/003	• {for domestic or space-heating systems}
21/006	• {of glass}
21/02	• of carbon, e.g. graphite
21/04	• of ceramic; of concrete; of natural stone
21/045	• • {for domestic or space-heating systems}
21/06	• of plastics material
21/061	• • {for domestic or space-heating systems}
21/062	 {the heat-exchange apparatus employing tubular conduits}
21/063	• • {for domestic or space-heating systems}
21/065	 . {for domestic of space-nearing systems} . {the heat-exchange apparatus employing plate-
21/005	like or laminated conduits}
21/066	• • { for domestic or space-heating systems }
21/067	• {Details}
21/068	• • {for domestic or space-heating systems}
21/08	• of metal
21/081	• • {Heat exchange elements made from metals or
	metal alloys}
21/082	• • {from steel or ferrous alloys}
21/083	• • • { from stainless steel }
21/084	• • • {from aluminium or aluminium alloys}
21/085	• • • {from copper or copper alloys}
21/086	• • • {from titanium or titanium alloys}
21/087	• • • {from nickel or nickel alloys}
21/088	• • {for domestic or space-heating systems}
21/089	• • {Coatings, claddings or bonding layers made
	from metals or metal alloys (<u>F28F 19/06</u> takes
	precedence)}
23/00	Features relating to the use of intermediate heat-
	exchange materials, e.g. selection of compositions (heat-transfer, heat-exchange or heat-storage materials
	(near-transfer, near-exchange of near-storage materials C09K 5/00)
23/02	• Arrangements for obtaining or maintaining same in
23/02	a liquid state
25/00	Component parts of trickle coolers (arrangements
25/00	for increasing heat transfer <u>F28F 13/00</u> ; controlling
	arrangements $F28F 27/00$)
2025/005	• {Liquid collection; Liquid treatment; Liquid
	recirculation; Addition of make-up liquid}
25/02	• for distributing, circulating, and accumulating liquid
	(spraying or atomising in general B05B, B05D)
25/04	Distributing or accumulator troughs
25/06	• • Spray nozzles or spray pipes
25/08	• • Splashing boards or grids, e.g. for converting
	liquid sprays into liquid films; Elements or
	beds for increasing the area of the contact
	surface (packing elements <u>per se B01J 19/30</u> ,
25/092	B01J 19/32) (Speed alongsted here, lather Supports
25/082	• • {Spaced elongated bars, laths; Supports therefor}

25/085	• • • {Substantially horizontal grids; Blocks}
25/087	• • {Vertical or inclined sheets; Supports or
25/087	
	spacers }
25/10	 for feeding gas or vapour
25/12	. Ducts; Guide vanes, e.g. for carrying currents to
	distinct zones
	distillet zones
27/00	Control arrangements or safety devices specially
	adapted for heat-exchange or heat-transfer
	apparatus (control arrangements in general G05)
27/003	 {specially adapted for cooling towers}
27/006	• {specially adapted for regenerative heat-exchange
	apparatus}
27/02	• for controlling the distribution of heat-exchange
21/02	media between different channels ({static flow
	control means in header boxes $F28F 9/026$ };
	arrangements of guide plates or guide vanes
	F28F 9/22, F28F 25/12)
99/00	Subject motion not provided for in other groups of
99/00	Subject matter not provided for in other groups of this subclass
	this subclass
22 00/00	
2200/00	Prediction; Simulation; Testing
2200/005	Testing heat pipes
221 0/00	
2210/00	Heat exchange conduits
2210/02	• with particular branching, e.g. fractal conduit
	arrangements
2210/04	. Arrangements of conduits common to different heat
	exchange sections, the conduits having channels for
	different circuits
2210/06	 having walls comprising obliquely extending
2210/00	
	corrugations, e.g. in the form of threads
2210/08	Assemblies of conduits having different features
2210/10	• Particular layout, e.g. for uniform temperature
	distribution
2215/00	Fins
2215/00 2215/02	FinsArrangements of fins common to different heat
	• Arrangements of fins common to different heat
	• Arrangements of fins common to different heat exchange sections, the fins being in contact with
2215/02	• Arrangements of fins common to different heat exchange sections, the fins being in contact with different heat exchange media
	 Arrangements of fins common to different heat exchange sections, the fins being in contact with different heat exchange media Assemblies of fins having different features, e.g.
