**B68G**

**METHODS, EQUIPMENT, OR MACHINES FOR USE IN UPHOLSTERING; UPHOLSTERY NOT OTHERWISE PROVIDED FOR**

**Definition statement**

*This place covers:*

Methods, equipments or machines for manufacturing cushions or supports with soft, elastic fillings (often with springs and cover) also for use in chairs, sofas, couches or mattresses.

**References**

**Limiting references**

*This place does not cover:*

<table>
<thead>
<tr>
<th>Item</th>
<th>Class</th>
</tr>
</thead>
<tbody>
<tr>
<td>Platforms for supporting wrists</td>
<td>A47B 21/0371</td>
</tr>
<tr>
<td>Beds, Mattresses, Sofas</td>
<td>A47C</td>
</tr>
<tr>
<td>Handling or processing wire fabrics or the like</td>
<td>B21F 33/00</td>
</tr>
<tr>
<td>Making upholstery from plastics:</td>
<td>B29D 99/0092</td>
</tr>
<tr>
<td>Upholstery for vehicles</td>
<td>B60N 2/70</td>
</tr>
<tr>
<td>Packaging</td>
<td>B65B 9/00</td>
</tr>
<tr>
<td>Springs</td>
<td>F16F 1/00</td>
</tr>
<tr>
<td>Mouse pads</td>
<td>G06F 3/0395</td>
</tr>
</tbody>
</table>

**B68G 1/00**

**Loose filling materials for upholstery (manufacture of the materials, see the relevant classes)**

**Definition statement**

*This place covers:*

Loose filling material e.g. loose particles, fibres, down etc. used for filling upholstery.

**Special rules of classification**

For pillows or duvets: [B68G 2001/005](#)

**B68G 3/00**

**Treating materials to adapt them specially as upholstery filling**

**Definition statement**

*This place covers:*

Preparing/manufacturing of upholstery materials or elements (e.g. filling fibres, feathers etc.).
B68G 3/10
Cleaning or conditioning of bed feathers (B68G 3/02 takes precedence)

Definition statement
This place covers:
Processing, washing down or feather used for filling upholstery.

References
Limiting references
This place does not cover:

<table>
<thead>
<tr>
<th>Cleaning, conditioning</th>
<th>B68G 3/02</th>
</tr>
</thead>
<tbody>
<tr>
<td>Washing machines in general</td>
<td>D06G</td>
</tr>
</tbody>
</table>

B68G 5/00
Resilient upholstery pads (finished upholstery B68G 11/00{; making upholstery from plastics B29D 99/0092}; waddings, fleeces, mats, or like products of fibrous structure, see the relevant classes)

Definition statement
This place covers:
Resilient cushions, cushioning elements, pads etc. meant to be or to make part of an upholstery.

References
Limiting references
This place does not cover:

<table>
<thead>
<tr>
<th>Finished upholstery</th>
<th>B68G 11/00</th>
</tr>
</thead>
<tbody>
<tr>
<td>Platforms for supporting wrists</td>
<td>A47B 21/0371</td>
</tr>
<tr>
<td>Making upholstery from plastics</td>
<td>B29D 99/0092</td>
</tr>
</tbody>
</table>

B68G 7/00
Making upholstery (manufacturing upholstered panels B68G 13/00{; from plastics B29D 99/0092}; sewing-machines D05B)

Definition statement
This place covers:
Manufacturing processes of upholstery.

References
Limiting references
This place does not cover:

| With integrated springs | B68G 11/06 |
Manufacturing upholstered panels

By moulding in situ, see first

Making upholstery from plastics

Carding machines or accessories

Sewing machines

B68G 7/02

Making upholstery from waddings, fleeces, mats, or the like (filling methods B68G 7/06)

Definition statement

This place covers:
Manufacturing upholstery using mainly fibrous materials.

References

Limiting references

This place does not cover:

Filling methods

Carding machines or accessories

B68G 7/05

Covering or enveloping cores of pads {(in plastics material using a matching die B29C 63/025)}

Definition statement

This place covers:
Processes or methods related to upholstery covers (e.g. manufacturing).

