## CPC COOPERATIVE PATENT CLASSIFICATION

### B PERFORMING OPERATIONS; TRANSPORTING

(NOTES omitted)

### **PRINTING**

### B42 BOOKBINDING; ALBUMS; FILES; SPECIAL PRINTED MATTER

# **BOOKBINDING** (cutting or perforating machines, devices or tools <u>B26</u>; folding sheets or webs <u>B31F</u>; ornamenting books <u>B44</u>)

#### **WARNING**

In this subclass non-limiting references (in the sense of paragraph 39 of the Guide to the IPC) may still be displayed in the scheme.

1/00	Collating or gathering sheets combined with processes for permanently attaching together sheets or signatures or for interposing inserts (collating or gathering sheets or signatures without permanently attaching them together B65H 39/00)	9/0056 9/0062 9/0068 9/0075	<ul> <li>{applying tape or covers precoated with adhesive to a stack of sheets (covers therefor <u>B42D 3/002</u>)}</li> <li>{the tape being fed from a roller}</li> <li>{on a single stack of sheets}</li> <li>{with a continuous flow of stacks of sheets}</li> </ul>
1/10	<ul> <li>Machines for both collating or gathering and interposing inserts</li> </ul>	9/0081	• {applying adhesive to individual sheets for binding them together (by fusing, welding <u>B42C 9/0093</u> )}
1/12 1/125	<ul> <li>Machines for both collating or gathering and permanently attaching together the sheets or signatures</li> <li>{Sheet sorters combined with binding devices}</li> </ul>	9/0087 9/0093 9/02	<ul><li> { sheet shingling devices }</li><li> { by fusing, welding sheets together }</li><li> for securing back linings, strips, ribbons or</li></ul>
3/00	Making booklets, pads, or form sets from multiple	9/025	headbands  • • {for securing bookmarkers}
	webs	11/00	Casing-in
<b>5/00</b> 5/02 5/04 5/06	Preparing the edges or backs of leaves or signatures for binding  by rounding or backing  by notching or roughening  by fanning	11/02	<ul> <li>Machines or equipment for casing-in or applying covers to pamphlets, magazines, pads, or other paper-covered booklets (B42C 11/06 takes precedence)</li> <li>Machines or equipment for casing-in or applying</li> </ul>
7/00	Manufacturing bookbinding cases or covers of {books or} loose-leaf binders (book covers	11/045	covers to books ( <u>B42C 11/06</u> takes precedence)  • {Folding end sheets, attaching end sheets to book
7/001	B42D 3/00)  • {Manufacturing suspended files}	11/06	<ul><li>blocks}</li><li>Machines or equipment for casing-in by welding plastic materials</li></ul>
7/002 7/003 7/004 7/005 7/006 7/007	<ul> <li>{Manufacturing loose-leaf binders, folders}</li> <li>. {Attaching fasteners}</li> <li>. {Rounding the back of covers}</li> <li>. {Creasing the back of covers}</li> <li>. {Folding the edges of covers}</li> <li>. {Reinforcing corners of covers}</li> </ul>	13/00 13/003 13/006	Bookbinding presses (general features of presses B30B); Joint-creasing equipment for bookbinding; Drying or setting devices for books  • {Joint-creasing devices}  • {Drying or setting devices for books}
7/007	• {Conveying means between operation stations}	15/00	Jacketing books
7/009	• {Decorating book covers}	17/00	Rebinding books
9/00 9/0006 9/0012 9/0018 9/0025 9/0031 9/0037 9/0043 9/005	<ul> <li>Applying glue or adhesive peculiar to bookbinding</li> <li>{by applying adhesive to a stack of sheets}</li> <li>{with a roller (B42C 9/0043 takes precedence)}</li> <li>{for binding stacks of sheets one at the time}</li> <li>{and subsequently applying a cover (casingin B42C 11/00)}</li> <li>{with continuous flow of stacks of sheets}</li> <li>{and subsequently applying a cover (casingin B42C 11/00)}</li> <li>{manually (bookbinding presses B42C 13/003)}</li> <li>{and applying a cover (casing-in B42C 11/00)}</li> </ul>	19/00 19/02 19/04 19/06 19/08	Multi-step processes for making books  starting with single sheets  starting with signatures  starting with webs not provided for elsewhere  Conveying between operating stations in machines (conveyors in general B65G)  Subject matter not provided for in other groups of this subclass

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