2215/02 2215/04	 Arrangements of fins common to different heat exchange sections, the fins being in contact with different heat exchange media Assemblies of fins having different features, e.g. with different fin densities
2215/02 2215/04 2215/06	 Arrangements of fins common to different heat exchange sections, the fins being in contact with different heat exchange media Assemblies of fins having different features, e.g. with different fin densities Hollow fins; fins with internal circuits
2215/02 2215/04	 Arrangements of fins common to different heat exchange sections, the fins being in contact with different heat exchange media Assemblies of fins having different features, e.g. with different fin densities
2215/02 2215/04 2215/06	 Arrangements of fins common to different heat exchange sections, the fins being in contact with different heat exchange media Assemblies of fins having different features, e.g. with different fin densities Hollow fins; fins with internal circuits
2215/02 2215/04 2215/06 2215/08	 Arrangements of fins common to different heat exchange sections, the fins being in contact with different heat exchange media Assemblies of fins having different features, e.g. with different fin densities Hollow fins; fins with internal circuits with openings, e.g. louvers
2215/02 2215/04 2215/06 2215/08 2215/10	 Arrangements of fins common to different heat exchange sections, the fins being in contact with different heat exchange media Assemblies of fins having different features, e.g. with different fin densities Hollow fins; fins with internal circuits with openings, e.g. louvers Secondary fins, e.g. projections or recesses on main fins
2215/02 2215/04 2215/06 2215/08 2215/10 2215/12	 Arrangements of fins common to different heat exchange sections, the fins being in contact with different heat exchange media Assemblies of fins having different features, e.g. with different fin densities Hollow fins; fins with internal circuits with openings, e.g. louvers Secondary fins, e.g. projections or recesses on main fins with U-shaped slots for laterally inserting conduits
2215/02 2215/04 2215/06 2215/08 2215/10	 Arrangements of fins common to different heat exchange sections, the fins being in contact with different heat exchange media Assemblies of fins having different features, e.g. with different fin densities Hollow fins; fins with internal circuits with openings, e.g. louvers Secondary fins, e.g. projections or recesses on main fins
2215/02 2215/04 2215/06 2215/08 2215/10 2215/12 2215/14	 Arrangements of fins common to different heat exchange sections, the fins being in contact with different heat exchange media Assemblies of fins having different features, e.g. with different fin densities Hollow fins; fins with internal circuits with openings, e.g. louvers Secondary fins, e.g. projections or recesses on main fins with U-shaped slots for laterally inserting conduits in the form of movable or loose fins
2215/02 2215/04 2215/06 2215/08 2215/10 2215/12	 Arrangements of fins common to different heat exchange sections, the fins being in contact with different heat exchange media Assemblies of fins having different features, e.g. with different fin densities Hollow fins; fins with internal circuits with openings, e.g. louvers Secondary fins, e.g. projections or recesses on main fins with U-shaped slots for laterally inserting conduits in the form of movable or loose fins
2215/02 2215/04 2215/06 2215/08 2215/10 2215/12 2215/14	 Arrangements of fins common to different heat exchange sections, the fins being in contact with different heat exchange media Assemblies of fins having different features, e.g. with different fin densities Hollow fins; fins with internal circuits with openings, e.g. louvers Secondary fins, e.g. projections or recesses on main fins with U-shaped slots for laterally inserting conduits in the form of movable or loose fins
2215/02 2215/04 2215/06 2215/08 2215/10 2215/12 2215/14	 Arrangements of fins common to different heat exchange sections, the fins being in contact with different heat exchange media Assemblies of fins having different features, e.g. with different fin densities Hollow fins; fins with internal circuits with openings, e.g. louvers Secondary fins, e.g. projections or recesses on main fins with U-shaped slots for laterally inserting conduits in the form of movable or loose fins
2215/02 2215/04 2215/06 2215/08 2215/10 2215/12 2215/14 2220/00 2225/00	 Arrangements of fins common to different heat exchange sections, the fins being in contact with different heat exchange media Assemblies of fins having different features, e.g. with different fin densities Hollow fins; fins with internal circuits with openings, e.g. louvers Secondary fins, e.g. projections or recesses on main fins with U-shaped slots for laterally inserting conduits in the form of movable or loose fins Closure means, e.g. end caps on header boxes or plugs on conduits Reinforcing means