References

Limiting references

This place does not cover:

Removable covers

In plastics material using a matching die

Turning inside out flexible tubular or other hollow articles
B68G 7/051
{Mattress-filling devices, i.e. sliding a tick or preformed cover over a cushion or sliding a cushion into a tick or preformed cover, e.g. by means of a press or of a depression table}

Definition statement
This place covers:
Devices for filling or encasing mattresses or other upholstery elements.

References
Limiting references
This place does not cover:

| Auxiliary devices for compressing or compacting materials and articles prior to wrapping or insertion into containers | B65B 63/02 |

B68G 7/06
Filling of cushions, mattresses, or the like

Definition statement
This place covers:
I.e. filling with bulk materials

References
Limiting references
This place does not cover:

| Presses | B68G 7/051 |

B68G 7/08
Quilting (tools B68G 15/00); Elements therefor

Definition statement
This place covers:
E.g. placing quilting buttons
E.g. quilting tables

References
Limiting references
This place does not cover:

| Tools | B68G 15/00 |
| Tables compressing locally for facilitating and localising the placing of quilting buttons | B68G 15/005 |
| Other upholstery attaching means | A47C 31/02 |
**Upholstery buttons**
A47C 31/026

**Affixing tags using paddle-shaped plastic pins**
B65C 7/003

**Machines for sewing quilts or mattresses**
D05B 11/00

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**B68G 7/10**

**Finishing of edges**

**Definition statement**
*This place covers:*
E.g. device

E.g. fixed tables presenting a device for the finishing of edge movable around the table

**References**

**Limiting references**
*This place does not cover:*

<table>
<thead>
<tr>
<th>Edges per se, armed or not</th>
<th>B68G 7/105</th>
</tr>
</thead>
<tbody>
<tr>
<td>Movable tables, i.e. with at least one movable part</td>
<td>B68G 15/005</td>
</tr>
<tr>
<td>Machines for sewing quilts or mattresses</td>
<td>D05B 11/00</td>
</tr>
<tr>
<td>Machines for sewing the edges of mattresses</td>
<td>D05B 11/005</td>
</tr>
</tbody>
</table>

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**B68G 7/105**

*(Edge welts)*

**Definition statement**
*This place covers:*
E.g. wedge making machines

**References**

**Limiting references**
*This place does not cover:*

<table>
<thead>
<tr>
<th>Decorative or ornamental welts</th>
<th>D04D 9/00</th>
</tr>
</thead>
<tbody>
<tr>
<td>Welt sewing machines, e.g. for shoes</td>
<td>D05B 15/06</td>
</tr>
<tr>
<td>Wedges for tarpaulins or similar covers</td>
<td>E04H 15/642</td>
</tr>
</tbody>
</table>
**B68G 7/12**

Other elements specially adapted for fastening, fixing, or finishing, in upholstery work

**Definition statement**

*This place covers:*

Methods/processes for attaching or fastening upholstery in general, if not otherwise provided for:
- e.g. covers to upholstery or their frame;
- e.g. fixing handles on mattresses;
- e.g. placing attaching means, e.g. "Velcro" bands, during the moulding;
- e.g. fixing median bands on mattresses

**References**

**Limiting references**

*This place does not cover:*

<table>
<thead>
<tr>
<th>Item</th>
<th>Indexing Code</th>
</tr>
</thead>
<tbody>
<tr>
<td>Upholstery attaching means</td>
<td>A47C 31/02</td>
</tr>
<tr>
<td>Handles per se</td>
<td>A47C 31/08</td>
</tr>
<tr>
<td>Arrangements of fasteners and clips specially adapted for attaching inner vehicle liners or mouldings</td>
<td>B60R 13/0206</td>
</tr>
<tr>
<td>Affixing tags using paddle-shaped plastic pins</td>
<td>B65C 7/003</td>
</tr>
</tbody>
</table>

**B68G 9/00**

Placing upholstery springs in pockets; Fitting springs in upholstery

**Definition statement**

*This place covers:*

Methods for placing upholstery springs in pockets for manufacturing pocket-spring mattresses.

