CPC COOPERATIVE PATENT CLASSIFICATION

B PERFORMING OPERATIONS; TRANSPORTING (NOTES omitted)

SHAPING

B22 CASTING; POWDER METALLURGY

B22F WORKING METALLIC POWDER; MANUFACTURE OF ARTICLES FROM METALLIC POWDER; MAKING METALLIC POWDER (making alloys by powder metallurgy <u>C22C</u>); APPARATUS OR DEVICES SPECIALLY ADAPTED FOR METALLIC POWDER

NOTES

- 1. This subclass covers the making of metallic powder only insofar as powder with specific physical characteristics is made.
- 2. In this subclass, the term "powder" includes somewhat larger particles which are worked, obtained or behave in a manner similar to powder, e.g. fibres.
- 3. In this subclass, the expression "metallic powder" covers:
 - powders consisting of metal particles;
 - powders consisting of coated metal particles;
 - powders consisting of metal-coated non-metallic particles;
 - mixtures of powders of the kinds mentioned above;
 - powders of the kinds mentioned above as the main component mixed with or containing non-metallic material, e.g. lubricating or binding agents or organic material.
- 4. {In this subclass, combination sets (C-Sets) are used. Detailed information about C-Sets construction and the associated syntax rules is found in the definitions for <u>B22F</u>.}

WARNINGS

- The following IPC groups are not in the CPC scheme. The subject matter for these IPC groups is classified in the following CPC groups: B22F 3/035 covered by B22F 3/03
- 2. In this subclass non-limiting references (in the sense of paragraph 39 of the Guide to the IPC) may still be displayed in the scheme.

1 /07

3.6 . 11*

| 1/00 | Metallic powder; Treatment of metallic powder, |
|--------|---|
| | e.g. to facilitate working or to improve properties |
| 1/05 | • Metallic powder characterised by the size or surface area of the particles |
| 1/052 | characterised by a mixture of particles of different sizes or by the particle size distribution |
| 1/054 | Nanosized particles |
| 1/0545 | Dispersions or suspensions of nanosized particles |
| 1/0547 | • • {Nanofibres or nanotubes} |
| 1/0549 | • • • {Hollow particles, including tubes and shells} |
| 1/0551 | • • {Flake form nanoparticles} |
| 1/0553 | • • {Complex form nanoparticles, e.g. prism, pyramid, octahedron} |
| 1/056 | • • • {Submicron particles having a size above 100 nm up to 300 nm} |
| 1/06 | • Metallic powder characterised by the shape of the particles (nanosized particles <u>B22F 1/054</u>) |
| 1/062 | . Fibrous particles |
| 1/065 | Spherical particles |
| 1/0655 | Hollow particles |
| 1/068 | . Flake-like particles |

| 1/07 | • Metallic powder characterised by particles having a nanoscale microstructure (nanosized particles |
|-------|---|
| | <u>B22F 1/054</u>) |
| 1/08 | • Metallic powder characterised by particles having |
| | an amorphous microstructure |
| 1/09 | • {Mixtures of metallic powders} |
| 1/10 | • Metallic powder containing lubricating or binding agents; Metallic powder containing organic material |
| 1/102 | • • Metallic powder coated with organic material |
| 1/103 | • • containing an organic binding agent comprising |
| | a mixture of, or obtained by reaction of, two |
| | or more components other than a solvent or a |
| | lubricating agent |
| 1/105 | • • containing inorganic lubricating or binding |
| | agents, e.g. metal salts |
| 1/107 | • • containing organic material comprising solvents, |
| | e.g. for slip casting |
| 1/108 | • • {Mixtures obtained by warm mixing} |
| 1/12 | • Metallic powder containing non-metallic particles |
| | (containing lubricating or binding agents or organic |
| | material <u>B22F $1/10$</u>) |
| 1/14 | • Treatment of metallic powder (mixing with |
| | lubricating or binding agents or with organic |
| | material B22F $1/10$) |
| 1/142 | • Thermal or thermo-mechanical treatment |
| 1/172 | • • merma of mermo-meenamear treatment |

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| 1/145 | • Chemical treatment, e.g. passivation or decarburisation |
|------------------------|---|
| 1/147 | • • {Making a dispersion} |
| 1/148 | Agglomerating |
| 1/16 | • Metallic particles coated with a non-metal (coated |
| | with lubricating or binding agents or with organic |
| | material <u>B22F 1/10</u>) |
| 1/17 | • Metallic particles coated with metal |
| 1/18 | . Non-metallic particles coated with metal |
| 3/00 | Manufacture of workpieces or articles from |
| | metallic powder characterised by the manner |
| | of compacting or sintering; Apparatus specially |
| 2/001 | adapted therefor {; Presses and furnaces} |
| 3/001 | • {Starting from powder comprising reducible metal |
| | compounds (making ferrous alloys starting from compounds C22C 33/0235)} |
| 3/002 | • {Manufacture of articles essentially made from |
| 5/002 | metallic fibres } |
| 3/003 | • {Apparatus, e.g. furnaces (in general <u>F27B</u>)} |
| 3/004 | • {Filling molds with powder (feeding material to |
| | presses in general <u>B30B 15/302</u>)} |
| 3/005 | • {Loading or unloading powder metal objects |
| | (transport in general <u>B65G</u>)} |
| 3/006 | • {Amorphous articles} |
| 3/007 | • • {by diffusion starting from non-amorphous |
| 2/02 | articles prepared by powder metallurgy} |
| 3/02 | • Compacting only |
| 2003/023 | {Lubricant mixed with the metal powder} {Mold wall lubrication or article surface |
| 2003/026 | lubrication } |
| 3/03 | Press-moulding apparatus therefor |
| 2003/031 | {with punches moving in different directions in |
| 2000,001 | different planes} |
| 2003/033 | ••• { with multiple punches working in the same |
| | direction} |
| 3/04 | • • by applying fluid pressure {, e.g. by cold isostatic |
| 2 /2 1 7 | pressing [CIP]} |
| 3/045 | {Semi-isostatic pressure} |
| 3/06 | • by centrifugal forces |
| 3/08 | • by explosive forces {(generating shock waves in general G10K 15/043)} |
| 3/087 | • using high energy impulses, e.g. magnetic field |
| 5/007 | impulses |
| 3/093 | • • using vibrations {or friction} |
| 3/10 | • Sintering only |
| 3/1003 | • • {Use of special medium during sintering, e.g. |
| | sintering aid} |
| 3/1007 | • • • {Atmosphere (<u>B22F 3/1021</u> takes precedence)} |
| 3/101 | • • • {Changing atmosphere} |
| 2003/1014 | • • • {Getter} |
| 3/1017 | • • {Multiple heating or additional steps ($B22F 3/101$ |
| 2/1021 | takes precedence)} |
| 3/1021 | • • • {Removal of binder or filler (removal of binder from commiss CO4P 25/628)] |
| 3/1025 | <pre>from ceramics C04B 35/638)} {not by heating only}</pre> |
| 3/1025 | {not by heating only} {Controlled cooling} |
| 2003/1028 | . {Controlled cooling} . {comprising a grain growth inhibitor} |
| 3/1032 | . {comprising a grain growth minoror} . {Liquid phase sintering} |
| 3/1033 | {Equily phase sintering} {by reaction (<u>B22F 3/001, B22F 3/23</u> take |
| 5/1057 | precedence)} |
| 2003/1042 | • {with support for articles to be sintered} |
| 2003/1046 | ••• { with separating means for articles to be |
| | sintered} |
| | |