2215/02 2215/04 2215/06 2215/08 2215/10 2215/12 2215/14 2220/00 2225/00 2225/02	 Arrangements of fins common to different heat exchange sections, the fins being in contact with different heat exchange media Assemblies of fins having different features, e.g. with different fin densities Hollow fins; fins with internal circuits with openings, e.g. louvers Secondary fins, e.g. projections or recesses on main fins with U-shaped slots for laterally inserting conduits in the form of movable or loose fins Closure means, e.g. end caps on header boxes or plugs on conduits Reinforcing means for casings
2215/02 2215/04 2215/06 2215/08 2215/10 2215/12 2215/14 2220/00 2225/00 2225/02 2225/02	 Arrangements of fins common to different heat exchange sections, the fins being in contact with different heat exchange media Assemblies of fins having different features, e.g. with different fin densities Hollow fins; fins with internal circuits with openings, e.g. louvers Secondary fins, e.g. projections or recesses on main fins with U-shaped slots for laterally inserting conduits in the form of movable or loose fins Closure means, e.g. end caps on header boxes or plugs on conduits Reinforcing means for casings for conduits
2215/02 2215/04 2215/06 2215/08 2215/10 2215/12 2215/14 2220/00 2225/00 2225/02 2225/04 2225/06	 Arrangements of fins common to different heat exchange sections, the fins being in contact with different heat exchange media Assemblies of fins having different features, e.g. with different fin densities Hollow fins; fins with internal circuits with openings, e.g. louvers Secondary fins, e.g. projections or recesses on main fins with U-shaped slots for laterally inserting conduits in the form of movable or loose fins Closure means, e.g. end caps on header boxes or plugs on conduits for casings for conduits for conduits
2215/02 2215/04 2215/06 2215/08 2215/10 2215/12 2215/14 2220/00 2225/00 2225/02 2225/02	 Arrangements of fins common to different heat exchange sections, the fins being in contact with different heat exchange media Assemblies of fins having different features, e.g. with different fin densities Hollow fins; fins with internal circuits with openings, e.g. louvers Secondary fins, e.g. projections or recesses on main fins with U-shaped slots for laterally inserting conduits in the form of movable or loose fins Closure means, e.g. end caps on header boxes or plugs on conduits Reinforcing means for casings for conduits
2215/02 2215/04 2215/06 2215/08 2215/10 2215/12 2215/14 2225/00 2225/00 2225/02 2225/04 2225/06 2225/08	 Arrangements of fins common to different heat exchange sections, the fins being in contact with different heat exchange media Assemblies of fins having different features, e.g. with different fin densities Hollow fins; fins with internal circuits with openings, e.g. louvers Secondary fins, e.g. projections or recesses on main fins with U-shaped slots for laterally inserting conduits in the form of movable or loose fins Closure means, e.g. end caps on header boxes or plugs on conduits for casings for conduits for fins for header boxes
2215/02 2215/04 2215/06 2215/08 2215/10 2215/12 2215/14 2220/00 2225/02 2225/02 2225/04 2225/06	 Arrangements of fins common to different heat exchange sections, the fins being in contact with different heat exchange media Assemblies of fins having different features, e.g. with different fin densities Hollow fins; fins with internal circuits with openings, e.g. louvers Secondary fins, e.g. projections or recesses on main fins with U-shaped slots for laterally inserting conduits in the form of movable or loose fins Closure means, e.g. end caps on header boxes or plugs on conduits for casings for conduits for conduits
2215/02 2215/04 2215/06 2215/08 2215/10 2215/12 2215/14 2225/00 2225/00 2225/02 2225/04 2225/06 2225/08	 Arrangements of fins common to different heat exchange sections, the fins being in contact with different heat exchange media Assemblies of fins having different features, e.g. with different fin densities Hollow fins; fins with internal circuits with openings, e.g. louvers Secondary fins, e.g. projections or recesses on main fins with U-shaped slots for laterally inserting conduits in the form of movable or loose fins Closure means, e.g. end caps on header boxes or plugs on conduits for casings for conduits for fins for fins for header boxes
2215/02 2215/04 2215/06 2215/08 2215/10 2215/12 2215/14 2220/00 2225/00 2225/00 2225/02 2225/04 2225/06 2225/08 2225/08 22230/00	 Arrangements of fins common to different heat exchange sections, the fins being in contact with different heat exchange media Assemblies of fins having different features, e.g. with different fin densities Hollow fins; fins with internal circuits with openings, e.g. louvers Secondary fins, e.g. projections or recesses on main fins with U-shaped slots for laterally inserting conduits in the form of movable or loose fins Closure means, e.g. end caps on header boxes or plugs on conduits for casings for conduits for fins for header boxes Sealing means Means for filling gaps between elements, e.g.