**References**

**Limiting references**

*This place does not cover:*

<table>
<thead>
<tr>
<th>Item</th>
<th>Indexing Code</th>
</tr>
</thead>
<tbody>
<tr>
<td>Spring inlays for mattresses</td>
<td>A47C 27/06</td>
</tr>
<tr>
<td>Mounting of mattress innersprings on border frames</td>
<td>B21F 33/025</td>
</tr>
<tr>
<td>Connecting ends of helical springs for mattresses</td>
<td>B21F 33/04</td>
</tr>
<tr>
<td>Hand tools for positioning or withdrawing coil springs</td>
<td>B25B 27/302</td>
</tr>
<tr>
<td>Springs per se</td>
<td>F16F 1/00</td>
</tr>
</tbody>
</table>

**Special rules of classification**

Turning springs inside the pockets should be given Indexing Code **B68G 2009/005**
**B68G 11/00**

Finished upholstery not provided for in other classes \{(making upholstery from plastics \textbf{B29D 99/0092})\}

**Definition statement**

This place covers:
Upholstery structures in general.

**References**

**Limiting references**

This place does not cover:

<table>
<thead>
<tr>
<th>Item</th>
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</tr>
</thead>
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<tr>
<td>Platforms for supporting wrists</td>
<td>\textbf{A47B 21/0371}</td>
</tr>
<tr>
<td>Making upholstery from plastics</td>
<td>\textbf{B29D 99/0092}</td>
</tr>
</tbody>
</table>

**B68G 13/00**

Upholstered panels \{(making upholstery from plastics \textbf{B29D 99/0092}); specially adapted for sound-absorption \textbf{E04B, G10K}{, e.g. \textbf{G10K 11/00}}\)

**Definition statement**

This place covers:
Manufacturing panel-like upholstered elements e.g. for furniture.

**References**

**Limiting references**

This place does not cover:

<table>
<thead>
<tr>
<th>Item</th>
<th>Class</th>
</tr>
</thead>
<tbody>
<tr>
<td>Making upholstery from plastics</td>
<td>\textbf{B29D 99/0092}</td>
</tr>
<tr>
<td>Specially adapted for sound-absorption</td>
<td>\textbf{E04B, G10K, G10K 11/00}</td>
</tr>
</tbody>
</table>

**B68G 15/00**

Auxiliary devices and tools specially for upholstery

**Definition statement**

This place covers:
Tools and devices related to manufacturing/recycling upholstery not otherwise provided for.

E.g. upholstery material removing machine

E.g. strap tensioning devices;

E.g. devices facilitating mattress-filling;

E.g. devices for turning over covers
References

Limiting references

This place does not cover:

<table>
<thead>
<tr>
<th>Item</th>
<th>Code</th>
</tr>
</thead>
<tbody>
<tr>
<td>Quilting needles</td>
<td>B68G 7/085</td>
</tr>
<tr>
<td>Devices for beating mattresses</td>
<td>B68G 15/005</td>
</tr>
<tr>
<td>Devices for handling mattresses</td>
<td>B68G 15/005</td>
</tr>
<tr>
<td>Portable tools for affixing tags using paddle-shaped plastic pins</td>
<td>B65C 7/005</td>
</tr>
</tbody>
</table>

B68G 15/005

{Worktables or workframes}

Definition statement

This place covers:

Workframe: manufacturing machine carrying out a plurality of work steps.
- e.g. movable tables for handling mattresses or maintaining the mattress during the finishing of the edges;
- e.g. supporting machines for beating mattresses;
- e.g. frames for turning over or moving mattresses;
- e.g. tables compressing locally for facilitating and localising the placing of quilting buttons

References

Limiting references

This place does not cover:

<table>
<thead>
<tr>
<th>Item</th>
<th>Code</th>
</tr>
</thead>
<tbody>
<tr>
<td>Needle tables</td>
<td>B68G 7/08</td>
</tr>
<tr>
<td>FIXED tables with guidance of the device for the finishing of edges</td>
<td>B68G 7/10</td>
</tr>
<tr>
<td>Machines for sewing quilts or mattresses</td>
<td>D05B 11/00</td>
</tr>
<tr>
<td>Sewing-machine elements for feeding, positioning, handling or treating the work</td>
<td>D05B 27/00- D05B 41/00</td>
</tr>
</tbody>
</table>