| 3/105 | by using electric current {other than for infrared radiant energy}, laser radiation or plasma (B22F 3/11 takes precedence){; by ultrasonic bonding (B22F 3/115 takes precedence)} |
|-----------|--|
| 2003/1051 | • • • {by electric discharge} |
| 2003/1052 | • • {assisted by energy absorption enhanced by the |
| | coating or powder} |
| 2003/1053 | • • • {by induction} |
| 2003/1054 | • • • {by microwave} |
| 3/11 | • • Making porous workpieces or articles |
| 3/1103 | • • • {with particular physical characteristics} |
| 2003/1106 | • • • {Product comprising closed porosity} |
| 3/1109 | {Inhomogenous pore distribution (composite |
| | layers of porous nature <u>B22F 7/002</u>)} |
| 3/1112 | • • • {comprising hollow spheres or hollow fibres} |
| 3/1115 | •••• {comprising complex forms, e.g. |
| 2/1110 | honeycombs} |
| 3/1118 | • • • {comprising internal reinforcements} |
| 3/1121 | • • {by using decomposable, meltable or sublimatable fillers} |
| 3/1125 | • • • {involving a foaming process} |
| 2003/1128 | {Foaming by expansion of dissolved gas, |
| 2005/1120 | other than with foaming agent} |
| 2003/1131 | • • • • {Foaming in a liquid suspension and decomposition} |
| 3/1134 | {Inorganic fillers (carbonaceous or paper filler <u>B22F 3/1121</u>)} |
| 3/1137 | • • • {by coating porous removable preforms} |
| 3/1137 | . (by coaring porous removable preforms) . (the porous products being formed by |
| 5/114 | impregnation (<u>B22F 3/1137</u> , <u>B22F 3/26</u> take precedence)} |
| 3/1143 | • • • {involving an oxidation, reduction or reaction step} |
| 3/1146 | • • • {After-treatment maintaining the porosity (<u>B22F 3/114</u> takes precedence)} |
| 3/115 | • by spraying molten metal, i.e. spray sintering, spray |
| | casting |
| 3/12 | • Both compacting and sintering (by forging <u>B22F 3/17</u>) |
| 3/1208 | • {Containers or coating used therefor} |
| 3/1216 | • • {Container composition} |
| 3/1225 | •••• {Glass} |
| 3/1233 | • • • • {Organic material} |
| 3/1241 | •••• {layered} |
| 3/125 | {Initially porous container} |
| 3/1258 | • • • {Container manufacturing} |
| 3/1266 | •••• {by coating or sealing the surface of the preformed article, e.g. by melting} |
| 3/1275 | • • • {by coating a model and eliminating the model before consolidation} |
| 3/1283 | •••• {Container formed as an undeformable model eliminated after consolidation} |
| 3/1291 | • • • • {Solid insert eliminated after consolidation} |
| 3/14 | • • simultaneously |
| 2003/145 | • • • {by warm compacting, below debindering temperature} |
| 3/15 | • • • Hot isostatic pressing |
| 2003/153 | • • • {apparatus specific to HIP} |
| 3/156 | • • • {by a pressure medium in liquid or powder form} |
| 3/16 | • • in successive or repeated steps |
| 3/162 | • • • {Machining, working after consolidation} |
| - | |