2215/02 2215/04 2215/06 2215/08 2215/10 2215/12 2215/14 2220/00 2225/00 2225/00 2225/02 2225/04 2225/06 2225/08 2225/08 22230/00	 Arrangements of fins common to different heat exchange sections, the fins being in contact with different heat exchange media Assemblies of fins having different features, e.g. with different fin densities Hollow fins; fins with internal circuits with openings, e.g. louvers Secondary fins, e.g. projections or recesses on main fins with U-shaped slots for laterally inserting conduits in the form of movable or loose fins Closure means, e.g. end caps on header boxes or plugs on conduits for casings for conduits for fins for fins for header boxes
2215/02 2215/04 2215/06 2215/08 2215/10 2215/12 2215/14 2220/00 2225/00 2225/00 2225/02 2225/04 2225/06 2225/08 2225/08 22230/00	 Arrangements of fins common to different heat exchange sections, the fins being in contact with different heat exchange media Assemblies of fins having different features, e.g. with different fin densities Hollow fins; fins with internal circuits with openings, e.g. louvers Secondary fins, e.g. projections or recesses on main fins with U-shaped slots for laterally inserting conduits in the form of movable or loose fins Closure means, e.g. end caps on header boxes or plugs on conduits for casings for conduits for fins for header boxes Sealing means Means for filling gaps between elements, e.g.
2215/02 2215/04 2215/06 2215/08 2215/10 2215/12 2215/14 2220/00 2225/02 2225/04 2225/04 2225/06 2225/08 2225/08 22230/00 2235/00 2235/00	 Arrangements of fins common to different heat exchange sections, the fins being in contact with different heat exchange media Assemblies of fins having different features, e.g. with different fin densities Hollow fins; fins with internal circuits with openings, e.g. louvers Secondary fins, e.g. projections or recesses on main fins with U-shaped slots for laterally inserting conduits in the form of movable or loose fins Closure means, e.g. end caps on header boxes or plugs on conduits for casings for conduits for fins for header boxes Sealing means Means for filling gaps between elements, e.g. between conduits within casings Spacing means
2215/02 2215/04 2215/06 2215/08 2215/10 2215/12 2215/14 2225/00 2225/02 2225/04 2225/06 2225/08 2225/08 22230/00 2235/00	 Arrangements of fins common to different heat exchange sections, the fins being in contact with different heat exchange media Assemblies of fins having different features, e.g. with different fin densities Hollow fins; fins with internal circuits with openings, e.g. louvers Secondary fins, e.g. projections or recesses on main fins with U-shaped slots for laterally inserting conduits in the form of movable or loose fins Closure means, e.g. end caps on header boxes or plugs on conduits for casings for conduits for fins for header boxes Sealing means Means for filling gaps between elements, e.g. between conduits within casings
2215/02 2215/04 2215/06 2215/08 2215/10 2215/12 2215/14 2220/00 2225/02 2225/04 2225/04 2225/06 2225/08 2225/08 22230/00 2235/00 2235/00	 Arrangements of fins common to different heat exchange sections, the fins being in contact with different heat exchange media Assemblies of fins having different features, e.g. with different fin densities Hollow fins; fins with internal circuits with openings, e.g. louvers Secondary fins, e.g. projections or recesses on main fins with U-shaped slots for laterally inserting conduits in the form of movable or loose fins Closure means, e.g. end caps on header boxes or plugs on conduits for casings for conduits for fins for header boxes Sealing means Means for filling gaps between elements, e.g. between conduits within casings Spacing means

2245/04	• hydrophobic
2245/06	• having particular radiating, reflecting or absorbing
	features, e.g. for improving heat transfer by
	radiation
2245/08	• self-cleaning
2250/00	Arrangements for modifying the flow of the
2200/00	heat exchange media, e.g. flow guiding means;
	Particular flow patterns
2250/02	• Streamline-shaped elements
2250/04	Communication passages between channels
2250/06	• Derivation channels, e.g. bypass
2250/08	• Fluid driving means, e.g. pumps, fans
2250/10	• Particular pattern of flow of the heat exchange
	media
2250/102	• • with change of flow direction
2250/104	• • with parallel flow
2250/106	• • with cross flow
2250/108	• • with combined cross flow and parallel flow
2255/00	Heat exchanger elements made of materials having
	special features or resulting from particular
	manufacturing processes
