

## B68G

### METHODS, EQUIPMENT, OR MACHINES FOR USE IN UPHOLSTERING; UPHOLSTERY NOT OTHERWISE PROVIDED FOR

#### Definition statement

*This place covers:*

Methods, equipments or machines for manufacturing cushions or supports with soft, elastic fillings (often with springs and cover) also for use in chairs, sofas, couches or mattresses.

#### References

##### Limiting references

*This place does not cover:*

Platforms for supporting wrists	<a href="#">A47B 21/0371</a>
Beds, Mattresses, Sofas	<a href="#">A47C</a>
Handling or processing wire fabrics or the like	<a href="#">B21F 33/00</a>
Making upholstery from plastics:	<a href="#">B29D 99/0092</a>
Upholstery for vehicles	<a href="#">B60N 2/70</a>
Packaging	<a href="#">B65B 9/00</a>
Springs	<a href="#">F16F 1/00</a>
Mouse pads	<a href="#">G06F 3/0395</a>

## B68G 1/00

### Loose filling materials for upholstery

#### Definition statement

*This place covers:*

Loose filling material e.g. loose particles, fibres, down etc. used for filling upholstery.

#### Special rules of classification

For pillows or duvets: [B68G 2001/005](#)

## B68G 3/00

### Treating materials to adapt them specially as upholstery filling

#### Definition statement

*This place covers:*

Preparing/manufacturing of upholstery materials or elements (e.g. filling fibres, feathers etc.).

**B68G 3/10****Cleaning or conditioning of bed feathers ([B68G 3/02](#) takes precedence)****Definition statement***This place covers:*

Processing, washing down or feather used for filling upholstery.

**References****Limiting references***This place does not cover:*

Cleaning, conditioning	<a href="#">B68G 3/02</a>
Washing machines in general	<a href="#">D06G</a>

**B68G 5/00****Resilient upholstery pads (finished upholstery [B68G 11/00](#) {; making upholstery from plastics [B29D 99/0092](#)})****Definition statement***This place covers:*

Resilient cushions, cushioning elements, pads etc. meant to be or to make part of an upholstery.

**References****Limiting references***This place does not cover:*

Finished upholstery	<a href="#">B68G 11/00</a>
Platforms for supporting wrists	<a href="#">A47B 21/0371</a>
Making upholstery from plastics	<a href="#">B29D 99/0092</a>

**B68G 7/00****Making upholstery (manufacturing upholstered panels [B68G 13/00](#) {; from plastics [B29D 99/0092](#)}; sewing-machines [D05B](#))****Definition statement***This place covers:*

Manufacturing processes of upholstery.

**References****Limiting references***This place does not cover:*

With integrated springs	<a href="#">B68G 11/06</a>
Manufacturing upholstered panels	<a href="#">B68G 13/00</a>

By moulding in situ, see first	<a href="#">B29C</a>
Making upholstery from plastics	<a href="#">B29D 99/0092</a>
Carding machines or accessories	<a href="#">D01G 15/00</a>
Sewing machines	<a href="#">D05B</a>

## **B68G 7/02**

### **Making upholstery from waddings, fleeces, mats, or the like (filling methods [B68G 7/06](#))**

#### **Definition statement**

*This place covers:*

Manufacturing upholstery using mainly fibrous materials.

#### **References**

##### **Limiting references**

*This place does not cover:*

Filling methods	<a href="#">B68G 7/06</a>
Carding machines or accessories	<a href="#">D01G 15/00</a>

## **B68G 7/05**

### **Covering or enveloping cores of pads {(in plastics material using a matching die [B29C 63/025](#))}**

#### **Definition statement**

*This place covers:*

Processes or methods related to upholstery covers (e.g. manufacturing).

#### **References**

##### **Limiting references**

*This place does not cover:*

Removable covers	<a href="#">A47C 31/10</a>
In plastics material using a matching die	<a href="#">B29C 63/025</a>
Turning inside out flexible tubular or other hollow articles	<a href="#">D06G 3/00</a>

**B68G 7/051**

{Mattress-filling devices, i.e. sliding a tick or preformed cover over a cushion or sliding a cushion into a tick or preformed cover, e.g. by means of a press or of a depression table}

**Definition statement**

*This place covers:*

Devices for filling or encasing mattresses or other upholstery elements.

**References****Limiting references**

*This place does not cover:*

Auxiliary devices for compressing or compacting materials and articles prior to wrapping or insertion into containers	<a href="#">B65B 63/02</a>
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**B68G 7/06**

**Filling of cushions, mattresses, or the like**

**Definition statement**

*This place covers:*

I.e. filling with bulk materials

**References****Limiting references**

*This place does not cover:*

Presses	<a href="#">B68G 7/051</a>
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**B68G 7/08**

**Quilting (tools [B68G 15/00](#)); Elements therefor**

**Definition statement**

*This place covers:*

E.g. placing quilting buttons

E.g. quilting tables

**References****Limiting references**

*This place does not cover:*

Tools	<a href="#">B68G 15/00</a>
Tables compressing locally for facilitating and localising the placing of quilting buttons	<a href="#">B68G 15/005</a>
Other upholstery attaching means	<a href="#">A47C 31/02</a>