| 3/164 | • • • {Partial deformation or calibration} |
|---|---|
| 2003/166 | •••• {Surface calibration, blasting, burnishing, |
| | sizing, coining} |
| 3/168 | • • • {Local deformation} |
| 3/17 | • by forging |
| 3/172 | • {Continuous compaction, e.g. rotary hammering |
| | (with axial pressure and without reduction of |
| | section <u>B22F 3/204</u>)} |
| 2003/175 | • {by hot forging, below sintering temperature} |
| 3/177 | (by not rorging, below sintering temperature) (Rocking die forging) |
| 3/18 | by using pressure rollers |
| | |
| 2003/185 | • {by hot rolling, below sintering temperature} |
| 3/20 | • by extruding |
| 2003/202 | • • {with back pressure} |
| 3/204 | • • {Continuous compaction with axial pressure and |
| | without reduction of section} |
| 2003/206 | • • {Hydrostatic or hydraulic extrusion} |
| 2003/208 | • • {Warm or hot extruding} |
| 3/22 | • for producing castings from a slip |
| 3/222 | • {by freeze-casting or in a supercritical fluid} |
| 3/225 | • {by injection molding} |
| 3/225 | (by organic binder assisted extrusion) |
| 3/227 | involving a self-propagating high-temperature |
| 3/23 | synthesis or reaction sintering step { (making |
| | cermets by reaction sintering <u>C22C 1/051</u>)} |
| 2/24 | |
| 3/24 | • After-treatment of workpieces or articles |
| 2002/241 | $\{(\underline{B22F 3/1146} \text{ takes precedence})\}$ |
| 2003/241 | • • {Chemical after-treatment on the surface} |
| 2003/242 | {Coating} |
| 2003/244 | {Leaching} |
| 2003/245 | • • {Making recesses, grooves etc on the surface by |
| | removing material} |
| 2003/247 | • • {Removing material: carving, cleaning, grinding, |
| | hobbing, honing, lapping, polishing, milling, |
| | shaving, skiving, turning the surface} |
| 2003/248 | • • {Thermal after-treatment} |
| 3/26 | • Impregnating {(making ferrous alloys by |
| | impregnation <u>C22C 33/0242</u>)} |
| 5 /00 | |
| 5/00 | Manufacture of workpieces or articles from |
| | metallic powder characterised by the special shape |
| 2005/001 | of the product |
| 2005/001 | • {Cutting tools, earth boring or grinding tool other |
| | |
| | than table ware} |
| 2005/002 | • {Tools other than cutting tools} |
| 2005/002 5/003 | {Tools other than cutting tools } {Articles made for being fractured or separated into |
| | {Tools other than cutting tools}{Articles made for being fractured or separated into parts} |
| | {Tools other than cutting tools} {Articles made for being fractured or separated into parts} {Article comprising helical form elements |
| 5/003 | {Tools other than cutting tools}{Articles made for being fractured or separated into parts} |
| 5/003 | {Tools other than cutting tools} {Articles made for being fractured or separated into parts} {Article comprising helical form elements |
| 5/003 2005/004 | {Tools other than cutting tools} {Articles made for being fractured or separated into parts} {Article comprising helical form elements (<u>B22F 5/085</u> takes precedence)} |
| 5/003 2005/004 2005/005 | {Tools other than cutting tools} {Articles made for being fractured or separated into parts} {Article comprising helical form elements (B22F 5/085 takes precedence)} {Article surface comprising protrusions} |
| 5/003 2005/004 2005/005 | {Tools other than cutting tools} {Articles made for being fractured or separated into parts} {Article comprising helical form elements (B22F 5/085 takes precedence)} {Article surface comprising protrusions} {of flat products, e.g. sheets (B22F 3/1103 takes |
| 5/003 2005/004 2005/005 | {Tools other than cutting tools} {Articles made for being fractured or separated into parts} {Article comprising helical form elements (B22F 5/085 takes precedence)} {Article surface comprising protrusions} {of flat products, e.g. sheets (B22F 3/1103 takes precedence; by using pressure rollers only see B22F 3/18)} |
| 5/003 2005/004 2005/005 5/006 | {Tools other than cutting tools} {Articles made for being fractured or separated into parts} {Article comprising helical form elements (B22F 5/085 takes precedence)} {Article surface comprising protrusions} {of flat products, e.g. sheets (B22F 3/1103 takes precedence; by using pressure rollers only see B22F 3/18)} {of moulds} |
| 5/003 2005/004 2005/005 5/006 5/007 | {Tools other than cutting tools} {Articles made for being fractured or separated into parts} {Article comprising helical form elements (B22F 5/085 takes precedence)} {Article surface comprising protrusions} {of flat products, e.g. sheets (B22F 3/1103 takes precedence; by using pressure rollers only see B22F 3/18)} {of moulds} {of engine cylinder parts or of piston parts other |
| 5/003 2005/004 2005/005 5/006 5/007 5/008 | {Tools other than cutting tools} {Articles made for being fractured or separated into parts} {Article comprising helical form elements (B22F 5/085 takes precedence)} {Article surface comprising protrusions} {of flat products, e.g. sheets (B22F 3/1103 takes precedence; by using pressure rollers only see B22F 3/18)} {of moulds} {of engine cylinder parts or of piston parts other than piston rings (of piston rings B22F 5/02)} |
| 5/003 2005/004 2005/005 5/006 5/007 | {Tools other than cutting tools} {Articles made for being fractured or separated into parts} {Article comprising helical form elements (B22F 5/085 takes precedence)} {Article surface comprising protrusions} {of flat products, e.g. sheets (B22F 3/1103 takes precedence; by using pressure rollers only see B22F 3/18)} {of moulds} {of engine cylinder parts or of piston parts other than piston rings (of piston rings B22F 5/02)} {of turbine components other than turbine blades (of |
| 5/003 2005/004 2005/005 5/006 5/007 5/008 5/009 | {Tools other than cutting tools} {Articles made for being fractured or separated into parts} {Article comprising helical form elements (B22F 5/085 takes precedence)} {Article surface comprising protrusions} {of flat products, e.g. sheets (B22F 3/1103 takes precedence; by using pressure rollers only see B22F 3/18)} {of moulds} {of engine cylinder parts or of piston parts other than piston rings (of piston rings B22F 5/02)} {of turbine components other than turbine blades (of turbine blades B22F 5/04)} |
| 5/003 2005/004 2005/005 5/006 5/007 5/008 5/009 5/02 | {Tools other than cutting tools} {Articles made for being fractured or separated into parts} {Article comprising helical form elements (B22F 5/085 takes precedence)} {Article surface comprising protrusions} {of flat products, e.g. sheets (B22F 3/1103 takes precedence; by using pressure rollers only see B22F 3/18)} {of moulds} {of engine cylinder parts or of piston parts other than piston rings (of piston rings B22F 5/02)} {of turbine components other than turbine blades (of turbine blades B22F 5/04)} of piston rings |
| 5/003 2005/004 2005/005 5/006 5/007 5/008 5/009 5/02 5/04 | {Tools other than cutting tools} {Articles made for being fractured or separated into parts} {Article comprising helical form elements (B22F 5/085 takes precedence)} {Article surface comprising protrusions} {of flat products, e.g. sheets (B22F 3/1103 takes precedence; by using pressure rollers only see B22F 3/18)} {of moulds} {of engine cylinder parts or of piston parts other than piston rings (of piston rings B22F 5/02)} {of turbine components other than turbine blades (of turbine blades B22F 5/04)} of piston rings of turbine blades |
| 5/003 2005/004 2005/005 5/006 5/007 5/008 5/009 5/02 5/04 5/06 | {Tools other than cutting tools} {Articles made for being fractured or separated into parts} {Article comprising helical form elements (B22F 5/085 takes precedence)} {Article surface comprising protrusions} {of flat products, e.g. sheets (B22F 3/1103 takes precedence; by using pressure rollers only see B22F 3/18)} {of moulds} {of engine cylinder parts or of piston parts other than piston rings (of piston rings B22F 5/02)} {of turbine components other than turbine blades (of turbine blades B22F 5/04)} of piston rings of turbine blades of threaded articles, e.g. nuts |
| 5/003 2005/004 2005/005 5/006 5/007 5/008 5/009 5/02 5/04 | {Tools other than cutting tools} {Articles made for being fractured or separated into parts} {Article comprising helical form elements (B22F 5/085 takes precedence)} {Article surface comprising protrusions} {of flat products, e.g. sheets (B22F 3/1103 takes precedence; by using pressure rollers only see B22F 3/18)} {of moulds} {of engine cylinder parts or of piston parts other than piston rings (of piston rings B22F 5/02)} {of turbine components other than turbine blades (of turbine blades B22F 5/04)} of piston rings of turbine blades |