2255/02	• Flexible elements
2255/04	comprising shape memory alloys or bimetallic
2255/06	elements
2255/06	• composite, e.g. polymers with fillers or fibres
2255/08	• pressed; stamped; deep-drawn
2255/10	• made by hydroforming
2255/12 2255/14	 expanded or perforated metal plate molded
2255/14	
2255/145	• injection molded
	• • overmolded
2255/16	• extruded
2255/16 2255/18 2255/20	extrudedsinteredwith nanostructures
2255/16 2255/18	 extruded sintered with nanostructures Heat exchangers or heat exchange elements having
2255/16 2255/18 2255/20 2260/00	 extruded sintered with nanostructures Heat exchangers or heat exchange elements having special size, e.g. microstructures
2255/16 2255/18 2255/20	 extruded sintered with nanostructures Heat exchangers or heat exchange elements having
2255/16 2255/18 2255/20 2260/00	 extruded sintered with nanostructures Heat exchangers or heat exchange elements having special size, e.g. microstructures having microchannels Safety or protection arrangements; Arrangements
2255/16 2255/18 2255/20 2260/00 2260/02 2265/00	 extruded sintered with nanostructures Heat exchangers or heat exchange elements having special size, e.g. microstructures having microchannels Safety or protection arrangements; Arrangements for preventing malfunction
2255/16 2255/18 2255/20 2260/00 2260/02 2265/00 2265/02	 extruded sintered with nanostructures Heat exchangers or heat exchange elements having special size, e.g. microstructures having microchannels Safety or protection arrangements; Arrangements for preventing malfunction in the form of screens or covers
2255/16 2255/18 2255/20 2260/00 2260/02 2265/00	 extruded sintered with nanostructures Heat exchangers or heat exchange elements having special size, e.g. microstructures having microchannels Safety or protection arrangements; Arrangements for preventing malfunction in the form of screens or covers by using means for draining heat exchange media
2255/16 2255/18 2255/20 2260/00 2260/02 2265/00 2265/02 2265/06	 extruded sintered with nanostructures Heat exchangers or heat exchange elements having special size, e.g. microstructures having microchannels Safety or protection arrangements; Arrangements for preventing malfunction in the form of screens or covers by using means for draining heat exchange media from heat exchangers
2255/16 2255/18 2255/20 2260/00 2260/02 2265/00 2265/02 2265/06 2265/10	 extruded sintered with nanostructures Heat exchangers or heat exchange elements having special size, e.g. microstructures having microchannels Safety or protection arrangements; Arrangements for preventing malfunction in the form of screens or covers by using means for draining heat exchange media from heat exchangers for preventing overheating, e.g. heat shields
2255/16 2255/18 2255/20 2260/00 2260/02 2265/00 2265/02 2265/06 2265/10 2265/12	 extruded sintered with nanostructures Heat exchangers or heat exchange elements having special size, e.g. microstructures having microchannels Safety or protection arrangements; Arrangements for preventing malfunction in the form of screens or covers by using means for draining heat exchange media from heat exchangers for preventing overheating, e.g. heat shields for preventing overpressure
2255/16 2255/18 2255/20 2260/00 2260/02 2265/00 2265/02 2265/06 2265/10	 extruded sintered with nanostructures Heat exchangers or heat exchange elements having special size, e.g. microstructures having microchannels Safety or protection arrangements; Arrangements for preventing malfunction in the form of screens or covers by using means for draining heat exchange media from heat exchangers for preventing overheating, e.g. heat shields for preventing damage by freezing, e.g. for
2255/16 2255/18 2255/20 2260/00 2260/02 2265/00 2265/02 2265/06 2265/10 2265/12	 extruded sintered with nanostructures Heat exchangers or heat exchange elements having special size, e.g. microstructures having microchannels Safety or protection arrangements; Arrangements for preventing malfunction in the form of screens or covers by using means for draining heat exchange media from heat exchangers for preventing overheating, e.g. heat shields for preventing damage by freezing, e.g. for accommodating volume expansion
2255/16 2255/18 2255/20 2260/00 2260/02 2265/00 2265/02 2265/06 2265/10 2265/12 2265/14	 extruded sintered with nanostructures Heat exchangers or heat exchange elements having special size, e.g. microstructures having microchannels Safety or protection arrangements; Arrangements for preventing malfunction in the form of screens or covers by using means for draining heat exchange media from heat exchangers for preventing overpressure for preventing damage by freezing, e.g. for accommodating volume expansion for preventing leakage