## Limiting references

Upholstery buttons	<a href="#">A47C 31/026</a>
Affixing tags using paddle-shaped plastic pins	<a href="#">B65C 7/003</a>
Machines for sewing quilts or mattresses	<a href="#">D05B 11/00</a>

**B68G 7/10****Finishing of edges****Definition statement**

*This place covers:*

E.g. device

E.g. fixed tables presenting a device for the finishing of edge movable around the table

**References****Limiting references**

*This place does not cover:*

Edges per se, armed or not	<a href="#">B68G 7/105</a>
Movable tables, i.e. with at least one movable part	<a href="#">B68G 15/005</a>
Machines for sewing quilts or mattresses	<a href="#">D05B 11/00</a>
Machines for sewing the edges of mattresses	<a href="#">D05B 11/005</a>

**B68G 7/105****{Edge welts}****Definition statement**

*This place covers:*

E.g. wedge making machines

**References****Limiting references**

*This place does not cover:*

Decorative or ornamental welts	<a href="#">D04D 9/00</a>
Welt sewing machines, e.g. for shoes	<a href="#">D05B 15/06</a>
Wedges for tarpaulins or similar covers	<a href="#">E04H 15/642</a>

## B68G 7/12

### Other elements specially adapted for fastening, fixing, or finishing, in upholstery work

#### Definition statement

*This place covers:*

Methods/processes for attaching or fastening upholstery in general, if not otherwise provided for:

- e.g. covers to upholstery or their frame;
- e.g. fixing handles on mattresses;
- e.g. placing attaching means, e.g. hook-and-loop bands, during the moulding;
- e.g. fixing median bands on mattresses

#### References

##### Limiting references

*This place does not cover:*

Upholstery attaching means	<a href="#">A47C 31/02</a>
Handles per se	<a href="#">A47C 31/08</a>
Arrangements of fasteners and clips specially adapted for attaching inner vehicle liners or mouldings	<a href="#">B60R 13/0206</a>
Affixing tags using paddle-shaped plastic pins	<a href="#">B65C 7/003</a>

## B68G 9/00

### Placing upholstery springs in pockets; Fitting springs in upholstery

#### Definition statement

*This place covers:*

Methods for placing upholstery springs in pockets for manufacturing pocket-spring mattresses.

#### References

##### Limiting references

*This place does not cover:*

Spring inlays for mattresses	<a href="#">A47C 27/06</a>
Mounting of mattress innersprings on border frames	<a href="#">B21F 33/025</a>
Connecting ends of helical springs for mattresses	<a href="#">B21F 33/04</a>
Hand tools for positioning or withdrawing coil springs	<a href="#">B25B 27/302</a>
Springs per se	<a href="#">F16F 1/00</a>

#### Special rules of classification

Turning springs inside the pockets should be given Indexing Code [B68G 2009/005](#)

## B68G 11/00

**Finished upholstery not provided for in other classes {(making upholstery from plastics [B29D 99/0092](#))}**

### Definition statement

*This place covers:*

Upholstery structures in general.

### References

#### Limiting references

*This place does not cover:*

Platforms for supporting wrists	<a href="#">A47B 21/0371</a>
Making upholstery from plastics	<a href="#">B29D 99/0092</a>

## B68G 13/00

**Upholstered panels ({making upholstery from plastics [B29D 99/0092](#)}; specially adapted for sound-absorption [E04B](#), [G10K](#) {, e.g. [G10K 11/00](#)})**

### Definition statement

*This place covers:*

Manufacturing panel-like upholstered elements e.g. for furniture.

### References

#### Limiting references

*This place does not cover:*

Making upholstery from plastics	<a href="#">B29D 99/0092</a>
Specially adapted for sound-absorption	<a href="#">E04B</a> , <a href="#">G10K</a> , <a href="#">G10K 11/00</a>

## B68G 15/00

**Auxiliary devices and tools specially for upholstery**

### Definition statement

*This place covers:*

Tools and devices related to manufacturing/recycling upholstery not otherwise provided for.

E.g. upholstery material removing machine

E.g. strap tensioning devices;

E.g. devices facilitating mattress-filling;

E.g. devices for turning over covers

## References

### Limiting references

*This place does not cover:*

Quilting needles	<a href="#">B68G 7/085</a>
Devices for beating mattresses	<a href="#">B68G 15/005</a>
Devices for handling mattresses	<a href="#">B68G 15/005</a>
Portable tools for affixing tags using paddle-shaped plastic pins	<a href="#">B65C 7/005</a>

## B68G 15/005

### {Worktables or workframes}

#### Definition statement

*This place covers:*

Workframe: manufacturing machine carrying out a plurality of work steps.

- e.g. movable tables for handling mattresses or maintaining the mattress during the finishing of the edges;
- e.g. supporting machines for beating mattresses;
- e.g. frames for turning over or moving mattresses;
- e.g. tables compressing locally for facilitating and localising the placing of quilting buttons

## References

### Limiting references

*This place does not cover:*

Needle tables	<a href="#">B68G 7/08</a>
FIXED tables with guidance of the device for the finishing of edges	<a href="#">B68G 7/10</a>
Machines for sewing quilts or mattresses	<a href="#">D05B 11/00</a>
Sewing-machine elements for feeding, positioning, handling or treating the work	<a href="#">D05B 27/00- D05B 41/00</a>