| 5/10 | • of articles with cavities or holes, not otherwise |
|---|---|
| 2005/102 | provided for in the preceding subgroups |
| 2005/103 5/106 | • {Cavity made by removal of insert} |
| 5/100 | . {Tube or ring forms} . of wires {(of tubes <u>B22F 5/10)</u>} |
| 5/12 | • of whes $\{(01 \text{ tubes } \underline{B22F \ 5/10})\}$ |
| 7/00 | Manufacture of composite layers, workpieces, or |
| | articles, comprising metallic powder, by sintering |
| | the powder, with or without compacting {wherein at least one part is obtained by sintering or |
| | compression (application of coating layers by use of |
| | metal powders, see <u>C23C</u>) |
| 7/002 | • {of porous nature} |
| 7/004 | (or periods induce) (comprising at least one non-porous part) |
| 7/006 | . {the porous part being obtained by foaming} |
| 7/008 | • {characterised by the composition} |
| 7/02 | • of composite layers { (<u>B22F 7/002</u> takes |
| | precedence)} |
| 7/04 | • • with one or more layers not made from powder, |
| | e.g. made from solid metal |
| 2007/042 | • • • {characterised by the layer forming method} |
| 2007/045 | • • • • {accompanied by fusion or impregnation} |
| 2007/047 | • • • {non-pressurised baking of the paste or |
| 7/07 | slurry containing metal powder} |
| 7/06 | • of composite workpieces or articles from parts, e.g. to form tipped tools {(<u>B22F 7/002</u> takes |
| | precedence)} |
| 7/062 | (involving the connection or repairing of |
| | preformed parts} |
| 7/064 | • • {using an intermediate powder layer} |
| 2007/066 | • • • {using impregnation} |
| 2007/069 | |
| 2007/068 | • • {repairing articles} |
| 2007/068 7/08 | • • with one or more parts not made from powder |
| | |
| | with one or more parts not made from powder {(<u>B22F 7/062</u> takes precedence)} Manufacture of articles from scrap or waste metal |
| 7/08 | • with one or more parts not made from powder {(<u>B22F 7/062</u> takes precedence)} |
| 7/08 | with one or more parts not made from powder {(<u>B22F 7/062</u> takes precedence)} Manufacture of articles from scrap or waste metal |
| 7/08 8/00 | with one or more parts not made from powder {(B22F 7/062 takes precedence)} Manufacture of articles from scrap or waste metal particles |
| 7/08 8/00 9/00 | with one or more parts not made from powder {(B22F 7/062 takes precedence)} Manufacture of articles from scrap or waste metal particles Making metallic powder or suspensions thereof |
| 7/08 8/00 9/00 2009/001 | with one or more parts not made from powder {(B22F 7/062 takes precedence)} Manufacture of articles from scrap or waste metal particles Making metallic powder or suspensions thereof {from scrap particles} {amorphous or microcrystalline} {by diffusion, e.g. solid state reaction} |
| 7/08 8/00 9/00 2009/001 9/002 | with one or more parts not made from powder {(B22F 7/062 takes precedence)} Manufacture of articles from scrap or waste metal particles Making metallic powder or suspensions thereof {from scrap particles} {amorphous or microcrystalline} {by diffusion, e.g. solid state reaction} {Transformation into amorphous state by |
| 7/08 8/00 9/00 2009/001 9/002 9/004 9/005 | with one or more parts not made from powder {(B22F 7/062 takes precedence)} Manufacture of articles from scrap or waste metal particles Making metallic powder or suspensions thereof {from scrap particles} {from scrap particles} {by diffusion, e.g. solid state reaction} {Transformation into amorphous state by milling} |
| 7/08 8/00 9/00 2009/001 9/002 9/004 | with one or more parts not made from powder {(B22F 7/062 takes precedence)} Manufacture of articles from scrap or waste metal particles Making metallic powder or suspensions thereof {from scrap particles} {from scrap particles} {by diffusion, e.g. solid state reaction} {Transformation into amorphous state by milling} {Transformation of amorphous into |
| 7/08 8/00 9/00 2009/001 9/002 9/004 9/005 9/007 | with one or more parts not made from powder {(B22F 7/062 takes precedence)} Manufacture of articles from scrap or waste metal particles Making metallic powder or suspensions thereof {from scrap particles} {amorphous or microcrystalline} {by diffusion, e.g. solid state reaction} {Transformation into amorphous state by milling} {Transformation of amorphous into microcrystalline state} |
| 7/08 8/00 9/00 2009/001 9/002 9/004 9/005 9/007 9/008 | with one or more parts not made from powder {(B22F 7/062 takes precedence)} Manufacture of articles from scrap or waste metal particles Making metallic powder or suspensions thereof {from scrap particles} {from scrap particles} {by diffusion, e.g. solid state reaction} {Transformation into amorphous state by milling} {Transformation of amorphous into microcrystalline state} {Rapid solidification processing} |
| 7/08 8/00 9/00 2009/001 9/002 9/004 9/005 9/007 9/008 9/02 | with one or more parts not made from powder {(B22F 7/062 takes precedence)} Manufacture of articles from scrap or waste metal particles Making metallic powder or suspensions thereof {from scrap particles} {amorphous or microcrystalline} {by diffusion, e.g. solid state reaction} {Transformation into amorphous state by milling} {Transformation of amorphous into microcrystalline state} {Rapid solidification processing} using physical processes |
| 7/08 8/00 9/00 2009/001 9/002 9/004 9/005 9/007 9/008 9/02 9/023 | with one or more parts not made from powder {(B22F 7/062 takes precedence)} Manufacture of articles from scrap or waste metal particles Making metallic powder or suspensions thereof {from scrap particles} {amorphous or microcrystalline} {by diffusion, e.g. solid state reaction} {Transformation into amorphous state by milling} {Transformation of amorphous into microcrystalline state} {Rapid solidification processing} using physical processes {Hydrogen absorption} |
| 7/08 8/00 9/00 2009/001 9/002 9/004 9/005 9/007 9/008 9/02 9/023 9/026 | with one or more parts not made from powder {(B22F 7/062 takes precedence)} Manufacture of articles from scrap or waste metal particles Making metallic powder or suspensions thereof {from scrap particles} {amorphous or microcrystalline} {by diffusion, e.g. solid state reaction} { Transformation into amorphous state by milling} { Transformation of amorphous into microcrystalline state} { Rapid solidification processing} using physical processes { Hydrogen absorption} { Spray drying of solutions or suspensions} |
| 7/08 8/00 9/00 2009/001 9/002 9/004 9/005 9/007 9/008 9/02 9/023 | with one or more parts not made from powder {(B22F 7/062 takes precedence)} Manufacture of articles from scrap or waste metal particles Making metallic powder or suspensions thereof {from scrap particles} {amorphous or microcrystalline} {by diffusion, e.g. solid state reaction} { Transformation into amorphous state by milling} { Transformation of amorphous into microcrystalline state} { Rapid solidification processing} using physical processes { Hydrogen absorption} { Spray drying of solutions or suspensions} starting from solid material, e.g. by crushing, |
| 7/08 8/00 9/00 2009/001 9/002 9/004 9/005 9/007 9/008 9/02 9/023 9/026 | with one or more parts not made from powder {(B22F 7/062 takes precedence)} Manufacture of articles from scrap or waste metal particles Making metallic powder or suspensions thereof {from scrap particles} {amorphous or microcrystalline} {by diffusion, e.g. solid state reaction} {Transformation into amorphous state by milling} {Transformation of amorphous into microcrystalline state} {Rapid solidification processing} using physical processes {Hydrogen absorption} \$starting from solid material, e.g. by crushing, grinding or milling (<u>C22C 1/1084</u> takes precedence); crushing, grinding or milling, in |
| 7/08 8/00 9/00 2009/001 9/002 9/004 9/005 9/007 9/008 9/02 9/023 9/026 9/04 | with one or more parts not made from powder {(B22F 7/062 takes precedence)} Manufacture of articles from scrap or waste metal particles Making metallic powder or suspensions thereof {from scrap particles} {amorphous or microcrystalline} {by diffusion, e.g. solid state reaction} {Transformation into amorphous state by milling} {Transformation of amorphous into microcrystalline state} {Rapid solidification processing} using physical processes {Byray drying of solutions or suspensions} starting from solid material, e.g. by crushing, grinding or milling ({C22C 1/1084 takes precedence}; crushing, grinding or milling, in general, see the relevant subclasses, e.g. B02C) |
| 7/08 8/00 9/00 2009/001 9/002 9/004 9/005 9/007 9/008 9/02 9/023 9/026 | with one or more parts not made from powder {(B22F 7/062 takes precedence)} Manufacture of articles from scrap or waste metal particles Making metallic powder or suspensions thereof {from scrap particles} {amorphous or microcrystalline} {by diffusion, e.g. solid state reaction} {Transformation into amorphous state by milling} {Transformation of amorphous into microcrystalline state} {Rapid solidification processing} using physical processes {Hydrogen absorption} \$starting from solid material, e.g. by crushing, grinding or milling ({C22C 1/1084 takes precedence}; crushing, grinding or milling, in general, see the relevant subclasses, e.g. B02C) {by mechanical alloying, e.g. blending, |
| 7/08 8/00 9/00 2009/001 9/002 9/004 9/005 9/007 9/008 9/02 9/023 9/023 9/026 9/04 | with one or more parts not made from powder {(B22F 7/062 takes precedence)} Manufacture of articles from scrap or waste metal particles Making metallic powder or suspensions thereof {from scrap particles} {amorphous or microcrystalline} {by diffusion, e.g. solid state reaction} {Transformation into amorphous state by milling} {Transformation of amorphous into microcrystalline state} {Rapid solidification processing} using physical processes {Hydrogen absorption} \$starting from solid material, e.g. by crushing, grinding or milling ({C22C 1/1084 takes precedence}; crushing, grinding or milling, in general, see the relevant subclasses, e.g. B02C) {by mechanical alloying, e.g. blending, milling} |
| 7/08 8/00 9/00 2009/001 9/002 9/004 9/005 9/007 9/008 9/02 9/023 9/026 9/023 9/026 9/04 2009/041 2009/042 | with one or more parts not made from powder {(B22F 7/062 takes precedence)} Manufacture of articles from scrap or waste metal particles Making metallic powder or suspensions thereof {from scrap particles} {amorphous or microcrystalline} {by diffusion, e.g. solid state reaction} {Transformation into amorphous state by milling} {Transformation of amorphous into microcrystalline state} {Rapid solidification processing} using physical processes {Hydrogen absorption} {Spray drying of solutions or suspensions} starting from solid material, e.g. by crushing, grinding or milling ({C22C 1/1084 takes precedence}; crushing, grinding or milling, in general, see the relevant subclasses, e.g. B02C) {by mechanical alloying, e.g. blending, milling} {using a particular milling fluid} |
| 7/08 8/00 9/00 2009/001 9/002 9/004 9/005 9/007 9/008 9/02 9/023 9/023 9/026 9/023 9/026 9/04 2009/041 2009/042 2009/043 | with one or more parts not made from powder {(B22F 7/062 takes precedence)} Manufacture of articles from scrap or waste metal particles Making metallic powder or suspensions thereof {from scrap particles} {amorphous or microcrystalline} {by diffusion, e.g. solid state reaction} {Transformation into amorphous state by milling} {Transformation of amorphous into microcrystalline state} {Rapid solidification processing} using physical processes {Hydrogen absorption} {Spray drying of solutions or suspensions} starting from solid material, e.g. by crushing, grinding or milling ({C22C 1/1084 takes precedence}; crushing, grinding or milling, in general, see the relevant subclasses, e.g. B02C) {by mechanical alloying, e.g. blending, milling} {using a particular milling fluid} {by ball milling} |
| 7/08 8/00 2009/001 9/002 9/004 9/005 9/007 9/008 9/027 9/008 9/023 9/023 9/026 9/023 9/026 9/04 2009/041 2009/042 2009/043 2009/044 | with one or more parts not made from powder {(B22F 7/062 takes precedence)} Manufacture of articles from scrap or waste metal particles Making metallic powder or suspensions thereof {from scrap particles} {amorphous or microcrystalline} {by diffusion, e.g. solid state reaction} {Transformation into amorphous state by milling} {Transformation of amorphous into microcrystalline state} {Rapid solidification processing} using physical processes {Hydrogen absorption} \$starting from solid material, e.g. by crushing, grinding or milling ({C22C 1/1084 takes precedence}; crushing, grinding or milling, in general, see the relevant subclasses, e.g. B02C) {by mechanical alloying, e.g. blending, milling} {using a particular milling fluid} {by ball milling} |
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| 7/08 8/00 9/00 2009/001 9/002 9/004 9/005 9/007 9/008 9/02 9/023 9/026 9/023 9/026 9/023 9/026 9/023 9/026 9/04 2009/041 2009/041 2009/042 2009/044 2009/045 2009/046 | with one or more parts not made from powder {(B22F 7/062 takes precedence)} Manufacture of articles from scrap or waste metal particles Making metallic powder or suspensions thereof {from scrap particles} {amorphous or microcrystalline} {by diffusion, e.g. solid state reaction} {Transformation into amorphous state by milling} {Transformation of amorphous into microcrystalline state} {Rapid solidification processing} using physical processes {Hydrogen absorption} \$starting from solid material, e.g. by crushing, grinding or milling ({C22C 1/1084 takes precedence}; crushing, grinding or milling, in general, see the relevant subclasses, e.g. B02C) {by mechanical alloying, e.g. blending, milling} {by aparticular milling fluid} {by ball milling} {by other means than ball or jet milling} |
| 7/08 8/00 9/00 2009/001 9/002 9/004 9/005 9/007 9/008 9/02 9/023 9/026 9/023 9/026 9/023 9/026 9/04 2009/041 2009/041 2009/043 2009/044 2009/045 | with one or more parts not made from powder {(B22F 7/062 takes precedence)} Manufacture of articles from scrap or waste metal particles Making metallic powder or suspensions thereof {from scrap particles} {amorphous or microcrystalline} {by diffusion, e.g. solid state reaction} {Transformation into amorphous state by milling} {Transformation of amorphous into microcrystalline state} {Rapid solidification processing} using physical processes {Hydrogen absorption} {Spray drying of solutions or suspensions} starting from solid material, e.g. by crushing, grinding or milling ({C22C 1/1084 takes precedence}; crushing, grinding or milling, in general, see the relevant subclasses, e.g. B02C) {by mechanical alloying, e.g. blending, milling} {by ball milling} {by other means than ball or jet milling} {by cutting} {by rolling} |
| 7/08 8/00 9/00 2009/001 9/002 9/004 9/005 9/007 9/008 9/02 9/023 9/023 9/023 9/023 9/023 9/026 9/023 9/026 9/04 2009/041 2009/041 2009/042 2009/044 2009/045 2009/046 2009/047 | with one or more parts not made from powder {(B22F 7/062 takes precedence)} Manufacture of articles from scrap or waste metal particles Making metallic powder or suspensions thereof {from scrap particles} {amorphous or microcrystalline} {by diffusion, e.g. solid state reaction} {Transformation into amorphous state by milling} {Transformation of amorphous into microcrystalline state} {Rapid solidification processing} using physical processes {Hydrogen absorption} \$starting from solid material, e.g. by crushing, grinding or milling ({C22C 1/1084 takes precedence}; crushing, grinding or milling, in general, see the relevant subclasses, e.g. B02C) {by mechanical alloying, e.g. blending, milling} {by aparticular milling fluid} {by ball milling} {by other means than ball or jet milling} |