2255/16 2255/18 2255/20 2260/00 2260/02 2265/00 2265/02 2265/06 2265/10 2265/12 2265/14 2265/16	 extruded sintered with nanostructures Heat exchangers or heat exchange elements having special size, e.g. microstructures having microchannels Safety or protection arrangements; Arrangements for preventing malfunction in the form of screens or covers by using means for draining heat exchange media from heat exchangers for preventing overheating, e.g. heat shields for preventing damage by freezing, e.g. for accommodating volume expansion for preventing leakage for removing contaminants, e.g. for degassing
2255/16 2255/18 2255/20 2260/00 2260/02 2265/00 2265/06 2265/10 2265/12 2265/14 2265/16 2265/18	 extruded sintered with nanostructures Heat exchangers or heat exchange elements having special size, e.g. microstructures having microchannels Safety or protection arrangements; Arrangements for preventing malfunction in the form of screens or covers by using means for draining heat exchange media from heat exchangers for preventing overpressure for preventing damage by freezing, e.g. for accommodating volume expansion for preventing leakage
2255/16 2255/18 2255/20 2260/00 2260/02 2265/00 2265/02 2265/06 2265/10 2265/12 2265/14 2265/14 2265/18 2265/18 2265/20	 extruded sintered with nanostructures Heat exchangers or heat exchange elements having special size, e.g. microstructures having microchannels Safety or protection arrangements; Arrangements for preventing malfunction in the form of screens or covers by using means for draining heat exchange media from heat exchangers for preventing overheating, e.g. heat shields for preventing damage by freezing, e.g. for accommodating volume expansion for preventing leakage for removing contaminants, e.g. for degassing for preventing development of microorganisms
2255/16 2255/18 2255/20 2260/00 2260/02 2265/00 2265/06 2265/10 2265/12 2265/14 2265/14 2265/16 2265/18 2265/18 2265/20 2265/22	 extruded sintered with nanostructures Heat exchangers or heat exchange elements having special size, e.g. microstructures having microchannels Safety or protection arrangements; Arrangements for preventing malfunction in the form of screens or covers by using means for draining heat exchange media from heat exchangers for preventing overheating, e.g. heat shields for preventing damage by freezing, e.g. for accommodating volume expansion for preventing leakage for removing contaminants, e.g. for degassing for preventing development of microorganisms
2255/16 2255/18 2255/20 2260/00 2260/02 2265/00 2265/02 2265/06 2265/10 2265/12 2265/14 2265/14 2265/16 2265/18 2265/20 2265/22 2265/24	 extruded sintered with nanostructures Heat exchangers or heat exchange elements having special size, e.g. microstructures having microchannels Safety or protection arrangements; Arrangements for preventing malfunction in the form of screens or covers by using means for draining heat exchange media from heat exchangers for preventing overpressure for preventing damage by freezing, e.g. for accommodating volume expansion for preventing leakage for removing contaminants, e.g. for degassing for draining for electrical insulation for allowing differential expansion between elements
2255/16 2255/18 2255/20 2260/00 2260/02 2265/00 2265/02 2265/06 2265/10 2265/12 2265/14 2265/16 2265/18 2265/18 2265/20 2265/22 2265/24 2265/26 2265/28	 extruded sintered with nanostructures Heat exchangers or heat exchange elements having special size, e.g. microstructures having microchannels Safety or protection arrangements; Arrangements for preventing malfunction in the form of screens or covers by using means for draining heat exchange media from heat exchangers for preventing overheating, e.g. heat shields for preventing damage by freezing, e.g. for accommodating volume expansion for preventing development of microorganisms for draining for electrical insulation for allowing differential expansion between elements for preventing noise