| 9/06 | • • starting from liquid material |
|-----------|---|
| 2009/065 | Melting inside a liquid, e.g. making spherical |
| 2009/003 | balls} |
| 9/08 | • • • by casting, e.g. through sieves or in water, by |
| | atomising or spraying (using electric discharge <u>B22F 9/14</u>) |
| 2009/0804 | • • • {Dispersion in or on liquid, other than with sieves} |
| 2009/0808 | • • • • {Mechanical dispersion of melt, e.g. by sieves} |
| 2009/0812 | • • • • • {Pulverisation with a moving liquid |
| 2009/0012 | coolant stream, by centrifugally rotating stream} |
| 2009/0816 | •••• {by casting with pressure or pulsating pressure on the metal bath} |
| 9/082 | • • • {atomising using a fluid (using centrifugal force <u>B22F 9/10</u>)} |
| 2009/0824 | •••• {with a specific atomising fluid} |
| 2009/0828 | \cdots \cdots {with water} |
| 2009/0822 | ••••• {Handling of atomising fluid, e.g. heating, |
| 2009/0836 | cooling, cleaning, recirculating} { with electric or magnetic field or |
| | induction} |
| 2009/084 | • • • • • {combination of methods} |
| 2009/0844 | • • • • • {in controlled atmosphere} |
| 2009/0848 | • • • • • {Melting process before atomisation} |
| 2009/0852 | • • • • • • {Electroslag melting} |
| 2009/0856 | ••••• {Skull melting} |
| 2009/086 | • • • • {Cooling after atomisation} |
| 2009/0864 | ••••• {by oil, other non-aqueous fluid or |
| | fluid-bed cooling} |
| 2009/0868 | ••••• {by injection of solid particles in the melt stream} |
| 2009/0872 | ••••• {by water} |
| 2009/0876 | ••••• {by gas} |
| 2009/088 | •••• {Fluid nozzles, e.g. angle, distance} |
| 2009/0884 | •••• {Spiral fluid} |
| 2009/0888 | •••• {casting construction of the melt process, |
| | apparatus, intermediate reservoir, e.g. tundish, devices for temperature control} |
| 2009/0892 | ••••• {casting nozzle; controlling metal stream in or after the casting nozzle} |
| 2009/0896 | •••• {particle transport, separation: process and apparatus} |
| 9/10 | using centrifugal force |
| 9/12 | • • starting from gaseous material |
| 9/14 | • • using electric discharge |
| 9/16 | • using chemical processes |
| 2009/165 | • • {Chemical reaction in an Ionic Liquid [IL] |
| | (B22F 2009/245 takes precedence) |
| 9/18 | • • with reduction of metal compounds |
| 9/20 | • • • starting from solid metal compounds |
| 9/22 | using gaseous reductors |
| 9/24 | • • starting from liquid metal compounds, e.g. solutions |
| 2009/245 | • • • • {Reduction reaction in an Ionic Liquid [IL]} |
| 9/26 | using gaseous reductors |
| 9/28 | starting from gaseous metal compounds |
| 9/30 | starting from gascous netal compounds with decomposition of metal compounds, e.g. by |
| | pyrolysis |
| 9/305 | • • • {of metal carbonyls} |

| 10/00 | Additive manufacturing of workpieces or articles from metallic powder (apparatus or devices therefor |
|-----------------------|--|
| | <u>B22F 12/00</u>) |
| 10/10 | • Formation of a green body |
| 10/12 | . by photopolymerisation, e.g. stereolithography [SLA] or digital light processing [DLP] |
| 10/14 | • • by jetting of binder onto a bed of metal powder |
| 10/16 | • by embedding the binder within the powder bed |
| 10/18 | • • by mixing binder with metal in filament form, e.g. fused filament fabrication [FFF] |
| 10/20 | • Direct sintering or melting |
| 10/22 | . Direct deposition of molten metal |
| 10/25 | Direct deposition of metal particles, e.g. direct metal deposition [DMD] or laser engineered net shaping [LENS] |
| 10/28 | • Powder bed fusion, e.g. selective laser melting [SLM] or electron beam melting [EBM] |
| 10/30 | Process control |
| 10/31 | • Calibration of process steps or apparatus settings, e.g. before or during manufacturing |
| 10/32 | • • of the atmosphere, e.g. composition or pressure in a building chamber |
| 10/322 | • • • of the gas flow, e.g. rate or direction |
| 10/34 | • of powder characteristics, e.g. density, oxidation or flowability |
| 10/36 | • of energy beam parameters |
| 10/362 | for preheating |
| 10/364 | for post-heating, e.g. remelting |
| 10/366 | Scanning parameters, e.g. hatch distance or |
| 10/2/00 | scanning strategy |
| 10/368 | • • Temperature or temperature gradient, e.g. temperature of the melt pool |
| 10/37 | • • of powder bed aspects, e.g. density |
| 10/38 | • to achieve specific product aspects, e.g. surface smoothness, density, porosity or hollow structures |
| 10/385 | • • • {Overhang structures} |
| 10/39 | • Traceability, e.g. incorporating identifier into a workpiece or article |
| 10/40 | • Structures for supporting workpieces or articles during manufacture and removed afterwards |
| 10/43 | characterised by material |
| 10/47 | characterised by structural features |
| 10/50 | • Treatment of workpieces or articles during build-up, e.g. treatments applied to fused layers during build- up |
| 10/60 | . Treatment of workpieces or articles after build-up |
| 10/62 | • by chemical means |
| 10/64 | • • by thermal means (control of energy beam parameters for post heating <u>B22F 10/364</u>) |
| 10/66 | • • by mechanical means |
| 10/68 | • • Cleaning or washing |
| 10/70 | • Recycling |
| 10/73 | • • of powder |
| 10/77 | • • of gas |
| 10/80 | • Data acquisition or data processing |
| 10/85 | • for controlling or regulating additive manufacturing processes |
| 12/00 12/10 | Apparatus or devices specially adapted for additive manufacturing; Auxiliary means for additive manufacturing; Combinations of additive manufacturing apparatus or devices with other processing apparatus or devices . Auxiliary heating means |
| 14/10 | • Auxiliary nearing incaris |