2255/16 2255/18 2255/20 2260/00 2260/02 2265/00 2265/06 2265/10 2265/12 2265/14 2265/14 2265/16 2265/18 2265/20 2265/22 2265/24 2265/24 2265/26 2265/28 2265/28	 extruded sintered with nanostructures Heat exchangers or heat exchange elements having special size, e.g. microstructures having microchannels Safety or protection arrangements; Arrangements for preventing malfunction in the form of screens or covers by using means for draining heat exchange media from heat exchangers for preventing overheating, e.g. heat shields for preventing damage by freezing, e.g. for accommodating volume expansion for preventing leakage for removing contaminants, e.g. for degassing for draining for electrical insulation for allowing differential expansion between elements for preventing noise for preventing vibrations
2255/16 2255/18 2255/20 2260/00 2260/02 2265/00 2265/02 2265/06 2265/10 2265/12 2265/14 2265/16 2265/18 2265/18 2265/20 2265/22 2265/24 2265/26 2265/28	 extruded sintered with nanostructures Heat exchangers or heat exchange elements having special size, e.g. microstructures having microchannels Safety or protection arrangements; Arrangements for preventing malfunction in the form of screens or covers by using means for draining heat exchange media from heat exchangers for preventing overheating, e.g. heat shields for preventing damage by freezing, e.g. for accommodating volume expansion for preventing development of microorganisms for draining for electrical insulation for allowing differential expansion between elements for preventing noise
2255/16 2255/18 2255/20 2260/00 2260/02 2265/00 2265/06 2265/10 2265/12 2265/14 2265/14 2265/16 2265/18 2265/20 2265/22 2265/24 2265/24 2265/26 2265/28 2265/28	 extruded sintered with nanostructures Heat exchangers or heat exchange elements having special size, e.g. microstructures having microchannels Safety or protection arrangements; Arrangements for preventing malfunction in the form of screens or covers by using means for draining heat exchange media from heat exchangers for preventing overheating, e.g. heat shields for preventing damage by freezing, e.g. for accommodating volume expansion for preventing leakage for removing contaminants, e.g. for degassing for draining for electrical insulation for allowing differential expansion between elements for preventing noise for preventing vibrations for limiting movements, e.g. stops, locking means
2255/16 2255/18 2255/20 2260/00 2260/02 2265/00 2265/02 2265/06 2265/10 2265/12 2265/14 2265/14 2265/18 2265/20 2265/22 2265/24 2265/26 2265/28 2265/28 2265/30 2265/32	 extruded sintered with nanostructures Heat exchangers or heat exchange elements having special size, e.g. microstructures having microchannels Safety or protection arrangements; Arrangements for preventing malfunction in the form of screens or covers by using means for draining heat exchange media from heat exchangers for preventing overheating, e.g. heat shields for preventing damage by freezing, e.g. for accommodating volume expansion for preventing leakage for removing contaminants, e.g. for degassing for draining for electrical insulation for allowing differential expansion between elements for preventing noise for preventing vibrations

2275/00	Fastening;	Joining
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2275/02	• by using bonding materials; by embedding elements
	in particular materials
2275/025	• • by using adhesives
2275/04	• by brazing
2275/045	• with particular processing steps, e.g. by allowing displacement of parts during brazing or by using a reservoir for storing brazing material
2275/06	• by welding
2275/061	• • by diffusion bonding
2275/062	• • by impact pressure or friction welding
2275/064	• • by induction welding or by using microwaves
2275/065	• • by ultrasonic or vibration welding
2275/067	• • by laser welding
2275/068	• • by explosive welding
2275/08	• by clamping or clipping
2275/085	• • with snap connection
2275/10	• by force joining
2275/12	. by methods involving deformation of the elements
2275/122	• • by crimping, caulking or clinching
2275/125	• • by bringing elements together and expanding
2275/127	• • by shrinking
2275/14	• by using form fitting connection, e.g. with tongue
	and groove
2275/143	• • with pin and hole connections
2275/146	• • with bayonet connections
2275/16	• with toothed elements, e.g. with serrations
2275/18	• by using wedge effect
2275/20	• with threaded elements
2275/205	• • with of tie-rods
2275/22	• by using magnetic effect
2280/00	Mounting arrangements; Arrangements for
	facilitating assembling or disassembling of heat
	exchanger parts
2280/02	Removable elements
2280/04	. Means for preventing wrong assembling of parts
2280/06	• Adapter frames, e.g. for mounting heat exchanger
	cores on other structure and for allowing fluidic
2280/08	connections
2280/08	• Tolerance compensating means
2280/10	• Movable elements, e.g. being pivotable
2280/105	• • with hinged connections