| 10/10 | |
|----------|---|
| 12/13 | • to preheat the material |
| 12/17 | • to heat the build chamber or platform |
| 12/20 | Cooling means |
| 12/22 | • {Driving means} |
| 12/222 | • • {for motion along a direction orthogonal to the |
| 10/201 | plane of a layer} |
| 12/224 | • • {for motion along a direction within the plane of |
| 10/006 | a layer} |
| 12/226 | • {for rotary motion} |
| 12/30 | • Platforms or substrates |
| 12/33 | • translatory in the deposition plane |
| 12/37 | Rotatable |
| 12/38 | • {Housings, e.g. machine housings} |
| 12/40 | Radiation means |
| 12/41 | • characterised by the type, e.g. laser or electron beam |
| 12/42 | Light-emitting diodes [LED] |
| 12/43 | • • • pulsed; frequency modulated |
| 12/44 | characterised by the configuration of the radiation |
| | means |
| 12/45 | Two or more |
| 12/46 | • • with translatory movement |
| 12/47 | • • • parallel to the deposition plane |
| 12/48 | in height, e.g. perpendicular to the deposition |
| | plane |
| 12/49 | Scanners |
| 12/50 | . Means for feeding of material, e.g. heads |
| 12/52 | Hoppers |
| 12/53 | Nozzles |
| 12/55 | Two or more means for feeding material |
| 12/57 | Metering means |
| 12/58 | for changing the material composition, e.g. by mixing |
| 12/60 | Planarisation devices; Compression devices |
| 12/63 | Rollers |
| 12/67 | . Blades |
| 12/70 | • Gas flow means |
| 12/80 | • Plants, production lines or modules |
| 12/82 | . Combination of additive manufacturing apparatus |
| | or devices with other processing apparatus or devices |
| 12/84 | • • • Parallel processing within single device |
| 12/86 | • • • Serial processing with multiple devices |
| | grouped |
| 12/88 | • • Handling of additively manufactured products, |
| | e.g. by robots |
| 12/90 | • Means for process control, e.g. cameras or sensors |
| 2201/00 | Treatment under specific atmosphere |
| 2201/01 | Reducing atmosphere |
| 2201/013 | Hydrogen |
| 2201/016 | • • NH ₃ |
| 2201/02 | • Nitrogen |
| 2201/03 | • Oxygen |
| 2201/04 | • CO or CO_2 |
| 2201/05 | • Water or water vapour |
| 2201/10 | . Inert gases |
| 2201/11 | Argon |
| 2201/12 | Helium |
| 2201/20 | • Use of vacuum |
| 2201/30 | Carburising atmosphere |
| 2201/32 | • Decarburising atmosphere |
| | · • |

| 2201/40 | • Metal compounds |
|--------------------|--|
| 2201/50 | air |
| | |
| 2202/00 | Treatment under specific physical conditions |
| 2202/01 | • Use of vibrations |
| 2202/03 | Treatment under cryogenic or supercritical conditions |
| 2202/05 | • Use of magnetic field |
| 2202/03 | Use of electric fields |
| 2202/00 | by induction |
| 2202/07 | Use of non-gravitational conditions |
| 2202/01 | Use of irradiation |
| 2202/13 | • Use of plasma |
| 2202/15 | • Use of fluidised beds |
| 2202/17 | • use of centrifugal or vortex forces |
| | - |
| 2203/00 | Controlling |
| 2203/01 | • To-be-deleted with administrative transfer to |
| 2202/02 | B22F 2203/00 • for feed-back |
| 2203/03 | |
| 2203/05 | • thermal expansion |
| 2203/11 2203/13 | temperature, temperature profile pressure |
| 2203/15 | • weight |
| 220J/1J | - |
| 2207/00 | Aspects of the compositions, gradients |
| 2207/01 | Composition gradients |
| 2207/03 | • of the metallic binder phase in cermets |
| 2207/05 | • • • eta-phase |
| 2207/07 | • Particles with core-rim gradient |
| 2207/11 | • Gradients other than composition gradients, e.g. size gradients |
| 2207/13 | Size gradients |
| 2207/15 | Temperature gradients |
| 2207/17 | • density or porosity gradients |
| 2207/20 | Cooperating components |
| 2301/00 | Metallic composition of the powder or its coating |
| 2301/05 | • Light metals |
| 2301/052 | Aluminium |
| 2301/054 | • Alkali metals, i.e. Li, Na, K, Rb, Cs, Fr |
| 2301/056 | . Alkaline metals, i.e. Ca, Sr, Ba, Ra |
| 2301/058 | Magnesium |
| 2301/10 | . Copper |
| 2301/15 | . Nickel or cobalt |
| 2301/155 | Rare Earth - Co or -Ni intermetallic alloys |
| 2301/20 | • Refractory metals |
| 2301/205 | • • Titanium, zirconium or hafnium |
| 2301/25 | • Noble metals, i.e. Ag Au, Ir, Os, Pd, Pt, Rh, Ru |
| 2301/255 | Silver or gold |
| 2301/30 | • Low melting point metals, i.e. Zn, Pb, Sn, Cd, In, Ga |
| 2301/35 | • Iron |
| 2301/355 | • Rare Earth - Fe intermetallic alloys |
| 2301/40 | • Intermetallics other than rare earth-Co or -Ni or -Fe intermetallic alloys |
| 2301/45 | • Rare earth metals, i.e. Sc, Y, Lanthanides (57-71) |
| 2302/00 | Metal Compound, non-Metallic compound or non- |
| | metal composition of the powder or its coating |
| 2302/05 | . Boride |
| 2302/10 | • Carbide |
| 2302/105 | • • Silicium carbide (SiC) |
| 2302/15 | • Carbonitride |
| | |

| 2302/20 | • Nitride |
|--------------------|--|
| 2302/205 | Cubic boron nitride |
| 2302/25 | • Oxide |
| 2302/253 | • • Aluminum oxide (Al_2O_3) |
| 2302/256 | • • Silicium oxide (SiO ₂) |
| 2302/30 | • Oxynitride |
| 2302/35 | • Complex boride, carbide, carbonitride, nitride, oxide |
| | or oxynitride |
| 2302/40 | • Carbon, graphite |
| 2302/403 | . Carbon nanotube |
| 2302/406 | • Diamond |
| 2302/45 | • Others, including non-metals |
| 2303/00 | Functional details of metal or compound in the powder or product, |
| 2303/01 | Main component |
| 2303/05 | Compulsory alloy component |
| 2303/10 | • Optional alloy component |
| 2303/15 | . Intermetallic |
| 2303/20 | • Coating by means of particles |
| 2303/25 | • Coating by means of fibres |
| 2303/30 | • Coating alloy |
| 2303/35 | • Molten metal infiltrating a metal preform |
| 2303/40 | . Layer in a composite stack of layers, workpiece or |
| | article |
| 2303/405 | Support layer |
| 2303/45 | • Part of a final mixture to be processed further |
| 2304/00 | Physical aspects of the powder |
| 2304/05 | • Submicron size particles |
| 2304/052 | • Particle size below 1nm |
| 2304/054 | • Particle size between 1 and 100 nm |
| 2304/056 | • Particle size above 100 nm up to 300 nm |
| 2304/058 | • Particle size above 300 nm up to 1 micrometer |
| 2304/10 | . Micron size particles, i.e. above 1 micrometer up to |
| | 500 micrometer |
| 2304/15 | • Millimeter size particles, i.e. above 500 micrometer |
| 2998/00 | Supplementary information concerning processes or compositions relating to powder metallurgy |
| | |
| | NOTE |
| | |
| | In this group, C-Sets are used. Detailed |
| | In this group, C-Sets are used. Detailed information about C-Sets construction and the |
| | In this group, C-Sets are used. Detailed information about C-Sets construction and the associated syntax rules is found in the Definitions. |
| 2998/10 | In this group, C-Sets are used. Detailed information about C-Sets construction and the associated syntax rules is found in the Definitions. Processes characterised by the sequence of their |
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